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## 1992 MAZDA MX-6 OEM Service and Repair Workshop Manual

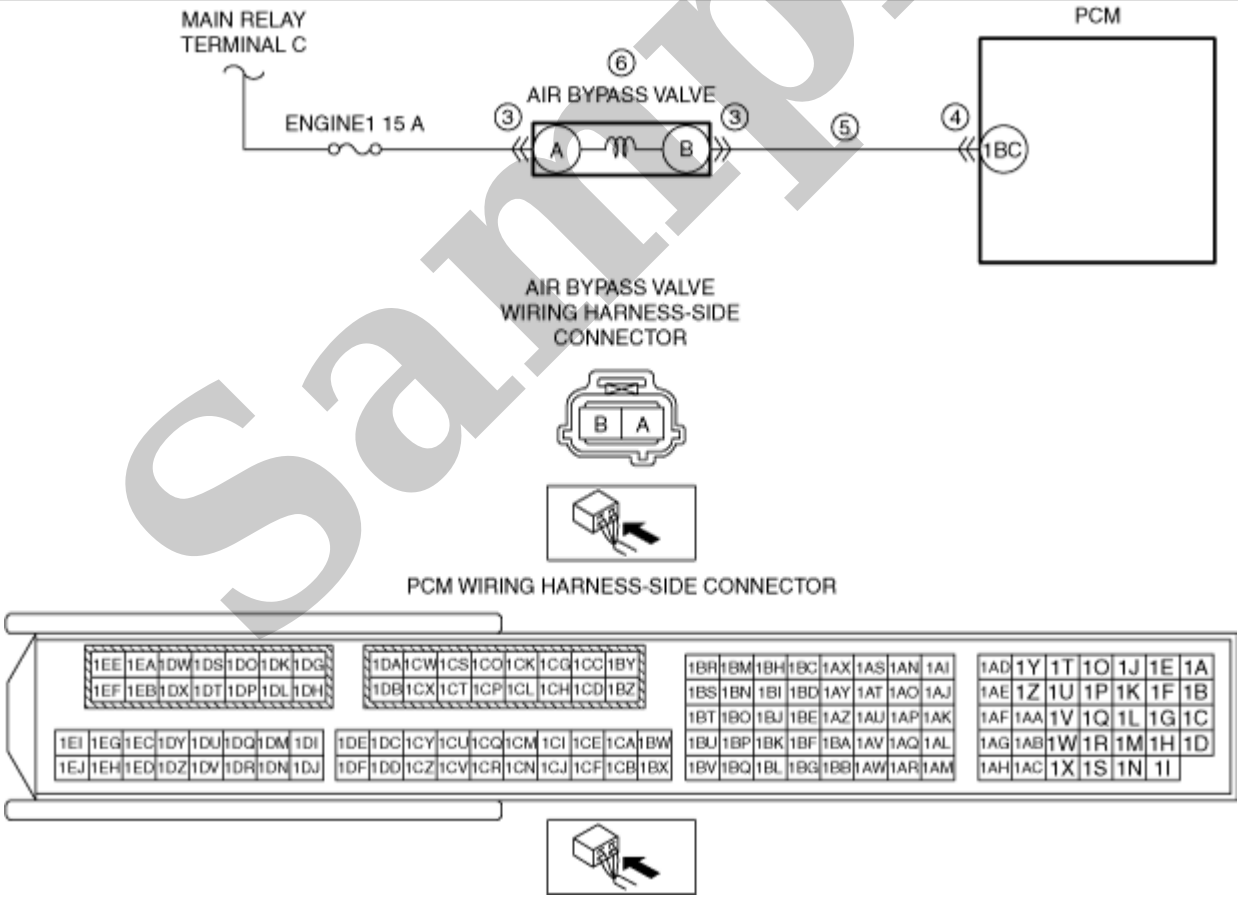
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DTC P0035:00 [PCM (SKYACTIV-G 2.5T)]

SM2896466

id0102s821010

DTC P0035:00	Air bypass valve control circuit high input
DETECTION CONDITION	<div><div><div>The air bypass valve control voltage at the PCM terminal 1BC is high for a continuous 5 s relative to the PCM control condition.</div><div>Diagnostic support note</div><div><div>This is a continuous monitor (other).</div><div>The check engine light does not illuminate.</div><div>FREEZE FRAME DATA is not available.</div><div>Snapshot data is available.</div><div>DTC is stored in the PCM memory.</div></div></div></div>
FAIL-SAFE FUNCTION	<div><div>Stop the supercharging pressure control. (fully open the wastegate valve)</div></div>
POSSIBLE CAUSE	<div><div>Air bypass valve connector or terminals malfunction</div><div>PCM connector or terminals malfunction</div><div>Short to power supply in wiring harness between air bypass valve terminal B and PCM terminal 1BC</div><div>Air bypass valve malfunction</div><div>PCM malfunction</div></div>



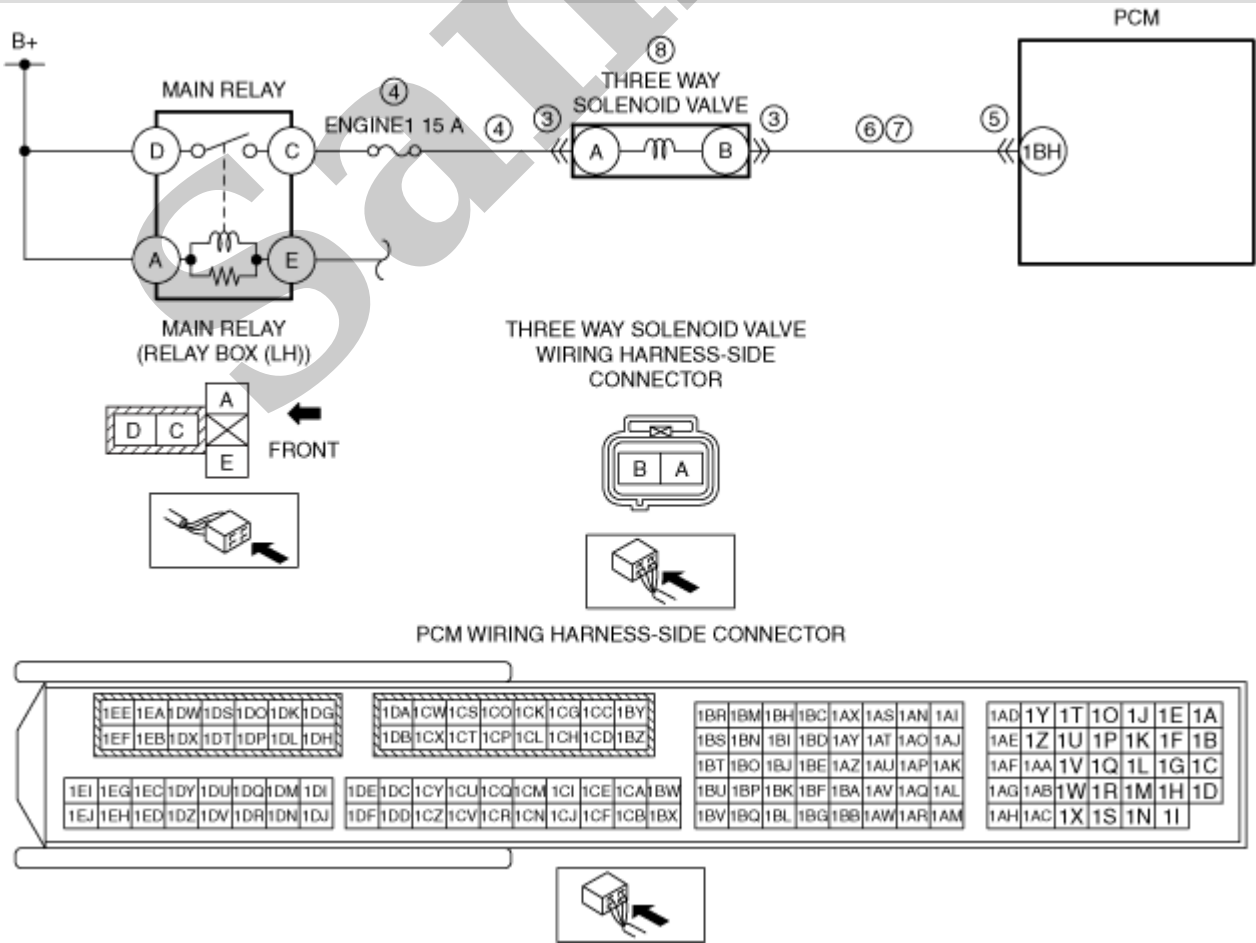
Diagnostic Procedure

DTC P004C:00 [PCM (SKYACTIV-G 2.5T)]

SM2896467

id0102s821020

DTC P004C:00	Three way solenoid valve control circuit low input
DETECTION CONDITION	<ul style="list-style-type: none"><li>• The three way solenoid valve control voltage at the PCM terminal 1BH is low for a continuous 5 s relative to the PCM control condition.</li></ul> <b>Diagnostic support note</b> <ul style="list-style-type: none"><li>• This is a continuous monitor (other).</li><li>• The check engine light does not illuminate.</li><li>• FREEZE FRAME DATA is not available.</li><li>• Snapshot data is available.</li><li>• DTC is stored in the PCM memory.</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• Not applicable</li></ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• Three way solenoid valve connector or terminals malfunction</li><li>• Short to ground or open circuit in three way solenoid valve power supply circuit:<ul style="list-style-type: none"><li>— Short to ground in wiring harness between ENGINE1 15 A fuse and three way solenoid valve terminal A</li><li>— ENGINE1 15 A fuse malfunction</li><li>— Open circuit in wiring harness between main relay terminal C and three way solenoid valve terminal A</li></ul></li><li>• PCM connector or terminals malfunction</li><li>• Short to ground in wiring harness between three way solenoid valve terminal B and PCM terminal 1BH</li><li>• Open circuit in wiring harness between three way solenoid valve terminal B and PCM terminal 1BH</li><li>• Three way solenoid valve malfunction</li><li>• PCM malfunction</li></ul>

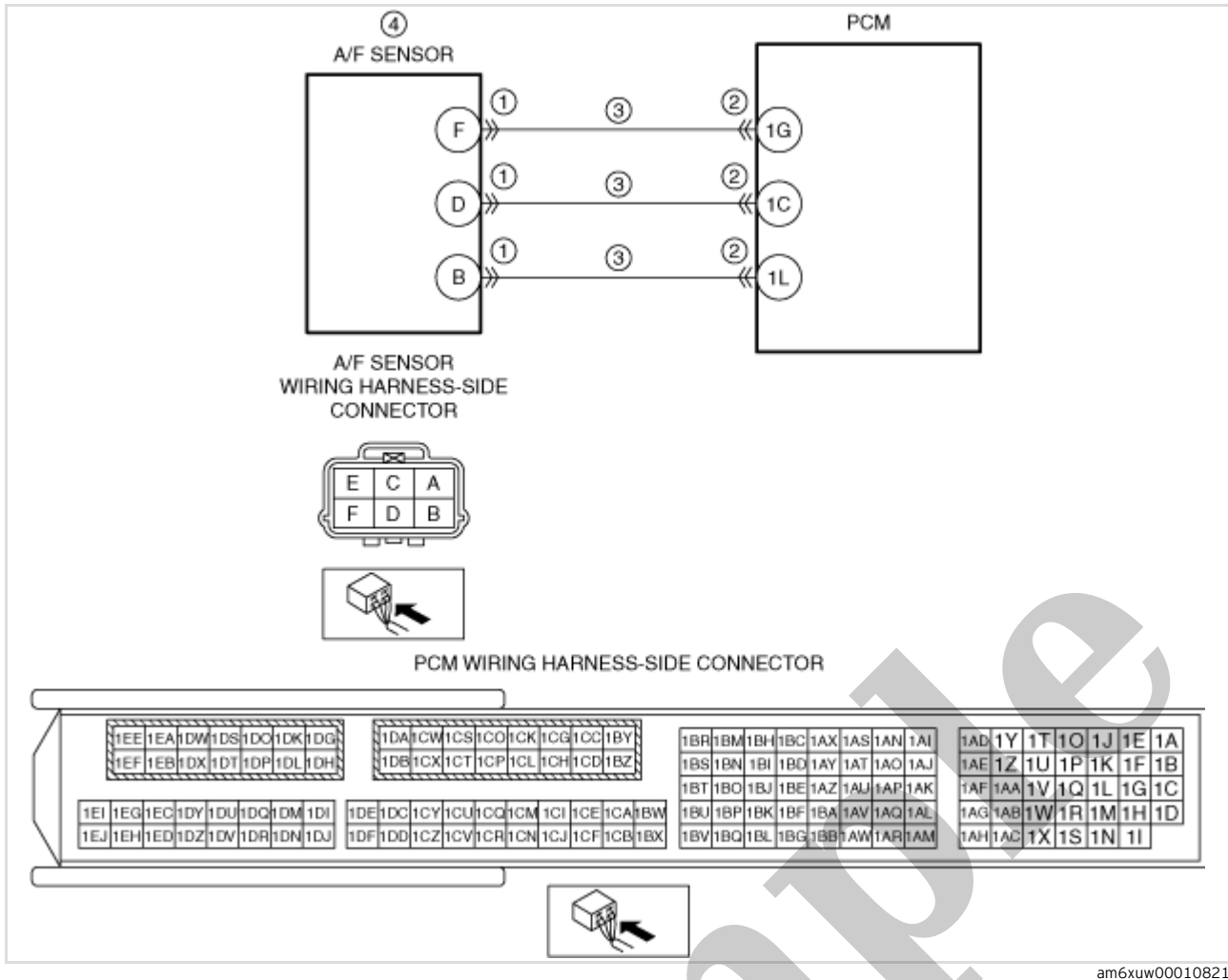


STEP	INSPECTION	RESULTS	ACTION
6	<b>INSPECT THREE WAY SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the three way solenoid valve and PCM connectors are disconnected.</li> <li>• Inspect for continuity between three way solenoid valve terminal B (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between three way solenoid valve terminal B and PCM terminal 1BH. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 9.
		No	Go to the next step.
7	<b>INSPECT THREE WAY SOLENOID VALVE CONTROL CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the three way solenoid valve and PCM connectors are disconnected.</li> <li>• Inspect for continuity between three way solenoid valve terminal B (wiring harness-side) and PCM terminal 1BH (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between three way solenoid valve terminal B and PCM terminal 1BH. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 9.
8	<b>INSPECT THREE WAY SOLENOID VALVE</b> <ul style="list-style-type: none"> <li>• Inspect the three way solenoid valve. (See <b>THREE WAY SOLENOID VALVE INSPECTION [SKYACTIV-G 2.5T].</b>)</li> <li>• Is there any malfunction?</li> </ul>	Yes	Replace the three way solenoid valve, then go to the next step. (See <b>THREE WAY SOLENOID VALVE REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )
		No	Go to the next step.
9	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)].</b>)</li> <li>• Perform the KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)].</b>)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b>)</li> </ul> Go to the next step.
		No	Go to the next step.
10	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the "AFTER REPAIR PROCEDURE". (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)].</b>)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)].</b> )
		No	DTC troubleshooting completed.



STEP	INSPECTION	RESULTS	ACTION
7	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Perform the KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>• If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
8	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the “AFTER REPAIR PROCEDURE”. (See <b>AFTER REPAIR PROCEDURE [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

STEP	INSPECTION	RESULTS	ACTION
6	<b>INSPECT TP SENSOR No.1</b> <ul style="list-style-type: none"> <li>• Reconnect all disconnected connectors.</li> <li>• Inspect the TP sensor No.1. (See <b>THROTTLE POSITION (TP) SENSOR INSPECTION [SKYACTIV-G 2.5T].</b>)</li> <li>• Is there any malfunction?</li> </ul>	Yes	Replace the throttle body, then go to Step 10. (See <b>INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )
		No	Go to Step 10.
7	<b>DETERMINE IF TP SENSOR No.1 SIGNAL CIRCUIT OR TP SENSOR No.1 GROUND CIRCUIT MALFUNCTION</b> <ul style="list-style-type: none"> <li>• Switch the ignition off.</li> <li>• Disconnect the throttle body connector.</li> <li>• Access the TP1 PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)].</b>)</li> <li>• Verify the TP1 PID value.</li> <li>• Is the TP1 PID value 5 V or B+?</li> </ul>	Yes	Go to the next step.
		No	Go to Step 9.
8	<b>INSPECT TP SENSOR No.1 SIGNAL CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the throttle body connector is disconnected.</li> <li>• Switch the ignition off.</li> <li>• Disconnect the PCM connector.</li> <li>• Inspect for continuity between throttle body terminal F (wiring harness-side) and PCM terminal 1AZ (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between throttle body terminal F and PCM terminal 1AZ. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to power supply.</li> </ul> Go to Step 10.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between throttle body terminal F and PCM terminal 1AZ. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 10.
9	<b>INSPECT TP SENSOR No.1 CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the throttle body connector is disconnected.</li> <li>• Switch the ignition off.</li> <li>• Disconnect the PCM connector.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side):               <ul style="list-style-type: none"> <li>— Throttle body terminal E–PCM terminal 1CB</li> <li>— Throttle body terminal C–PCM terminal 1BV</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Replace the throttle body, then go to the next step. (See <b>INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T].</b> )
		No	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Throttle body terminal E–PCM terminal 1CB</li> <li>• Throttle body terminal C–PCM terminal 1BV</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to the next step.



Function Explanation (DTC Detection Outline)

- If the voltage between PCM terminal 1C and PCM terminal 1L exceeds the specified range with the A/F sensor activated, the element in the A/F sensor could deteriorate. To prevent this, the PCM stops control of the A/F sensor and stores a DTC.

Repeatability Verification Procedure

1. Warm up the engine to allow the engine coolant temperature to reach 80 °C {176 °F} or more.
2. Start the engine and leave it idling for 1 min.

Note

- Match the engine coolant temperature in the recorded FREEZE FRAME DATA/snapshot data, the vehicle speed, and engine speed values to the best extent possible while driving the vehicle.
3. Try to reproduce the malfunction by driving the vehicle for 5 min based on the values in the FREEZE FRAME DATA/snapshot data.

PID Item/Simulation Item Used In Diagnosis

PID/DATA monitor item table

# DTC P0131:00 [PCM (SKYACTIV-G 2.5T)]

SM2896543

id0102s870220

## Note

- To determine the malfunctioning part, proceed with the diagnostics from "Function Inspection Using M-MDS".

## Details On DTCs

DESCRIPTION	A/F sensor circuit low input	
DETECTION CONDITION	Determination conditions	<ul style="list-style-type: none"><li>• Any one of the following conditions is met:<ul style="list-style-type: none"><li>— Voltage of A/F sensor terminal F is less than specified value</li><li>— Voltage of A/F sensor terminal D is less than specified value</li><li>— Voltage of A/F sensor terminal B is less than specified value</li></ul></li></ul>
	Preconditions	<ul style="list-style-type: none"><li>• Switch the ignition ON (engine off or on)</li><li>• Battery voltage: 11–18 V <sup>*1</sup></li><li>• The following DTC is not detected:<ul style="list-style-type: none"><li>— Internal PCM malfunction: P064D:00</li></ul></li></ul> <p><sup>*1</sup>: Standard can be verified by displaying PIDs using M-MDS</p>
	Drive cycle	<ul style="list-style-type: none"><li>• 2</li></ul>
	Self test type	<ul style="list-style-type: none"><li>• CMDTC self test, KOER self test</li></ul>
	Sensor used	<ul style="list-style-type: none"><li>• A/F sensor</li></ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"><li>• Fixes duty value of A/F sensor heater</li><li>• Stops fuel feedback control of A/F sensor</li></ul>	
VEHICLE STATUS WHEN DTCs ARE OUTPUT	<ul style="list-style-type: none"><li>• Illuminates check engine light.</li></ul>	
POSSIBLE CAUSE	<ul style="list-style-type: none"><li>• A/F sensor connector or terminals malfunction</li><li>• PCM connector or terminals malfunction</li><li>• Short to ground in wiring harness between the following terminals:<ul style="list-style-type: none"><li>— A/F sensor terminal F–PCM terminal 1G</li><li>— A/F sensor terminal D–PCM terminal 1C</li><li>— A/F sensor terminal B–PCM terminal 1L</li></ul></li><li>• A/F sensor malfunction</li><li>• PCM malfunction</li></ul>	

## System Wiring Diagram

STEP	INSPECTION	RESULTS	ACTION
3	<b>PURPOSE: INSPECT A/F SENSOR CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>Verify that the A/F sensor and PCM connectors are disconnected.</li> <li>Inspect for continuity between the following terminals (wiring harness-side) and body ground: <ul style="list-style-type: none"> <li>— A/F sensor terminal F</li> <li>— A/F sensor terminal D</li> <li>— A/F sensor terminal B</li> </ul> </li> <li>Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>A/F sensor terminal F–PCM terminal 1G</li> <li>A/F sensor terminal D–PCM terminal 1C</li> <li>A/F sensor terminal B–PCM terminal 1L</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 5.
		No	Go to the next step.
4	<b>PURPOSE: DETERMINE INTEGRITY OF A/F SENSOR</b> <ul style="list-style-type: none"> <li>Start the engine and warm it up completely.</li> <li>Access the O2S11 PID using the M-MDS. (See <b>ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Drive the vehicle under the following conditions. <p><b>Warning</b></p> <ul style="list-style-type: none"> <li>When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later.</li> <li>While performing this step, always operate the vehicle in a safe and lawful manner.</li> </ul> </li> <li>After increasing the engine speed to 3,000 rpm, decelerate using engine braking.</li> <li>Is the displayed PID value as follows? <ul style="list-style-type: none"> <li>— O2S11: 0.25 mA or more</li> </ul> </li> </ul>	Yes	Go to the next step.
		No	Replace the A/F sensor, then go to the next step. (See <b>AIR FUEL RATIO (A/F) SENSOR REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b> .)
5	<b>PURPOSE: VERIFICATION OF VEHICLE REPAIR COMPLETION</b> <ul style="list-style-type: none"> <li>Always reconnect all disconnected connectors.</li> <li>Clear the DTC from the PCM memory using the M-MDS. (See <b>CLEARING DTC [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Perform the KOER self test. (See <b>KOEO/KOER SELF TEST [PCM (SKYACTIV-G 2.5T)]</b>.)</li> <li>Is the same Pending DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. <ul style="list-style-type: none"> <li>If the malfunction recurs, replace the PCM. (See <b>PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.5T]</b>.)</li> </ul> Go to the next step.
		No	Go to the next step.
6	<b>PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION</b> <ul style="list-style-type: none"> <li>Is any other DTC or pending code stored?</li> </ul>	Yes	Go to the applicable DTC inspection. (See <b>DTC TABLE [PCM (SKYACTIV-G 2.5T)]</b> .)
		No	DTC troubleshooting completed.

Function Inspection Using M-MDS

STEP	INSPECTION	RESULTS	ACTION
1	<b>PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"><li>• Verify related Service Bulletins and/or on-line repair information availability.</li><li>• Is any related repair information available?</li></ul>	Yes	Perform repair or diagnosis according to the available repair information. <ul style="list-style-type: none"><li>• If the vehicle is not repaired, go to the next step.</li></ul>
		No	Go to the next step.
2	<b>PURPOSE: RECORD FREEZE FRAME DATA/SNAPSHOT DATA AND DIAGNOSTIC MONITORING TEST RESULTS TO UTILIZE WITH REPEATABILITY VERIFICATION</b>  <b>Note</b> <ul style="list-style-type: none"><li>• Recording can be facilitated using the screen capture function of the PC.</li><li>• Record the FREEZE FRAME DATA/snapshot data and DIAGNOSTIC MONITORING TEST RESULTS (A/F sensor, HO2S related) on the repair order.</li></ul>	–	Go to the Troubleshooting Diagnostic Procedure to perform the procedure from Step 1.

Troubleshooting Diagnostic Procedure

Intention of troubleshooting procedure

- Step 1–2
  - Perform an inspection of the A/F sensor and PCM-related connectors.
- Step 3
  - Perform an inspection of the short to power supply in wiring harness between A/F sensor and PCM.
- Step 4
  - Perform a unit inspection of the A/F sensor.
- Step 5–6
  - Verify that the primary malfunction is resolved and there are no other malfunctions.

STEP	INSPECTION	RESULTS	ACTION
1	<b>PURPOSE: INSPECT A/F SENSOR CONNECTOR CONDITION</b> <ul style="list-style-type: none"><li>• Switch the ignition off.</li><li>• Disconnect the A/F sensor connector.</li><li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li><li>• Is there any malfunction?</li></ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 5.
		No	Go to the next step.
2	<b>PURPOSE: INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"><li>• Disconnect the PCM connector.</li><li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li><li>• Is there any malfunction?</li></ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 5.
		No	Go to the next step.