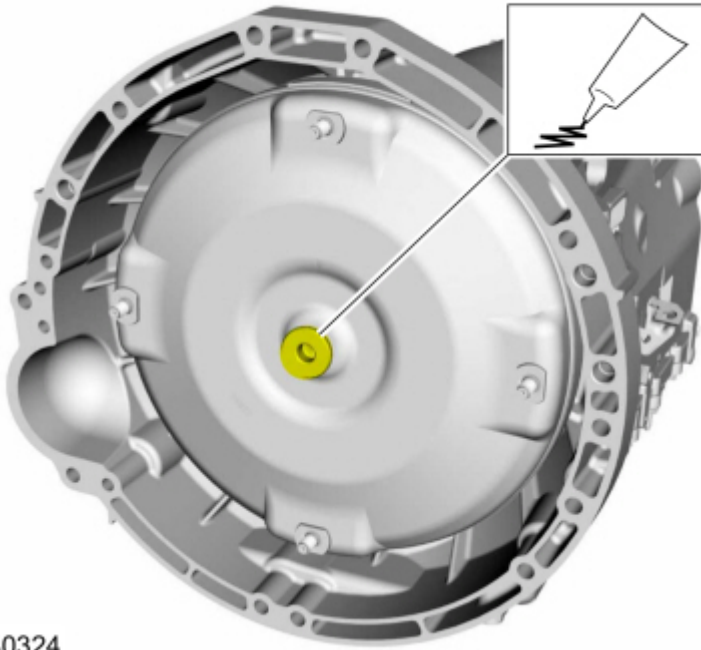


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## 1991 FORD Escort 3 Doors OEM Service and Repair Workshop Manual

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E240324

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### 3. NOTICE

If the transmission is not positioned on the dowel pins, damage to the transmission may occur.

If the dowel pins were pulled out of the engine block during removal, install new dowel pins in the engine block.

5. **NOTE**

If transmission is being replaced, remove the transmission fluid fill plug and verify that the transmission is filled with transmission fluid.

**NOTE**

If transmission was disassembled, add transmission fluid to the transmission.

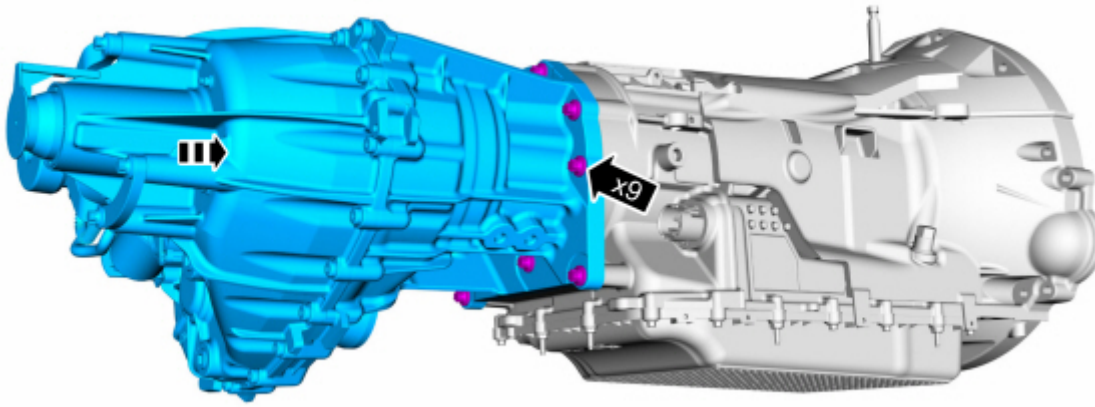
**NOTE**

Rear Wheel Drive (RWD) shown, Four-Wheel Drive (4WD) similar.

1. Remove the transmission fluid fill plug transmission fluid level indicator assembly.
2. Verify transmission is filled with transmission fluid.
3. Slightly tilt the transmission rearward.
4. If the transmission was disassembled, add 12.30L (13 qt) of transmission fluid to the transmission through the transmission fluid fill hole.

**Material** : Motorcraft® MERCON® ULV Automatic Transmission Fluid / XT-12-QULV (WSS-M2C949-A, ) (MERCON® ULV)

- Loosely install the transmission fluid plug when finished.



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#### 7. NOTICE

Secure the transmission to the transmission jack with a safety strap.

#### NOTE

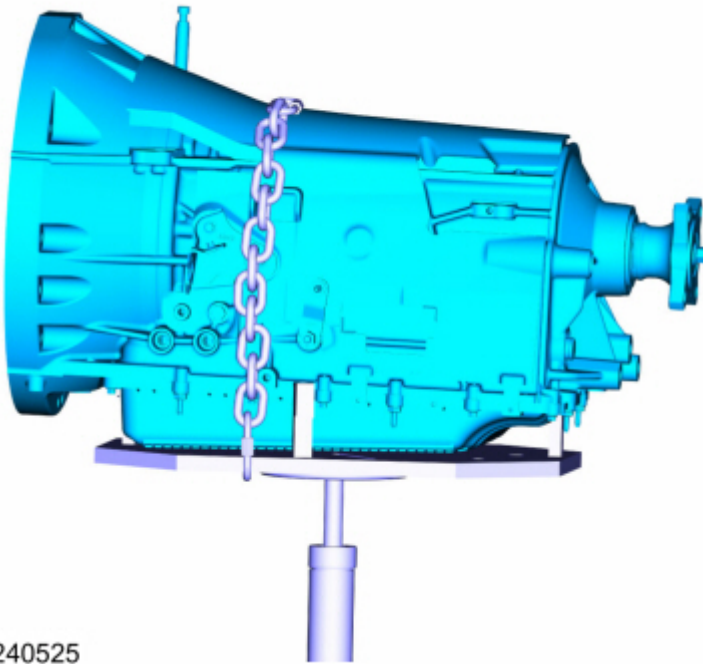
Make sure the transmission jack makes contact on the outer ribs of the transmission fluid pan.

Using a high-lift transmission jack, support the transmission.

1. Make sure the transmission is securely fastened to the transmission jack.

Use the General Equipment: Transmission Jack

2. Tilt the front of the transmission down.
3. Slide the transmission towards the rear of the vehicle.
4. Raise the front of the transmission into a horizontal position.



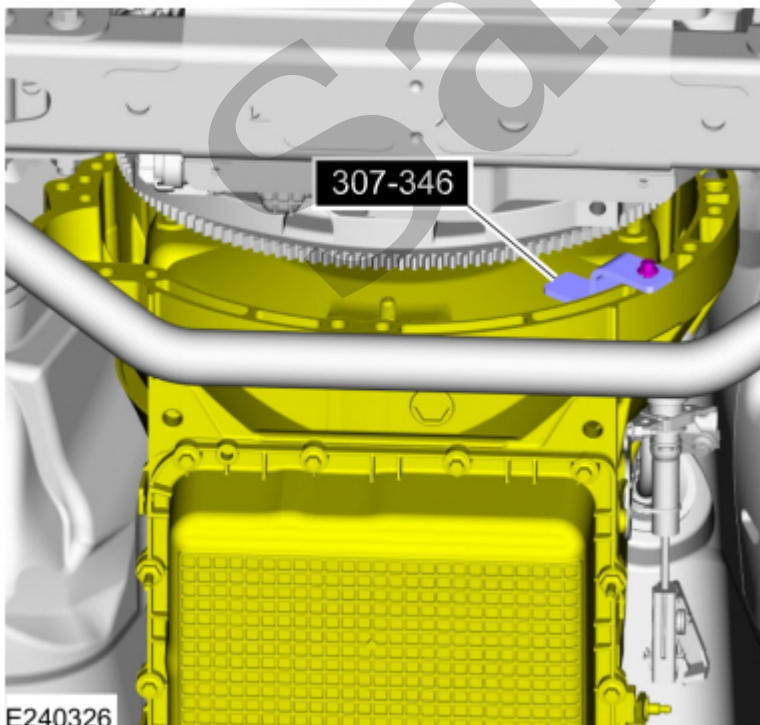
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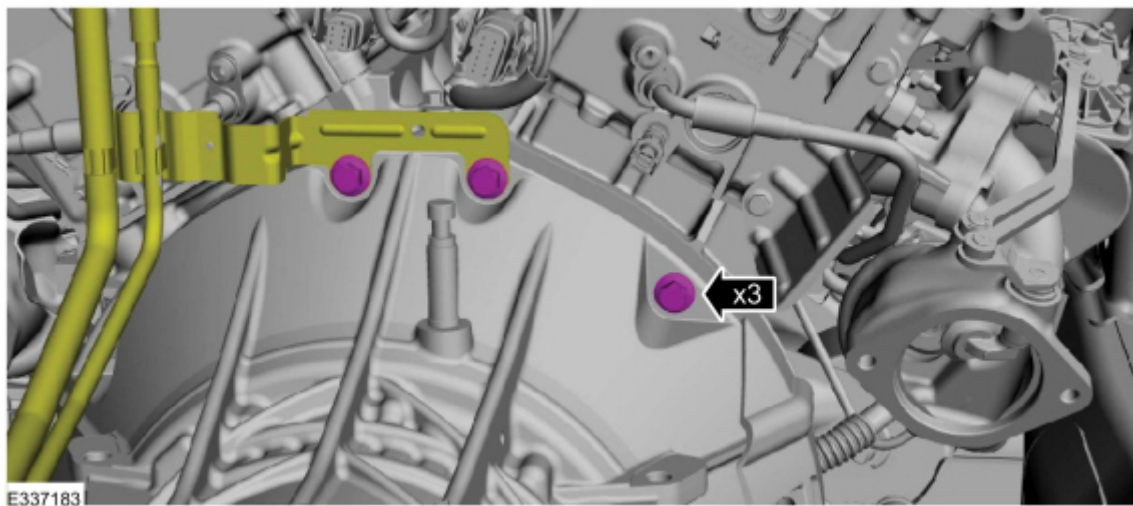
#### All vehicles

9. Remove the special tool.

**Use Special Service Tool** : 307-346 (T97T-7902-A) Retainer, Torque Converter



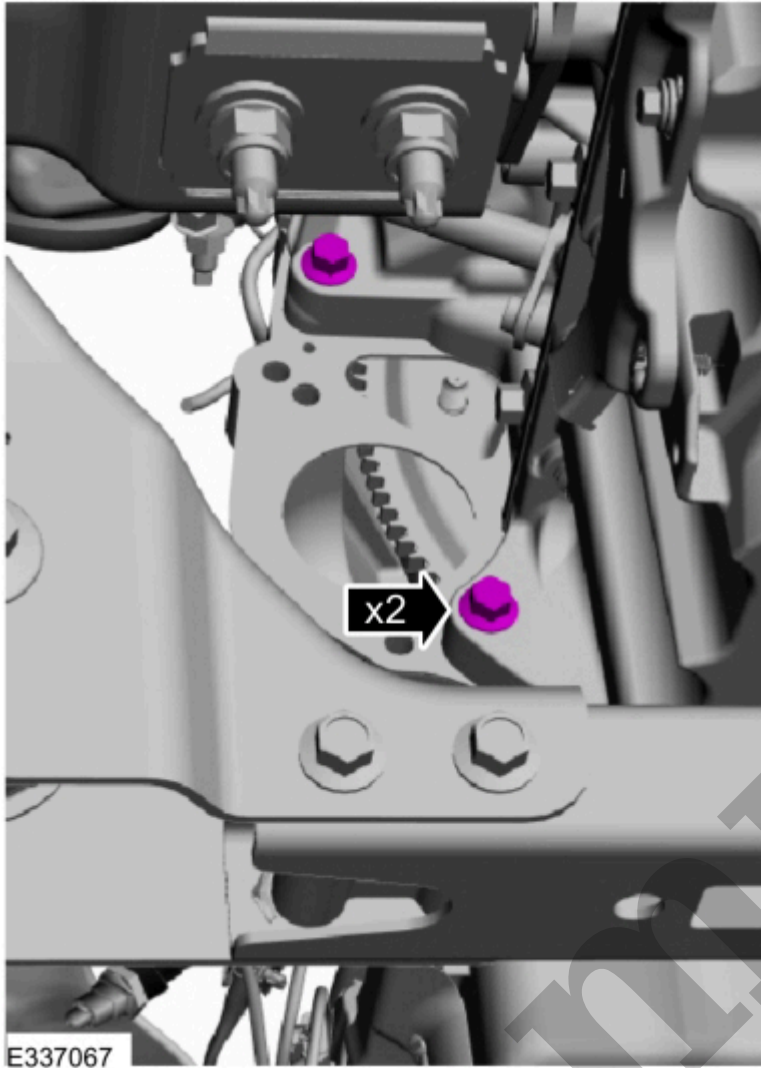
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12. Install the LH (left-hand) bellhousing bolts.

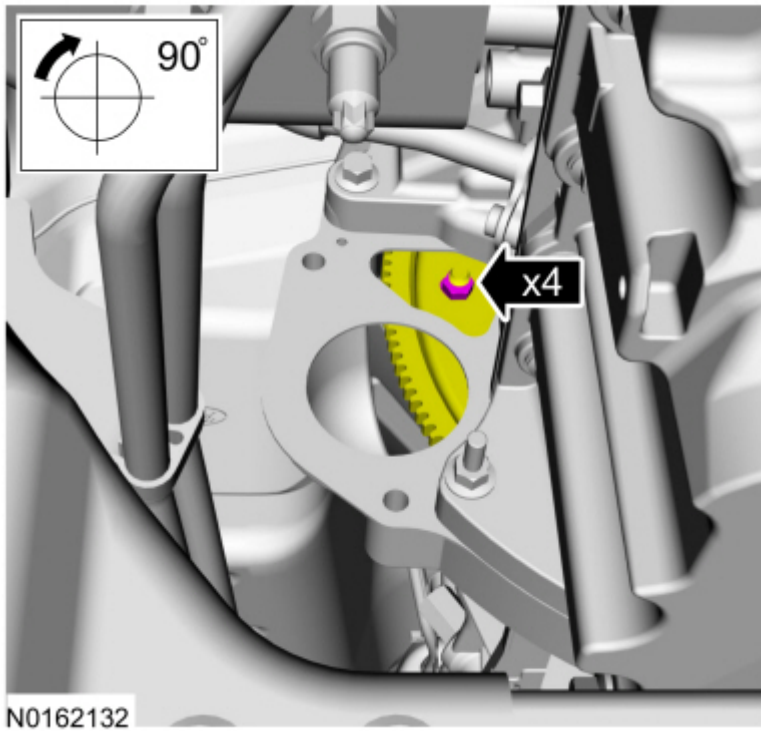
***Torque*** : 35 lb.ft (48 Nm)



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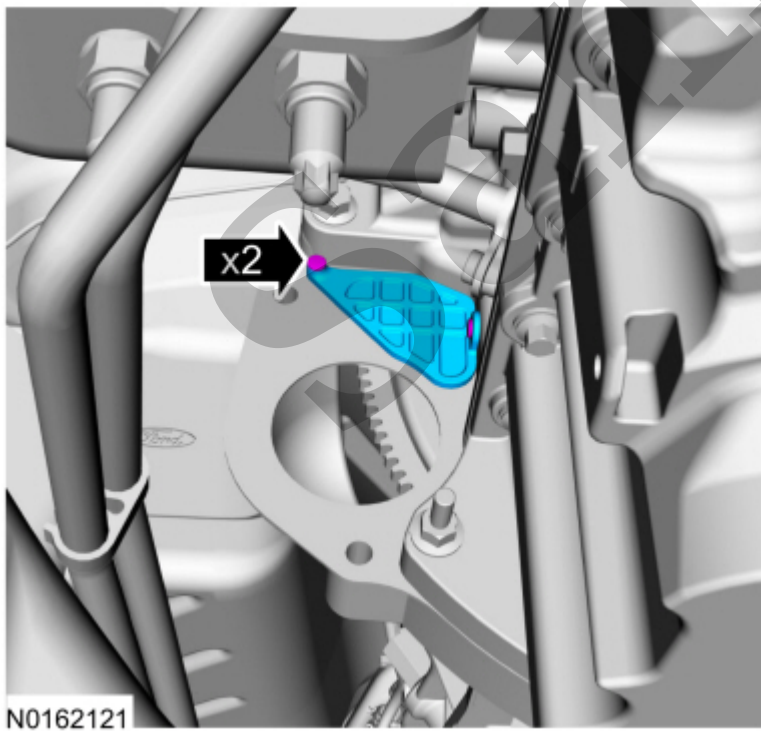
14. Install the lower bellhousing bolt.

***Torque*** : 35 lb.ft (48 Nm)

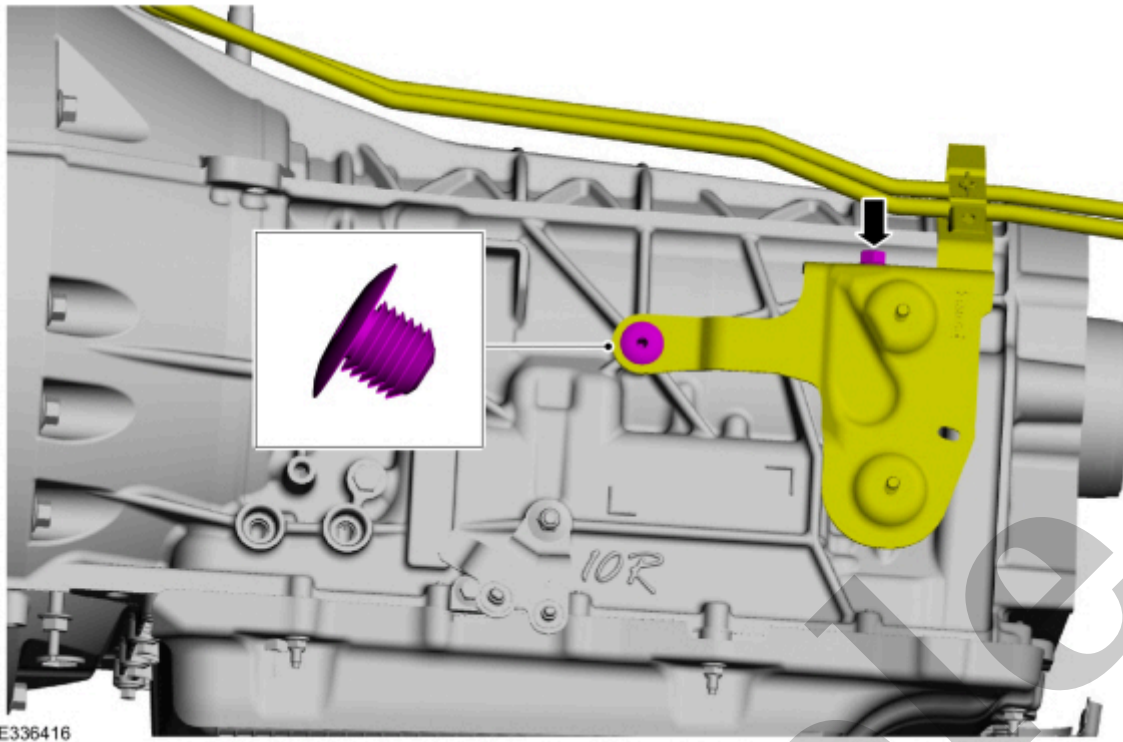


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16. Install the access cover and the pin-type retainers.



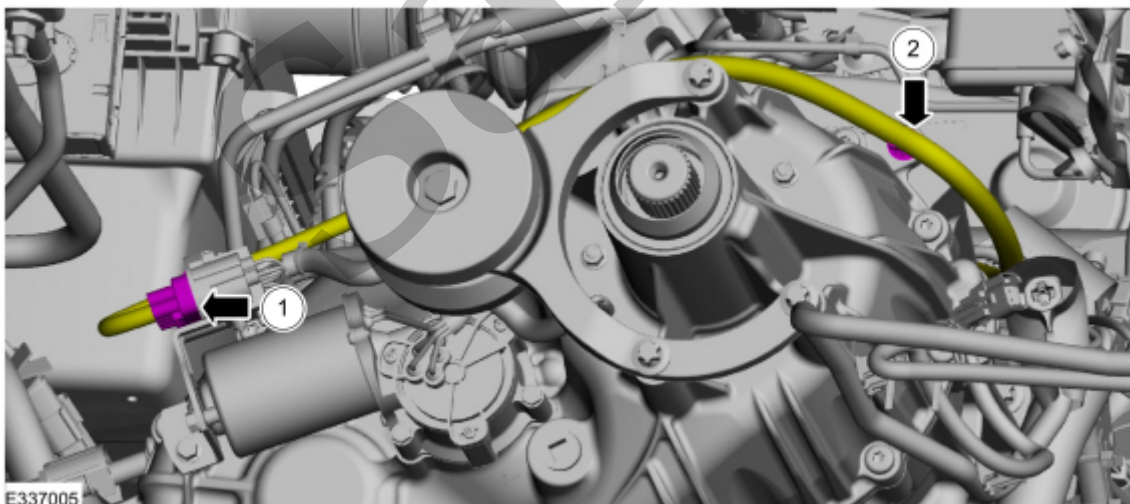
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#### Four-Wheel Drive (4WD) vehicles

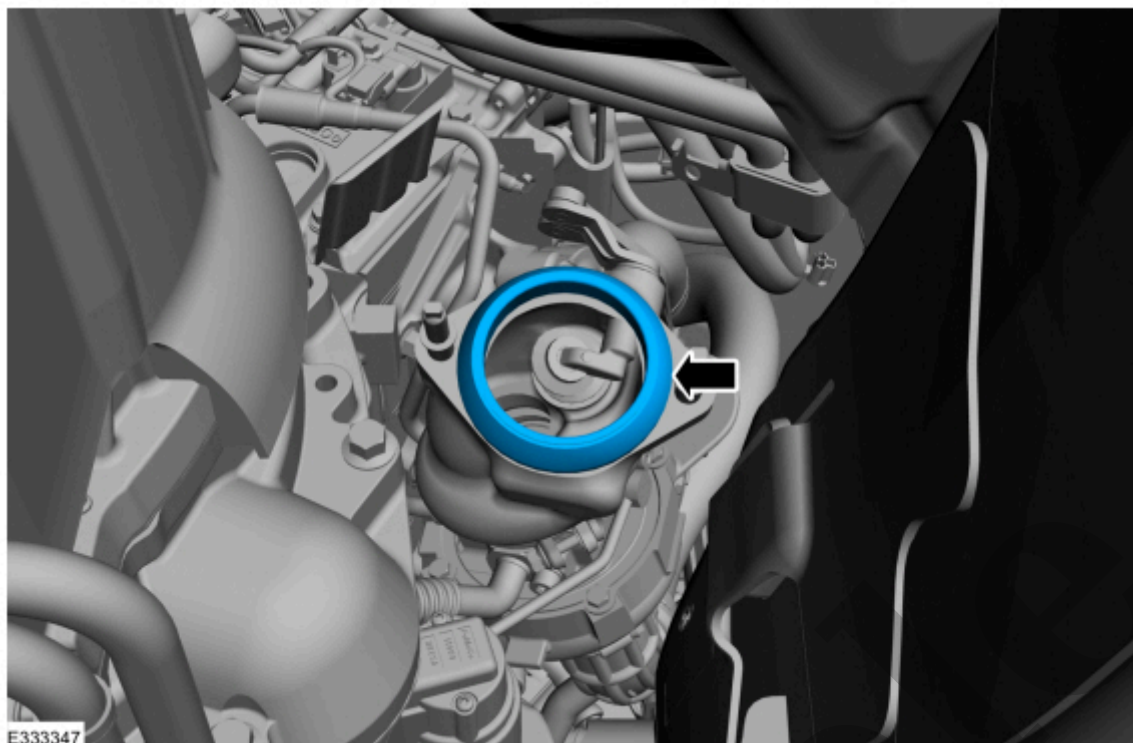
19. 1. Connect the transfer case electrical connector.
2. Position the wiring harness and install the retainer.



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20. Connect the transfer case vent tube, install the push pin retainer and the fuel line bracket bolt.

**Torque** : 26 lb.ft (35 Nm)



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22. **NOTE**

Loosely install the new RH (right-hand) catalytic converter nuts. Do not tighten at this time.

Position the RH (right-hand) catalytic converter in the vehicle. Loosely install the new RH (right-hand) catalytic converter nuts.