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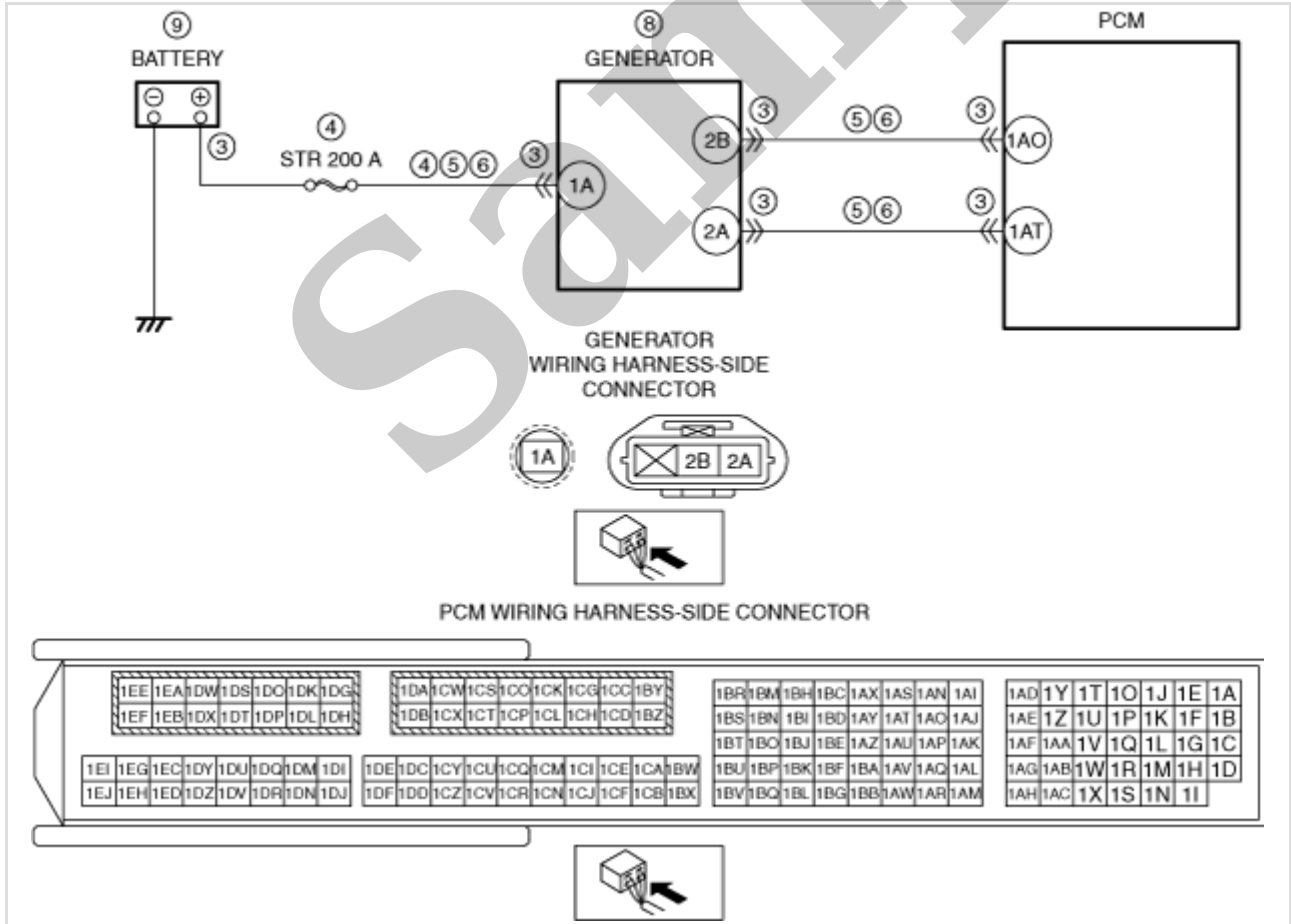
## 1993 MAZDA 626 (Mk.5) Sedan OEM Service and Repair Workshop Manual

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STEP	INSPECTION	RESULTS	ACTION
4	<b>PURPOSE: INSPECT FUSE</b> <ul style="list-style-type: none"> <li>Remove the STR 200 A fuse.</li> <li>Inspect the STR 200 A fuse.</li> <li>Is there any malfunction?</li> </ul>	Yes	<p>If the fuse is blown:</p> <ul style="list-style-type: none"> <li>Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and generator terminal 1A.</li> </ul> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>Repair or replace the wiring harness which has a short to ground.</li> <li>Replace the fuse.</li> </ul> <p>If the fuse is damaged:</p> <ul style="list-style-type: none"> <li>Replace the fuse.</li> </ul> <p>Go to Step 8.</p>
		No	Reinstall the STR 200 A fuse, then go to the next step.
5	<b>PURPOSE: VERIFY IF SHORT TO GROUND IN GENERATOR CHARGE/DISCHARGE CIRCUIT AFFECTS DIAGNOSTIC RESULTS</b> <ul style="list-style-type: none"> <li>Verify that the battery, generator and PCM connectors are disconnected.</li> <li>Inspect for continuity between generator terminal 1A (wiring harness-side) and body ground.</li> <li>Is there continuity?</li> </ul>	Yes	<p>Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and generator terminal 1A.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>Repair or replace the wiring harness which has a short to ground.</li> </ul> <p>Go to Step 8.</p>
		No	Go to the next step.
6	<b>PURPOSE: VERIFY IF OPEN CIRCUIT IN GENERATOR CHARGE/DISCHARGE CIRCUIT AFFECTS DIAGNOSTIC RESULTS</b> <ul style="list-style-type: none"> <li>Verify that the battery, generator and PCM connectors are disconnected.</li> <li>Inspect for continuity between battery positive terminal (wiring harness-side) and generator terminal 1A (wiring harness-side).</li> <li>Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	<p>Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and generator terminal 1A.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>Repair or replace the wiring harness which has an open circuit.</li> </ul> <p>Go to Step 8.</p>
7	<b>PURPOSE: DETERMINE INTEGRITY OF GENERATOR</b> <ul style="list-style-type: none"> <li>Inspect the generator. (See <b>GENERATOR INSPECTION [SKYACTIV-G 2.5T]</b>.)</li> <li>Is there any malfunction?</li> </ul>	Yes	Replace the generator, then go to the next step. (See <b>GENERATOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to the next step.
8	<b>PURPOSE: VERIFY CONDITIONS OF BATTERY</b> <ul style="list-style-type: none"> <li>Inspect the battery. (See <b>BATTERY INSPECTION</b>.)</li> </ul>	–	Follow the inspection instructions, then go to the next step.

DESCRIPTION	Generator system: Voltage generated by generator is low
POSSIBLE CAUSE	<ul style="list-style-type: none"> <li>• Poor connection of the following parts: <ul style="list-style-type: none"> <li>— Battery</li> <li>— Generator</li> <li>— PCM</li> </ul> </li> <li>• Connector or terminal malfunction of the following parts: <ul style="list-style-type: none"> <li>— Battery</li> <li>— Generator</li> <li>— PCM</li> </ul> </li> <li>• STR 200 A fuse malfunction</li> <li>• Short to ground in wiring harness between the following terminals: <ul style="list-style-type: none"> <li>— Battery positive terminal–Generator terminal 1A</li> <li>— Generator terminal 2B–PCM terminal 1AO</li> <li>— Generator terminal 2A–PCM terminal 1AT</li> </ul> </li> <li>• Open circuit in wiring harness between the following terminals: <ul style="list-style-type: none"> <li>— Battery positive terminal–Generator terminal 1A</li> <li>— Generator terminal 2B–PCM terminal 1AO</li> <li>— Generator terminal 2A–PCM terminal 1AT</li> </ul> </li> <li>• Drive belt exceeds limit</li> <li>• Generator malfunction</li> <li>• Battery malfunction</li> <li>• PCM malfunction</li> </ul>

System Wiring Diagram

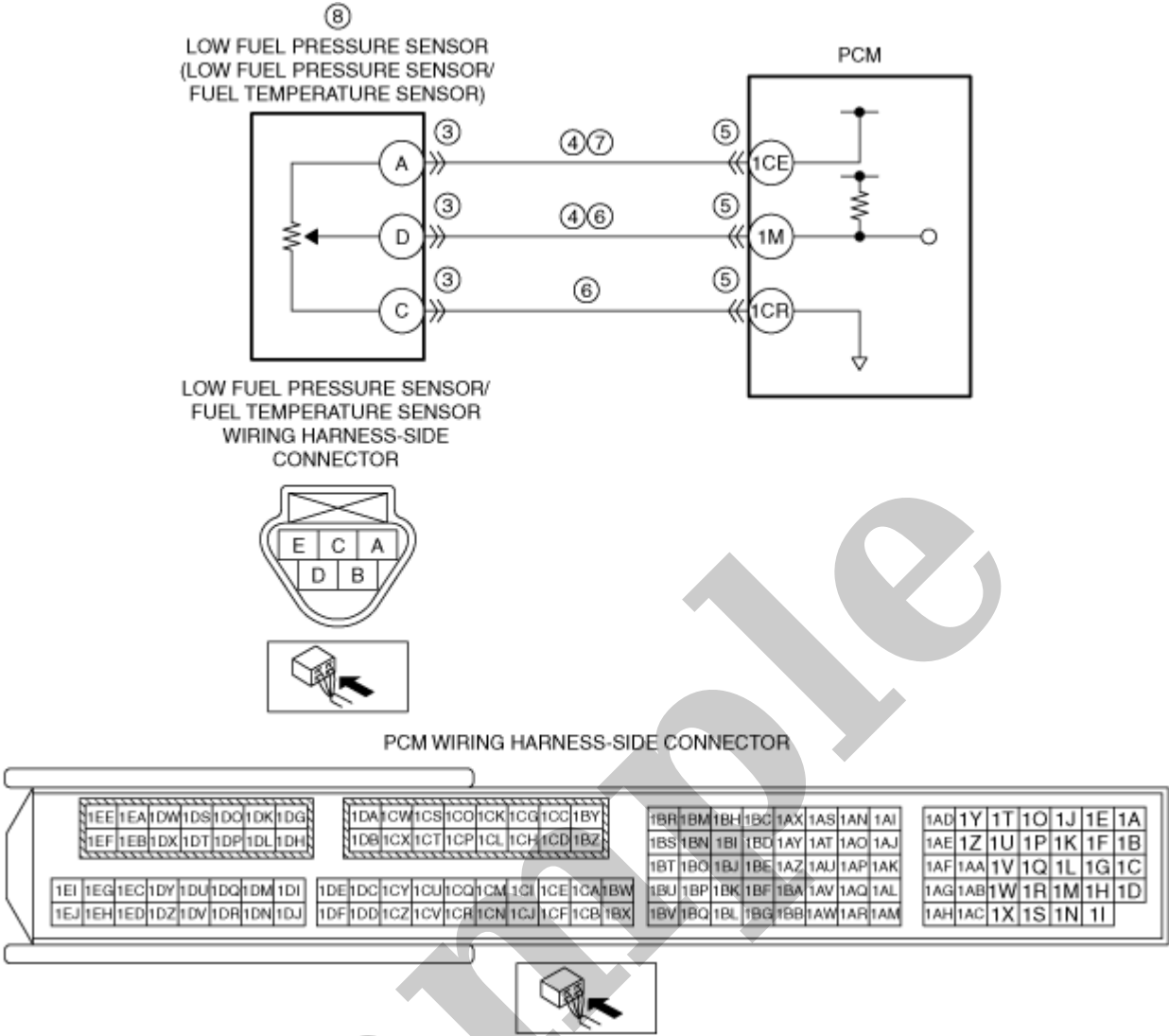


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Function Explanation (DTC Detection Outline)

STEP	INSPECTION	RESULTS	ACTION
5	<b>PURPOSE: VERIFY IF SHORT TO GROUND IN EACH WIRING HARNESS AFFECTS DIAGNOSTIC RESULTS</b> <ul style="list-style-type: none"> <li>• Verify that the battery, generator and PCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side) and body ground: <ul style="list-style-type: none"> <li>— Generator terminal 1A</li> <li>— Generator terminal 2B</li> <li>— Generator terminal 2A</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Battery positive terminal–Generator terminal 1A</li> <li>• Generator terminal 2B–PCM terminal 1AO</li> <li>• Generator terminal 2A–PCM terminal 1AT</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 9.
		No	Go to the next step.
6	<b>PURPOSE: VERIFY IF OPEN CIRCUIT IN EACH WIRING HARNESS AFFECTS DIAGNOSTIC RESULTS</b> <ul style="list-style-type: none"> <li>• Verify that the battery, generator and PCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side): <ul style="list-style-type: none"> <li>— Battery positive terminal–Generator terminal 1A</li> <li>— Generator terminal 2B–PCM terminal 1AO</li> <li>— Generator terminal 2A–PCM terminal 1AT</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Battery positive terminal–Generator terminal 1A</li> <li>• Generator terminal 2B–PCM terminal 1AO</li> <li>• Generator terminal 2A–PCM terminal 1AT</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 9.
7	<b>PURPOSE: VERIFY IF MALFUNCTION RELATED TO GENERATOR DRIVE BELT AFFECTS DIAGNOSTIC RESULTS</b> <ul style="list-style-type: none"> <li>• Inspect the generator drive belt. (See <b>DRIVE BELT INSPECTION [SKYACTIV-G 2.5T].</b>)</li> <li>• Is the indicator mark on the drive belt auto tensioner within the normal range?</li> </ul>	Yes	Go to the next step.
		No	Replace the generator drive belt, then go to the next step. (See <b>DRIVE BELT REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )
8	<b>PURPOSE: DETERMINE INTEGRITY OF GENERATOR</b> <ul style="list-style-type: none"> <li>• Inspect the generator. (See <b>GENERATOR INSPECTION [SKYACTIV-G 2.5T].</b>)</li> <li>• Is there any malfunction?</li> </ul>	Yes	Replace the generator, then go to the next step. (See <b>GENERATOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )
		No	Go to the next step.
9	<b>PURPOSE: VERIFY CONDITIONS OF BATTERY</b> <ul style="list-style-type: none"> <li>• Inspect the battery. (See <b>BATTERY INSPECTION.</b>)</li> </ul>	–	Follow the inspection instructions, then go to the next step.





Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	<p>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</p> <p><b>Note</b></p> <ul style="list-style-type: none"><li>Recording can be facilitated using the screen capture function of the PC.</li><li>Record the snapshot data on the repair order.</li></ul>	—	Go to the next step.
2	<p>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</p> <ul style="list-style-type: none"><li>Verify related Service Bulletins and/or on-line repair information availability.</li><li>Is any related repair information available?</li></ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"><li>If the vehicle is not repaired, go to the next step.</li></ul>
		No	Go to the next step.

DTC P2542:00 [PCM (SKYACTIV-G 2.5T)]

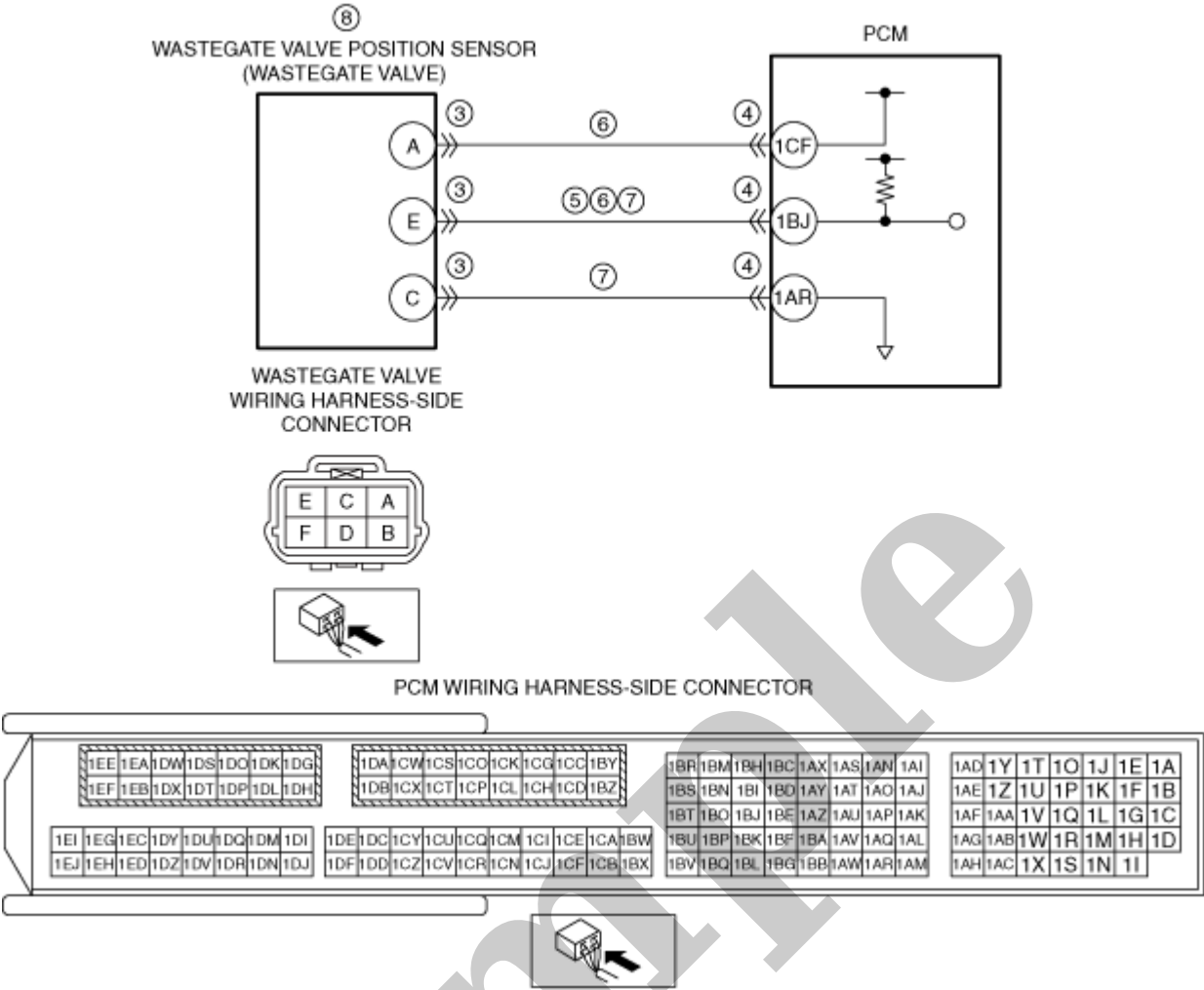
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DTC P2542:00	Low fuel pressure sensor circuit high input
DETECTION CONDITION	<ul style="list-style-type: none"><li>• If the input voltage at the PCM terminal 1M is more than 4.82 V for 5 s, the PCM determines that the low fuel pressure sensor circuit is high.</li></ul> <p><b>MONITORING CONDITIONS</b></p> <ul style="list-style-type: none"><li>— Battery voltage: 8 V or more</li></ul> <p><b>Diagnostic support note</b></p> <ul style="list-style-type: none"><li>• This is a continuous monitor (CCM).</li><li>• The check engine light does not illuminate.</li><li>• FREEZE FRAME DATA is not available.</li><li>• Snapshot data is available.</li><li>• DTC is stored in the PCM memory.</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• Limits the engine torque or the upper limit of the engine speed.</li></ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• Low fuel pressure sensor/fuel temperature sensor connector or terminals malfunction</li><li>• PCM connector or terminals malfunction</li><li>• Short to power supply in wiring harness between low fuel pressure sensor/fuel temperature sensor terminal D and PCM terminal 1M</li><li>• Low fuel pressure sensor power supply circuit and signal circuit are shorted to each other</li><li>• Open circuit in wiring harness between the following terminals:<ul style="list-style-type: none"><li>— Low fuel pressure sensor/fuel temperature sensor terminal D–PCM terminal 1M</li><li>— Low fuel pressure sensor/fuel temperature sensor terminal C–PCM terminal 1CR</li></ul></li><li>• Low fuel pressure sensor malfunction</li><li>• PCM malfunction</li></ul>

STEP	INSPECTION	RESULTS	ACTION
7	<b>INSPECT LOW FUEL PRESSURE SENSOR CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the low fuel pressure sensor/fuel temperature sensor and PCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side): <ul style="list-style-type: none"> <li>— Low fuel pressure sensor/fuel temperature sensor terminal D–PCM terminal 1M</li> <li>— Low fuel pressure sensor/fuel temperature sensor terminal C–PCM terminal 1CR</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Low fuel pressure sensor/fuel temperature sensor terminal D–PCM terminal 1M</li> <li>• Low fuel pressure sensor/fuel temperature sensor terminal C–PCM terminal 1CR</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 9.
8	<b>INSPECT LOW FUEL PRESSURE SENSOR</b> <ul style="list-style-type: none"> <li>• Reconnect all disconnected connectors.</li> <li>• Inspect the low fuel pressure sensor. (See <b>LOW FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.5T]</b>.)</li> <li>• Is there any malfunction?</li> </ul>	Yes	Replace the low fuel pressure sensor/fuel temperature sensor, then go to the next step. (See <b>LOW FUEL PRESSURE SENSOR/FUEL TEMPERATURE SENSOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
		No	Go to the next step.
9	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Perform the KOEO or KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
10	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the “AFTER REPAIR PROCEDURE”. (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
3	<b>INSPECT WASTEGATE VALVE CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Switch the ignition off.</li> <li>• Disconnect the wastegate valve connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 9.
		No	Go to the next step.
4	<b>INSPECT WASTEGATE VALVE POSITION SENSOR CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the wastegate valve connector is disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side) and body ground: <ul style="list-style-type: none"> <li>— Wastegate valve terminal A</li> <li>— Wastegate valve terminal E</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	<p>Disconnect the PCM connector and inspect the wiring harness for short to ground.</p> <ul style="list-style-type: none"> <li>• If the short to ground circuit could be detected in the wiring harness: <ul style="list-style-type: none"> <li>— Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Wastegate valve terminal A–PCM terminal 1CF</li> <li>• Wastegate valve terminal E–PCM terminal 1BJ</li> </ul> </li> </ul> </li> </ul> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> <ul style="list-style-type: none"> <li>• If the short to ground circuit could not be detected in the wiring harness: <ul style="list-style-type: none"> <li>— Replace the PCM (short to ground in the PCM internal circuit). (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> </li> </ul> <p>Go to Step 9.</p>
		No	Go to the next step.
5	<b>INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the PCM connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 9.
		No	Go to the next step.



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	<p>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</p> <p><b>Note</b></p> <ul style="list-style-type: none"><li>Recording can be facilitated using the screen capture function of the PC.</li><li>Record the snapshot data on the repair order.</li></ul>	–	Go to the next step.
2	<p><b>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b></p> <ul style="list-style-type: none"><li>Verify related Service Bulletins and/or on-line repair information availability.</li><li>Is any related repair information available?</li></ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"><li>If the vehicle is not repaired, go to the next step.</li></ul>
		No	Go to the next step.

# DTC P2504:00 [PCM (SKYACTIV-G 2.5T)]

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### Note

- To determine the malfunctioning part, proceed with the diagnostics from "Function Inspection Using M-MDS".

## Details On DTCs

DESCRIPTION	Generator system: Voltage generated by generator is high	
DETECTION CONDITION	Determination conditions	• The voltage generated by the generator is 18.5 V or higher or the battery voltage is 16 V or higher for a continuous specified time.
	Preconditions	• While engine is running
	Malfunction determination period	• 5 s period
	Drive cycle	• 1
	Self test type	• CMDTC self test
	Sensor used	• PCM • Generator
FAIL-SAFE FUNCTION	• Generator control is inhibited.	
VEHICLE STATUS WHEN DTCs ARE OUTPUT	• A warning message is displayed in the display. • Illuminates charging system warning light. • The charging system warning indication is displayed on the multi-information display. (With multi-information display) • The following vehicle conditions differ depending on the type of malfunction: <ul style="list-style-type: none"><li>— Vehicle shock may occur due to generator load.</li><li>— Idling feel due to generator-stop may occur.</li></ul>	
POSSIBLE CAUSE	• Poor connection of the following parts: <ul style="list-style-type: none"><li>— Battery</li><li>— Generator</li><li>— PCM</li></ul> • Connector or terminal malfunction of the following parts: <ul style="list-style-type: none"><li>— Battery</li><li>— Generator</li><li>— PCM</li></ul> • Short to power supply in wiring harness between battery positive terminal and generator terminal 1A • STR 200 A fuse malfunction • Open circuit in wiring harness between battery positive terminal and generator terminal 1A • Generator malfunction • Battery malfunction • PCM malfunction	

## System Wiring Diagram