

# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

## 1992 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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13. Remove the loadspace trim panel.

Refer to: [Loadspace Trim Panel - SuperCab/SuperCrew](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

Refer to: [Loadspace Trim Panel - Regular Cab](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

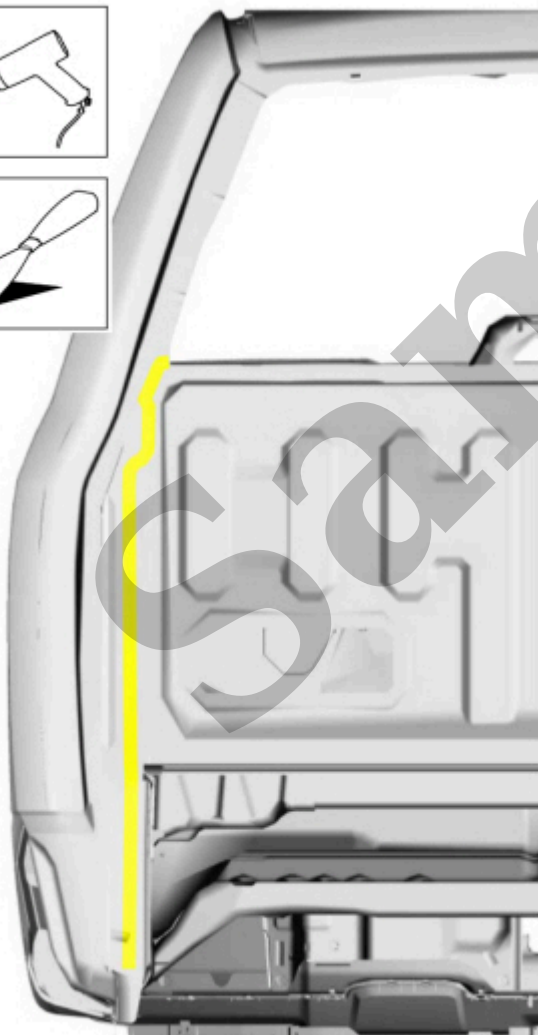
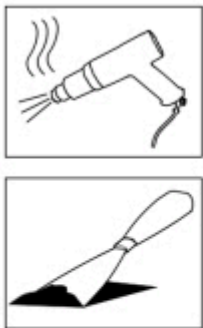
14. Remove the rear window glass.

Refer to: [Fixed Glass](#)(501-11 Glass, Frames and Mechanisms, General Procedures).

15. Remove the cab back seam sealer.

Use the General Equipment: Hot Air Gun

Use the General Equipment: Scraper for Straight Edges



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#### 18. NOTICE

Body side sectioning is prohibited within 50mm of door hinge, door striker and restraints anchoring points.

#### NOTE

Body cut lines are approximate and may be adjusted for conditions.

Carefully cut the

**outer panel only**

.

Use the General Equipment: Air Body Saw

Use the General Equipment: Spherical Cutter



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### **SuperCrew Cab**

20. Remove the fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



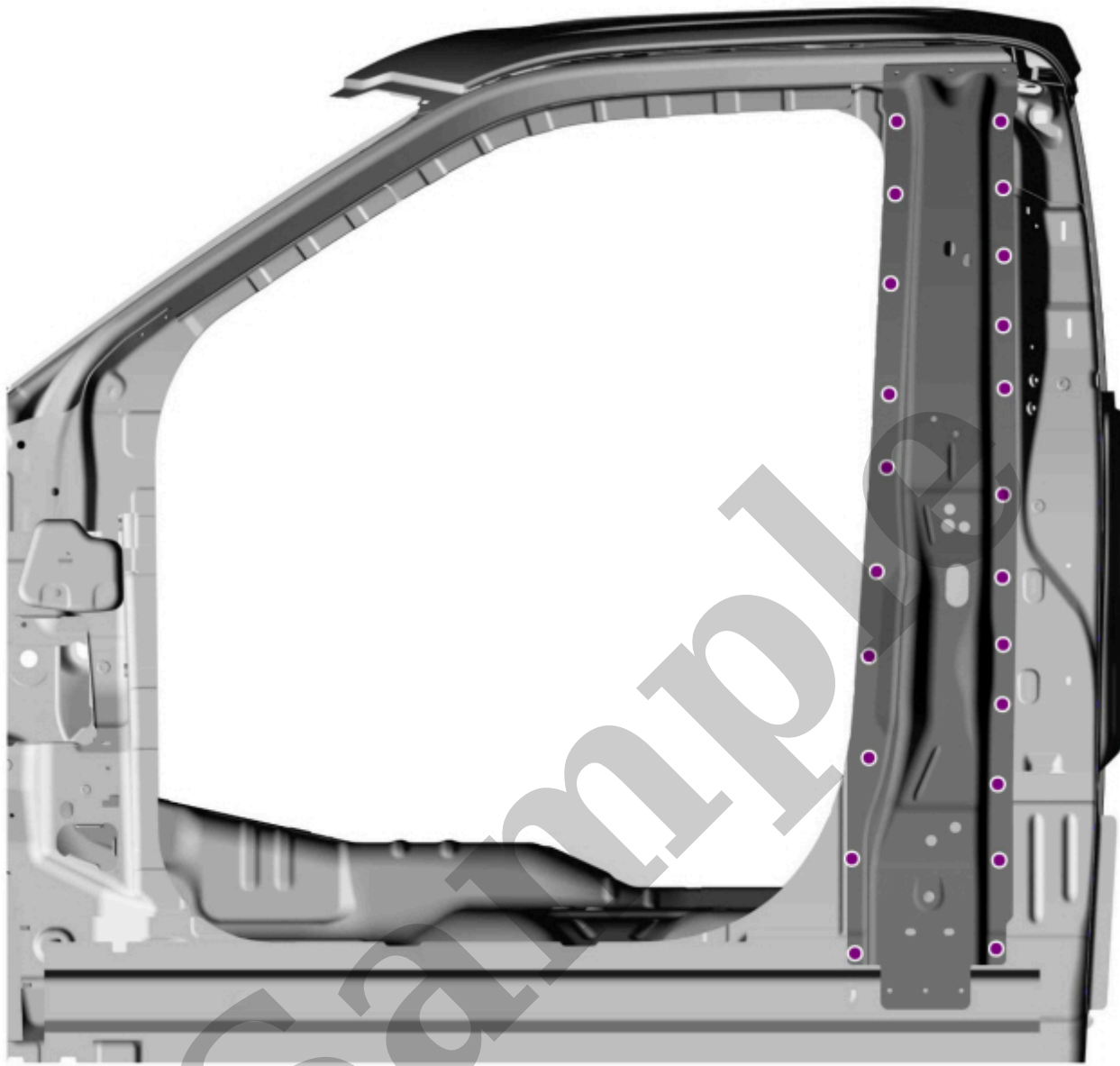
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#### **All vehicles**

22. Remove and discard the FDS (flow drill screw) fasteners.

Use the General Equipment: Polydrive Bit Socket

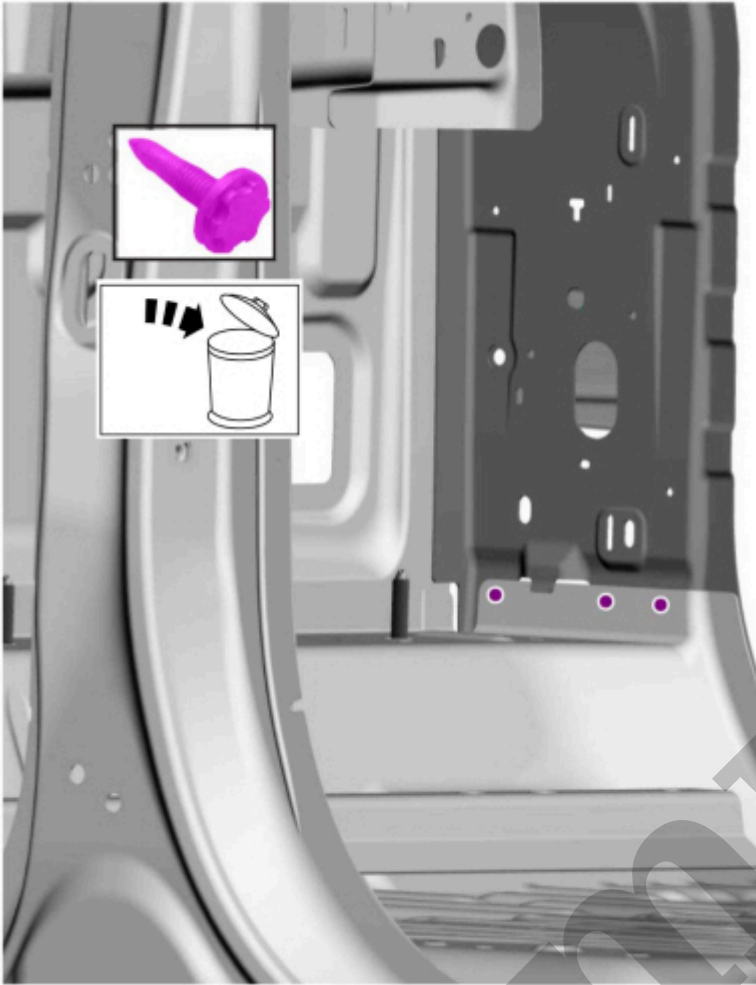


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24. **NOTE**

Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425° F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.



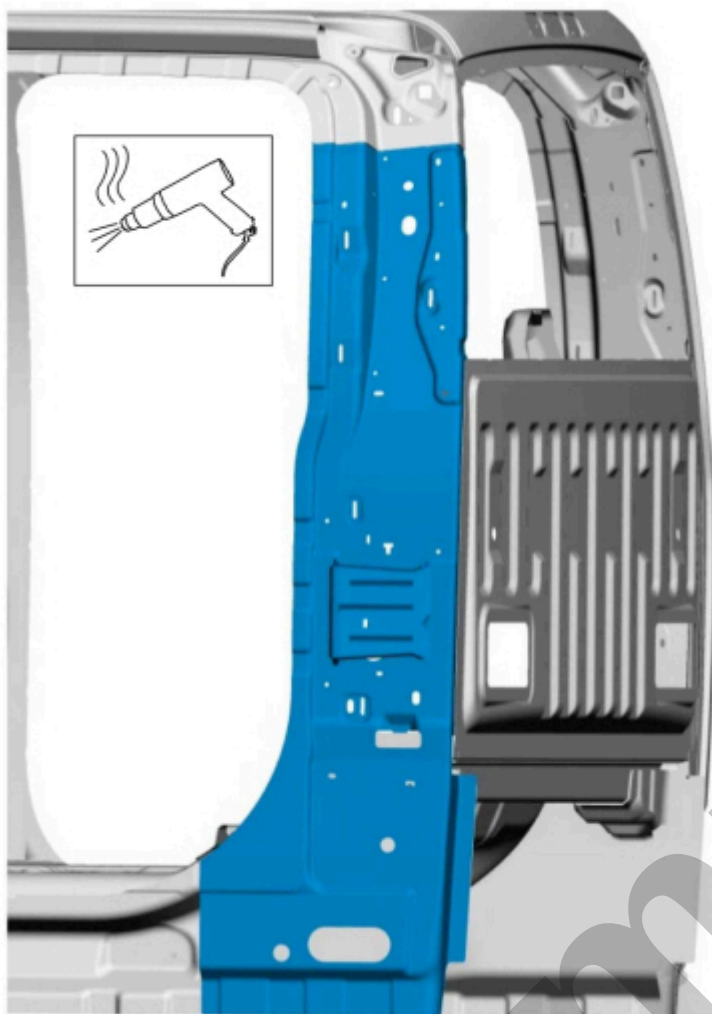
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26. Remove the fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



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## Installation

### NOTICE

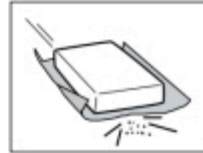
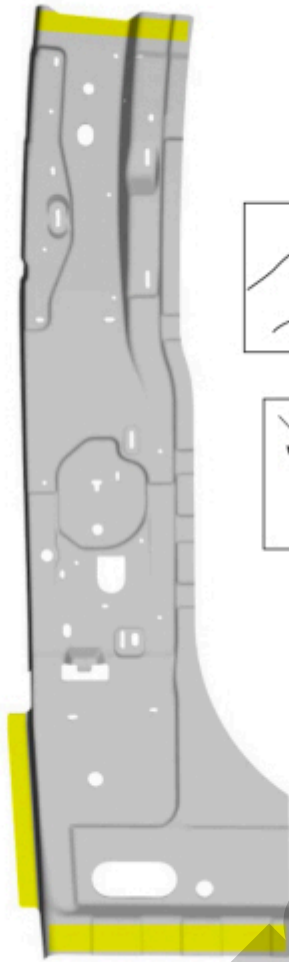
Body side sectioning is prohibited within 50mm of door hinge, door striker and restraints anchoring points.

### NOTE

SPR (self-piercing rivet) fasteners may not be placed directly over original SPR (self-piercing rivet) location. They must be placed adjacent to original location matching original quantity.

## All vehicles



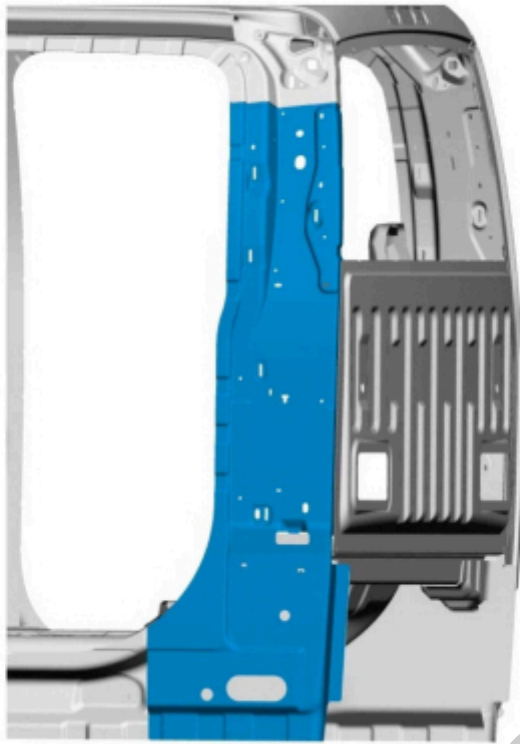


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3. Apply adhesive to the service part mating surfaces.

**Material** : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055



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#### **Regular Cab/SuperCrew**

5. Drill 6.5 mm holes for fastener installation.

Use the General Equipment: 6.5 mm Drill Bit