

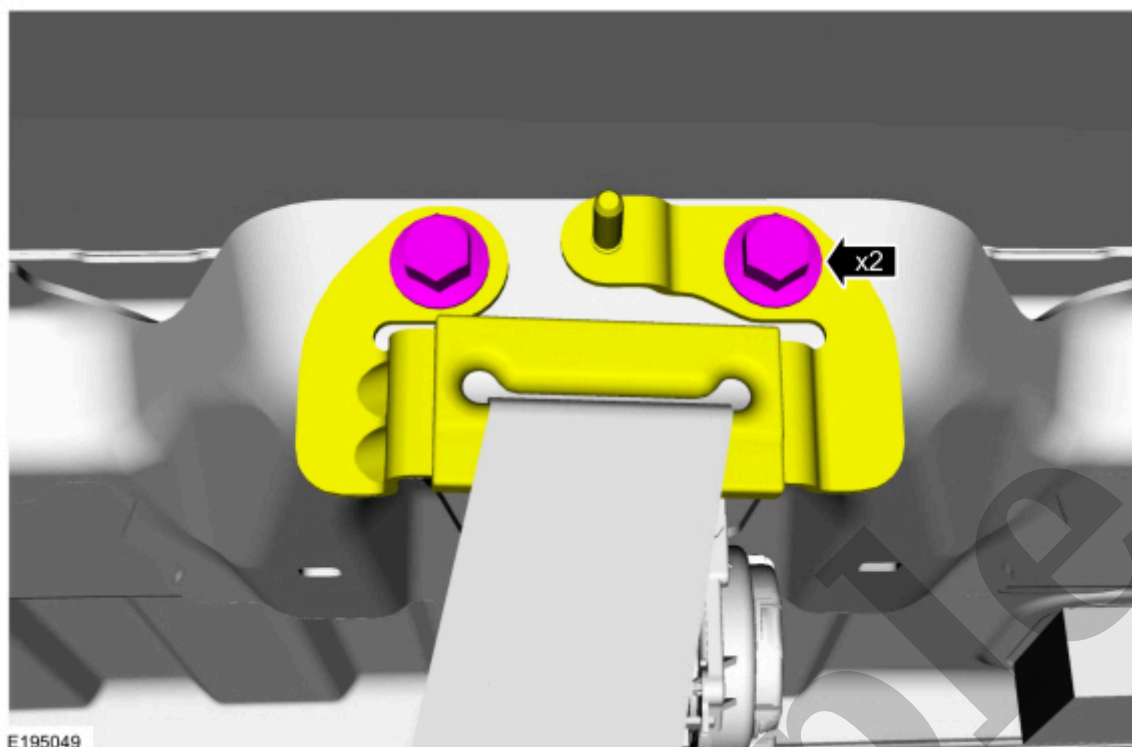
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1985 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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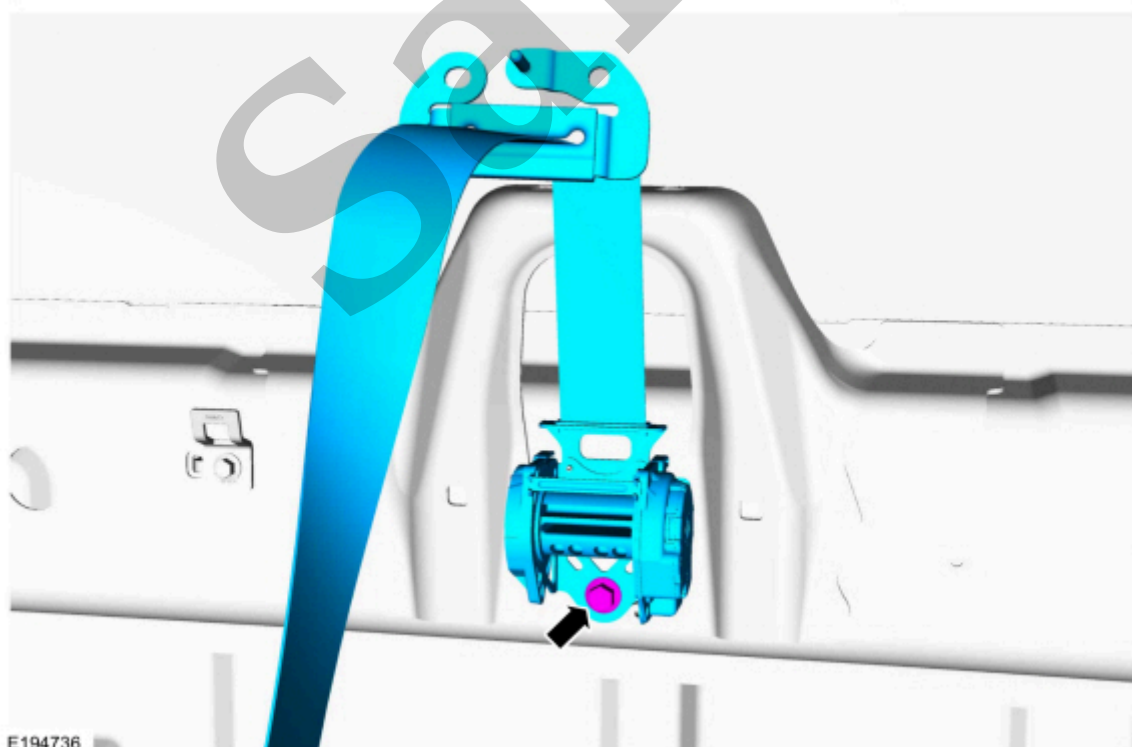
Torque : 30 lb.ft (40 Nm)



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7. Remove the bolt and the seatbelt retractor.

Torque : 30 lb.ft (40 Nm)





Rear Seatbelt Buckle LH

<i>501-20A Seatbelt Systems</i>	<i>2022 F-150</i>
<i>Removal and Installation</i>	<i>Procedure revision date: 10/1/2020</i>

Rear Seatbelt Buckle LH

Removal

1. **NOTE**
- The rear LH (left-hand) seatbelt buckle is part of the rear center seatbelt retractor and is serviced as an assembly.

Remove the rear center seatbelt retractor.

Refer to: [Rear Center Seatbelt Retractor](#)(501-20A Seatbelt Systems, Removal and Installation).

Installation

- NOTE**
- During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the seatbelt system for correct operation.

Refer to: [Seatbelt System Functional Tests](#)(501-20A Seatbelt Systems, General Procedures).



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3. Remove the rear RH (right-hand) seatbelt buckle.

1. Detach the wiring harness retainer.

2. Remove the bolt.

Torque : 30 lb.ft (40 Nm)



Rear Seatbelt Retractor and Pretensioner - SuperCab

<i>501-20A Seatbelt Systems</i>	<i>2022 F-150</i>
<i>Removal and Installation</i>	<i>Procedure revision date: 10/1/2020</i>

Rear Seatbelt Retractor and Pretensioner - SuperCab

Removal

WARNING

The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE

Removal steps in this procedure may contain installation details.

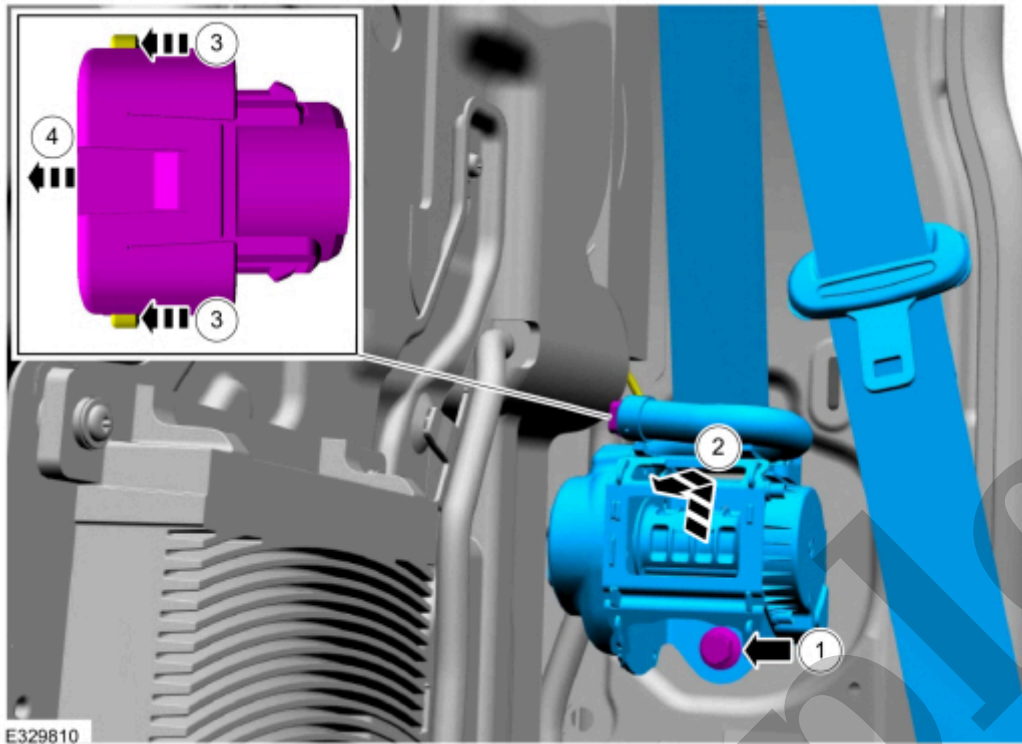
NOTE

LH (left-hand) shown, RH (right-hand) similar.

1. **WARNING**

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

4. Disconnect the electrical connector.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

WARNING

Incorrect repair techniques or actions can cause an accidental pyrotechnic device deployment. Make sure the supplemental restraint and pedestrian protection system (if equipped) is depowered before reconnecting the component. Refer to the depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Repower the SRS (supplemental restraint system) .



Rear Seatbelt Retractor and Pretensioner - SuperCrew

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 10/1/2020

Rear Seatbelt Retractor and Pretensioner - SuperCrew

Removal

WARNING

The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE

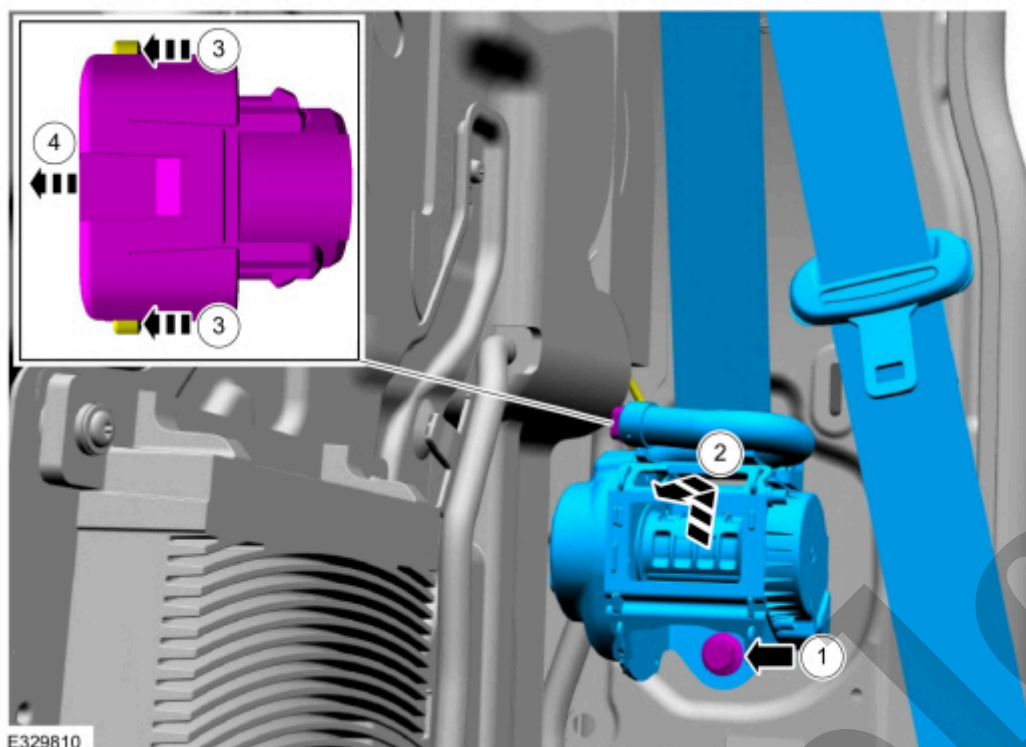
Removal steps in this procedure may contain installation details.

NOTE

LH (left-hand) shown, RH (right-hand) similar.

1. WARNING

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

WARNING

Incorrect repair techniques or actions can cause an accidental pyrotechnic device deployment. Make sure the supplemental restraint and pedestrian protection system (if equipped) is depowered before reconnecting the component. Refer to the depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Repower the SRS (supplemental restraint system) .

Refer to: [Supplemental Restraint System \(SRS\) Repowering](#)(501-20B Supplemental Restraint System, General Procedures).



Seatbelt Shoulder Height Adjuster - Regular Cab

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 10/1/2020

Seatbelt Shoulder Height Adjuster - Regular Cab

Removal

NOTE

Removal steps in this procedure may contain installation details.

NOTE

LH (left-hand) shown, RH (right-hand) similar.

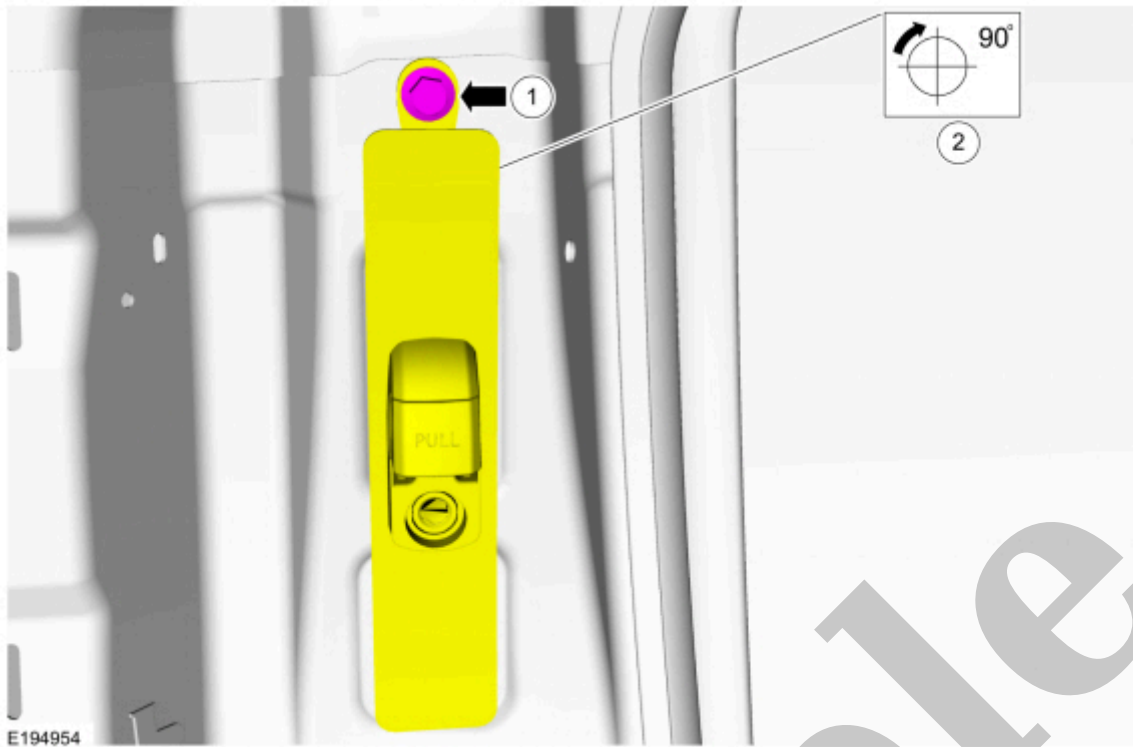
1. Remove the upper B-pillar trim panel.

Refer to: [B-Pillar Trim Panel - Regular Cab](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

2. **NOTICE**

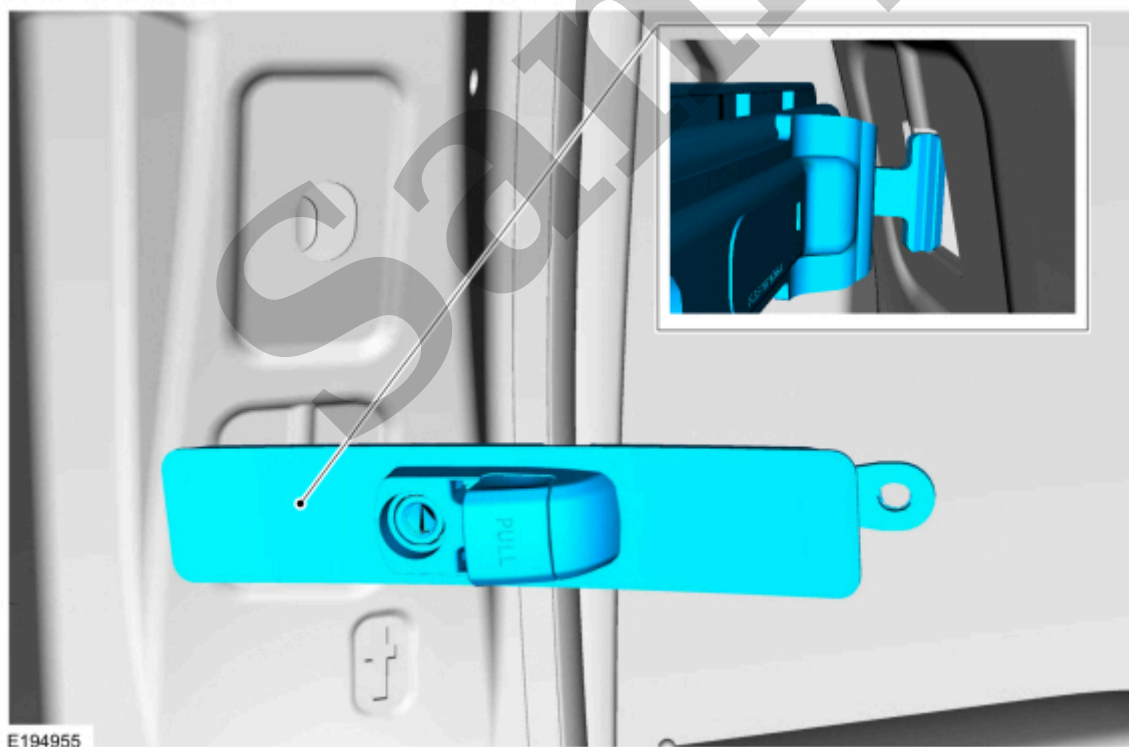
Do not use excessive force pulling the seatbelt shoulder height adjuster release latch when the front seatbelt retractor and pretensioner D-ring cover has been removed. Failure to follow this instruction may cause the release latch to be dislodged from the seatbelt shoulder height adjuster assembly.

Pull the release latch and slide the seatbelt shoulder height adjuster down.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

4. Detach the lower tab and remove the seatbelt shoulder height adjuster.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation