

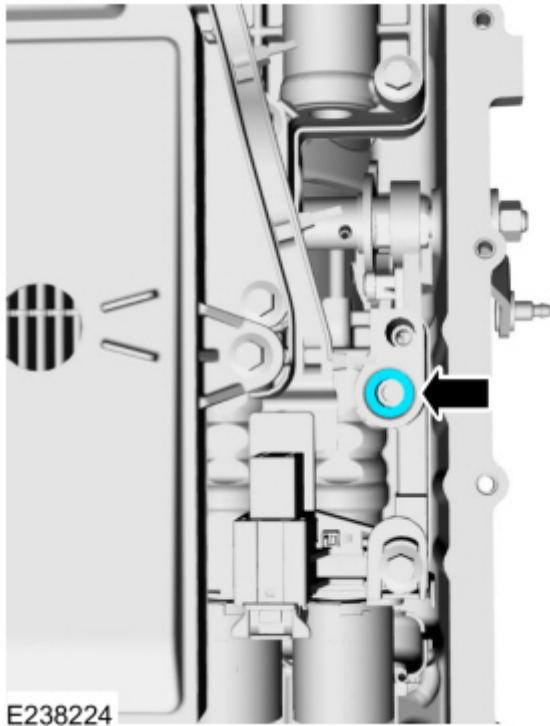
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## 1995 FORD Escort 3 Doors OEM Service and Repair Workshop Manual

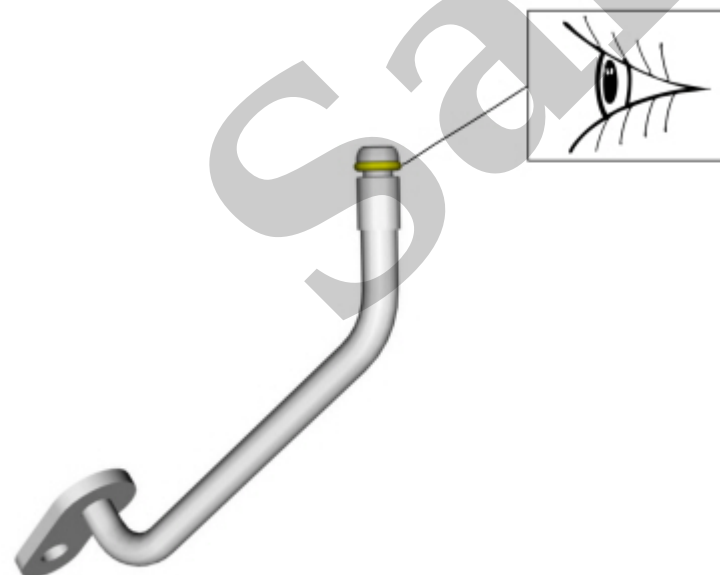
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21. Install the new transmission fluid auxiliary pump tube seal.



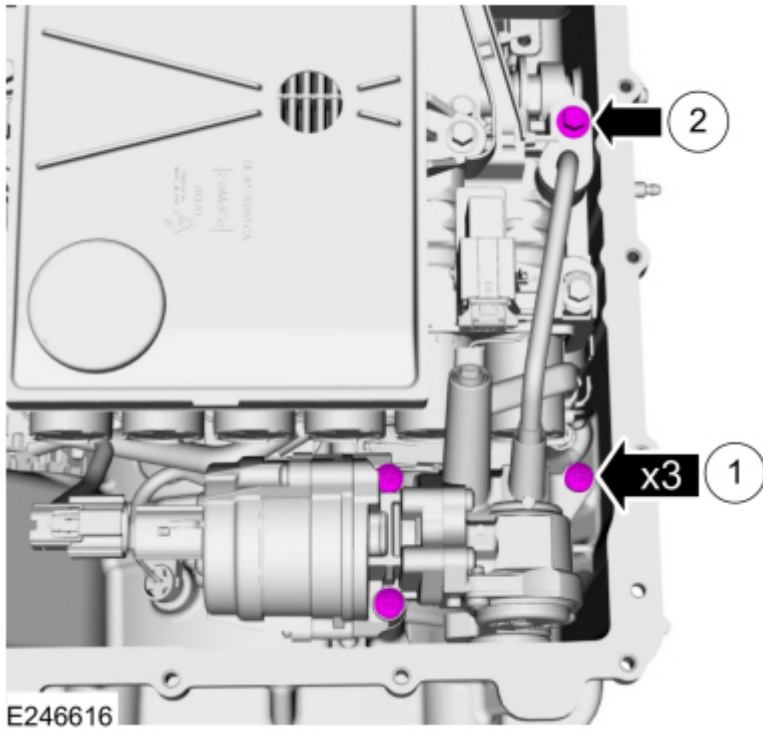
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22. Inspect the transmission fluid auxiliary pump tube O-ring.



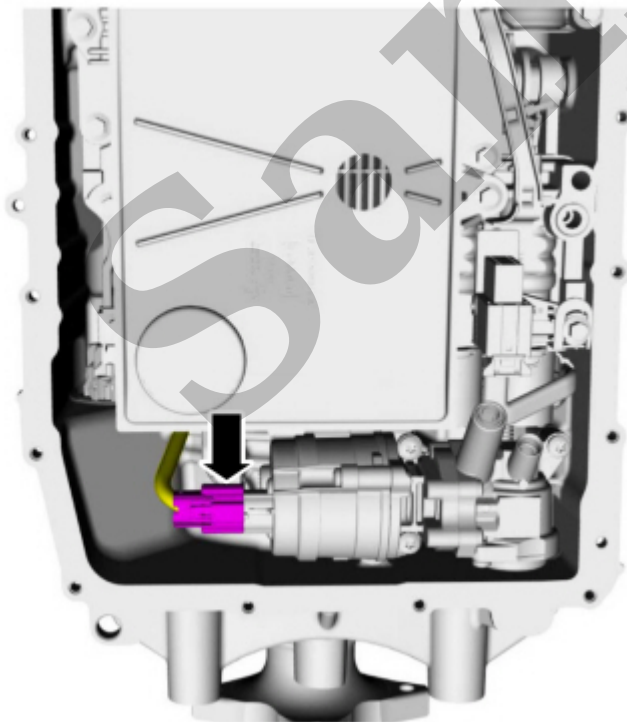
E242749

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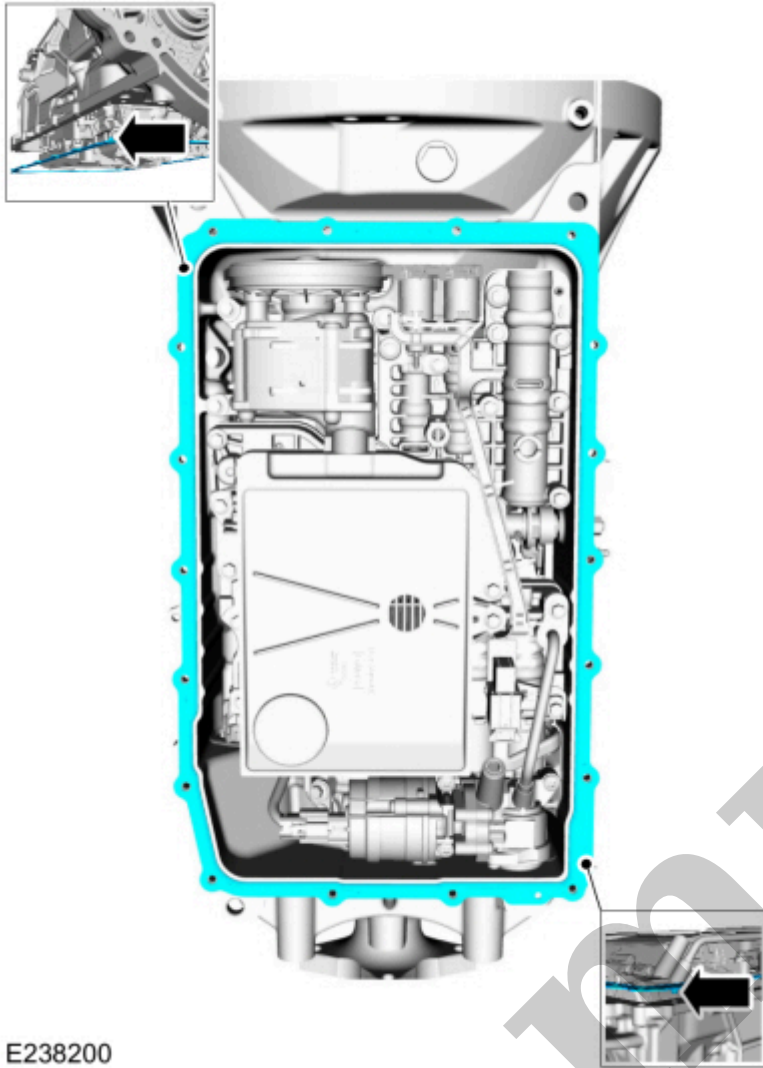
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25. Connect the transmission fluid auxiliary pump electrical connector.



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**All vehicles**



E238200

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28. **NOTE**

Install the bolts and studbolts in the correct locations noted during removal.

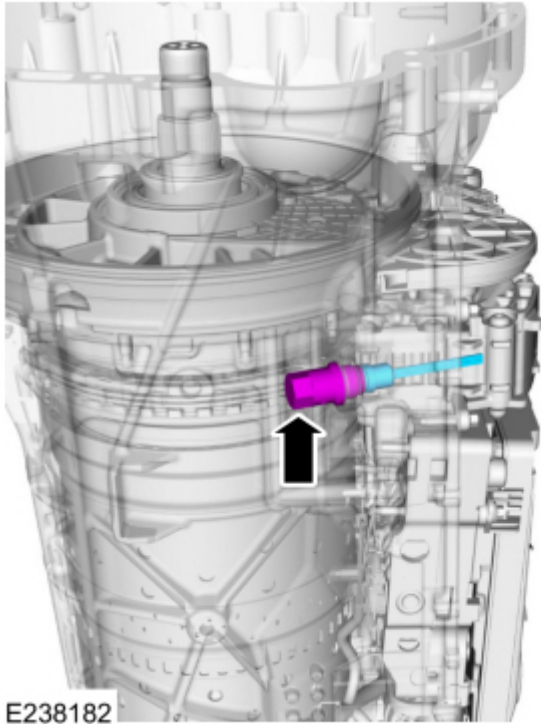
Install the transmission fluid pan and loosely install the bolts and studbolts.

1. Tighten the studbolts in a crisscross pattern.

**Torque** : 106 lb.in (12 Nm)

2. Tighten the bolts in a crisscross pattern.

**Torque** : 89 lb.in (10 Nm)

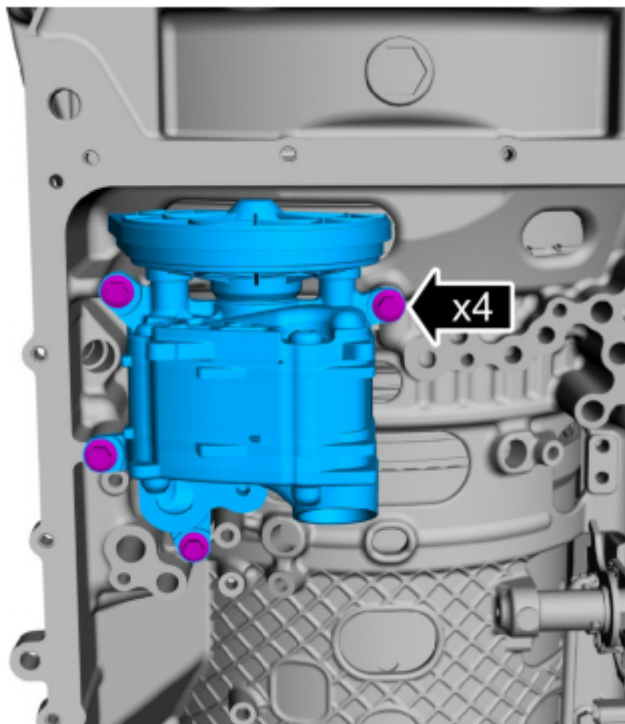


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30. Install the transmission assembly.

Refer to: [Transmission](#)(307-01A Automatic Transmission - 10-Speed Automatic Transmission – 10R80, Installation).

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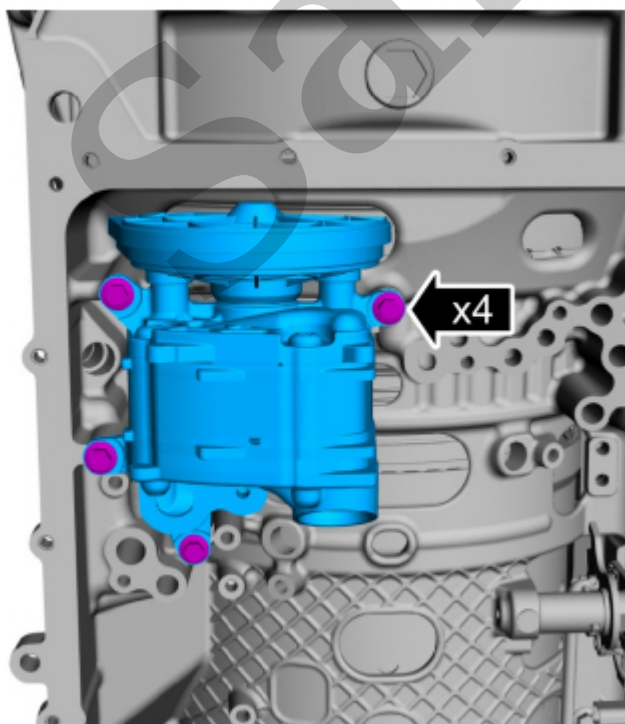
E283040

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### Installation

1. Install the transmission fluid pump and the bolts.

***Torque*** : 71 lb.in (8 Nm)



E283040



## Transmission Fluid Temperature (TFT) Sensor

<b>307-01A Automatic Transmission - 10-Speed Automatic Transmission - 10R80</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 09/14/2017</b>

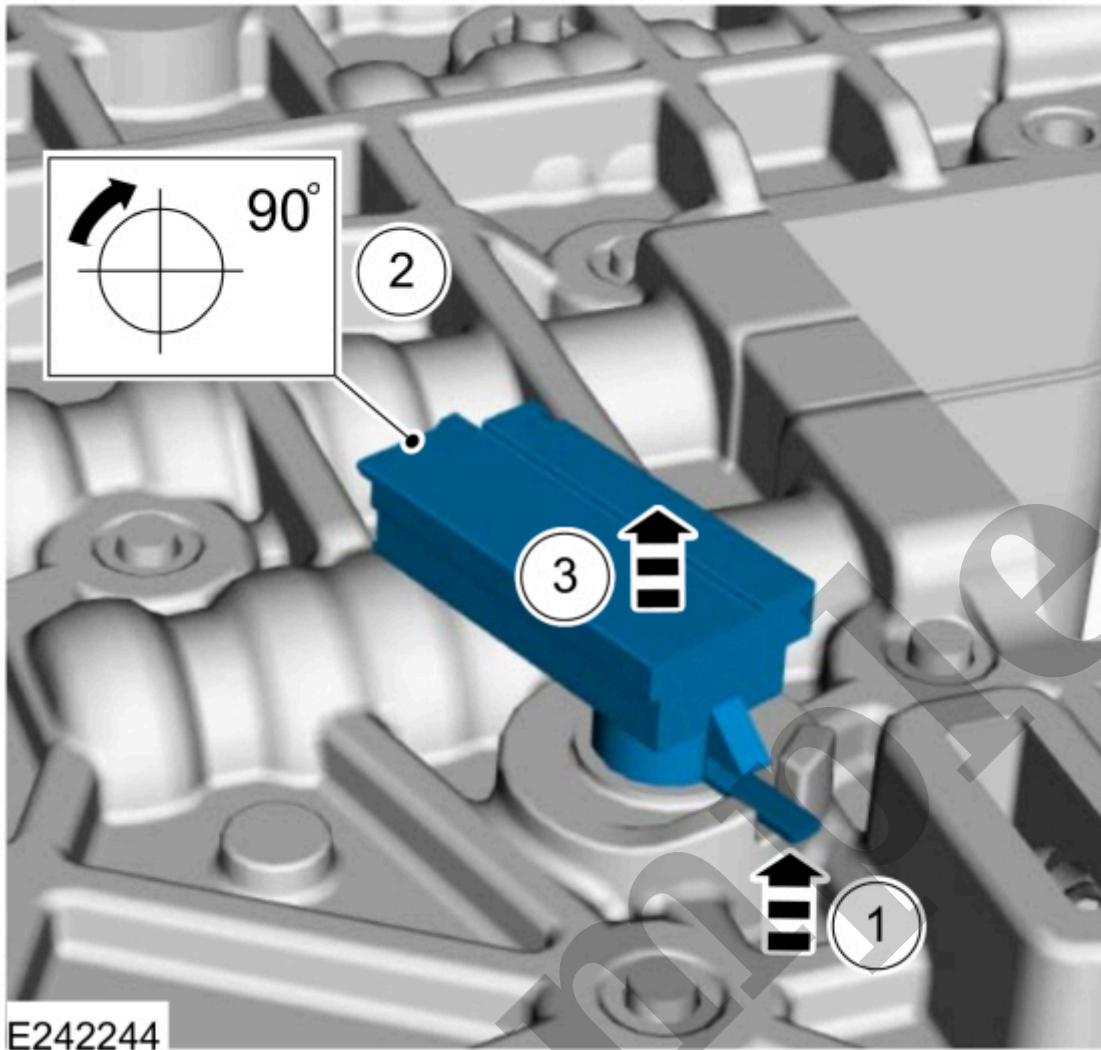
### Transmission Fluid Temperature (TFT) Sensor

#### Removal

1. Remove the main control valve body.

Refer to: [Main Control Valve Body](#)(307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80 MHT, Removal and Installation).

2. Disconnect the TFT (transmission fluid temperature) sensor.
  1. Slide the plastic lock to the unlocked position. While pressing the plastic tab, disconnect the electrical connector.

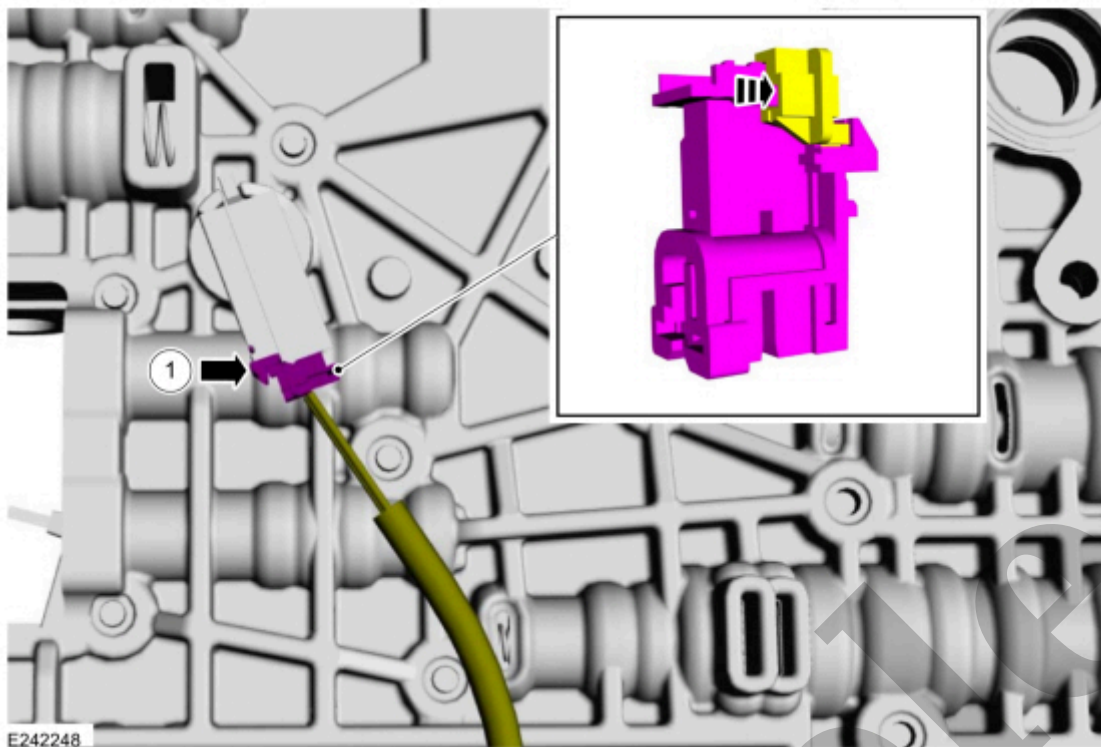


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## Installation

1. Install the TFT (transmission fluid temperature) sensor.
  1. Position the TFT (transmission fluid temperature) sensor in the main control valve body.
  2. Rotate the TFT (transmission fluid temperature) sensor counter clockwise until the plastic tab locks into place.

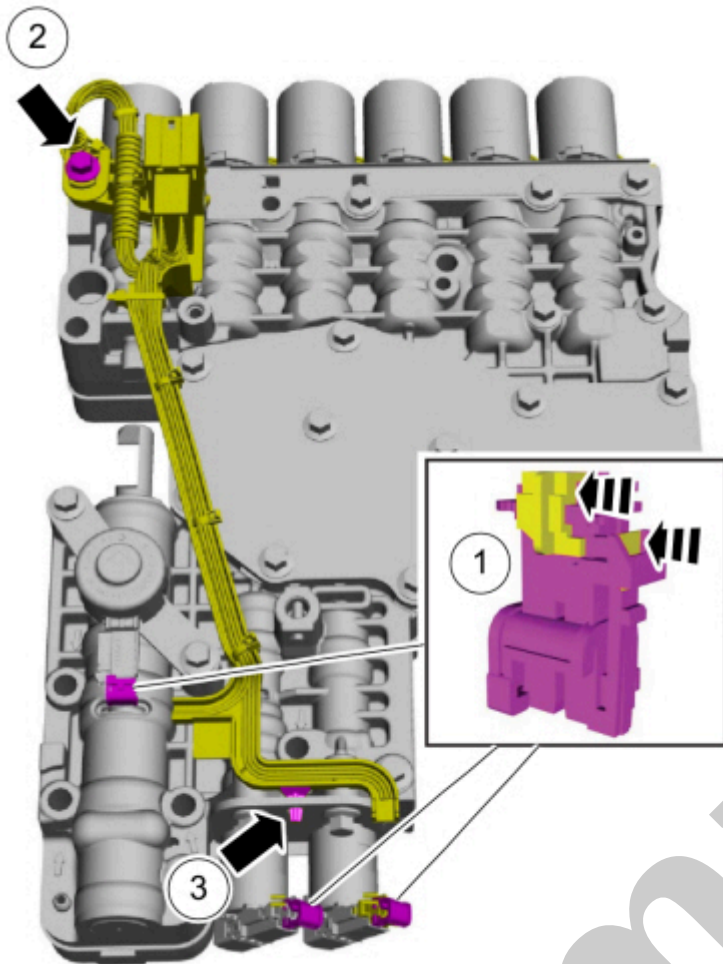




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3. Install the main control valve body.

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3. Disconnect the internal wiring harness electrical connectors.
  - Slide the plastic lock to the unlock position. While pressing the plastic tab, disconnect the electrical connector.