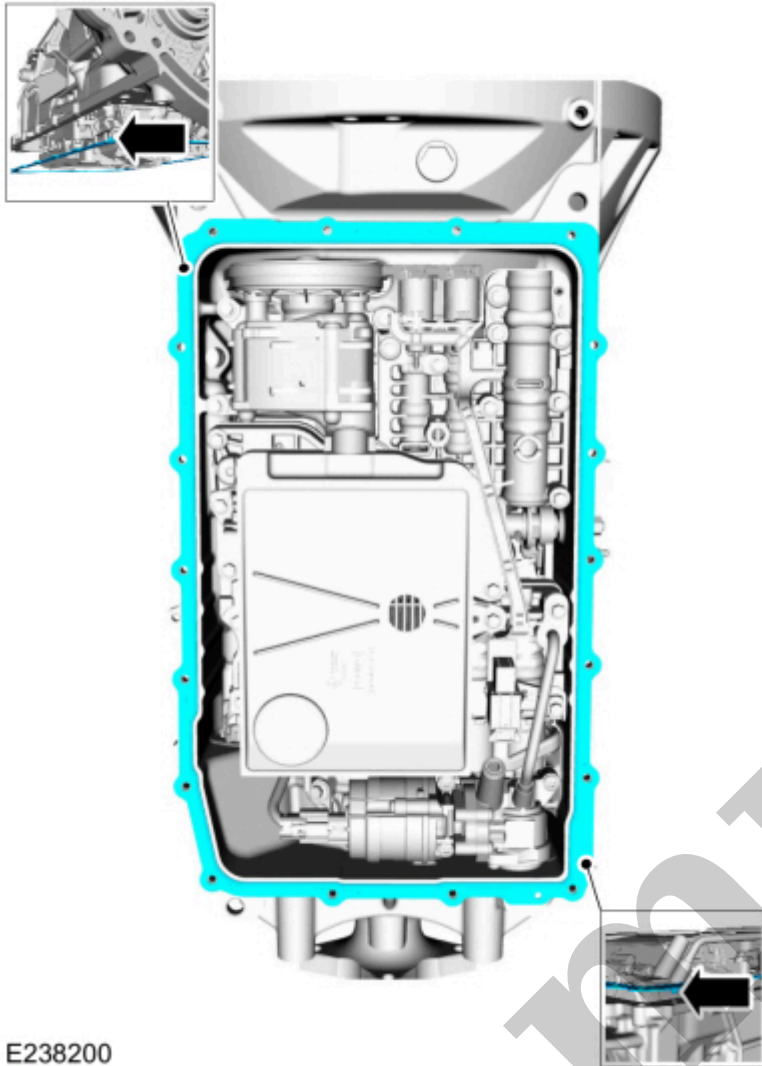


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1995 FORD Escort 5 Doors OEM Service and Repair Workshop Manual

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E238200

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338. **NOTE**

Install the bolts and studbolts in the correct locations noted during removal.

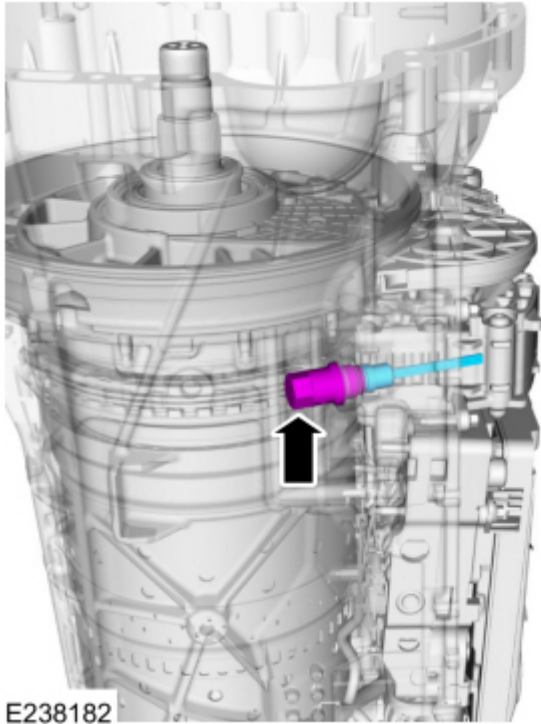
Install the transmission fluid pan and loosely install the bolts and studbolts.

1. Tighten the studbolts in a crisscross pattern.

Torque : 106 lb.in (12 Nm)

2. Tighten the bolts in a crisscross pattern.

Torque : 89 lb.in (10 Nm)



E238182

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E Clutch

307-01A Automatic Transmission - 10-Speed Automatic Transmission – 10R80	2022 F-150
Removal and Installation	Procedure revision date: 12/18/2020

E Clutch

Removal

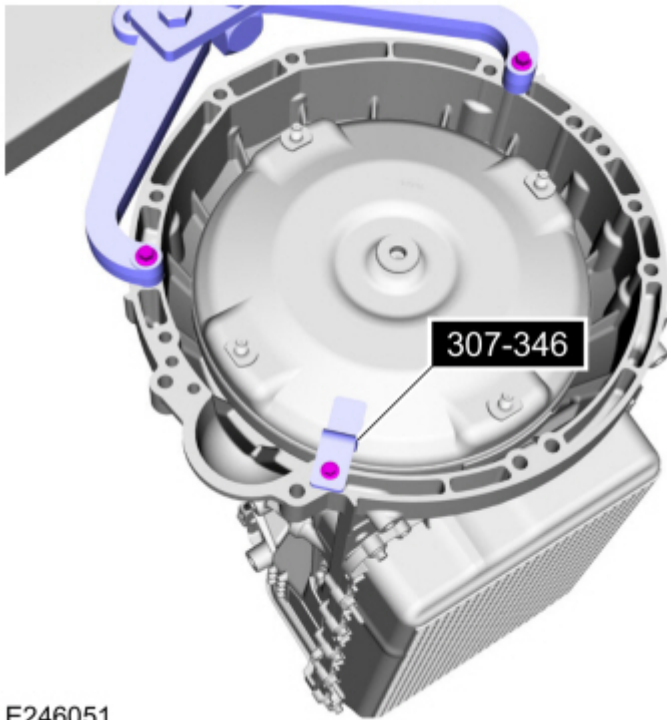
All vehicles

1. Remove the transmission assembly.

Refer to: [Transmission](#)(307-01A Automatic Transmission - 10-Speed Automatic Transmission – 10R80, Removal).

2. Using the special tool, install the transmission on a bench.

Use Special Service Tool : 307-003 (T57L-500-B) Holding Fixture, Transmission

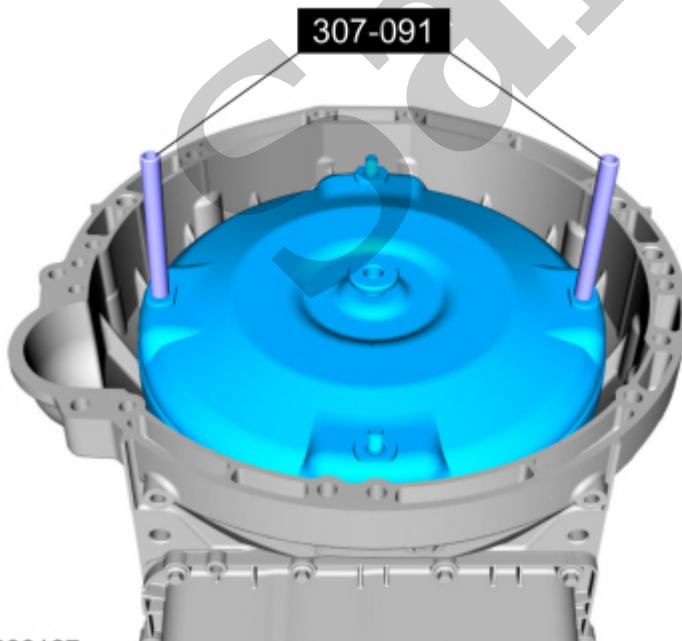


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4. Using the special tool, remove the torque converter.

Use Special Service Tool : 307-091 Handle, Torque Converter



E238127

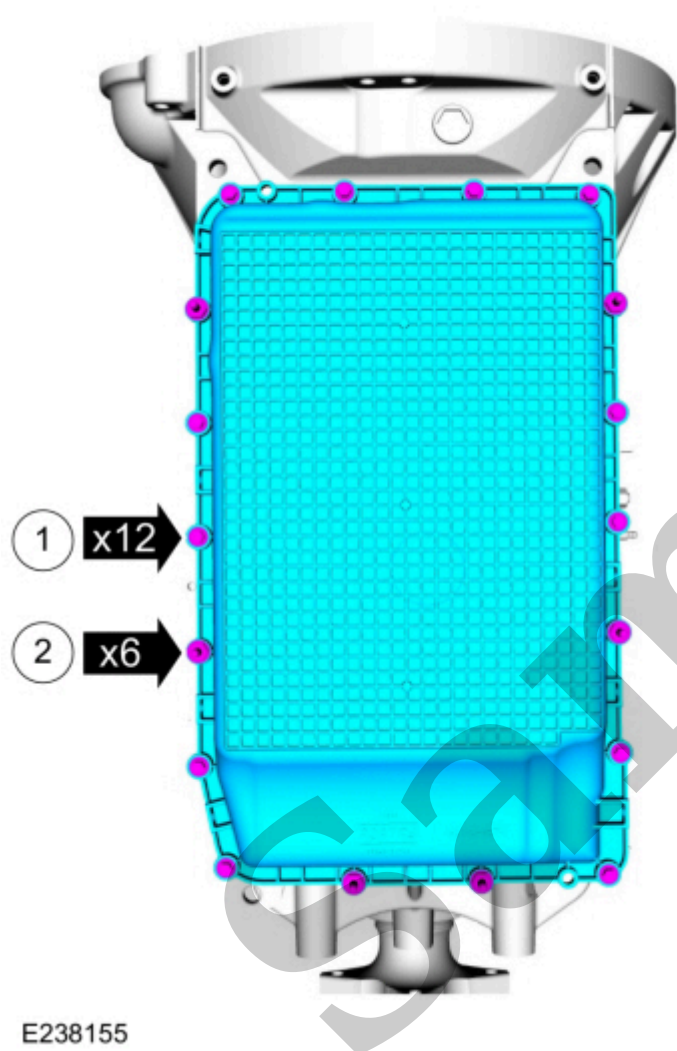
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Note the location of the bolts and studbolts for assembly.

Remove the bolts and studbolts and the transmission fluid pan.

1. Bolts

2. Studbolts

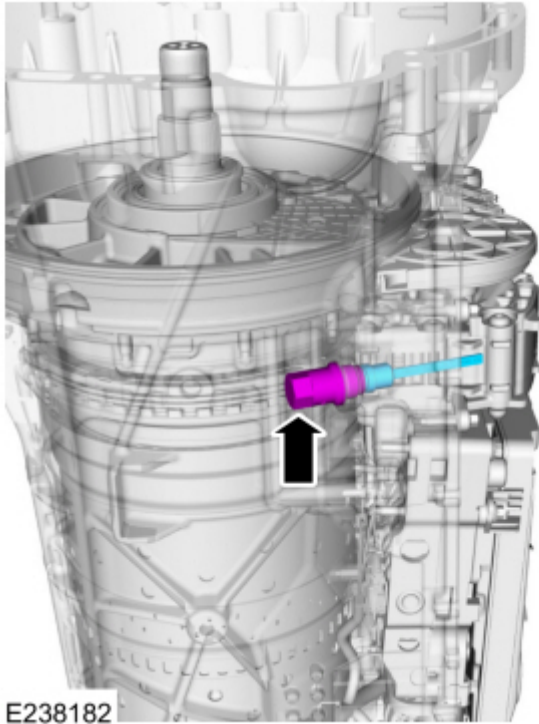


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7. **NOTE**

The transmission fluid pan gasket can be reused if not damaged.

NOTE

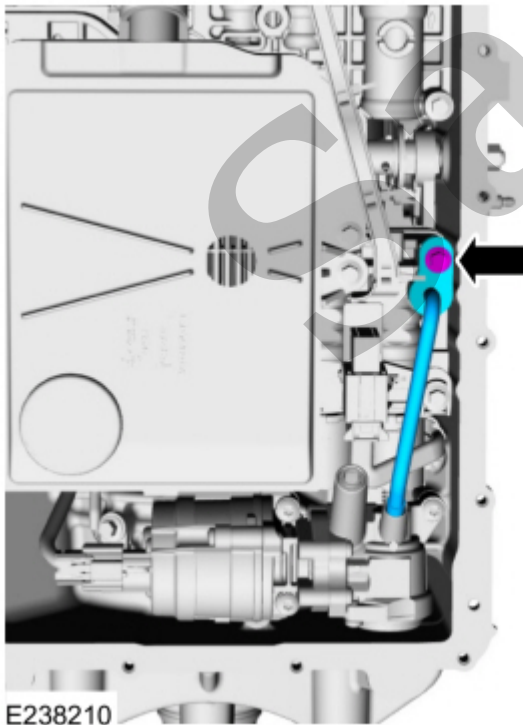


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Auto-Start-Stop vehicles

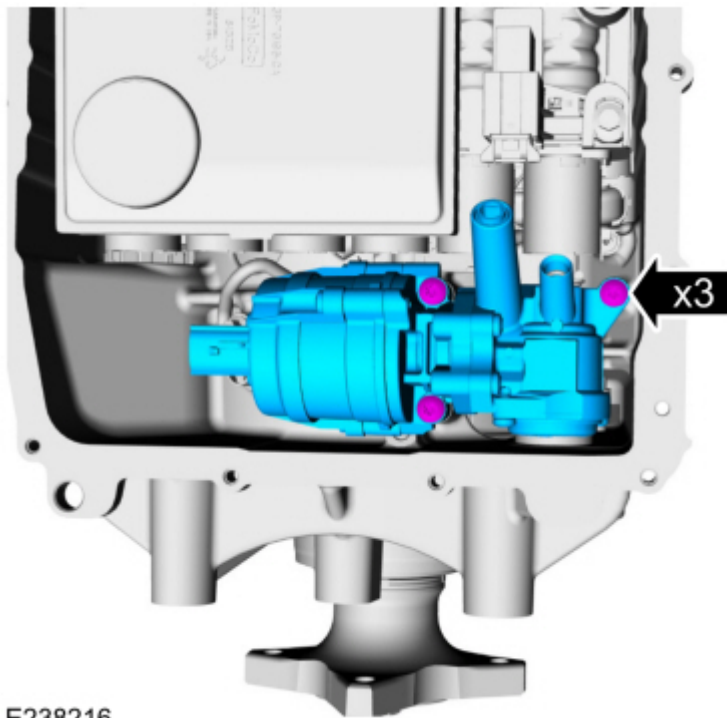
9. Remove the bolt and the transmission fluid auxiliary pump tube.



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12. Remove the bolts and the transmission fluid auxiliary pump.



E238216

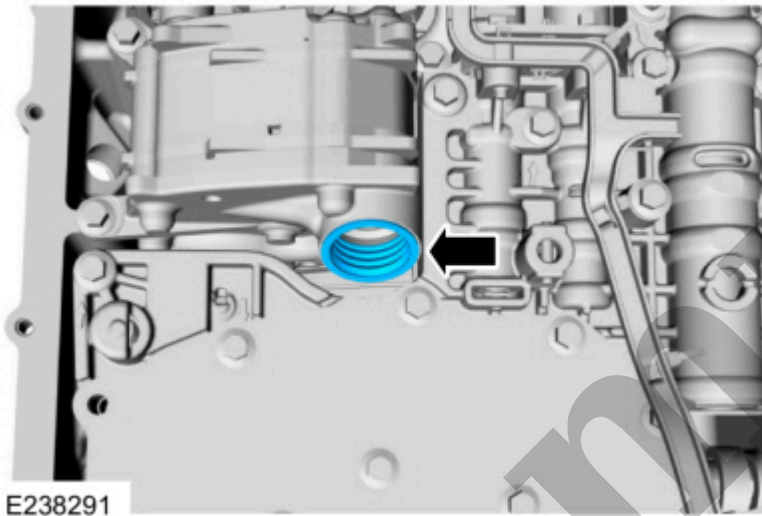
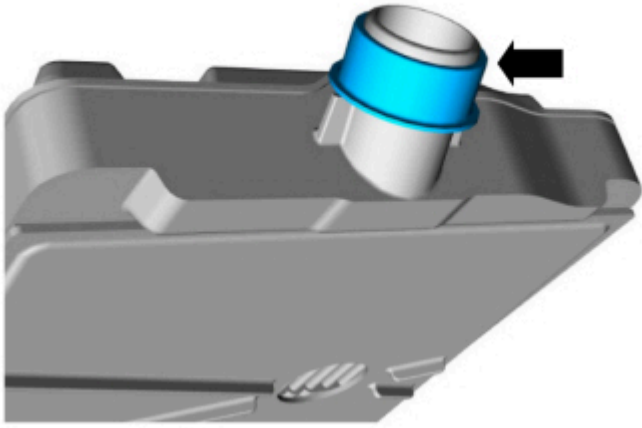
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All vehicles

13. NOTE

The transmission fluid filter may be reused if no excessive contamination is indicated.

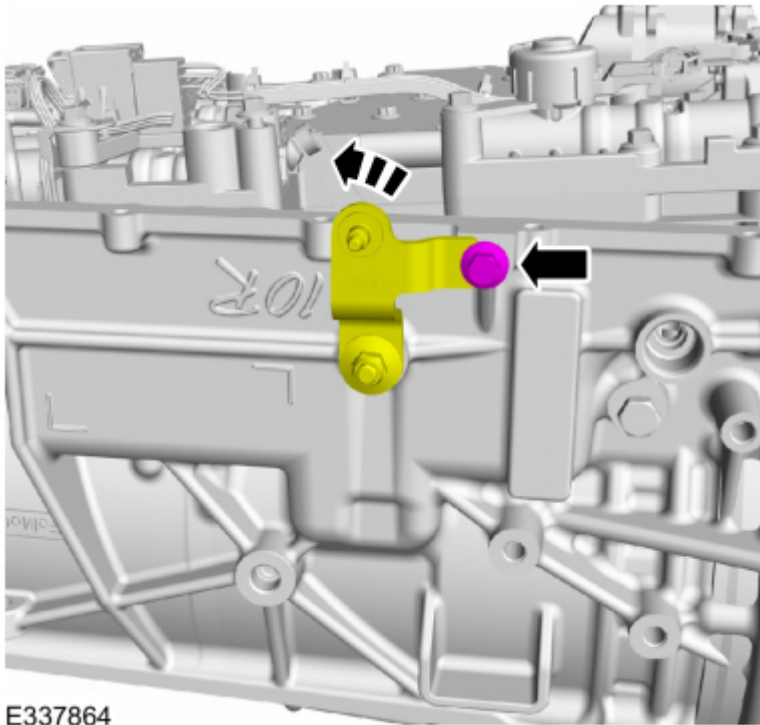
Remove the 71 mm and 20 mm bolts and the transmission fluid filter.



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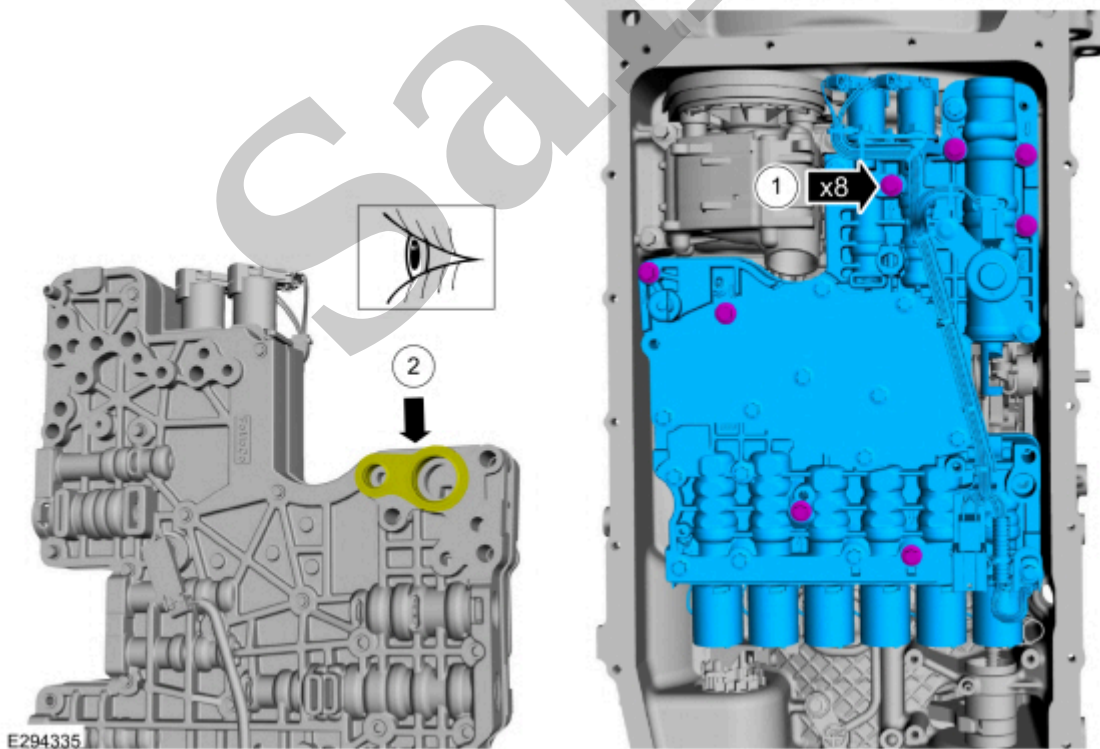
15. Disconnect the main control main electrical connector.



E337864

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17. 1. Remove the 68 mm bolts and the main control assembly.
2. Check to see if the main control-to-transmission fluid pump seal is attached to the main control.



E294335