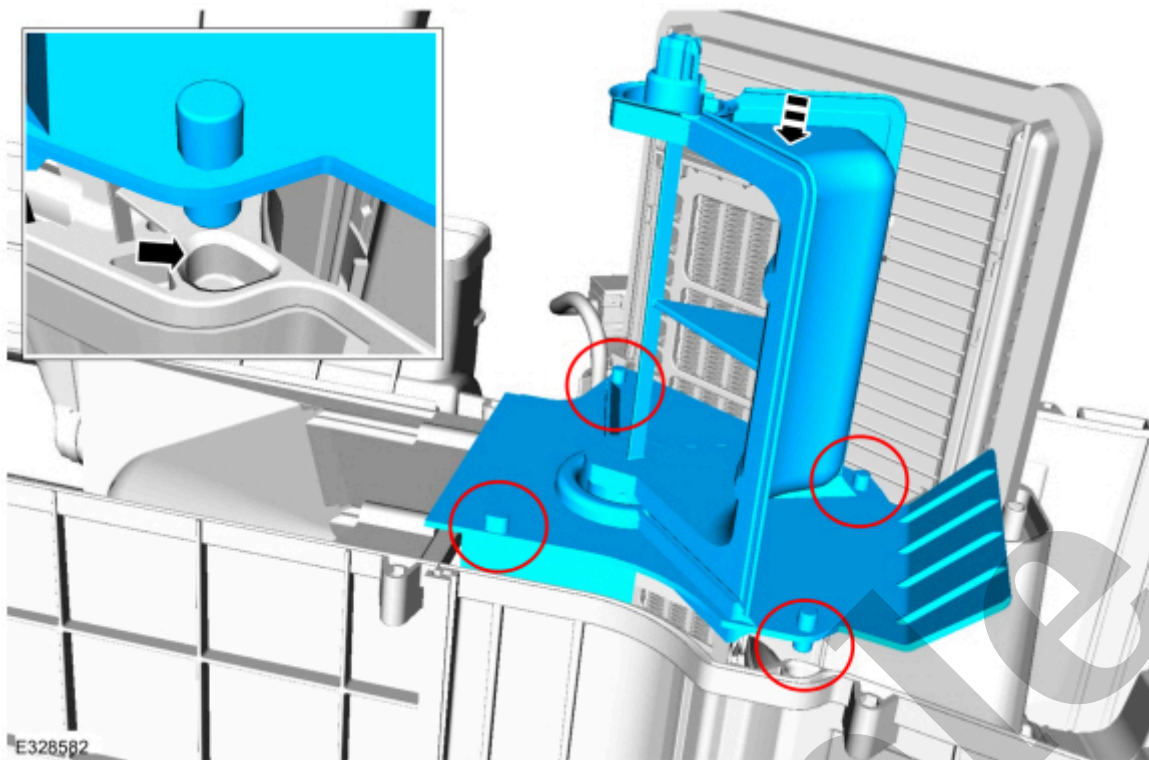


Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

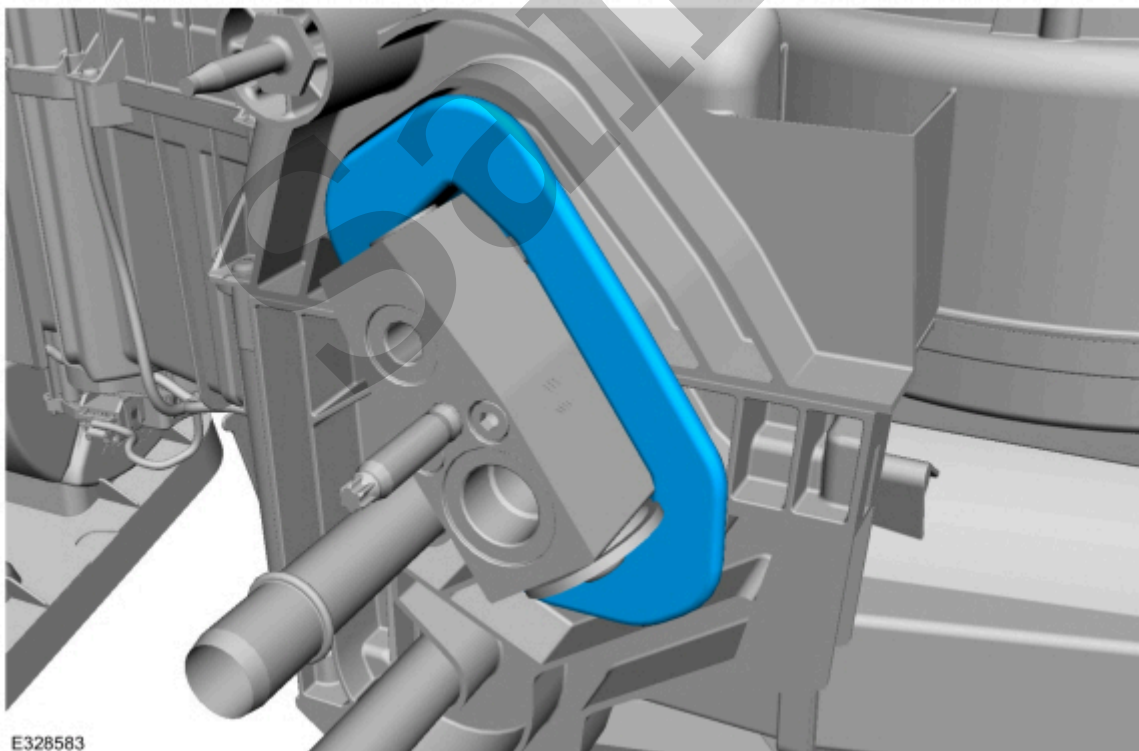
1992 FORD Sierra 3 Doors OEM Service and Repair Workshop Manual

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3. Make sure the TXV seal is properly seated around the TXV once the upper and lower portions of the climate control housing are reassembled.



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Footwell Vent Door Actuator - Electric

412-00 Climate Control System - General Information	2022 F-150
Removal and Installation	Procedure revision date: 02/2/2022

Footwell Vent Door Actuator - Electric

Removal

1. Remove the climate control housing.

Refer to: [Climate Control Housing](#)(412-00 Climate Control System - General Information, Removal and Installation).

2. Remove the screws and the footwell vent door actuator.

-



Heater Core

412-00 Climate Control System - General Information	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

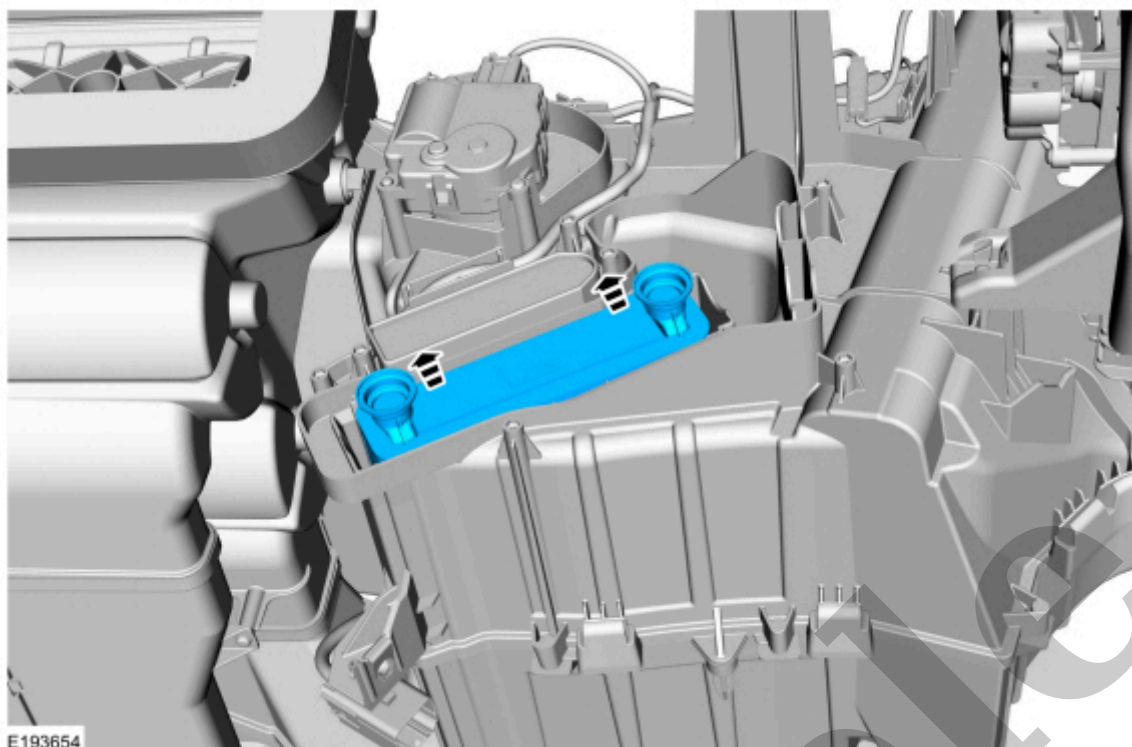
Heater Core

Removal

NOTE

If a heater core leak is suspected, the heater core must be leak tested before it is removed from the vehicle.

1. Remove the climate control housing.
Refer to: [Climate Control Housing](#)(412-00 Climate Control System - General Information, Removal and Installation).
2. Remove the retainers and the heater core cover.



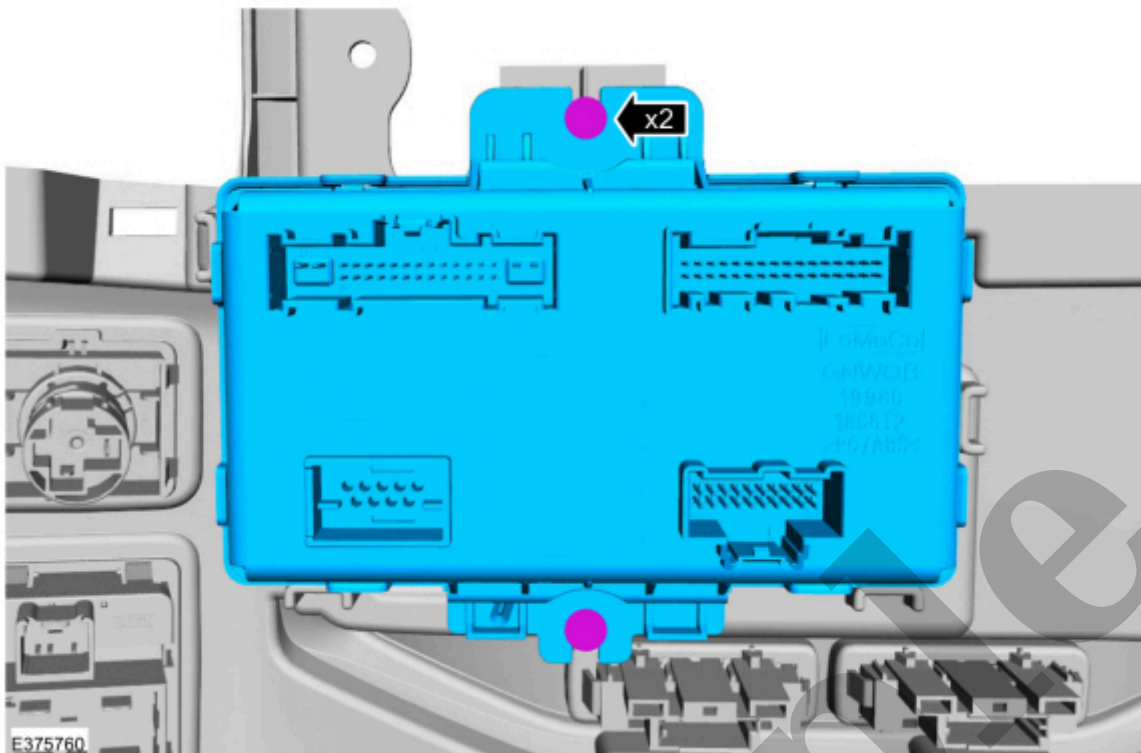
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Installation

1. To install, reverse the removal procedure.
2. Install new heater core O-ring seals.

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Torque : 22 lb.in (2.5 Nm)

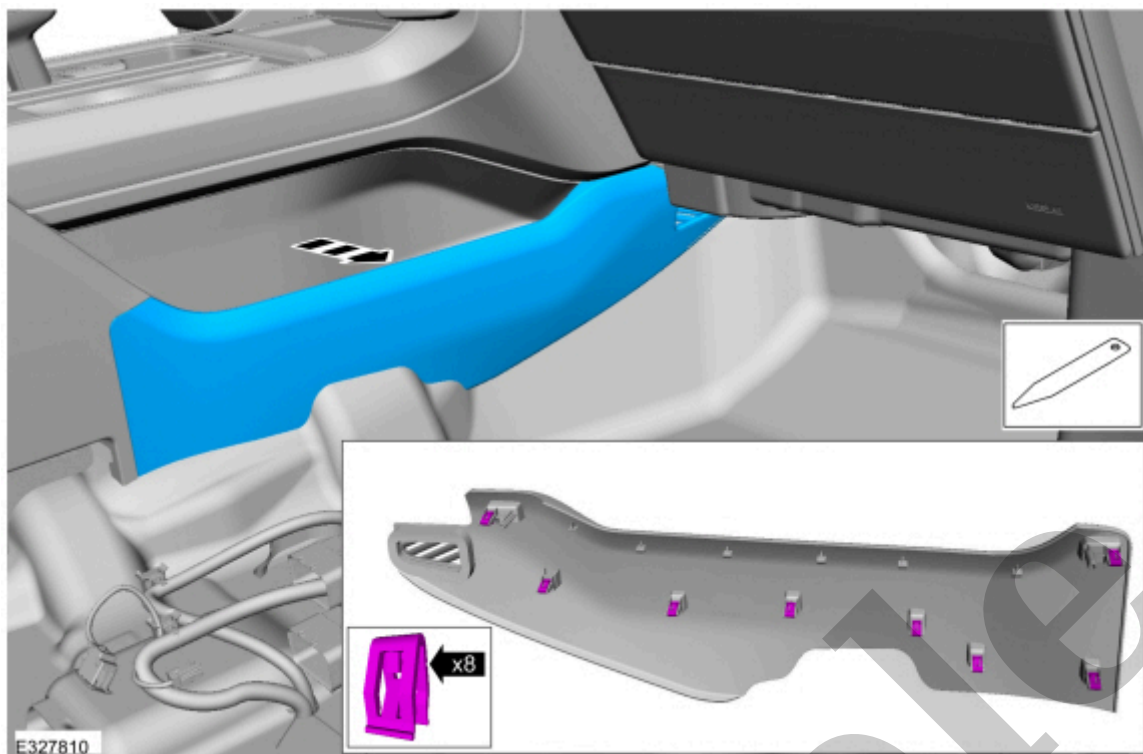


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Installation

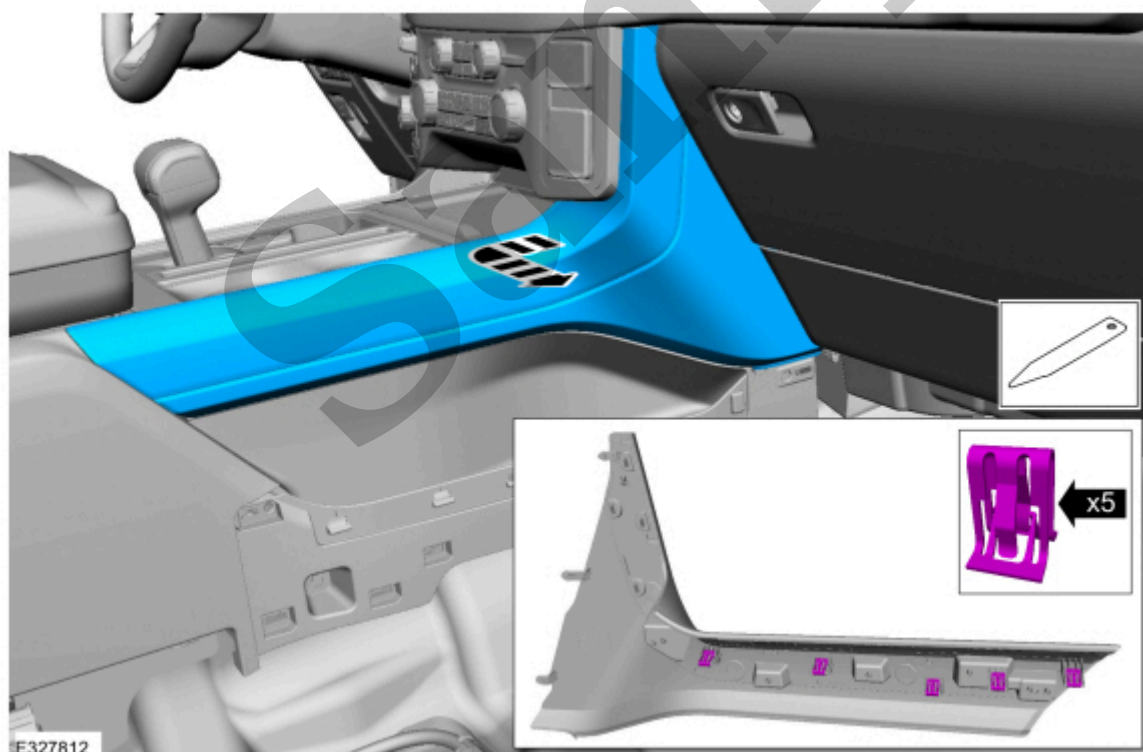
1. To install, reverse the removal procedure.
2. If a new HVAC (heating, ventilation and air conditioning) module has been installed, download the HVAC (heating, ventilation and air conditioning) module configuration information from the scan tool to the new HVAC (heating, ventilation and air conditioning) module by following the scan tool on-screen instructions.

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3. Release the clips and remove the floor console upper RH (right-hand) trim panel.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

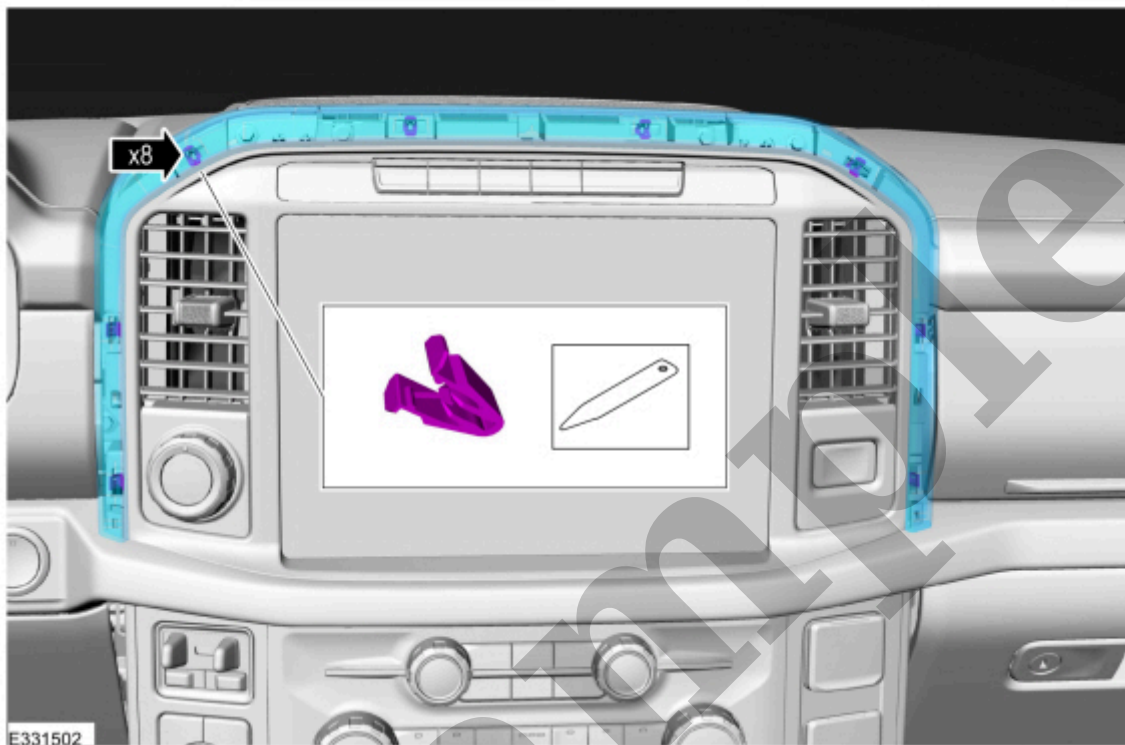
4. Release the clips and remove the floor console lower LH (left-hand) trim panel.

6. **NOTE**

12 inch screen shown, 10 inch screen is similar.

Release the clips and remove the upper centerstack bezel.

- Use the General Equipment: Interior Trim Remover



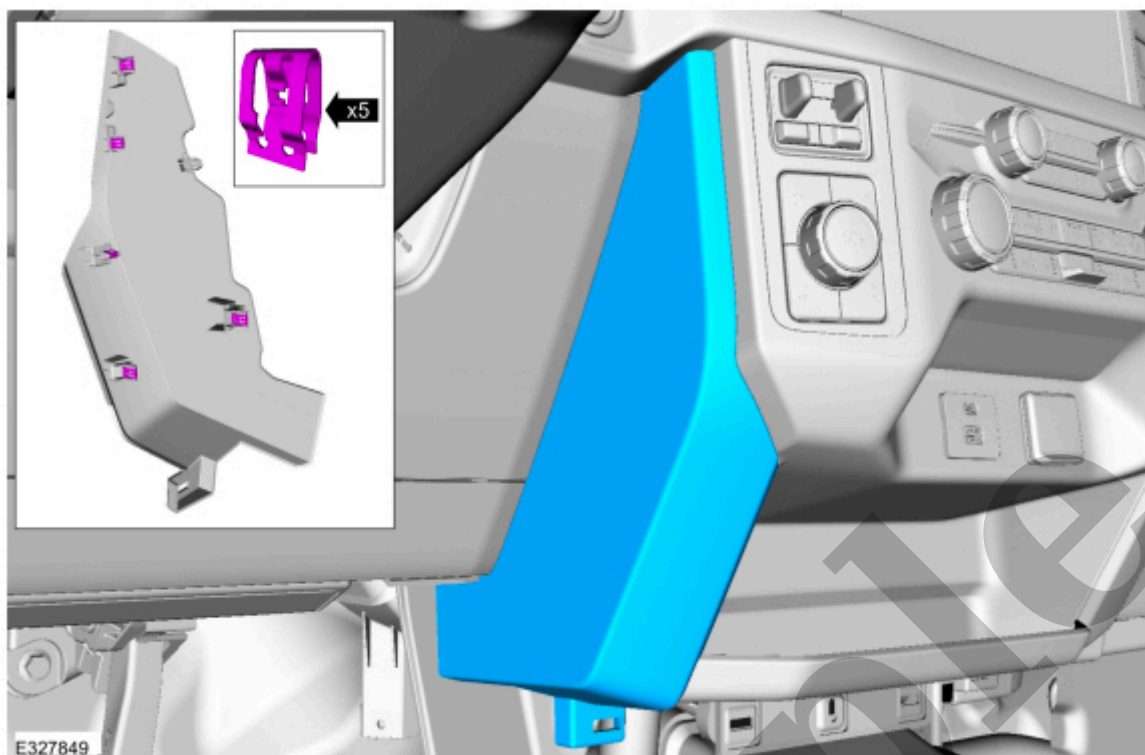
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7. Release the clips and remove the center finish trim.

- Disconnect the electrical connector.

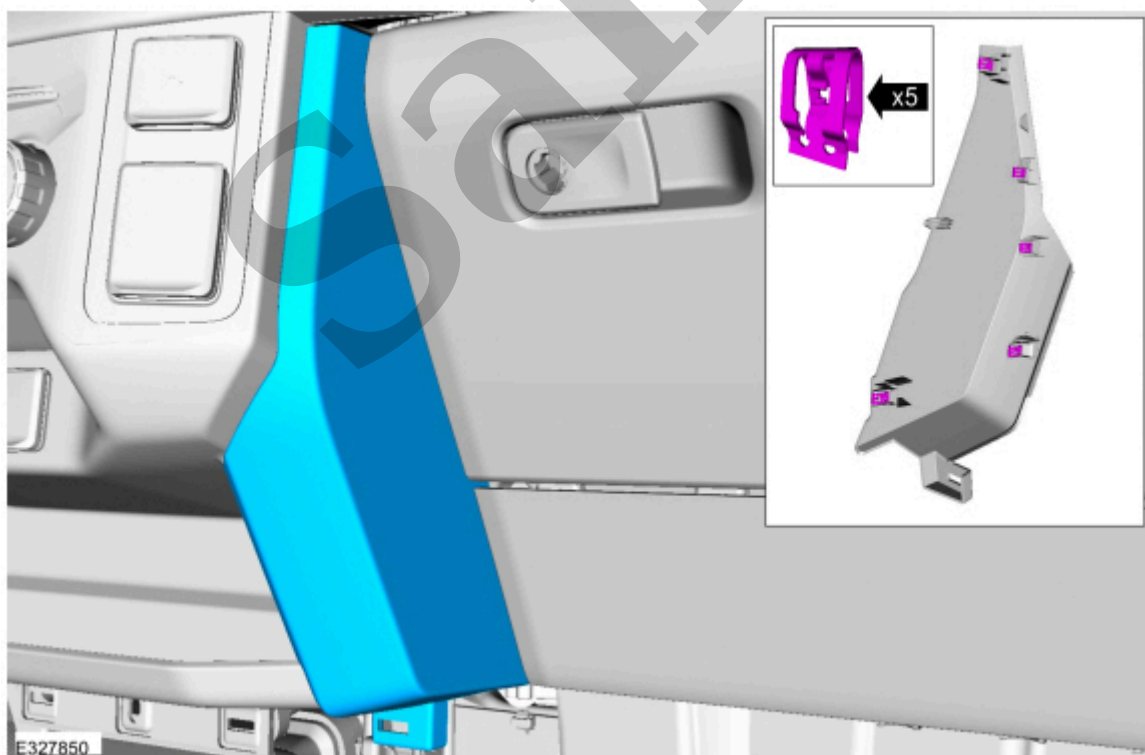
Use the General Equipment: Interior Trim Remover

9. Release the clips and remove the LH (left-hand) center trim panel.

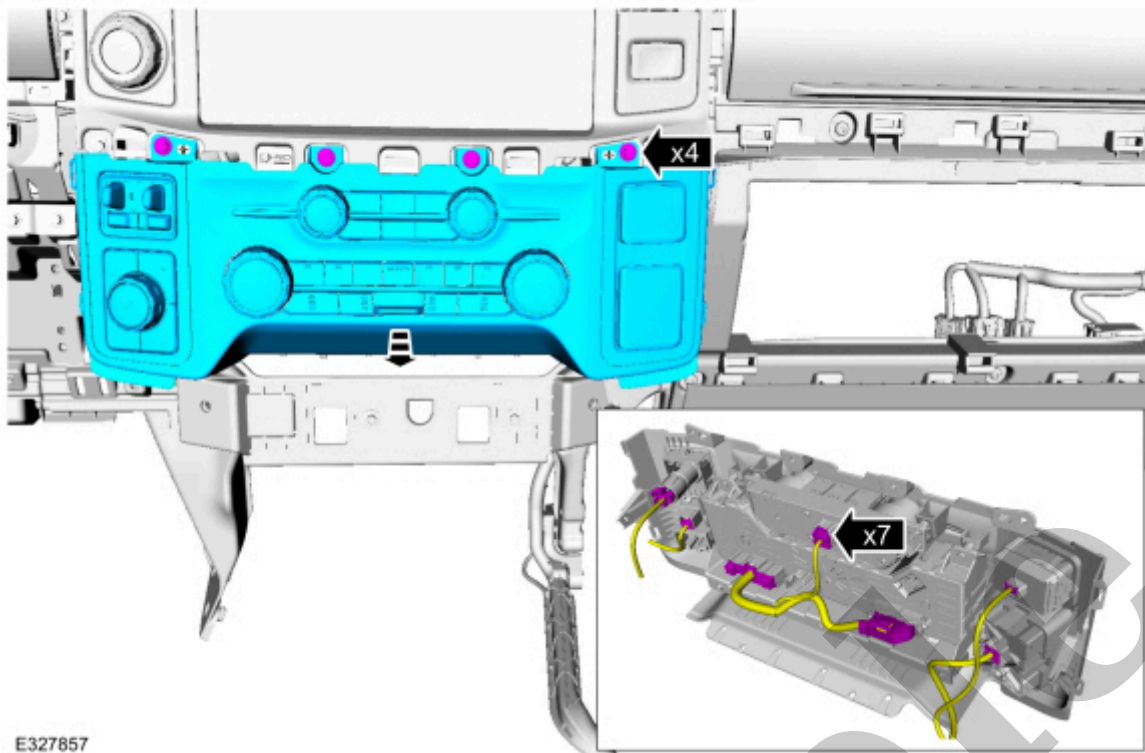


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10. Release the clips and remove the RH (right-hand) center trim panel.



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E327857

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All vehicles

13. NOTICE

When removing or installing the bolts, make sure to support the bezel standoffs where the bolt attach. Failure to do so might result in damage to the bezel standoffs.

Remove the bolts and the HVAC (heating, ventilation and air conditioning) module.