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1994 MAZDA 323 (BF) Station Wagon OEM Service and Repair Workshop Manual

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DTC P1380:00 [PCM (SKYACTIV-G 2.5T)]

SM2896425

id0102s800970

DTC P1380:00	Electric variable valve timing control circuit problem
DETECTION CONDITION	• A malfunction is detected in the results of the on-board diagnostic test received from the electric variable valve timing driver. Diagnostic support note • This is a continuous monitor (CCM). • The check engine light does not illuminate. • FREEZE FRAME DATA is not available. • Snapshot data is available. • DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	• Stops activation of the electric variable valve timing driver.
POSSIBLE CAUSE	• Electric variable valve timing motor/driver connectors or terminals malfunction • Short to ground in wiring harness between electric variable valve timing motor/driver terminal 1A and PCM terminal 1P • PCM connector or terminals malfunction • Short to power supply in wiring harness between electric variable valve timing motor/driver terminal 1A and PCM terminal 1P • Open circuit in wiring harness between electric variable valve timing motor/driver terminal 1A and PCM terminal 1P • Electric variable valve timing driver malfunction • Electric variable valve timing motor malfunction • PCM malfunction

STEP	INSPECTION	RESULTS	ACTION
4	**INSPECT ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER SIGNAL CIRCUIT FOR SHORT TO GROUND** • Verify that the electric variable valve timing motor/driver connector is disconnected. • Inspect for continuity between electric variable valve timing motor/driver terminal 1A (wiring harness-side) and body ground. • Is there continuity?	Yes	Disconnect the PCM connector and inspect the wiring harness for short to ground. • If the short to ground circuit could be detected in the wiring harness: — Refer to the wiring diagram and verify whether or not there is a common connector between electric variable valve timing motor/driver terminal 1A and PCM terminal 1P. **If there is a common connector:** • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. **If there is no common connector:** • Repair or replace the wiring harness which has a short to ground. • If the short to ground circuit could not be detected in the wiring harness: — Replace the PCM (short to ground in the PCM internal circuit). (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].) Go to Step 10.
		No	Go to the next step.
5	**INSPECT PCM CONNECTOR CONDITION** • Disconnect the PCM connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction?	Yes	Repair or replace the connector and/or terminals, then go to Step 10.
		No	Go to the next step.
6	**INSPECT ELECTRIC VARIABLE VALVE TIMING MOTOR/DRIVER SIGNAL CIRCUIT FOR SHORT TO POWER SUPPLY** • Verify that the electric variable valve timing motor/driver and PCM connectors are disconnected. • Switch the ignition ON (engine off). **Note** **• Another DTC may be stored by the PCM detecting an open circuit.** • Measure the voltage at the electric variable valve timing motor/driver terminal 1A (wiring harness-side). • Is the voltage 0 V?	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between electric variable valve timing motor/driver terminal 1A and PCM terminal 1P. **If there is a common connector:** • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply. • Repair or replace the malfunctioning part. **If there is no common connector:** • Repair or replace the wiring harness which has a short to power supply. Go to Step 10.

Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	**RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION** **Note** **• Recording can be facilitated using the screen capture function of the PC.** • Record the FREEZE FRAME DATA/snapshot data on the repair order.	–	Go to the next step.
2	**VERIFY RELATED REPAIR INFORMATION AVAILABILITY** • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	**INSPECT OCV CONNECTOR CONDITION** • Switch the ignition off. • Disconnect the OCV connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction?	Yes	Repair or replace the connector and/or terminals, then go to Step 9.
		No	Go to the next step.

STEP	INSPECTION	RESULTS	ACTION
9	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5T)].) • Perform the KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)].) • Is the same Pending DTC present?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].) Go to the next step.
		No	Go to the next step.
10	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)].) • Are any DTCs present?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)].)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
7	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5T)].) • Perform the KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)].) • Is the same Pending DTC present?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].) Go to the next step.
		No	Go to the next step.
8	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)].) • Are any DTCs present?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)].)
		No	DTC troubleshooting completed.

DTC P061D:00 [PCM (SKYACTIV-G 2.5T)]

SM2896504

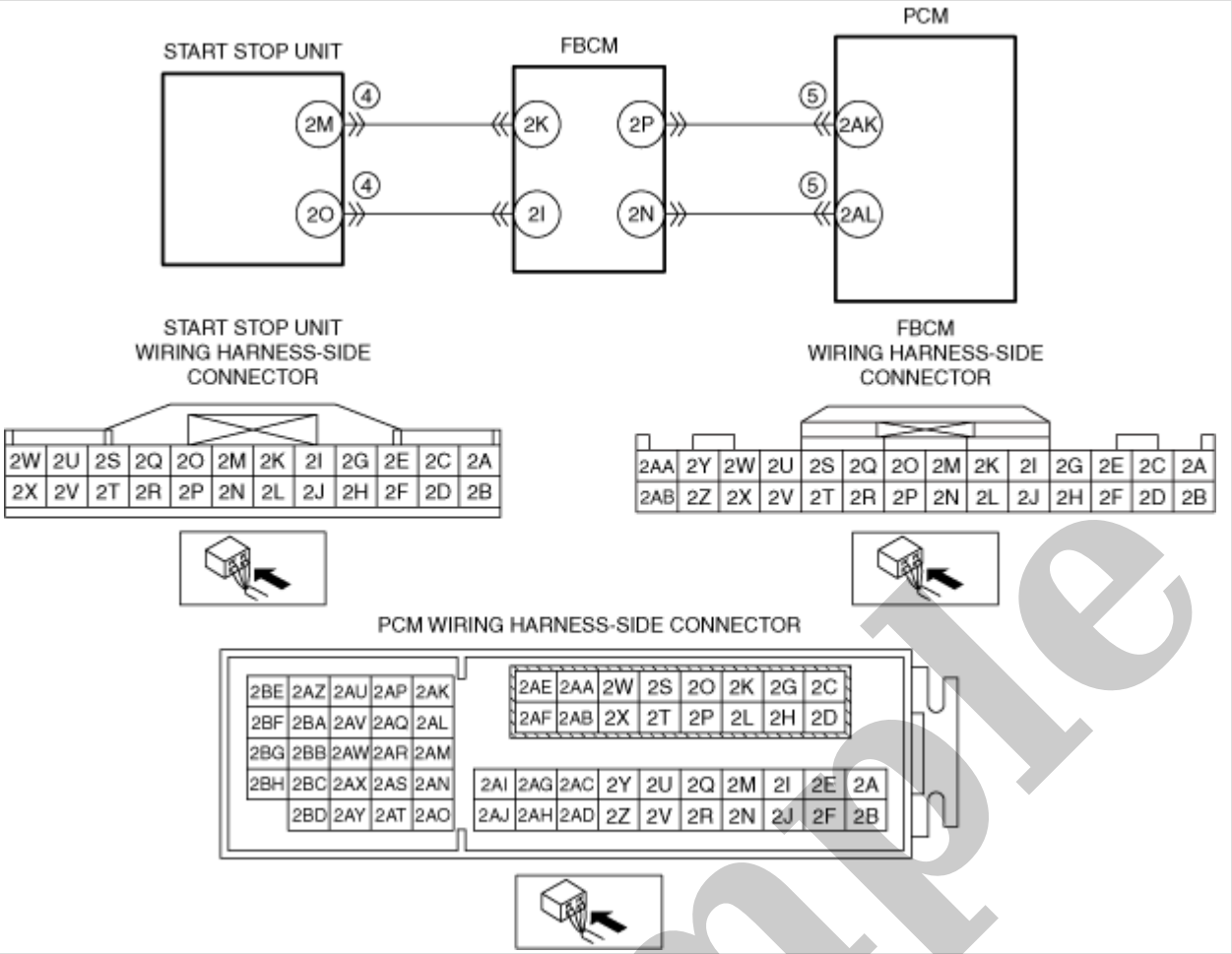
id0102s830250

DTC P061D:00	Internal control module engine air mass performance problem
DETECTION CONDITION	• Indicates an error occurred in the PCM. Diagnostic support note • This is a continuous monitor (CCM). • The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle. • FREEZE FRAME DATA/Snapshot data is available. • DTC is stored in the PCM memory.
FAIL-SAFE FUNCTION	• Restricts the upper limit of the engine speed.
POSSIBLE CAUSE	• PCM connector or terminals malfunction • Software incompatibility issue • PCM malfunction
SYSTEM WIRING DIAGRAM	• Not applicable

Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data on the repair order.	–	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	VERIFY RELATED PENDING CODE AND/OR DTC • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) • Are any other PENDING CODEs and/or DTCs present?	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)].)
		No	Go to the next step.
4	INSPECT PCM CONNECTOR CONDITION • Switch the ignition off. • Disconnect the PCM connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction?	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
		No	Go to the next step.

DTC P061F:00	Internal control module throttle valve actuator controller performance problem



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the snapshot data on the repair order.	–	Go to the next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	VERIFY RELATED PENDING CODE AND/OR DTC • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].) • Are any other PENDING CODEs and/or DTCs present?	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)].)
		No	Go to the next step.

Function Inspection Using M-MDS

STEP	INSPECTION	RESULTS	ACTION
1	PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability. • Is any related repair information available?	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
2	PURPOSE: RECORD FREEZE FRAME DATA/SNAPSHOT DATA AND DIAGNOSTIC MONITORING TEST RESULTS TO UTILIZE WITH REPEATABILITY VERIFICATION Note • Recording can be facilitated using the screen capture function of the PC. • Record the FREEZE FRAME DATA/snapshot data and DIAGNOSTIC MONITORING TEST RESULTS (A/F sensor, HO2S related) on the repair order.	–	Go to the Troubleshooting Diagnostic Procedure to perform the procedure from Step 1.

Troubleshooting Diagnostic Procedure

Intention of troubleshooting procedure

- Step 1
  - — Verify if malfunctioning part is PCM.
- Step 2
  - — Verify that there are no other malfunctions.

STEP	INSPECTION	RESULTS	ACTION
1	PURPOSE: PERFORM DTC INSPECTION AND VERIFY IF MALFUNCTIONING PART IS PCM • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-G 2.5T)].) • Perform the KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)].) • Is the same Pending DTC present?	Yes	Replace the PCM, then go to the next step. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].)
		No	Go to the next step.
2	PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION • Is any other DTC or pending code stored?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-G 2.5T)].)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
4	**INSPECT MAIN RELAY POWER SUPPLY CIRCUIT FOR SHORT TO GROUND OR OPEN CIRCUIT** • Verify that main relay is removed. • Measure the voltage at the main relay terminal D (wiring harness-side). • Is the voltage B+?	Yes	Go to the next step.
		No	Inspect the MAIN 200 A fuse and ENG.MAIN 40 A fuse. • If the fuse is blown: — Refer to the wiring diagram and verify whether or not there is a common connector between MAIN 200 A fuse and main relay terminal D. **If there is a common connector:** • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground. • Repair or replace the malfunctioning part. **If there is no common connector:** • Repair or replace the wiring harness which has a short to ground. • Replace the malfunctioning fuse. • If the fuse is damaged: — Replace the malfunctioning fuse. • If all fuses are normal: — Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and main relay terminal D. **If there is a common connector:** • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. **If there is no common connector:** • Repair or replace the wiring harness which has an open circuit. Go to Step 10.