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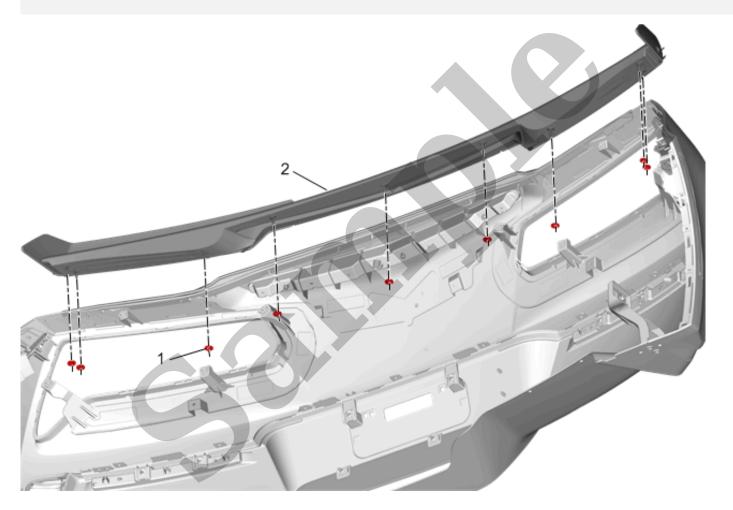
1989 CHEVROLET Corvette C4 Convertible OEM Service and Repair Workshop Manual

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Rear End Spoiler Replacement

Rear End Spoiler Replacement



Rear End Spoiler Replacement

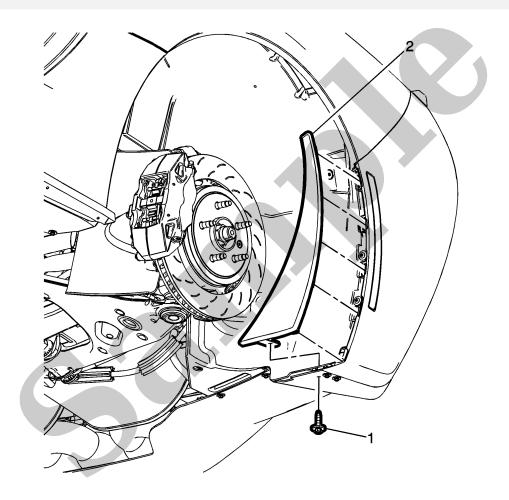
Callout	Component Name
Preliminary Procedure	

Rear Bumper Fascia Replacement

1 Rear End Spoiler Nut [9x]

Rear Wheel Opening Rear Molding Replacement

Rear Wheel Opening Rear Molding Replacement



Rear Wheel Opening Rear Molding Replacement

Callout	Component Name
	the tire and wheel. Refer to Tire and Wheel Removal and Installation.
1	Rear Wheel Opening Rear Molding Bolt

YOUR CURRENT VEHICLE

Rocker Panel Molding Replacement

Rocker Panel Molding Replacement

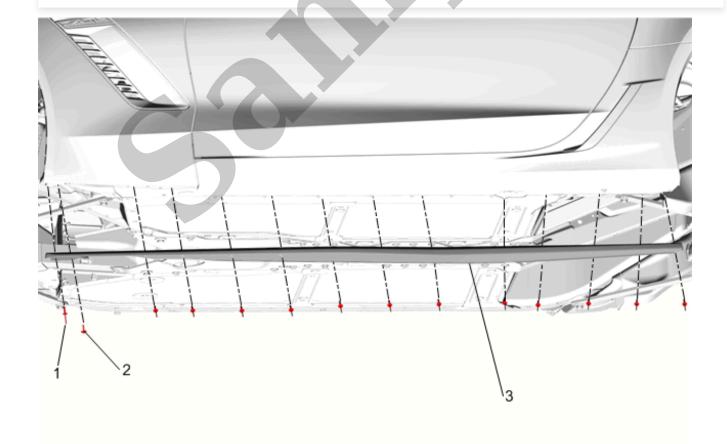
Removal Procedure

1. Raise the vehicle. Lifting and Jacking the Vehicle

2. WARNING

Warning

Refer to Eye Protection Warning.



Note

- Take care that the drill chuck and rivet gun do not mar the rocker panel surface (4).
- There are transmission cooling lines (7) running inside of this body section. Please make sure to drill all holes perpendicular to the outside surface. Also make sure to use a drill bit collet to control bit depth to only 12 mm max (5) into the rocker.

With the aid of an assistant, hold rocker molding (2) tight against body and drill a 5.0 mm diameter hole if needed with depth collet through body at rivet sequence hole 1. Install rivet. (3)

Continue drilling holes as needed and installing rivets (3) according to sequence 2 - 12, to the rear of rocker panel molding. Ensure a tight fit (6) to body and rocker molding.

- 5. Ensure that alignment of rocker panel molding is such that it follows contour of fender and rocker without flat mounting surface of rocker molding showing. When satisfied, tighten the installed screw (1) to 2 N.m (18 lb in) and then drill a 5.0 mm hole through fender at location sequence 13 and install rivet (3).
- 6. Repeat procedure for the other side of vehicle.
- 7. Lower the vehicle. Lifting and Jacking the Vehicle