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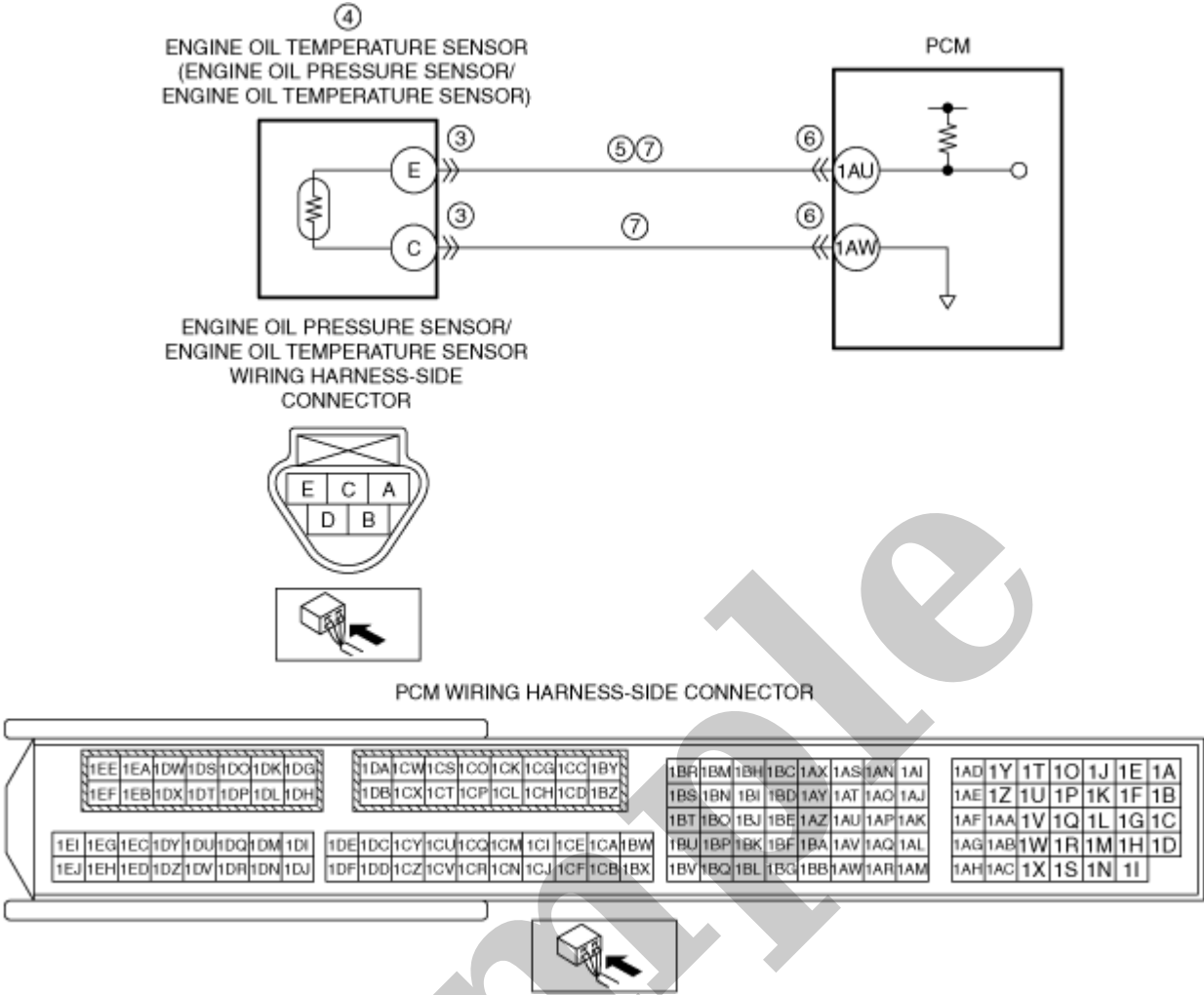
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

## 1992 MAZDA RX-7 (FD) OEM Service and Repair Workshop Manual

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STEP	INSPECTION	RESULTS	ACTION
9	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Perform the KOEO or KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
10	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the "AFTER REPAIR PROCEDURE". (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
7	<p><b>DETERMINE IF BOOST AIR TEMPERATURE SENSOR SIGNAL CIRCUIT OR BOOST AIR TEMPERATURE SENSOR GROUND CIRCUIT MALFUNCTION</b></p> <ul style="list-style-type: none"> <li>• Switch the ignition off.</li> <li>• Disconnect the boost pressure sensor/boost air temperature sensor connector.</li> <li>• Access the TP_UP_TEMP PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Verify the TP_UP_TEMP PID value.</li> <li>• Is the TP_UP_TEMP PID value 5 V or B+?</li> </ul>	Yes	Go to the next step.
		No	Go to Step 9.
8	<p><b>INSPECT BOOST AIR TEMPERATURE SENSOR SIGNAL CIRCUIT FOR OPEN CIRCUIT</b></p> <ul style="list-style-type: none"> <li>• Verify that the boost pressure sensor/boost air temperature sensor connector is disconnected.</li> <li>• Switch the ignition off.</li> <li>• Disconnect the PCM connector.</li> <li>• Inspect for continuity between boost pressure sensor/boost air temperature sensor terminal B (wiring harness-side) and PCM terminal 2U (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	<p>Refer to the wiring diagram and verify whether or not there is a common connector between boost pressure sensor/boost air temperature sensor terminal B and PCM terminal 2U.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to power supply.</li> </ul> <p>Go to Step 10.</p>
		No	<p>Refer to the wiring diagram and verify whether or not there is a common connector between boost pressure sensor/boost air temperature sensor terminal B and PCM terminal 2U.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> <p>Go to Step 10.</p>
9	<p><b>INSPECT BOOST AIR TEMPERATURE SENSOR GROUND CIRCUIT FOR OPEN CIRCUIT</b></p> <ul style="list-style-type: none"> <li>• Verify that the boost pressure sensor/boost air temperature sensor connector is disconnected.</li> <li>• Switch the ignition off.</li> <li>• Disconnect the PCM connector.</li> <li>• Inspect for continuity between boost pressure sensor/boost air temperature sensor terminal A (wiring harness-side) and PCM terminal 2J (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	<p>Replace the boost pressure sensor/boost air temperature sensor, then go to the next step. (See <b>BOOST PRESSURE SENSOR/BOOST AIR TEMPERATURE SENSOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</p>
		No	<p>Refer to the wiring diagram and verify whether or not there is a common connector between boost pressure sensor/boost air temperature sensor terminal A and PCM terminal 2J.</p> <p><b>If there is a common connector:</b></p> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <p><b>If there is no common connector:</b></p> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> <p>Go to the next step.</p>



Diagnostic Procedure

STEP	INSPECTION	RESULTS	ACTION
1	<p><b>RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION</b></p> <p><b>Note</b></p> <ul style="list-style-type: none"><li>• Recording can be facilitated using the screen capture function of the PC.</li><li>• Record the snapshot data on the repair order.</li></ul>	–	Go to the next step.
2	<p><b>VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b></p> <ul style="list-style-type: none"><li>• Verify related Service Bulletins and/or on-line repair information availability.</li><li>• Is any related repair information available?</li></ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"><li>• If the vehicle is not repaired, go to the next step.</li></ul>
		No	Go to the next step.

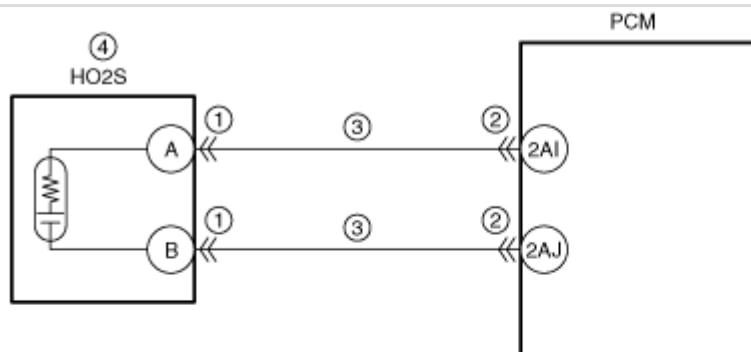


## SM2896473

DTC P0198:00	Engine oil temperature sensor circuit high input
DETECTION CONDITION	<ul style="list-style-type: none"> <li>• The PCM monitors the engine oil temperature sensor signal. If the PCM detects that the engine oil temperature sensor voltage at the PCM terminal 1AU is above 4.95 V for 4 s, the PCM determines that the engine oil temperature sensor circuit has a malfunction.</li> </ul> <p><b>MONITORING CONDITIONS</b></p> <ul style="list-style-type: none"> <li>— Battery voltage: 8–20 V</li> <li>— 0.5 s have elapsed after the ignition was switched ON (engine off or on)</li> </ul> <p><b>Diagnostic support note</b></p> <ul style="list-style-type: none"> <li>• This is a continuous monitor (CCM).</li> <li>• The check engine light does not illuminate.</li> <li>• FREEZE FRAME DATA is not available.</li> <li>• Snapshot data is available.</li> <li>• DTC is stored in the PCM memory.</li> </ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"> <li>• Not applicable</li> </ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"> <li>• Engine oil pressure sensor/engine oil temperature sensor connector or terminals malfunction</li> <li>• PCM connector or terminals malfunction</li> <li>• Short to power supply in wiring harness between engine oil pressure sensor/engine oil temperature sensor terminal E and PCM terminal 1AU</li> <li>• Open circuit in wiring harness between the following terminals: <ul style="list-style-type: none"> <li>— Engine oil pressure sensor/engine oil temperature sensor terminal E–PCM terminal 1AU</li> <li>— Engine oil pressure sensor/engine oil temperature sensor terminal C–PCM terminal 1AW</li> </ul> </li> <li>• Engine oil temperature sensor malfunction</li> <li>• PCM malfunction</li> </ul>

STEP	INSPECTION	RESULTS	ACTION
8	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Perform the KOEO or KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
9	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the "AFTER REPAIR PROCEDURE". (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

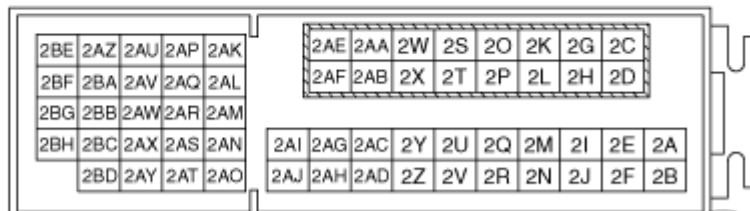
STEP	INSPECTION	RESULTS	ACTION
1	<b>PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"> <li>• Verify related Service Bulletins and/or on-line repair information availability.</li> <li>• Is any related repair information available?</li> </ul>	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
2	<b>PURPOSE: IDENTIFY TRIGGER DTC FOR FREEZE FRAME DATA</b> <ul style="list-style-type: none"> <li>• Is the DTC P0134:00 on FREEZE FRAME DATA?</li> </ul>	Yes	Go to the next step.
		No	Go to the troubleshooting procedure for DTC on FREEZE FRAME DATA. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
3	<b>PURPOSE: RECORD FREEZE FRAME DATA/SNAPSHOT DATA AND DIAGNOSTIC MONITORING TEST RESULTS TO UTILIZE WITH REPEATABILITY VERIFICATION</b>  <b>Note</b> <ul style="list-style-type: none"> <li>• Recording can be facilitated using the screen capture function of the PC.</li> <li>• Record the FREEZE FRAME DATA/snapshot data and DIAGNOSTIC MONITORING TEST RESULTS (A/F sensor, HO2S related) on the repair order.</li> </ul>	–	Go to the next step.
4	<b>PURPOSE: VERIFY DTC</b> <ul style="list-style-type: none"> <li>• Switch the ignition off, then ON (engine off).</li> <li>• Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .) Go to the next step.
		No	Go to the next step.
5	<b>PURPOSE: PERFORM DTC INSPECTION RELATED TO A/F SENSOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Perform the DTC P2243:00 and DTC P2251:00 procedure. (See <b>DTC P2243:00 [PCM (SKYACTIV-G 2.5T)]</b>.) (See <b>DTC P2251:00 [PCM (SKYACTIV-G 2.5T)]</b>.)</li> </ul>	–	Go to the next step.
6	<b>PURPOSE: VERIFY A/F SENSOR INPUT SIGNAL</b> <ul style="list-style-type: none"> <li>• Start the engine and warm it up completely.</li> <li>• Access the O2S11 PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Drive the vehicle under the following conditions.</li> </ul> <b>Warning</b> <ul style="list-style-type: none"> <li>• When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later.</li> <li>• While performing this step, always operate the vehicle in a safe and lawful manner.</li> </ul> <ul style="list-style-type: none"> <li>— After increasing the engine speed to 3,000 rpm, decelerate using engine braking.</li> </ul> <ul style="list-style-type: none"> <li>• Is the displayed PID value as follows? <ul style="list-style-type: none"> <li>— O2S11: 0.25 mA or more</li> </ul> </li> </ul>	Yes	Go to the Troubleshooting Diagnostic Procedure to perform the procedure from Step 2.
		No	Go to the next step.



HO2S  
WIRING HARNESS-SIDE  
CONNECTOR



PCM WIRING HARNESS-SIDE CONNECTOR



am6xuw00010826

## Function Explanation (DTC Detection Outline)

- The PCM detects the oxygen concentration in the exhaust gas based on the HO2S signal. The PCM determines a HO2S signal error based on the condition in which the HO2S input voltage continues to exceed the specified value, and stores a DTC.

## Repeatability Verification Procedure

- Warm up the engine to allow the engine coolant temperature to reach 80 °C {176 °F} or more.
- Start the engine and leave it idling for 1 min.

### Note

- Match the engine coolant temperature in the recorded FREEZE FRAME DATA/snapshot data, the vehicle speed, and engine speed values to the best extent possible while driving the vehicle.

- Try to reproduce the malfunction by driving the vehicle for 5 min based on the values in the FREEZE FRAME DATA/snapshot data.

## PID Item/Simulation Item Used In Diagnosis

- Not applicable

## Function Inspection Using M-MDS

STEP	INSPECTION	RESULTS	ACTION
1	<b>PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"> <li>Verify related Service Bulletins and/or on-line repair information availability.</li> <li>Is any related repair information available?</li> </ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"> <li>If the vehicle is not repaired, go to the next step.</li> </ul>
		No	Go to the next step.

# DTC P0140:00 [PCM (SKYACTIV-G 2.5T)]

SM2896548

id0102s870270

### Note

- To determine the malfunctioning part, proceed with the diagnostics from "Function Inspection Using M-MDS".

## Details On DTCs

DESCRIPTION	HO2S circuit no activity detected	
DETECTION CONDITION	Determination conditions	<ul style="list-style-type: none"><li>• With the estimated temperature of the HO2S element exceeding the specified value, a condition in which the HO2S signal voltage is less than the specified value continues for the specified period.</li></ul>
	Preconditions	<ul style="list-style-type: none"><li>• Battery voltage: above 11 V <sup>*1</sup></li><li>• The following DTCs are not detected:<ul style="list-style-type: none"><li>— HO2S: P0137:00, P0138:00</li><li>— ECT sensor: P0117:00, P0118:00</li><li>— MAF sensor: P0101:00, P0102:00, P0103:00</li></ul></li></ul> <p><sup>*1</sup>: Standard can be verified by displaying PIDs using M-MDS</p>
	Drive cycle	<ul style="list-style-type: none"><li>• 2</li></ul>
	Self test type	<ul style="list-style-type: none"><li>• CMDTC self test</li></ul>
	Sensor used	<ul style="list-style-type: none"><li>• HO2S</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• Not applicable</li></ul>	
VEHICLE STATUS WHEN DTCs ARE OUTPUT	<ul style="list-style-type: none"><li>• Illuminates check engine light.</li></ul>	
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• HO2S signal line error<ul style="list-style-type: none"><li>— HO2S connector or terminals malfunction</li><li>— PCM connector or terminals malfunction</li><li>— Short to ground in wiring harness between HO2S terminal A and PCM terminal 2A1</li><li>— Open circuit in wiring harness between HO2S terminal A and PCM terminal 2A1</li></ul></li><li>• HO2S loose</li><li>• HO2S malfunction</li><li>• Exhaust gas leakage from exhaust system (between A/F sensor and HO2S)</li><li>• Insufficient engine compression</li><li>• HO2S heater malfunction</li><li>• PCM malfunction</li></ul>	

## System Wiring Diagram

- Perform an inspection of the engine compression.
- Step 9
  - Perform an inspection of the HO2S heater.
- Step 10–11
  - Verify that the primary malfunction is resolved and there are no other malfunctions.

STEP	INSPECTION	RESULTS	ACTION
1	<b>PURPOSE: INSPECT HO2S CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Switch the ignition off.</li> <li>• Disconnect the HO2S connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 10.
		No	Go to the next step.
2	<b>PURPOSE: INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the PCM connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 10.
		No	Go to the next step.
3	<b>PURPOSE: INSPECT HO2S SIGNAL CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the HO2S and PCM connectors are disconnected.</li> <li>• Inspect for continuity between HO2S terminal A (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between HO2S terminal A and PCM terminal 2AI. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 10.
		No	Go to the next step.
4	<b>PURPOSE: INSPECT HO2S CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the HO2S and PCM connectors are disconnected.</li> <li>• Inspect for continuity between HO2S terminal A (wiring harness-side) and PCM terminal 2AI (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between HO2S terminal A and PCM terminal 2AI. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 10.
5	<b>PURPOSE: INSPECT INSTALLATION OF HO2S</b> <ul style="list-style-type: none"> <li>• Verify the installation condition of the HO2S (installation angle, tightening torque value). (See <b>HEATED OXYGEN SENSOR (HO2S) REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b>)</li> <li>• Is the HO2S installed securely?</li> </ul>	Yes	Go to the next step.
		No	Retighten the HO2S, then go to Step 10. (See <b>HEATED OXYGEN SENSOR (HO2S) REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )