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## 1994 MAZDA MX-6 OEM Service and Repair Workshop Manual

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STEP	INSPECTION	RESULTS	ACTION
7	<b>PURPOSE: DETERMINE INTEGRITY OF PURGE SOLENOID VALVE</b> <ul style="list-style-type: none"> <li>Inspect the purge solenoid valve. (See <b>PURGE SOLENOID VALVE INSPECTION [SKYACTIV-G 2.5T]</b>.)</li> <li>Is there any malfunction?</li> </ul>	Yes	Replace the purge solenoid valve, then go to the next step. (See <b>PURGE SOLENOID VALVE REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to the next step.
8	<b>PURPOSE: DETERMINE EJECTOR INTEGRITY</b> <ul style="list-style-type: none"> <li>Is there any damage, cracks, or looseness on the ejector?</li> </ul>	Yes	Replace the dynamic pressure turbo, then go to Step 9. (See <b>DYNAMIC PRESSURE TURBO REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to the next step.
9	<b>PURPOSE: VERIFICATION OF VEHICLE REPAIR COMPLETION</b> <ul style="list-style-type: none"> <li>Reconnect all the removed parts.</li> <li>Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Implement the repeatability verification procedure. (See <b>Repeatability Verification Procedure</b>.)</li> <li>Perform the Pending Trouble Code Access Procedure. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1 of the troubleshooting diagnostic procedure. • If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .) Go to the next step.
		No	Go to the next step.
10	<b>PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION</b> <ul style="list-style-type: none"> <li>Is any other DTC or pending code stored?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
10	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"><li>• Perform the “AFTER REPAIR PROCEDURE”. (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li><li>• Are any DTCs present?</li></ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

Sample

DTC P130C:00 [PCM (SKYACTIV-G 2.5T)]

SM2896525

id0102s859930

DTC P130C:00	Pre-ignition detected
DETECTION CONDITION	<ul style="list-style-type: none"><li>• Pre-ignition is detected a few times continuously.</li></ul> <b>Diagnostic support note</b> <ul style="list-style-type: none"><li>• This is a continuous monitor (other).</li><li>• The PCM turns the master warning light on in the first drive cycle, and turns the master warning light and check engine light on in the second drive cycle.</li><li>• FREEZE FRAME DATA/Snapshot data is available.</li><li>• DTC is stored in the PCM memory.</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• The PCM performs fuel cut or restricts the engine torque.</li></ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• Fuel having octane rating lower than specified fuel is used</li><li>• Carbon accumulated in combustion chamber</li><li>• PCM malfunction</li></ul>
SYSTEM WIRING DIAGRAM	<ul style="list-style-type: none"><li>• Not applicable</li></ul>

Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	<b>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</b>  <b>Note</b> <ul style="list-style-type: none"><li>• Recording can be facilitated using the screen capture function of the PC.</li><li>• Record the FREEZE FRAME DATA/snapshot data on the repair order.</li></ul>	–	Go to the next step.
2	<b>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"><li>• Verify related Service Bulletins and/or on-line repair information availability.</li><li>• Is any related repair information available?</li></ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"><li>• If the vehicle is not repaired, go to the next step.</li></ul>
		No	Go to the next step.
3	<b>VERIFY RELATED PENDING CODE AND/OR DTC</b> <ul style="list-style-type: none"><li>• Switch the ignition off, then ON (engine off).</li><li>• Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li><li>• Are any other PENDING CODEs and/or DTCs present?</li></ul>	Yes	Go to the applicable PENDING CODE or DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	Go to the next step.
4	<b>VERIFY IF MALFUNCTION CAUSED BY ABNORMAL FUEL</b> <ul style="list-style-type: none"><li>• Switch the ignition off.</li><li>• Drain the fuel and add the specified fuel. (See <b>FUEL DRAINING PROCEDURE [SKYACTIV-G 2.5T]</b>.)</li></ul>	–	Go to the next step.



STEP	INSPECTION	RESULTS	ACTION
1	<p><b>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</b></p> <p><b>Note</b></p> <ul style="list-style-type: none"> <li>• Recording can be facilitated using the screen capture function of the PC.</li> <li>• Record the snapshot data on the repair order.</li> </ul>	–	Go to the next step.
2	<p><b>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b></p> <ul style="list-style-type: none"> <li>• Verify related Service Bulletins and/or on-line repair information availability.</li> <li>• Is any related repair information available?</li> </ul>	Yes	<p>Perform repair or diagnosis according to the available repair information.</p> <ul style="list-style-type: none"> <li>• If the vehicle is not repaired, go to the next step.</li> </ul>
		No	Go to the next step.

DTC P0192:00 [PCM (SKYACTIV-G 2.5T)]

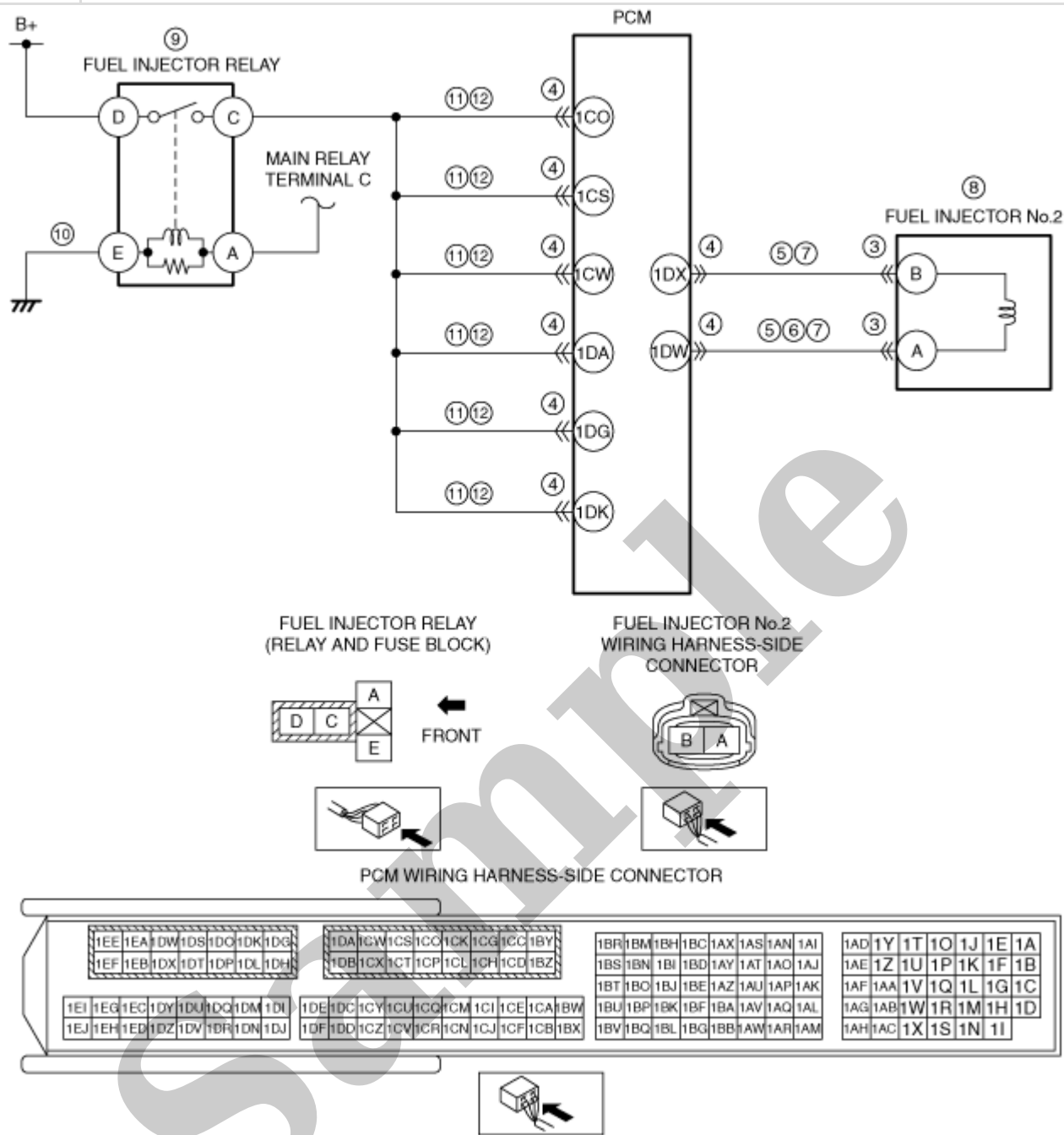
SM2896450

id0102s814770

DTC P0192:00	High fuel pressure sensor circuit low input
DETECTION CONDITION	<ul style="list-style-type: none"><li>• If the input voltage at the PCM terminal 1BO is less than 0.74 V for 5 s, the PCM determines that the high fuel pressure sensor circuit is low. (U.S.A., CANADA and Israel)</li><li>• If the input voltage at the PCM terminal 1BO is less than 0.16 V for 5 s, the PCM determines that the high fuel pressure sensor circuit is low. (Except U.S.A., CANADA and Israel)</li></ul> <b>Diagnostic support note</b> <ul style="list-style-type: none"><li>• This is a continuous monitor (CCM).</li><li>• The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle.</li><li>• FREEZE FRAME DATA/Snapshot data is available.</li><li>• DTC is stored in the PCM memory.</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• Stops high pressure fuel pump control</li><li>• Limits intake air amount</li></ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• High fuel pressure sensor connector or terminals malfunction</li><li>• PCM connector or terminals malfunction</li><li>• Short to ground in wiring harness between the following terminals:<ul style="list-style-type: none"><li>— High fuel pressure sensor terminal E–PCM terminal 1CI</li><li>— High fuel pressure sensor terminal C–PCM terminal 1BO</li></ul></li><li>• High fuel pressure sensor signal circuit and ground circuit are shorted to each other</li><li>• High fuel pressure sensor malfunction</li><li>• High pressure fuel pump malfunction</li><li>• PCM malfunction</li></ul>

STEP	INSPECTION	RESULTS	ACTION
6	<b>INSPECT HIGH FUEL PRESSURE SENSOR SIGNAL CIRCUIT AND GROUND CIRCUIT FOR SHORT TO EACH OTHER</b> <ul style="list-style-type: none"> <li>• Verify that the high fuel pressure sensor and PCM connectors are disconnected.</li> <li>• Inspect for continuity between high fuel pressure sensor terminals C and A (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• High fuel pressure sensor terminal C–PCM terminal 1B0</li> <li>• High fuel pressure sensor terminal A–PCM terminal 1CN</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to each other.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to each other.</li> </ul> Go to Step 9.
		No	Go to the next step.
7	<b>INSPECT HIGH FUEL PRESSURE SENSOR</b> <ul style="list-style-type: none"> <li>• Bleed the remaining pressure in the fuel line using the following procedure. <ol style="list-style-type: none"> <li>1. Switch the ignition off.</li> <li>2. Disconnect the high pressure fuel pump connector.</li> <li>3. Start the engine and leave it idling for 1 min.</li> </ol> </li> <li>• Display PID FUEL_PRES and simulation item FP using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Turn simulation item FP on.</li> <li>• Is the FUEL_PRES PID value approx. 0.56 V?</li> </ul>	Yes	Go to the next step.
		No	Replace the fuel distributor, then go to the next step. (See <b>FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
8	<b>INSPECT HIGH PRESSURE FUEL PUMP</b> <ul style="list-style-type: none"> <li>• Inspect the high pressure fuel pump. (See <b>HIGH PRESSURE FUEL PUMP INSPECTION [SKYACTIV-G 2.5T]</b>.)</li> <li>• Is there any malfunction ?</li> </ul>	Yes	Replace the high pressure fuel pump, then go to the next step. (See <b>HIGH PRESSURE FUEL PUMP REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to the next step.
9	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Perform the KOEO or KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
10	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the “AFTER REPAIR PROCEDURE”. (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
1	<b>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</b>  <b>Note</b> <ul style="list-style-type: none"> <li>Recording can be facilitated using the screen capture function of the PC.</li> <li>Record the FREEZE FRAME DATA/snapshot data on the repair order.</li> </ul>	–	Go to the next step.
2	<b>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"> <li>Verify related Service Bulletins and/or on-line repair information availability.</li> <li>Is any related repair information available?</li> </ul>	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	<b>DETERMINE IF HIGH FUEL PRESSURE SENSOR OR WIRING HARNESS MALFUNCTION</b> <ul style="list-style-type: none"> <li>Access the FUEL_PRES PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Verify the FUEL_PRES PID value.</li> <li>Is the FUEL_PRES PID value 5 V or B+?</li> </ul>	Yes	Go to Step 7.
		No	Go to the next step.
4	<b>INSPECT HIGH FUEL PRESSURE SENSOR CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>Switch the ignition off.</li> <li>Disconnect the high fuel pressure sensor connector.</li> <li>Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 10.
		No	Go to the next step.
5	<b>INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>Disconnect the PCM connector.</li> <li>Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 10.
		No	Go to the next step.
6	<b>INSPECT HIGH FUEL PRESSURE SENSOR</b> <ul style="list-style-type: none"> <li>Reconnect all disconnected connectors.</li> <li>Inspect the high fuel pressure sensor. (See <b>HIGH FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T]</b>.)</li> <li>Is there any malfunction ?</li> </ul>	Yes	Replace the fuel distributor, then go to Step 10. (See <b>FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to Step 10.
7	<b>DETERMINE IF HIGH FUEL PRESSURE SENSOR SIGNAL CIRCUIT OR HIGH FUEL PRESSURE SENSOR GROUND CIRCUIT MALFUNCTION</b> <ul style="list-style-type: none"> <li>Switch the ignition off.</li> <li>Disconnect the high fuel pressure sensor connector.</li> <li>Access the FUEL_PRES PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Verify the FUEL_PRES PID value.</li> <li>Is the FUEL_PRES PID value 5 V or B+?</li> </ul>	Yes	Go to the next step.
		No	Go to Step 9.



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
10	<b>INSPECT FUEL INJECTOR RELAY GROUND CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that fuel injector relay is removed.</li> <li>• Verify that the fuel injector No.2 and PCM connectors are disconnected.</li> <li>• Inspect for continuity between fuel injector relay terminal E (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	<p>Refer to the wiring diagram and verify whether or not there is a common connector between fuel injector relay terminal E and body ground.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Inspect for the following: <ul style="list-style-type: none"> <li>— Open circuit between fuel injector relay and body ground</li> <li>— Loose or lifting ground point</li> </ul> </li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p>Go to Step 13.</p>
11	<b>INSPECT FUEL INJECTOR RELAY CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that fuel injector relay is removed.</li> <li>• Verify that the fuel injector No.2 and PCM connectors are disconnected.</li> <li>• Inspect for continuity between fuel injector relay terminal C (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	<p>Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals:</p> <ul style="list-style-type: none"> <li>• Fuel injector relay terminal C–PCM terminal 1CO</li> <li>• Fuel injector relay terminal C–PCM terminal 1CS</li> <li>• Fuel injector relay terminal C–PCM terminal 1CW</li> <li>• Fuel injector relay terminal C–PCM terminal 1DA</li> <li>• Fuel injector relay terminal C–PCM terminal 1DG</li> <li>• Fuel injector relay terminal C–PCM terminal 1DK</li> </ul> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> <p>Go to Step 13.</p>
		No	Go to the next step.