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**1987 MAZDA 323 (BF) Station Wagon OEM Service** and Repair Workshop Manual

Go to manual page

## Function Inspection Using M-MDS

STEP	INSPECTION	ACTION	
1	PURPOSE: VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Verify related Service Bulletins and/or on-line repair information availability.	Yes	Perform repair or diagnosis according to the available repair information. • If the vehicle is not repaired, go to the next step.
	• Is any related repair information available?	No	Go to the next step.
		Yes	Go to the next step.
2	PURPOSE: IDENTIFY TRIGGER DTC FOR FREEZE FRAME DATA • Is the DTC P0299:00 on FREEZE FRAME DATA?	No	Go to the troubleshooting procedure for DTC on FREEZE FRAME DATA. (See DTC TABLE [PCM (SKYACTIV D 2.2)].)
	PURPOSE: RECORD VEHICLE STATUS AT TIME OF DTC DETECTION TO UTILIZE WITH REPEATABILITY VERIFICATION Note		5
3	<ul> <li>Recording can be facilitated using the screen capture function of the PC.</li> <li>Record the FREEZE FRAME DATA/snapshot data on the repair order.</li> </ul>		Go to the next step.
4	PURPOSE: VERIFY IF DIAGNOSTIC RESULT IS AFFECTED BY OTHER RELATED DTCs OCCURRING • Switch the ignition off, then ON (engine off). • Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST IPCM (SKYACTIV-D 2.2)L)	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV D 2.2)].)
	• Is the other PENDING CODE/DTC also present?	No	Go to the next step.
5	PURPOSE: VERIFY IF THERE IS PID ITEM CAUSING DRASTIC CHANGES OF ACCELERATION FLUCTUATION BY INPUT SIGNAL TO PCM	Yes	Go to the next step.
	<ul> <li>Access the following PIDs using the M-MDS: (See ON-BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-D 2.2)].)</li> <li>— MAP_DSD</li> <li>— INTK_MAPA</li> <li>Is there any signal that is far out of specification?</li> </ul>	No	Go to the troubleshooting procedure to perform the procedure from Step 1.
6	PURPOSE: VERIFY CONNECTOR CONNECTIONS • Access the following PIDs using the M-MDS: (See ON- BOARD DIAGNOSTIC TEST [PCM (SKYACTIV-D 2.2)].) — MAP_DSD — INTK_MAPA • When the following parts are shaken, does the PID value include a PID item which has changed?	Yes	Inspect the related wiring harness and connector. • Repair or replace the malfunctioning part. Go to the troubleshooting procedure to perform the procedure from Step 11.
	— MAP sensor No.2 — PCM	No	Go to the troubleshooting procedure to perform the procedure from Step 1.

## Troubleshooting Diagnostic Procedure

## Intention of troubleshooting procedure

• Step 1

- Verify whether malfunction is related wiring harness or other.

# DTC P2564:00 [PCM (SKYACTIV-D 2.2)]

SM2896099

#### id0102j526860

DTC P2564:00	Regulating valve position sensor circuit low input
DETECTION CONDITION	<ul> <li>If the input voltage at the PCM terminal 1BP is below 0.17 V for 5 s, the PCM determines that the regulating valve position sensor circuit has a malfunction.</li> <li>MONITORING CONDITIONS <ul> <li>Battery voltage: 8 V or more</li> </ul> </li> <li>Diagnostic support note <ul> <li>This is a continuous monitor (CCM).</li> <li>The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle.</li> <li>FREEZE FRAME DATA/Snapshot data is available.</li> <li>DTC is stored in the PCM memory.</li> </ul> </li> </ul>
FAIL-SAFE FUNCTION	<ul> <li>Inhibits the automatic diesel particulate filter regeneration control and compulsory diesel particulate filter regeneration control.</li> <li>Inhibits the DENOx/DESOx control.</li> <li>Inhibits the EGR control.</li> <li>PCM restricts engine-transaxle integration control.</li> </ul>
POSSIBLE CAUSE	<ul> <li>Regulating valve position sensor connector or terminals malfunction</li> <li>PCM connector or terminals malfunction</li> <li>Short to ground in wiring harness between the following terminals: <ul> <li>Regulating valve position sensor terminal C-PCM terminal 1BO</li> <li>Regulating valve position sensor terminal B-PCM terminal 1BP</li> </ul> </li> <li>Regulating valve position sensor signal circuit and ground circuit are shorted to each other</li> <li>Open circuit in wiring harness between regulating valve position sensor terminal 1BO</li> <li>Regulating valve position sensor malfunction</li> <li>PCM malfunction</li> </ul>

STEP	INSPECTION	RESULTS	ACTION	
8	INSPECT REGULATING VALVE POSITION SENSOR • Reconnect all disconnected connectors. • Inspect the regulating valve position sensor. (See REGULATING VALVE POSITION SENSOR INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the regulating valve actuator, then go to next step. (See TURBOCHARGER REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)	
		No	Go to the next step.	
V C • • • • • • • • • • • • • • • • • •	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See CLEARING DTC [PCM (SKYACTIV-D 2.2)].) • Perform the KOEO or KOER self test. (See KOEO/KOER SELF TEST [PCM (SKYACTIV-D 2.2)].) • Is the same DTC present?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) Go to the next step.	
		No	Go to the next step.	
10	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [PCM (SKYACTIV-D 2.2)].) • Are any DTCs present?	Yes	Go to the applicable DTC inspection. (See DTC TABLE [PCM (SKYACTIV-D 2.2)].)	
		No	DTC troubleshooting completed.	

STEP	INSPECTION	RESULTS	ACTION
3	INSPECT REGULATING VALVE POSITION SENSOR CONNECTOR CONDITION • Switch the ignition off. • Disconnect the regulating valve position sensor connector. • Inspect for poor connection (such as damaged/pulled-out pins, corrosion). • Is there any malfunction?	Yes	Repair or replace the connector and/or terminals, then go to Step 9.
		No	Go to the next step.
4	INSPECT PCM CONNECTOR CONDITION • Disconnect the PCM connector. • Inspect for poor connection (such as	Yes	Repair or replace the connector and/or terminals, then go to Step 9.
	<ul><li>damaged/pulled-out pins, corrosion).</li><li>Is there any malfunction?</li></ul>	No	Go to the next step.
	INSPECT REGULATING VALVE	Yes	Go to the next step.
5	<ul> <li>SHORT TO POWER SUPPLY</li> <li>Verify that the regulating valve position sensor and PCM connectors are disconnected.</li> <li>Switch the ignition ON (engine off).</li> <li>Note <ul> <li>Another DTC may be stored by the PCM detecting an open circuit.</li> </ul> </li> <li>Measure the voltage at the regulating valve position sensor terminal B (wiring harness-side).</li> <li>Is the voltage 0 V?</li> </ul>	No	<ul> <li>Refer to the wiring diagram and verify whether or not there is a common connector between regulating valve position sensor terminal B and PCM terminal 1BP.</li> <li>If there is a common connector: <ul> <li>Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply.</li> <li>Repair or replace the malfunctioning part.</li> <li>If there is no common connector: <ul> <li>Repair or replace the wiring harness which has a short to power supply.</li> </ul> </li> </ul></li></ul>
6	INSPECT REGULATING VALVE POSITION SENSOR POWER SUPPLY CIRCUIT AND SIGNAL CIRCUIT FOR SHORT TO EACH OTHER • Verify that the regulating valve position sensor and PCM connectors are disconnected. • Switch the ignition off. • Inspect for continuity between regulating valve position sensor terminals C and B (wiring harness- side). • Is there continuity?	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: • Regulating valve position sensor terminal C-PCM terminal 1BO • Regulating valve position sensor terminal B-PCM terminal 1BP If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to each other. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has a short to each other. Go to Step 9.
		No	Go to the next step.

DTC P0126:00	Insufficient coolant temp for stable operation
	<ul> <li>If any of the following conditions is met for 6 s under condition A or condition B:</li> <li>Condition A:</li> <li>The engine coolant temperature detected by ECT sensor No.1 is lower than the engine coolant temperature estimated from the ambient temperature by the PCM</li> </ul>
DETECTION CONDITION	<ul> <li>MONITORING CONDITIONS <ul> <li>The engine coolant temperature detected by ECT sensor No.1 is higher than the engine coolant temperature estimated from the ambient temperature by the PCM.</li> <li>ECT sensor No.1 value at engine start is within specified value</li> <li>Ambient air temperature: ·10-45 °C (14-113 °F)<sup>*2</sup></li> <li>Within 25 s after engine start</li> <li>Difference between ECT sensor No.2 value estimated by PCM when thermostat opening failed and actual ECT sensor No.2 temperature is less than 8 °C (46 °F)</li> <li>Barometric pressure: 72 kPa (0.73 kgf/cm<sup>2</sup>, 10.4 psi) or more</li> <li>Percentage of idling time for total engine operation time is 50% or less</li> <li>Vehicle speed: less than 140 km/h (87 mph)<sup>*2</sup></li> <li>Engine speed: less than 15,200 rpm <sup>*2</sup></li> <li>The following DTCs are not detected:</li> <li>BARO sensor: P2227:00, P2228:00, P2229:00</li> <li>Engine off timer performance problem: P2610:00</li> <li>ECT sensor No.1: P0116:00, P017:00, P0118:00, P011A:00</li> <li>ECT sensor No.2: P2184:00, P2185:00</li> <li>Ingine oil temperature sensor: P0196:00, P0197:00, P0198:00</li> <li>IAT sensor No.3: P00E9:00, P00EA:00, P00EB:00</li> <li>MAP sensor: P0106:00, P0107:00, P0108:00</li> <li>MAF sensor: P0106:00, P0107:00, P0108:00</li> <li>VSS: P0500:00</li> </ul> </li> <li>Condition B:</li> <li>ECT sensor No.1 value is less than 60 °C (140 °F)</li> </ul>
	<ul> <li>MONITORING CONDITIONS <ul> <li>Difference between ECT sensor No.2 value estimated by PCM and ECT sensor No.2 temperature is 175 °C (347 °F) or less for the specified period of time until ECT sensor No.1 value reaches 60 °C (140 °F)</li> <li>ECT sensor No.1 value at engine start is -10-51.5 °C (14-124.7 °F) *2</li> <li>Ambient air temperature: -10-45 °C (14-113 °F)*2</li> <li>ECT sensor No.1 value from engine start has reached 71 °C (160 °F) or more</li> <li>Barometric pressure: 72 kPa (0.73 kgf/cm<sup>2</sup>, 10.4 psi) or more</li> <li>Vehicle speed: less than 140 km/h (87 mph)*2</li> <li>Engine speed: less than 5,200 rpm *2</li> <li>The following DTCs are not detected:</li> <li>ECT sensor No.1: P0116:00, P0117:00, P0118:00, P011A:00</li> </ul> </li> </ul>
	<ul> <li>IAT sensor No.1: P0111:00, P0112:00, P0113:00</li> <li>MAP sensor: P0106:00, P0107:00, P0108:00</li> <li>MAF sensor: P0101:00, P0102:00, P0103:00</li> <li>VSS: P0500:00</li> <li>ECT sensor No.2: P2184:00, P2185:00</li> <li>BARO sensor: P2227:00, P2228:00, P2229:00</li> <li>*2: Standard can be verified by displaying PIDs using M-MDS</li> <li>Diagnostic support note</li> <li>This is a continuous monitor (Engine cooling system).</li> <li>The check engine light illuminates if the PCM detects the above malfunction condition in two consecutive drive cycles or in one drive cycle while the DTC for the same malfunction has been stored in the PCM.</li> <li>PENDING CODE is available if the PCM detects the above malfunction during first drive cycle.</li> <li>FREEZE FRAME DATA/Snapshot data is available.</li> <li>DTC is stored in the PCM memory.</li> </ul>

STEP	INSPECTION		ACTION
11	PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION	Yes	Go to the applicable DTC inspection (See DTC TABLE [PCM (SKYACTIV-D 2.2)].)
	• is any other Dic or pending code stored?	No	DTC troubleshooting completed.

# DTC P0462:00 [PCM (SKYACTIV-D 2.2)]

### SM2896103

#### id0102j530160

DTC P0462:00	Fuel gauge sender unit circuit low input		
DETECTION CONDITION	<ul> <li>The output signal from the fuel gauge sender unit is less than 0.06 V for a continuous 30 s.</li> <li>MONITORING CONDITIONS</li> <li>When all of the following conditions are met: <ul> <li>Battery voltage: 11 V or more</li> <li>Ignition switched ON (engine off or on)</li> <li>The following DTC is not detected:</li> <li>CAN: U0155:00</li> </ul> </li> <li>Diagnostic support note</li> <li>This is a continuous monitor (CCM).</li> <li>The check engine light illuminates if the PCM detects the above malfunction condition in two consecutive drive cycles or in one drive cycle while the DTC for the same malfunction has been stored in the PCM.</li> <li>PENDING CODE is available if the PCM detects the above malfunction during first drive cycle.</li> <li>FREEZE FRAME DATA/Snapshot data is available.</li> <li>DTC is stored in the PCM memory.</li> </ul>		
FAIL-SAFE FUNCTION	• Not applicable		
POSSIBLE CAUSE	<ul> <li>Fuel gauge sender unit connector or terminals malfunction         <ul> <li>Fuel gauge sender unit connector or terminals malfunction</li> <li>Rear body control module (RBCM) connector or terminals malfunction</li> <li>Short to ground in wiring harness between fuel gauge sender unit terminal C and rear body control module (RBCM) terminal 31</li> <li>Fuel gauge sender unit signal circuit and ground circuit are shorted to each other</li> <li>Fuel gauge sender unit malfunction</li> <li>Rear body control module (RBCM) malfunction</li> <li>Instrument cluster malfunction</li> </ul> </li> </ul>		
	7     RBCM       FUEL GAUGE SENDER UNIT     3       3     6       3     6       4     3		
	FUEL GAUGE SENDER UNIT WIRING HARNESS-SIDE CONNECTOR CONNECTOR BCM WIRING HARNESS-SIDE CONNECTOR BCM WIRING HARNESS-SIDE CONNECTOR BCM WIRING HARNESS-SIDE CONNECTOR		
	3X     3V     3T     3R     3P     3N     3L     3J     3H     3F     3D     3B		

**Diagnostic Procedure** 

# DTC P026C:00 [PCM (SKYACTIV-D 2.2)]

SM2896178

#### id0102j541650

DTC P026C:00	Idle speed control system: fuel injector injection low
	<ul> <li>The PCM detects that the actual fuel injection amount is 50% or more lower relative to the target fuel injection amount for 13.5 s.</li> <li>MONITORING CONDITIONS</li> <li>The following conditions are met:</li> </ul>
	<ul> <li>Accelerator pedal position is 0% for 2.7 s or more.</li> <li>Vehicle speed is 2 km/h {1 mph} or less for 1 s or more.</li> <li>Ambient air temperature: -10 °C {14 °F} or more</li> <li>Barometric pressure: 72.2 kPa {0.736 kgf/cm<sup>2</sup>, 10.5 psi} or more</li> <li>Idle speed control is activated.</li> <li>Diesel particulate filter regeneration control is not performed.</li> <li>4.5 s or more have elapsed after selector lever is operated</li> <li>DENOx control is not performed.</li> <li>DESOx control is not performed.</li> <li>Engine oil temperature estimated by oil pan: 3.8 °C (39 °F) or more</li> <li>3.2 s have elapsed since fuel injection pattern was switched</li> <li>While post injection is being stopped</li> <li>5 s or more have elapsed with fuel injector protection function not performed</li> <li>Target engine speed: 650 rpm or more</li> <li>The following DTCs are not detected:</li> </ul>
DETECTION CONDITION	<ul> <li>Fuel pressure sensor (integrated with fuel injector): P10C4:00, P10C5:00, P10C6:00, P10C7:00, P10C8:00, P10C9:00, P10CD:00</li> <li>Suction control valve: P062A:00</li> <li>Fuel injector: P0201:00, P0202:00, P0203:00, P0204:00, P1378:00, P1379:00, P2146:00, P2147:00, P2148:00, P2149:00, P2150:00, P2151:00, P2696:00, P268C:00, P268D:00, P268E:00, P268F:00</li> <li>PCM: P0606:00, P062B:00</li> <li>Common rail: P0089:00, P1282:00, P1329:00</li> <li>Fuel pressure control system: P0093:00</li> <li>Fuel system: P01CB:00, P01CC:00, P01CE:00, P01CF:00, P01D0:00, P01D1:00, P01D2:00, P1051:00, P1055:00, P1057:00, P020A:00, P020B:00, P020C:00, P020D:00</li> <li>BARO sensor: P2228:00, P2229:00</li> <li>TCM: P0706:00, P0707:00, P0708:00, P0711:00, P0712:00, P0713:00, P0715:00,</li> </ul>
	<ul> <li>Diagnostic support note</li> <li>This is an intermittent monitor (CCM).</li> <li>The check engine light illuminates if the PCM detects the above malfunction condition in two consecutive drive cycles or in one drive cycle while the DTC for the same malfunction has been stored in the PCM.</li> <li>PENDING CODE is available if the PCM detects the above malfunction condition during first drive cycle.</li> <li>FREEZE FRAME DATA/Snapshot data is available.</li> <li>DTC is stored in the PCM memory.</li> </ul>
FAIL-SAFE FUNCTION	• Not applicable

STEP	INSPECTION	ACTION	
	INSPECT FUEL INJECTION RELATED PARTS • Inspect the following parts:	Yes	Go to the next step.
8	<ul> <li>Supply pump (see SUPPLY POMP INSPECTION [SKYACTIV-D 2.2].)</li> <li>Suction control valve (See SUCTION CONTROL VALVE INSPECTION [SKYACTIV-D 2.2].)</li> <li>Fuel pressure relief valve (See FUEL PRESSURE RELIEF VALVE INSPECTION [SKYACTIV-D 2.2].)</li> <li>Fuel feed valve (See FUEL FEED VALVE INSPECTION [SKYACTIV-D 2.2].)</li> <li>Fuel filter (clogged) (See FUEL FILTER REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)</li> <li>Are all items normal?</li> </ul>	No	Repair or replace the malfunctioning part according to the inspection results, then go to Step 26.
9	DETERMINE INTEGRITY OF FUEL INJECTOR No.1-No.4 • Inspect the fuel injector No.1-No.4. (See FUEL INJECTOR INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the suspected fuel injector, then go to Step 26. (See FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
10	INSPECT FUEL PRESSURE SENSOR No.1-No.4 • Inspect the fuel pressure sensor No.1-No.4. (See FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the suspected fuel injector, then go to Step 26. (See FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
	is there any manufection.	No	Go to the next step.
INSPECT FUEL • Inspect the fu 11 FUEL TEMPERA D 2.2].) • Is there any m	INSPECT FUEL TEMPERATURE SENSOR No.1-No.4 • Inspect the fuel temperature sensor No.1-No.4. (See FUEL TEMPERATURE SENSOR INSPECTION [SKYACTIV- D 2.2].) • Is there any malfunction?	Yes	Replace the suspected fuel injector, then go to Step 26. (See FUEL INJECTOR REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
12	INSPECT CKP SENSOR • Inspect the CKP sensor. (See CRANKSHAFT POSITION (CKP) SENSOR INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the CKP sensor, then go to Step 26. (See CRANKSHAFT POSITION (CKP) SENSOR REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
13	INSPECT EGR VALVE • Inspect the EGR valve. (See EGR VALVE INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the EGR valve, then go to Step 26. (See EGR VALVE REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
14	<ul> <li>INSPECT EGR VALVE POSITION SENSOR</li> <li>Reconnect all disconnected connectors.</li> <li>Inspect the EGR valve position sensor. (See EGR VALVE POSITION SENSOR INSPECTION [SKYACTIV-D 2.2].)</li> <li>Is there any malfunction?</li> </ul>	Yes	Replace the EGR valve, then go to Step 26. (See EGR VALVE REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
	• is there any mairunction?	No	Go to the next step.
15	INSPECT EGR COOLER BYPASS VALVE • Inspect the EGR cooler bypass valve. (See EGR COOLER BYPASS VALVE INSPECTION [SKYACTIV-D 2.2].) • Is there any malfunction?	Yes	Replace the EGR cooler bypass valve, then go to Step 26. (See EGR COOLER BYPASS VALVE REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.