

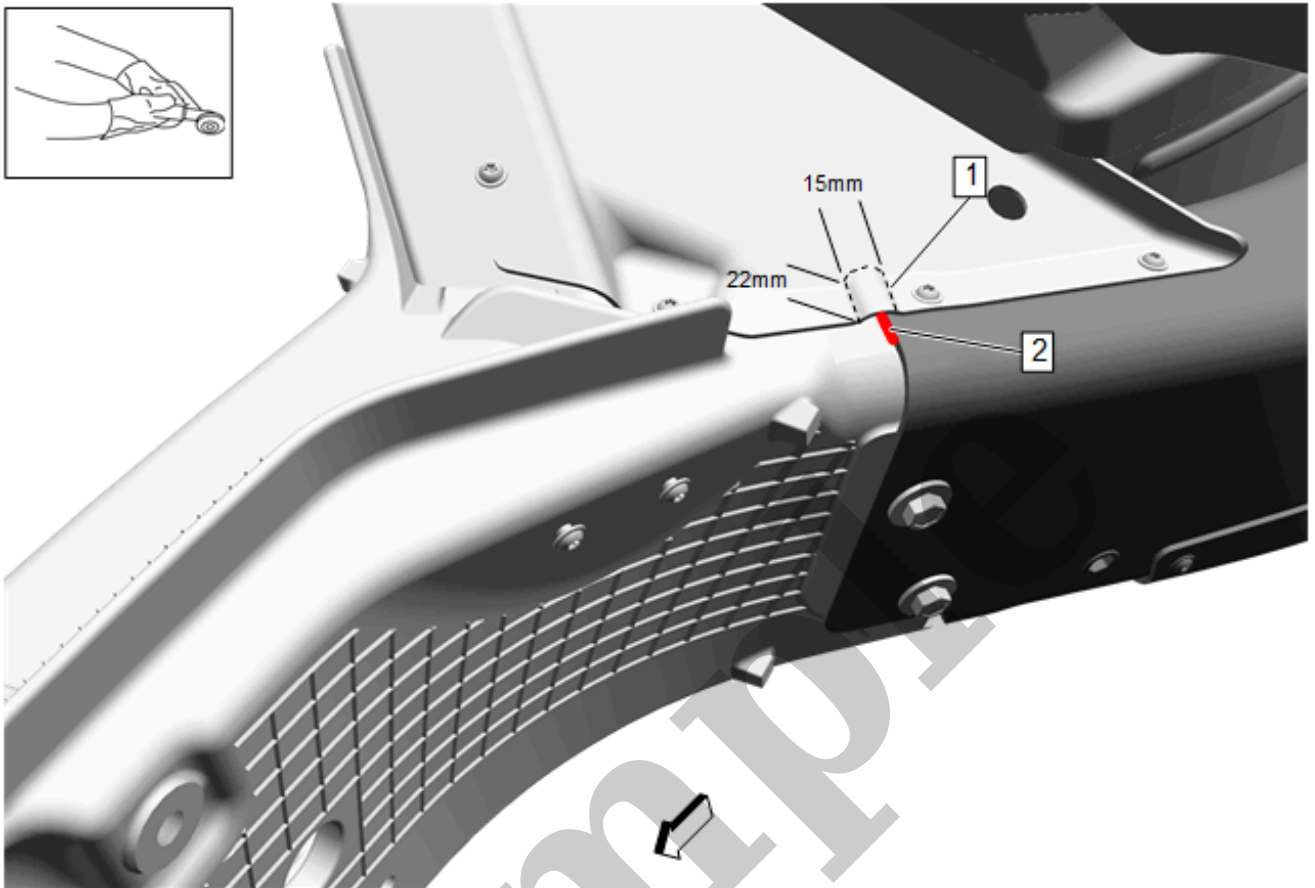
# Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

## **1986 CHEVROLET Corvette C4 Convertible OEM Service and Repair Workshop Manual**

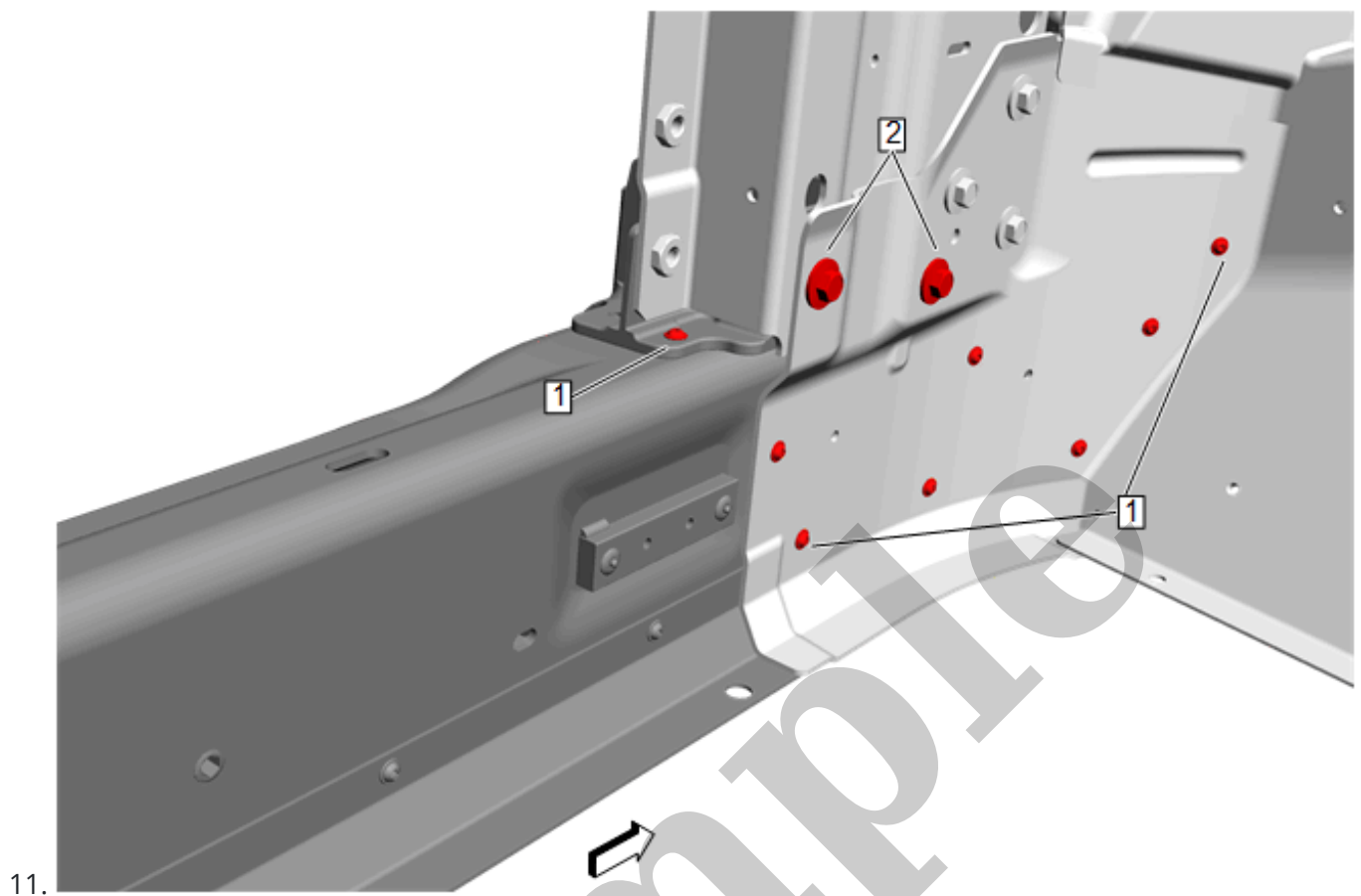
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Using cut-off wheel or reciprocating saw make rough cuts at marked locations (1) through rocker panel assembly. Remove center section (2) of rocker panel assembly.



8. Using cut-off wheel or equivalent, remove section of upper floor panel extension (1) to access factory MIG weld (2). Cut-out piece will be welded back in after installation of new side rail assembly.

From backside of rail remove attaching bolts (1). [2X]



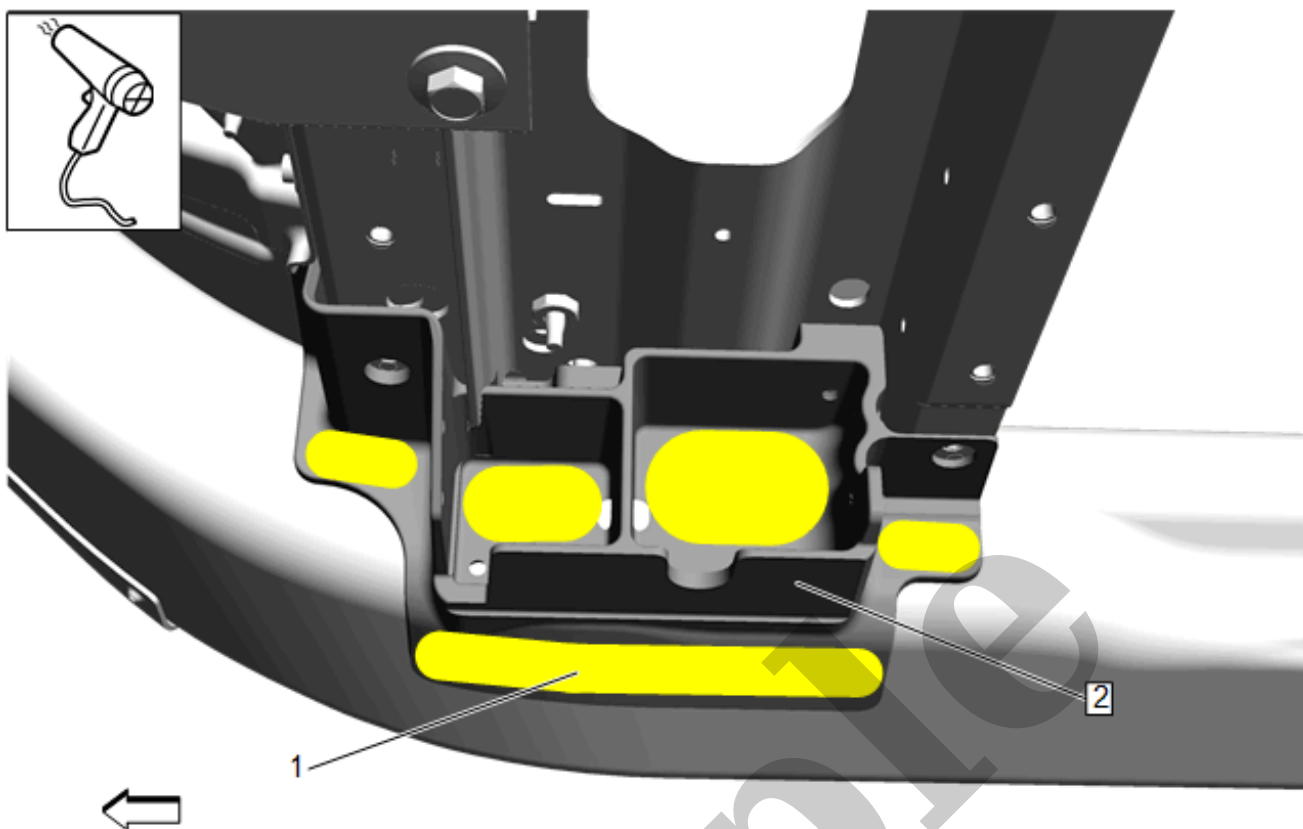
#### NOTE

##### Note

Save all removed flow drill screws.

Remove flow drill screws (1). [8X]

12. Remove attaching bolts (2). [2X]



14.

#### WARNING

##### Warning

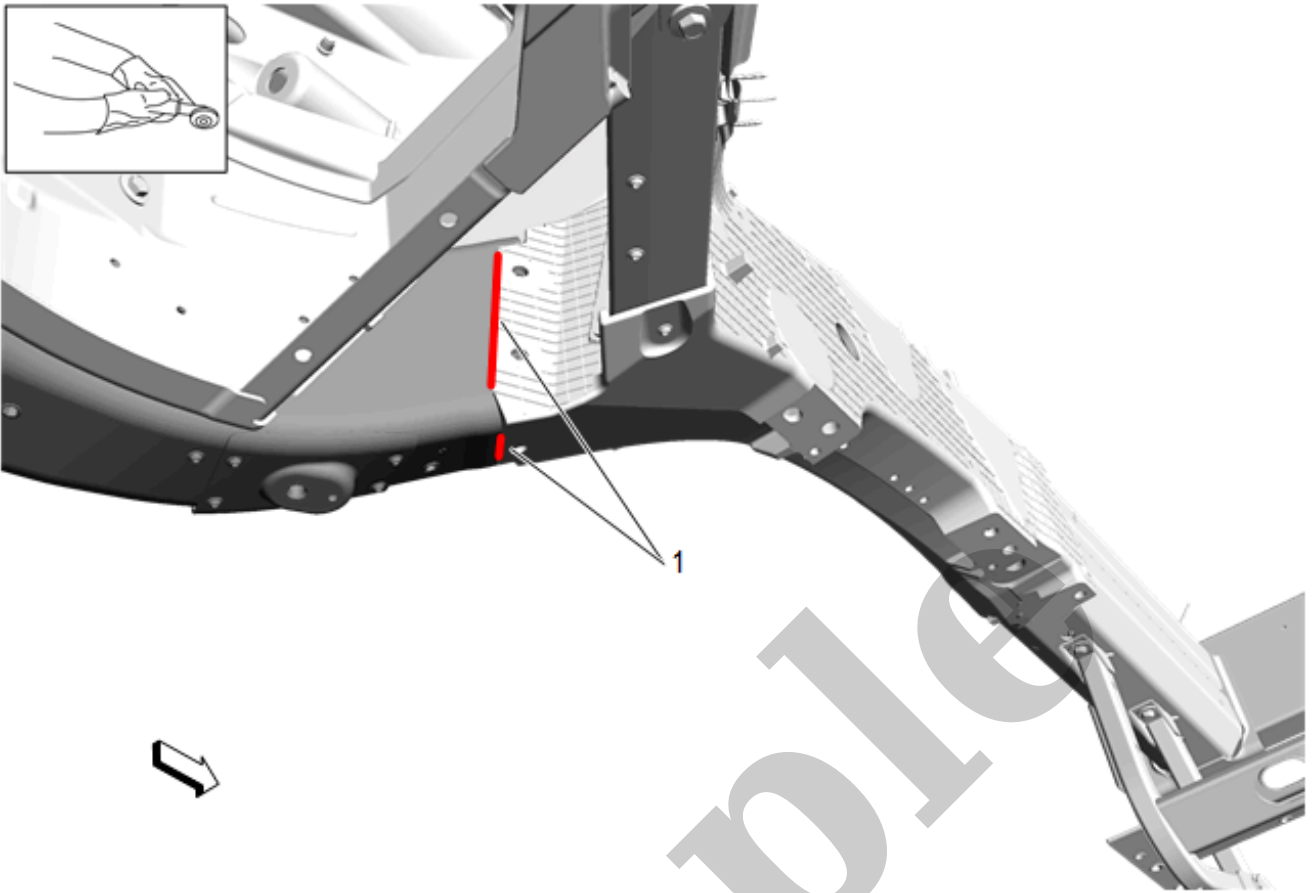
When separating the aluminum panels during collision repair, be sure to adhere to the following precautions:

- Do not use an open flame
- Focus heat onto panel being replaced and do not exceed 200°C (392°F) for 3 consecutive minutes
- Use care not to damage adjacent panel while prying the panels apart

Failure to follow the precautions may lead to vehicle damage or personal injury.

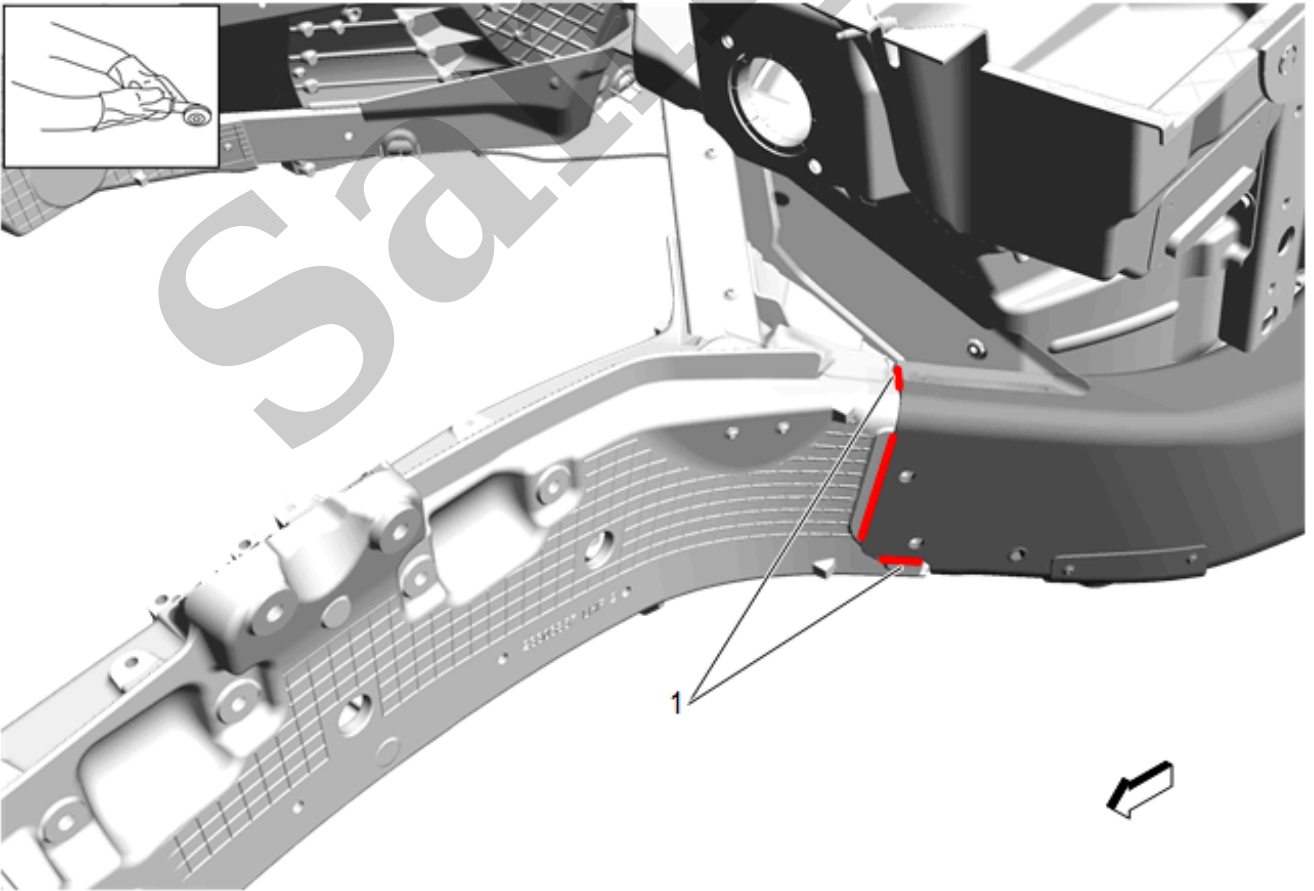
Apply heat to panel in shaded areas (1) to release adhesive.

15. Remove hinge pillar reinforcement (2). Hinge pillar reinforcement will already be installed on new rocker panel assembly.



17.

Locate and remove factory MIG welds (1) from inboard and underside of rail. [2X]



18.