

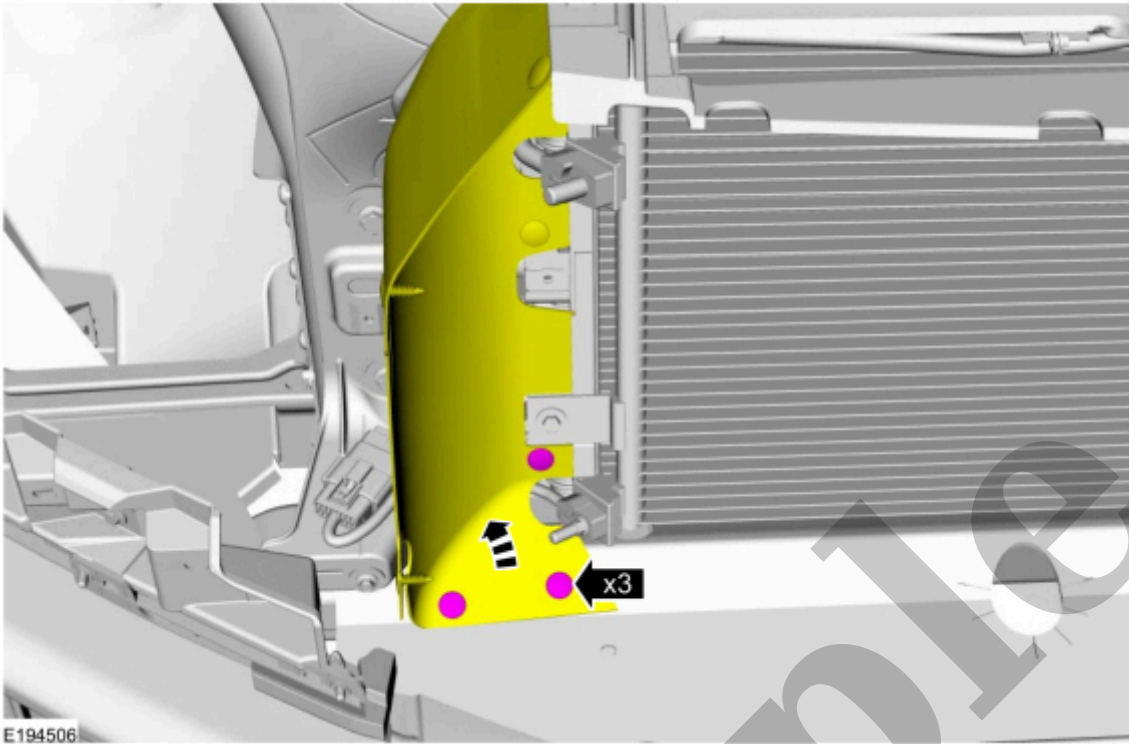
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1992 FORD Scorpio Wagon OEM Service and Repair Workshop Manual

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5. Remove the retainers and position the RH (right-hand) splash shield aside.



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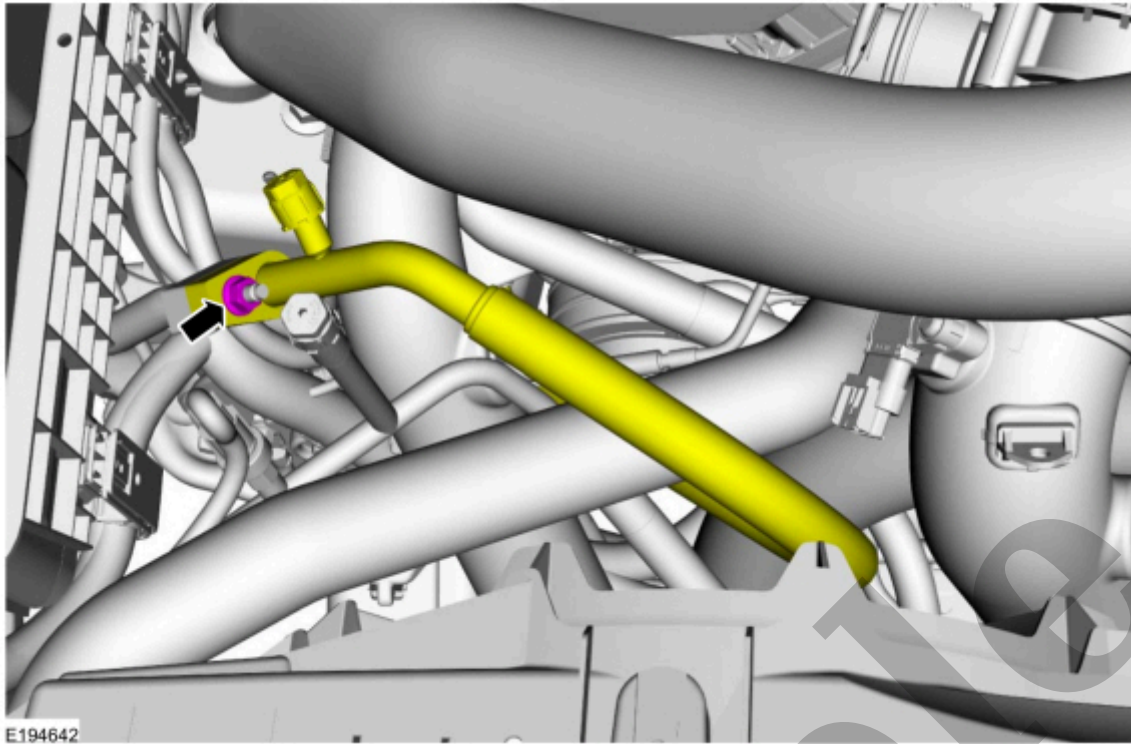
6. NOTICE

Make sure that all openings are sealed.

Remove the thermostatic expansion valve manifold and tube assembly nut and disconnect the fitting.

- Make sure to cover any open ports to prevent debris from entering the system.

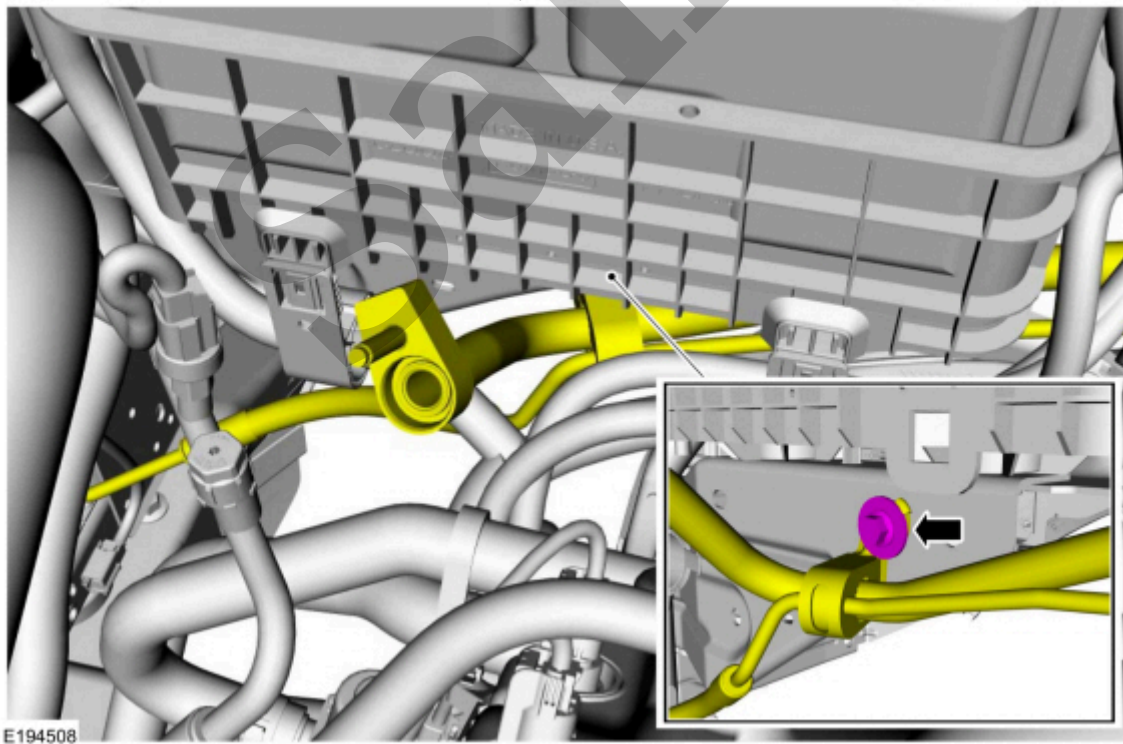
Torque : 71 lb.in (8 Nm)



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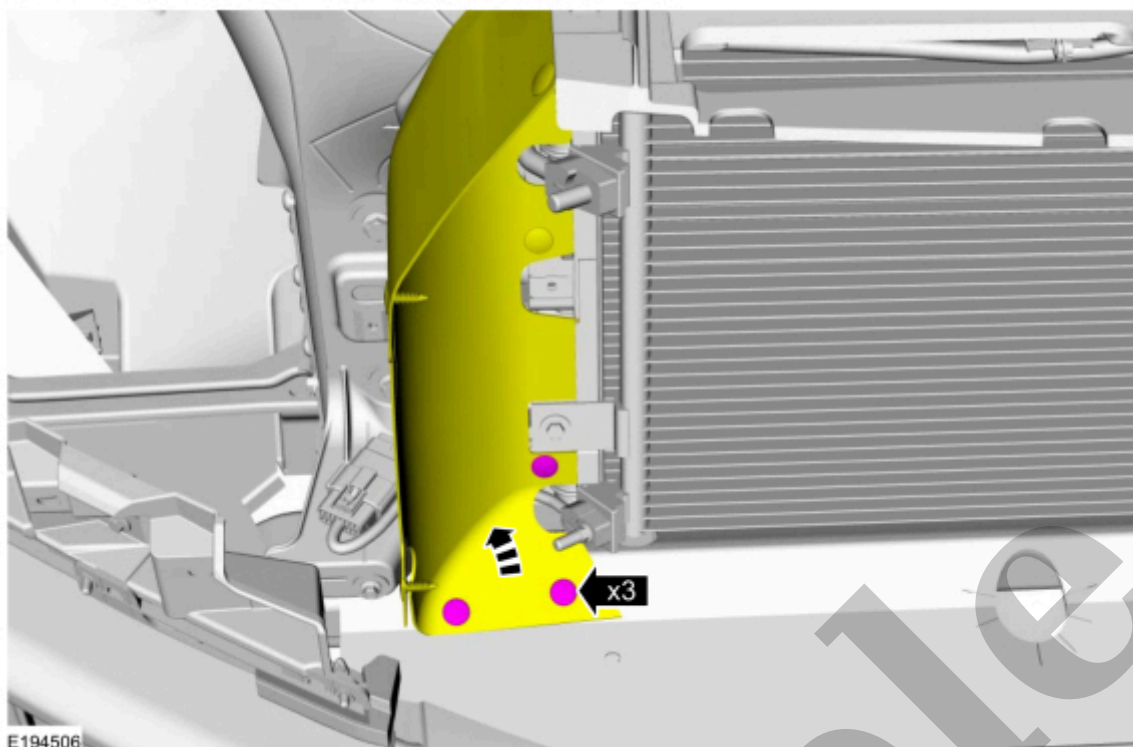
8. Remove the thermostatic expansion valve manifold tube assembly bracket retainer.

Torque : 133 lb.in (15 Nm)



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Sample



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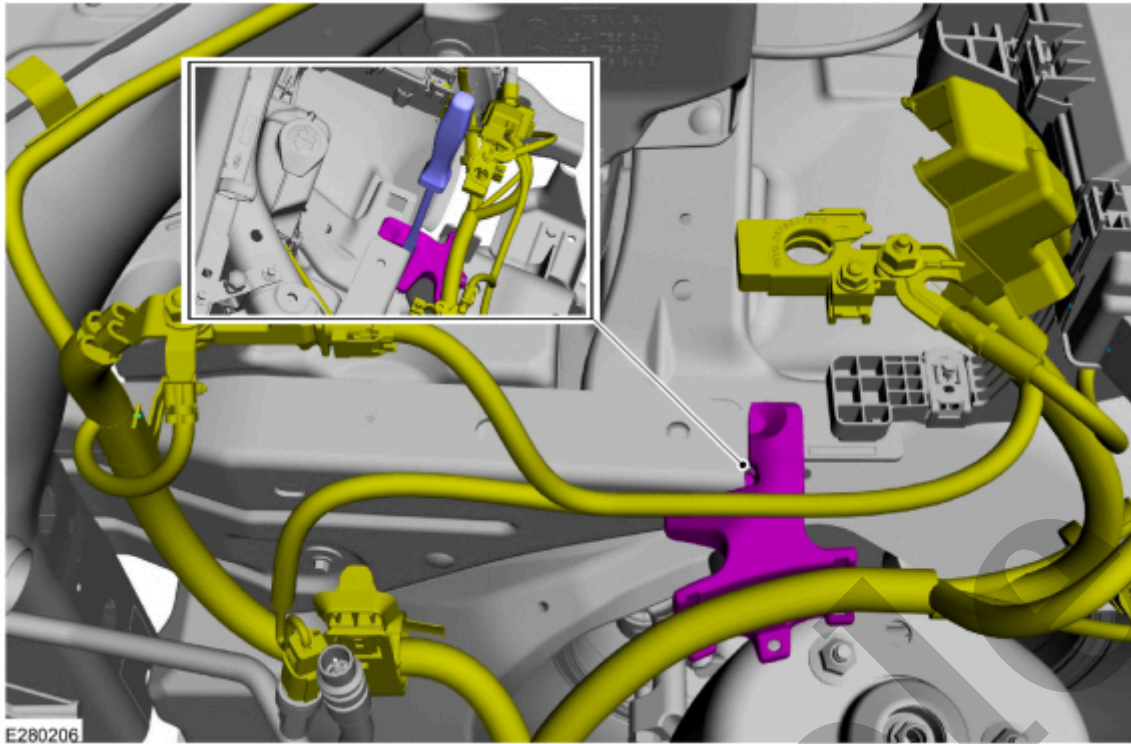
4. NOTICE

Make sure that all openings are sealed.

Remove the thermostatic expansion valve manifold and tube assembly nut and disconnect the fitting.

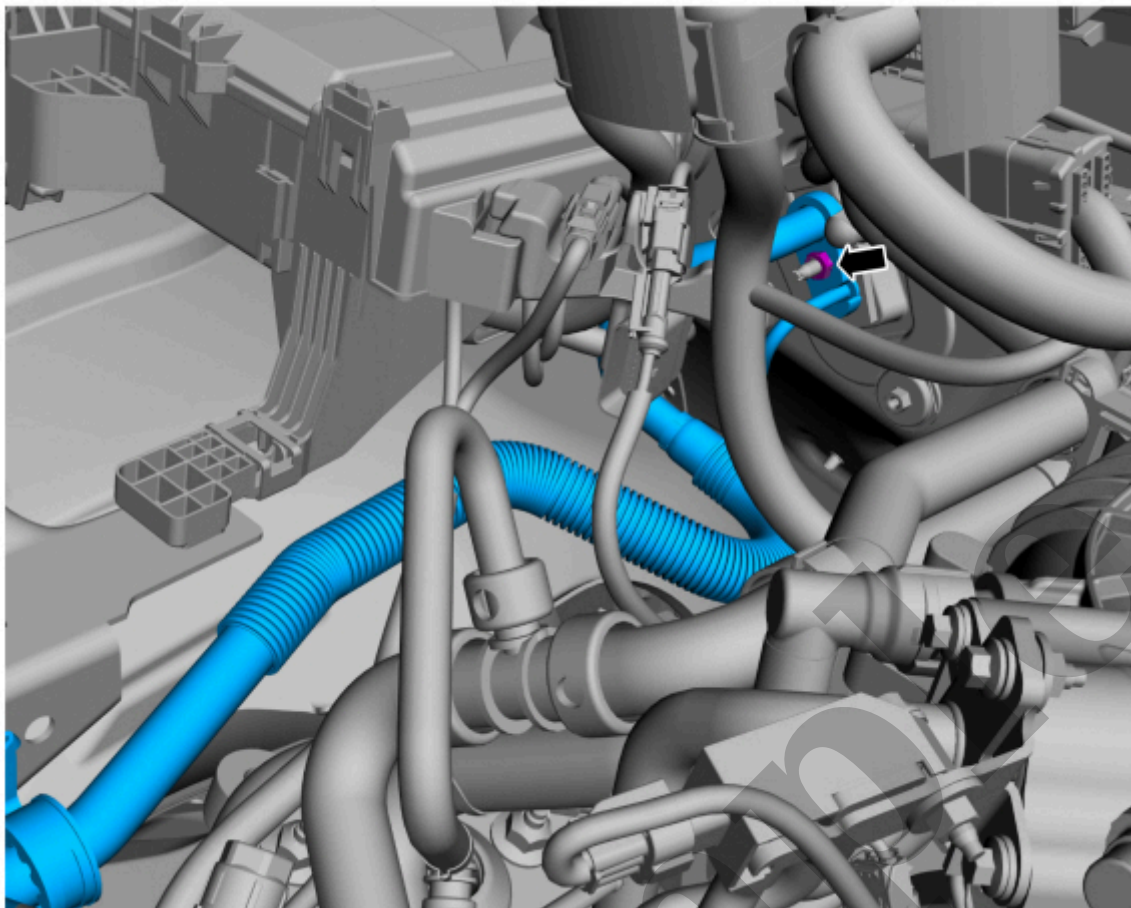
- Make sure to cover any open ports to prevent debris from entering the system.

Torque : 71 lb.in (8 Nm)



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7. 1. Remove the thermostatic expansion valve manifold tube assembly bracket retainer.
Torque : 133 lb.in (15 Nm)
2. Remove the A/C (air conditioning) compressor inlet line nut and disconnect the fitting.
Torque : 133 lb.in (15 Nm)
- Make sure to cover any open ports to prevent debris from entering the system.



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Installation

1. To install, reverse the removal procedure.

2. NOTICE

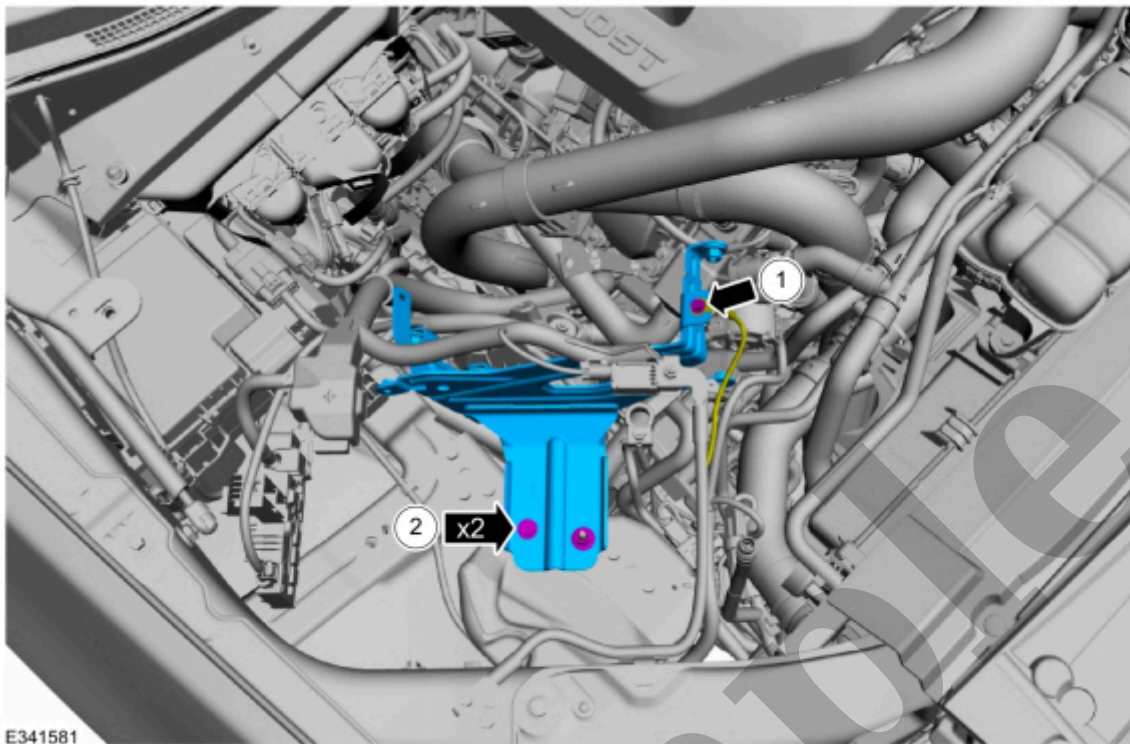
Only use the specified material to lubricate the seals.

Install and lubricate new O-ring seals. Refer to the appropriate Specifications in Group 412.

3. Lubricate the refrigerant system with the correct amount of clean PAG oil. Refer to the appropriate Refrigerant Oil Adding procedure in Group 412.

2. Remove the bracket retainers , and remove the inverter system controller mounting bracket.

Torque : 133 lb.in (15 Nm)

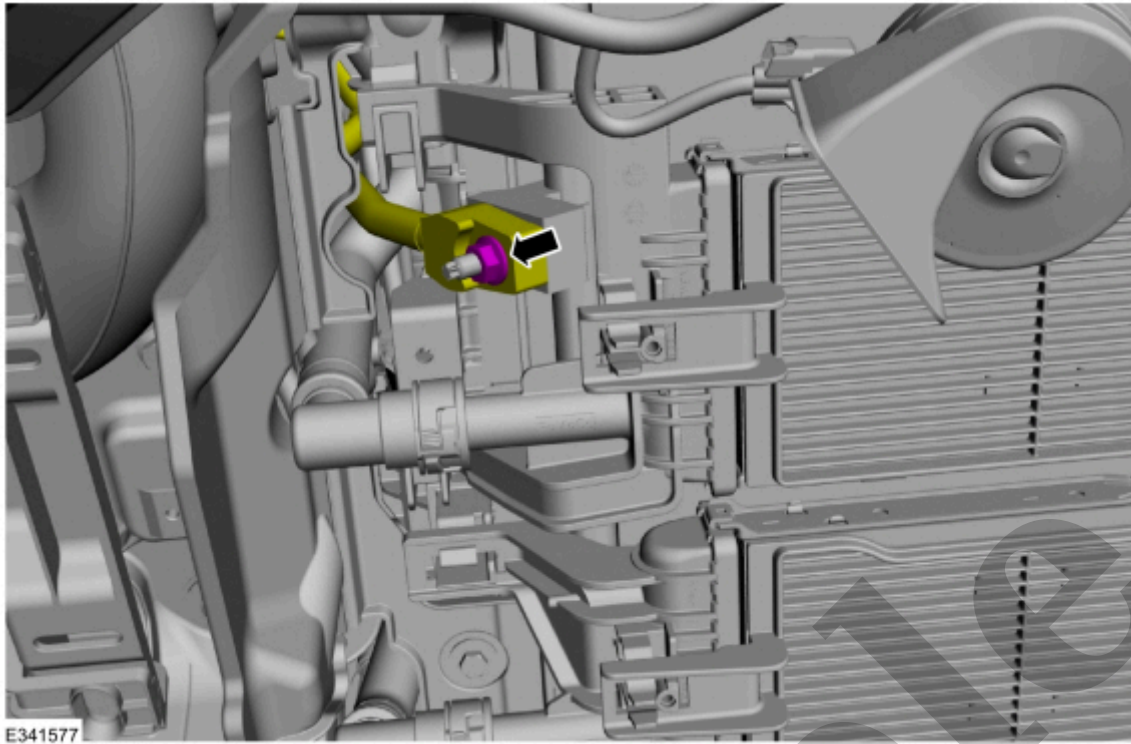


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5. Remove the A/C (air conditioning) compressor inlet line nut and position aside.

- Make sure to cover any open ports to prevent debris from entering the system.

Torque : 133 lb.in (15 Nm)

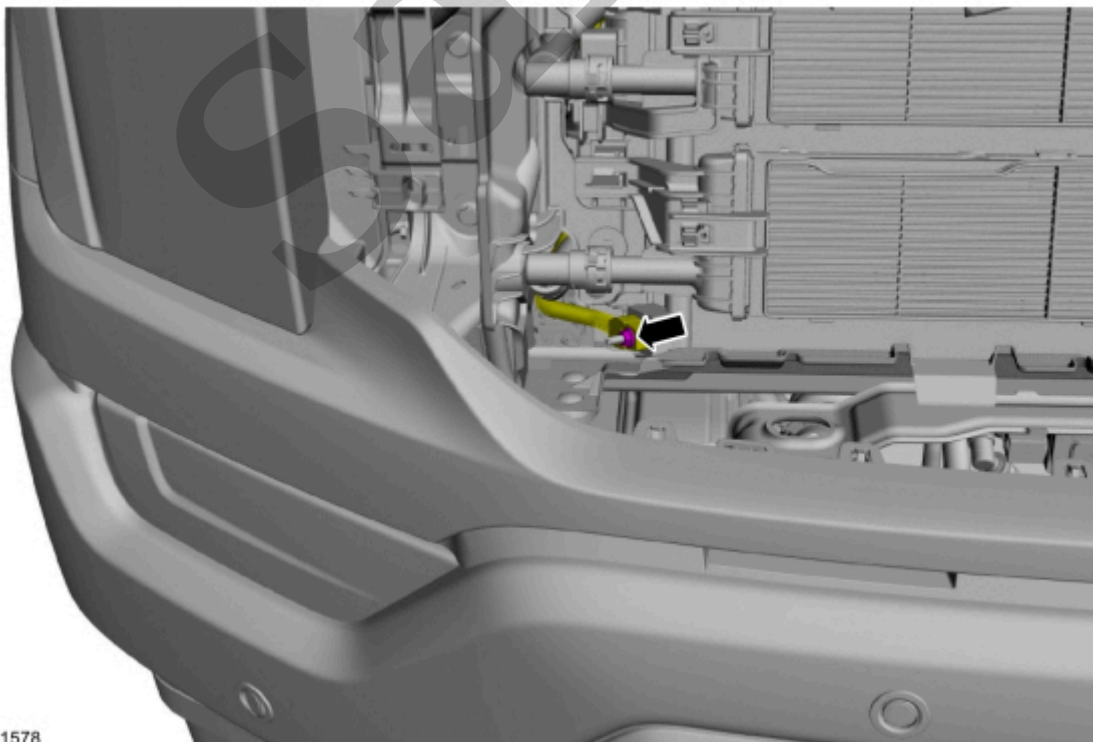


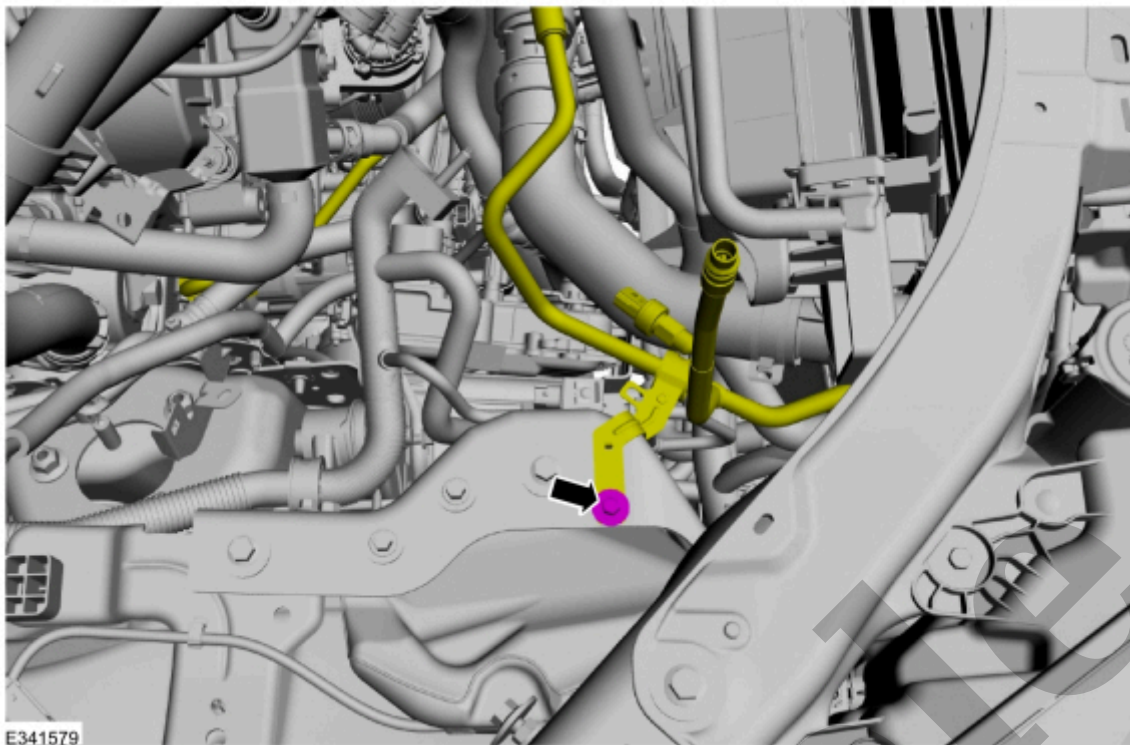
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8. Remove the condenser outlet line nut and disconnect the fitting.

- Make sure to cover any open ports to prevent debris from entering the system.

Torque : 71 lb.in (8 Nm)





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11. Remove the thermostatic expansion valve manifold tube assembly bracket retainer.

Torque : 133 lb.in (15 Nm)