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1995 MAZDA 626 (Mk.5) Sedan OEM Service and Repair Workshop Manual

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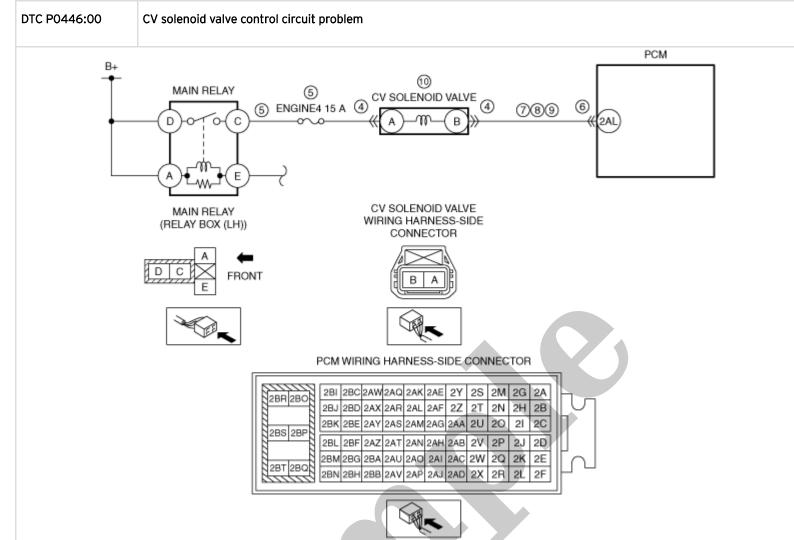
STEP	INSPECTION	RESULTS	ACTION
	PURPOSE: RECORD FREEZE FRAME DATA/SNAPSHOT DATA AND DIAGNOSTIC MONITORING TEST RESULTS TO UTILIZE WITH REPEATABILITY VERIFICATION		
2	 Note Recording can be facilitated using the screen capture function of the PC. Record the FREEZE FRAME DATA/snapshot data and DIAGNOSTIC MONITORING TEST RESULTS (A/F sensor, HO2S related) on the repair order. 	_	Go to Troubleshooting Diagnostic Procedure to perform the procedure from Step 1.

Troubleshooting Diagnostic Procedure

Intention of troubleshooting procedure

- Step 1-4
 - Perform an inspection of the HO2S and PCM-related connectors and wiring harnesses.
- Step 5
 - Perform a unit inspection of the HO2S.
- Step 6-7
 - Verify that the primary malfunction is resolved and there are no other malfunctions.

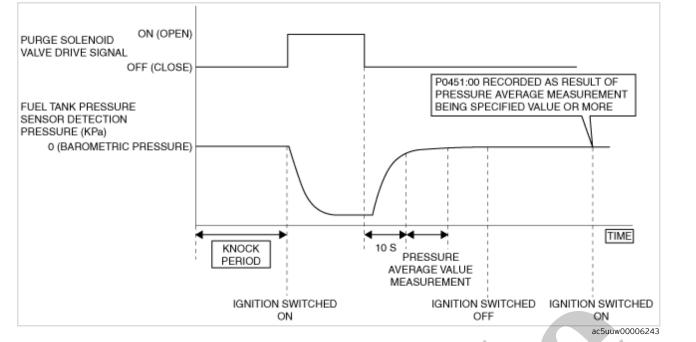
STEP	INSPECTION	RESULTS	ACTION
1	PURPOSE: INSPECT HO2S CONNECTOR CONDITION • Switch the ignition off. • Disconnect the HO2S connector.	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
	 Inspect for poor connection (such as damaged/pulled-out pins, corrosion). Is there any malfunction? 	No	Go to the next step.
 CONDITION Disconnect the PCM connector. Inspect for poor connection (such a damaged/pulled-out pins, corrosion) 	 Disconnect the PCM connector. 	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
	damaged/pulled-out pins, corrosion). • Is there any malfunction?	No	Go to the next step.
3	PURPOSE: INSPECT HO2S SIGNAL CIRCUIT FOR SHORT TO GROUND • Verify that the HO2S and PCM connectors are disconnected. • Inspect for continuity between HO2S terminal A (wiring harness-side) and body ground. • Is there continuity?	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between HO2S terminal A and PCM terminal 2BK. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has a short to ground. Go to Step 6.
		No	Go to the next step.



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data on the repair order.	_	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or online repair information availability.	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	• Is any related repair information available?	No	Go to the next step.

STEP	INSPECTION	RESULTS	ACTION
7	INSPECT CV SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND • Verify that the CV solenoid valve and PCM connectors are disconnected. • Inspect for continuity between CV solenoid valve terminal B (wiring harness-side) and body ground. • Is there continuity?	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between CV solenoid valve terminal B and PCM terminal 2AL. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has a short to ground. Go to Step 11.
		No	Go to the next step.
	INCRECT CV COLENOIS VALVE CONTROL	Yes	Go to the next step.
8	INSPECT CV SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO POWER SUPPLY • Verify that the CV solenoid valve and PCM connectors are disconnected. • Switch the ignition ON (engine off). Note • Another DTC may be stored by the PCM detecting an open circuit. • Measure the voltage at the CV solenoid valve terminal B (wiring harness-side). • Is the voltage 0 V?	No	Refer to the wiring diagram and verify whether or not there is a common connector between CV solenoid valve terminal B and PCM terminal 2AL. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has a short to power supply. Go to Step 11.
		Yes	Go to the next step.
9	INSPECT CV SOLENOID VALVE CONTROL CIRCUIT FOR OPEN CIRCUIT • Verify that the CV solenoid valve and PCM connectors are disconnected. • Switch the ignition off. • Inspect for continuity between CV solenoid valve terminal B (wiring harness-side) and PCM terminal 2AL (wiring harness-side). • Is there continuity?	No	Refer to the wiring diagram and verify whether or not there is a common connector between CV solenoid valve terminal B and PCM terminal 2AL. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has an open circuit. Go to Step 11.
10	INSPECT CV SOLENOID VALVE Inspect the CV solenoid valve. (See CANISTER VENT (CV) SOLENOID VALVE INSPECTION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].)	Yes	Replace the CV solenoid valve, then go to the next step. (See CANISTER VENT (CV) SOLENOID VALVE REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].)
	• Is there any malfunction?	No	Go to the next step.
11	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Start the engine and warm it up completely. • Perform the KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].)	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].) Go to the next step.
	• Is the PENDING CODE for this DTC present?	No	Go to the next step.



Repeatability Verification Procedure

- 1. Switch the ignition off.
- 2. Leave the vehicle for 2 h or more.
- 3. Start the engine and leave it idling for 1 min.

PID Item/Simulation Item Used In Diagnosis

PID/DATA monitor item table

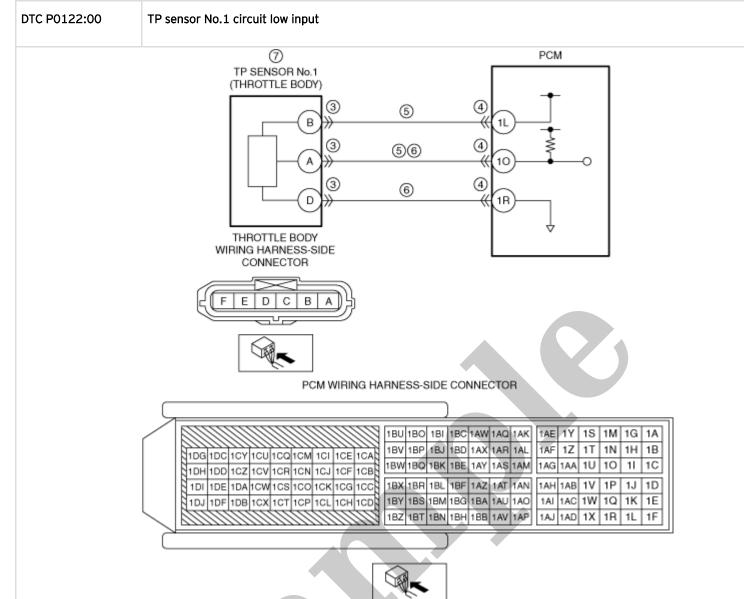
Item	Definition	Unit	Condition/Specification
AAT	Ambient air temperature	°C, °F	Displays ambient air temperature
FTP	Fuel tank pressure input from fuel tank	Pa {KPA}, mBar {BAR}, psi, in H20	• Ignition switched ON (engine off): Approx. -23 Pa $\{-2.3 \text{ kgf/m}^2, -0.0033 \text{ psi}\}$ • Idle (after warm up): $-282-46$ Pa $\{-28.7-4.7 \text{ kgf/m}^2, -0.0409-0.0067 \text{ psi}\}$ • Racing (Engine speed 2,000 rpm): $-1.47-0.869$ kPa $\{-0.0149-0.0089 \text{ kgf/cm}^2, -0.213-0.127 \text{ psi}\}$ • Racing (Engine speed 4,000 rpm): $-1.69-1.07$ kPa $\{-0.0172-0.0110 \text{ kgf/cm}^2, -0.245-0.156 \text{ psi}\}$
	Fuel tank pressure sensor voltage	V	 Ignition switched ON (engine off): Approx. 2.6 V Idle (after warm up): 2.2-2.62 V Racing (Engine speed 2,000 rpm): 1.9-1.91 V Racing (Engine speed 4,000 rpm): 1.73-1.76 V

Function Inspection Using M-MDS

STEP	INSPECTION	RESULTS	ACTION
4	PURPOSE: INSPECTION OF EVAPORATIVE HOSE FOR BREAKAGE OR CLOGGING • Inspect for breakage or clogging in the evaporative hose (hose between CV	Yes	Repair or replace the malfunctioning part according to the inspection results, then go to Step 6.
	solenoid valve and atmosphere). • Is there any malfunction?	No	Go to the next step.
5	PURPOSE: DETERMINE INTEGRITY OF FUEL TANK PRESSURE SENSOR • Inspect the fuel tank pressure sensor. (See FUEL TANK PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].)	Yes	Replace the charcoal canister, then go to the next step. (See CHARCOAL CANISTER REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].)
	• Is there any malfunction?	No	Go to the next step.
6	PURPOSE: VERIFICATION OF VEHICLE REPAIR COMPLETION • Reconnect all the removed parts. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Implement the repeatability verification procedure. (See Repeatability Verification Procedure.) • Perform the Pending Trouble Code Access Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Is the PENDING CODE for this DTC present?	Yes	Repeat the inspection from Step 1 of the troubleshooting diagnostic procedure. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].) Go to the next step.
7	PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION • Is any other DTC or pending code	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].)
	stored?	No	DTC troubleshooting completed.



STEP	INSPECTION	RESULTS	ACTION
3	INSPECT ECT SENSOR No.1 CONNECTOR CONDITION • Switch the ignition off. • Disconnect the ECT sensor No.1 connector.	Yes	Repair or replace the connector and/or terminals, then go to Step 8.
	Inspect for poor connection (such as damaged/pulled-out pins, corrosion).Is there any malfunction?	No	Go to the next step.
4	DETERMINE IF ECT SENSOR No.1 OR WIRING HARNESS MALFUNCTION • Verify that the ECT sensor No.1 connector is disconnected. • Access the ECT PID using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Connect a jumper wire between ECT sensor No.1 terminals A and B (wiring	Yes	Replace the ECT sensor No.1, then go to Step 8. (See ENGINE COOLANT TEMPERATURE (ECT) SENSOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].)
	harness-side).Verify the ECT PID value.Is the voltage 4.94 V or below?	No	Go to the next step.
5	 INSPECT PCM CONNECTOR CONDITION Switch the ignition off. Disconnect the PCM connector. Inspect for poor connection (such as damaged/pulled-out pins, corrosion). Is there any malfunction? 	Yes	Repair or replace the connector and/or terminals, then go to Step 8.
		No	Go to the next step.
6	INSPECT ECT SENSOR No.1 SIGNAL CIRCUIT FOR SHORT TO POWER SUPPLY • Verify that the ECT sensor No.1 and PCM connectors are disconnected. • Switch the ignition ON (engine off). Note • Another DTC may be stored by the PCM detecting an open circuit. • Measure the voltage at the ECT sensor No.1 terminal A (wiring harness-side). • Is the voltage 0 V?	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between ECT sensor No.1 terminal A and PCM terminal 1AH. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has a short to power supply. Go to Step 8.
	INSPECT ECT SENSOR No. 1 CIRCUIT	Yes	Go to the next step.
7	INSPECT ECT SENSOR No.1 CIRCUIT FOR OPEN CIRCUIT • Verify that the ECT sensor No.1 and PCM connectors are disconnected. • Switch the ignition off. • Inspect for continuity between the following terminals (wiring harness- side): — ECT sensor No.1 terminal A- PCM terminal 1AH — ECT sensor No.1 terminal B- PCM terminal 1AB • Is there continuity?	No	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: • ECT sensor No.1 terminal A-PCM terminal 1AH • ECT sensor No.1 terminal B-PCM terminal 1AB If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has an open circuit. Go to the next step.



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION		
	Note		
1	 Recording can be facilitated using the screen capture function of the PC. Record the FREEZE FRAME DATA/snapshot data on the repair order. 	_	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability.	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	 Is any related repair information available? 	No	Go to the next step.

DTC P0123:00 [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))]

SM2896745

id0102s970190

DTC P0123:00	TP sensor No.1 circuit high input
DETECTION CONDITION	 If the PCM detects that the TP sensor No.1 voltage at the PCM terminal 10 is above 4.9 V, the PCM determines that the TP sensor No.1 circuit has a malfunction. Diagnostic support note This is a continuous monitor (CCM). The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle. FREEZE FRAME DATA/Snapshot data is available. DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	Restricts the upper limit of the engine speed.PCM restricts engine torque.
POSSIBLE CAUSE	 Throttle body connector or terminals malfunction PCM connector or terminals malfunction TP sensor No.1 malfunction Short to power supply in wiring harness between throttle body terminal A and PCM terminal 10 Open circuit in wiring harness between the following terminals: Throttle body terminal B-PCM terminal 1L Throttle body terminal A-PCM terminal 10 Throttle body terminal D-PCM terminal 1R PCM malfunction



STEP	INSPECTION	RESULTS	ACTION
	INSPECT TP SENSOR No.1 CIRCUIT FOR OPEN CIRCUIT • Verify that the throttle body connector is disconnected. • Switch the ignition off. • Disconnect the PCM connector. • Inspect for continuity between the following terminals (wiring harness-side): — Throttle body terminal B-PCM terminal 1L — Throttle body terminal D-PCM terminal 1R • Is there continuity?	Yes	Replace the throttle body, then go to the next step. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G (WITHOUT EGR COOLER)].) (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G (WITH EGR COOLER)].)
		No	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: • Throttle body terminal B-PCM terminal 1L • Throttle body terminal D-PCM terminal 1R If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has an open circuit. Go to the next step.
10	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Is the same Pending DTC present?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION)].) Go to the next step.
11	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].) • Are any DTCs present?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5 (WITH CYLINDER DEACTIVATION))].)
		No	DTC troubleshooting completed.