

# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

## **1992 CHEVROLET Tahoe 3 doors OEM Service and Repair Workshop Manual**

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YOUR CURRENT VEHICLE

## Quarter Window Replacement

### Quarter Window Replacement

#### Special Tools

- **BO-39032 *Stationary Glass Removal Tool*** , or equivalent in order to remove the window.
- Use a urethane adhesive systems which meet GM Specification GM 3651G

For equivalent regional tools, refer to [Special Tools](#)

### Removal Procedure

#### 1. **WARNING**

##### Warning

If a window is cracked but still intact, crisscross the window with masking tape in order to reduce the risk of damage or personal injury.

#### **NOTE**

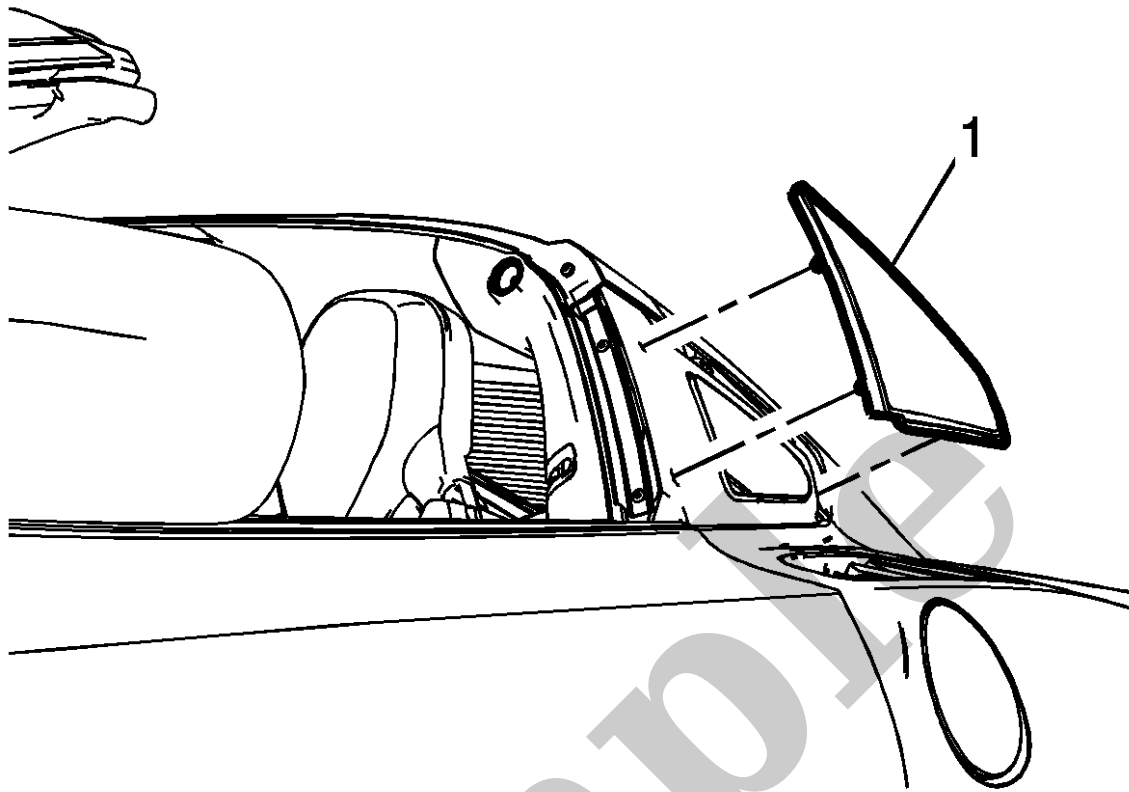
##### Note

Before cutting out a stationary window, apply a double layer of masking tape around the perimeter of the painted surfaces and inner trim of the window.

Remove the rear quarter window trim finish panel. Refer to [Quarter Window Trim Finish Panel Replacement](#).

#### 2. **WARNING**

##### Warning



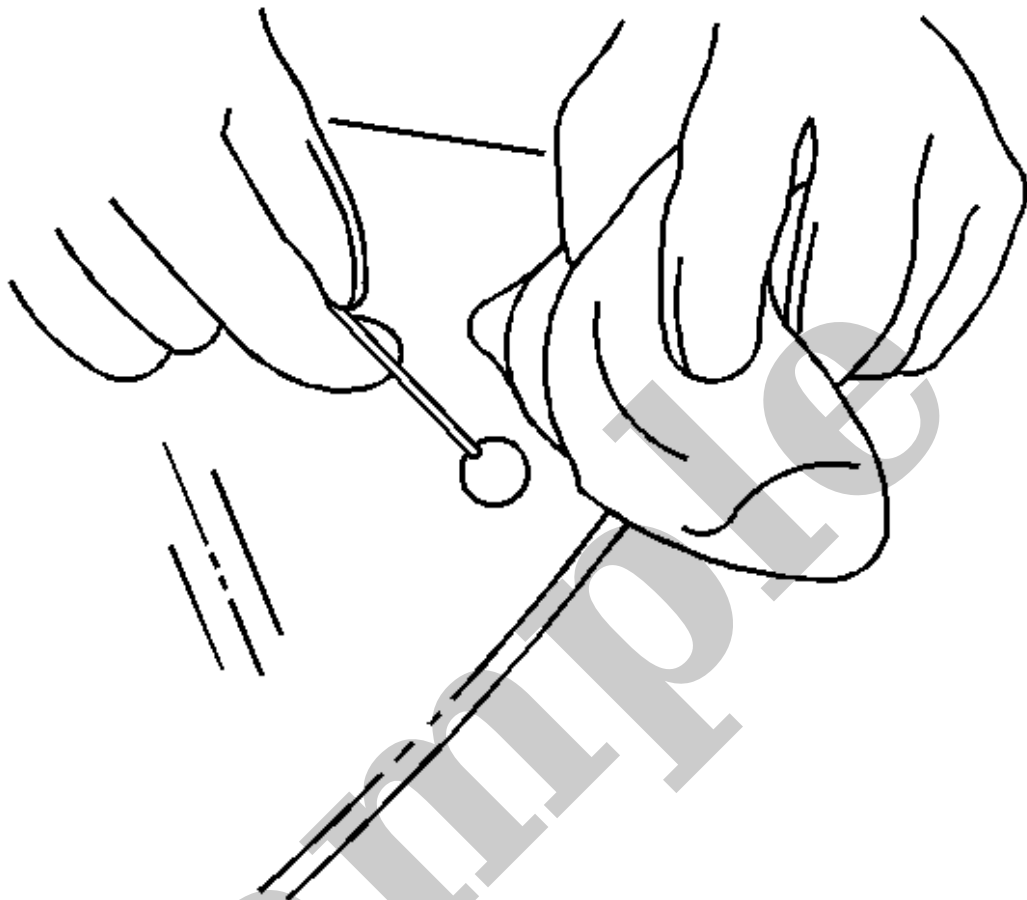
5.

Remove the window (1) from the vehicle with an assistant and Do the following:

1. Check that the retainers are still attached to the window (1) for installing, if reusing.
2. Remove all mounds or loose pieces of urethane adhesive from the pinchweld area.
3. If the original window (1) is being reused, remove all but approximately 2 mm (0.078 in) of the existing bead of urethane adhesive from the pinchweld flange surface, using a clean utility knife or razor blade scraper.

6. Inspect for any of the following conditions in order to help prevent future breakage of the window:

- High weld
- Solder spots
- Hardened sealer



3.

#### NOTE

##### Note

Use Prep #1 Clear

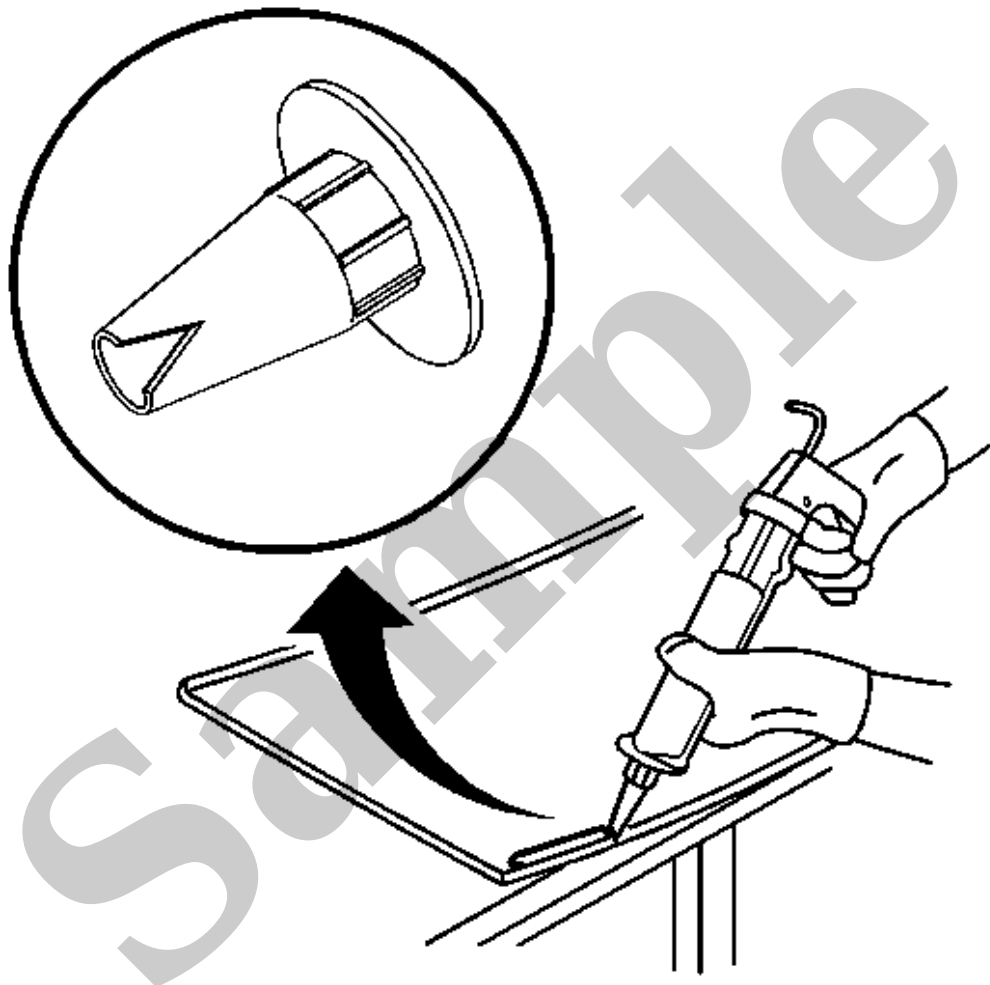
Apply the Prep #1 clear primer to the bonding surface of the windows inside edge and the bonding surface of the pinchweld flange opening, refer to the instructions of the manufacturer's.

## NOTE

### Note

The Prep #2 Black Primer is for, Blackout primer, UV Blackout.

Apply the Prep #2 urethane adhesive primer (2) around the perimeter of the window (1), refer to the instructions of the manufacturer's.



5.

Cut the applicator nozzle in order to provide a bead of 12.7 mm (1/2 in) wide and 12.7 mm (1/2 in) high.