

# Your Ultimate Source for OEM Repair Manuals

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## 1984 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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## Seatbelt Shoulder Height Adjuster - SuperCab

<b>501-20A Seatbelt Systems</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 10/1/2020</b>

### Seatbelt Shoulder Height Adjuster - SuperCab

#### Removal

##### NOTE

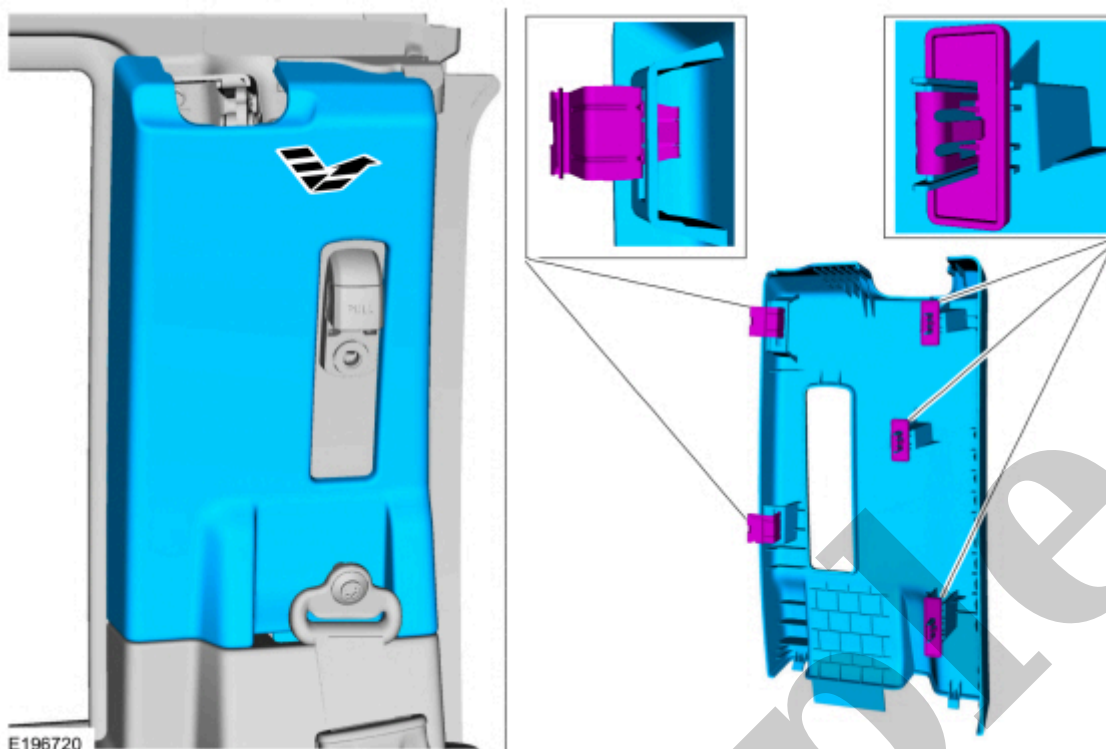
Removal steps in this procedure may contain installation details.

##### NOTE

LH (left-hand) shown, RH (right-hand) similar.

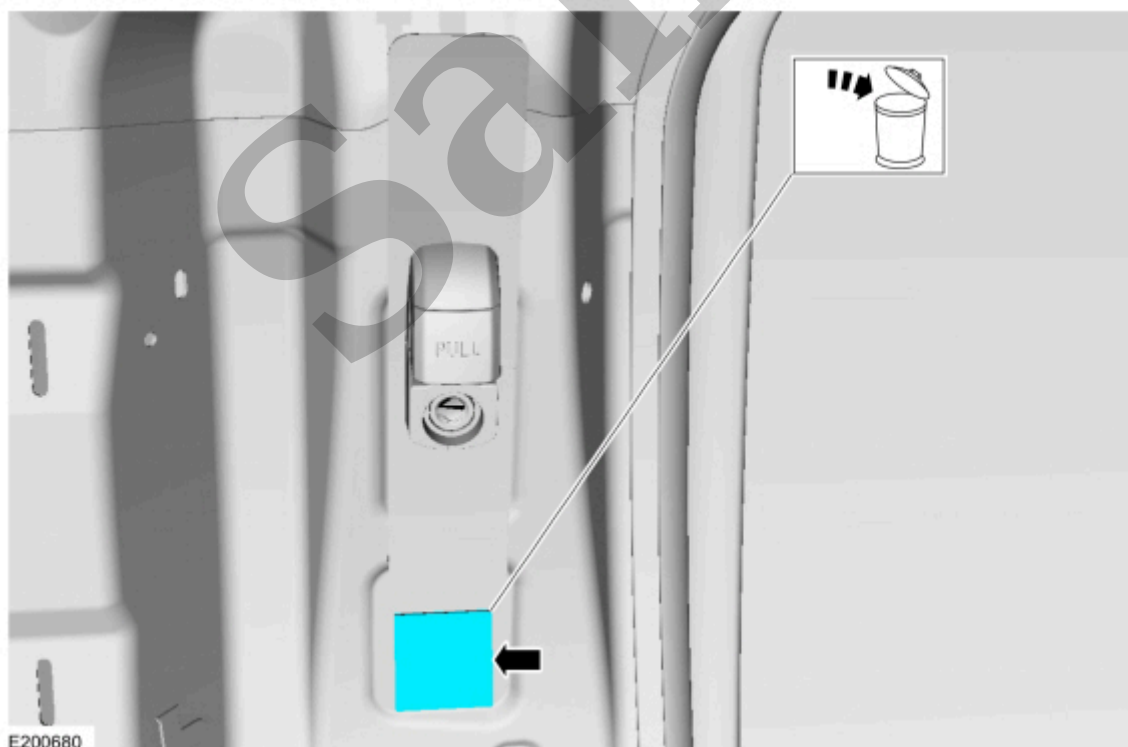
1. Release the tab and remove the front seatbelt retractor and pretensioner D-ring bolt cover.

3. Release the retainers and remove the rear door upper trim panel.

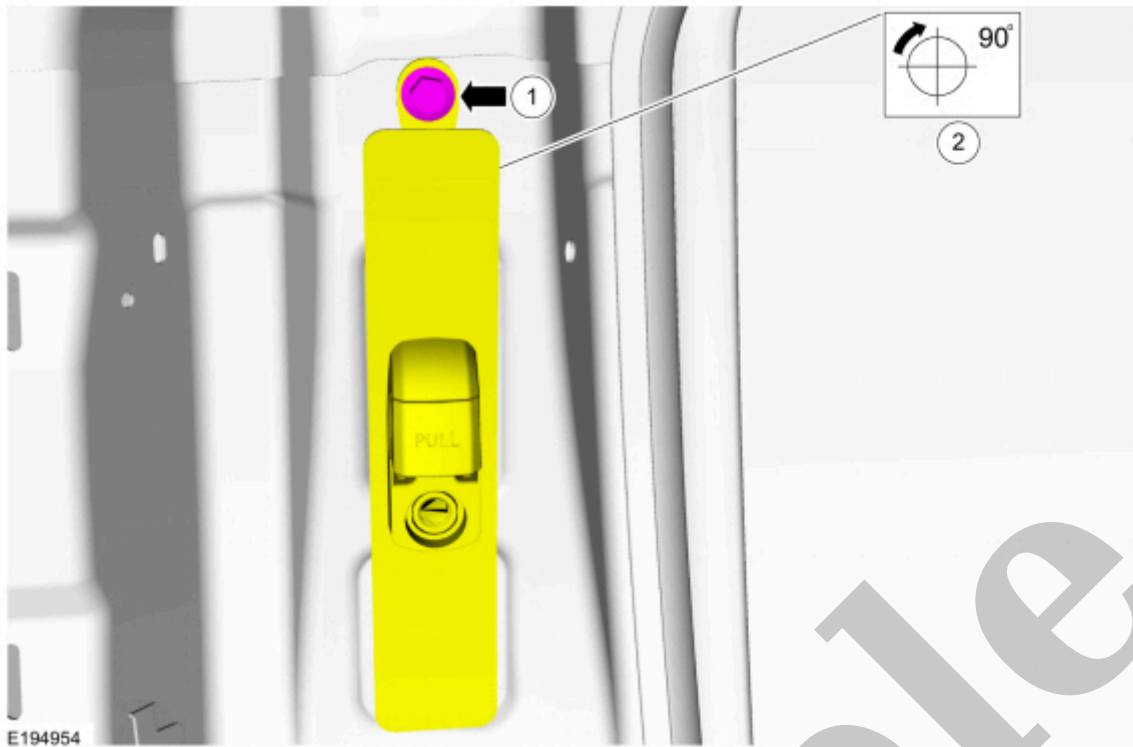


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4. Remove and discard the seatbelt shoulder height adjuster weather seal.

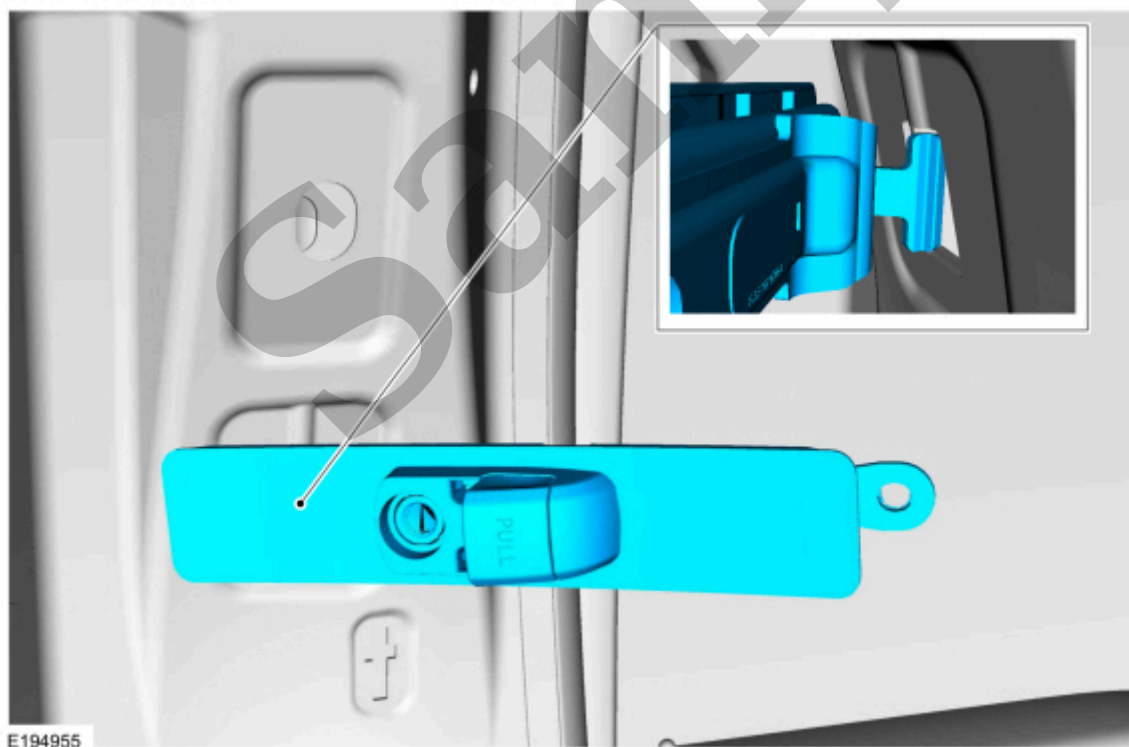


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7. Detach the lower tab and remove the seatbelt shoulder height adjuster.



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## Installation



## Seatbelt Shoulder Height Adjuster - SuperCrew

<b>501-20A Seatbelt Systems</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 10/1/2020</b>

### Seatbelt Shoulder Height Adjuster - SuperCrew

#### Removal

##### NOTE

Removal steps in this procedure may contain installation details.

##### NOTE

LH (left-hand) shown, RH (right-hand) similar.

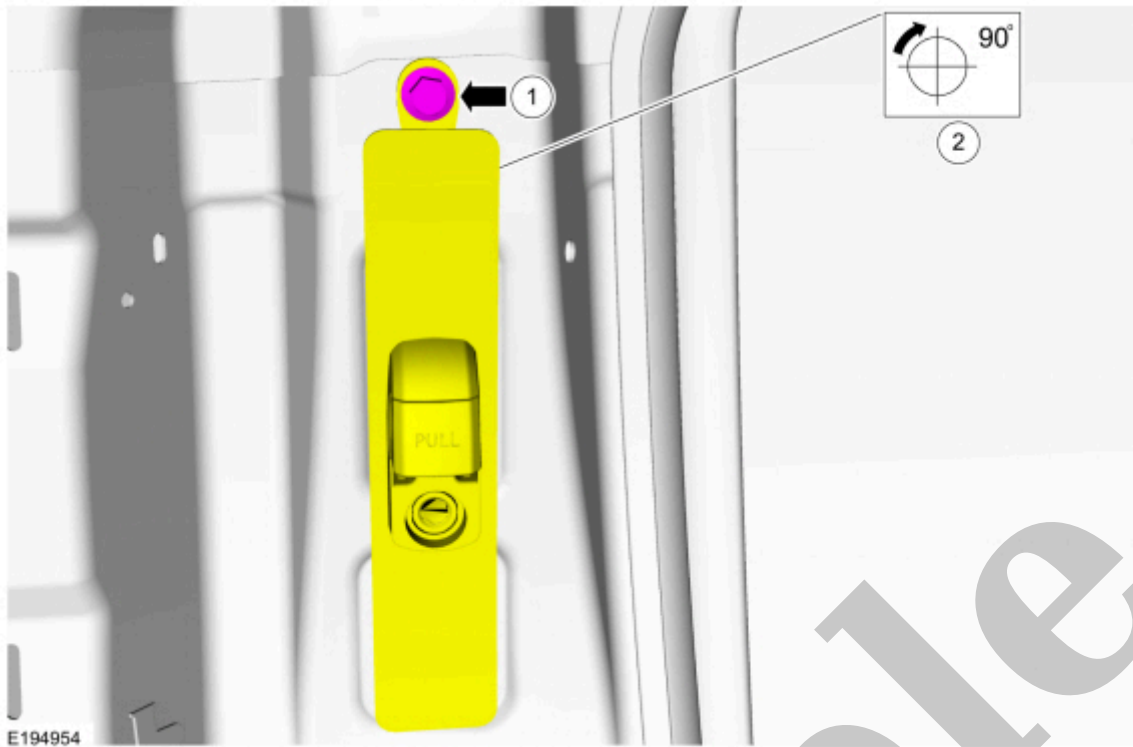
1. Remove the upper B-pillar trim panel.

Refer to: [B-Pillar Trim Panel - SuperCrew](#)(501-05 Interior Trim and Ornamentation, Removal and Installation).

2. **NOTICE**

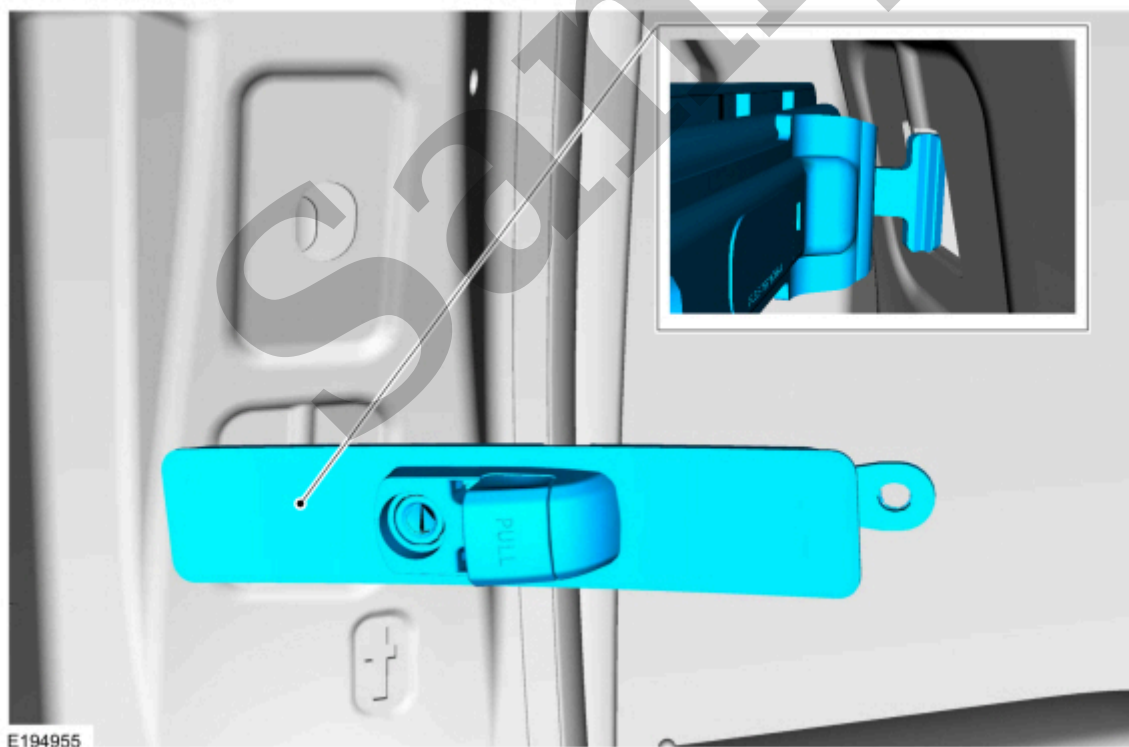
Do not use excessive force pulling the seatbelt shoulder height adjuster release latch when the front seatbelt retractor and pretensioner D-ring cover has been removed. Failure to follow this instruction may cause the release latch to be dislodged from the seatbelt shoulder height adjuster assembly.

Pull the release latch and slide the seatbelt shoulder height adjuster down.



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4. Detach the lower tab and remove the seatbelt shoulder height adjuster.



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## Installation



## A-Pillar Outer Panel Section and Reinforcement

<b>501-29 Side Panel Sheet Metal Repairs</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 10/23/2020</b>

### A-Pillar Outer Panel Section and Reinforcement

#### Removal

##### WARNING

Electric vehicles damaged by a crash may have compromised high voltage safety systems and present a potential high voltage electrical shock hazard. Exercise caution and wear appropriate Personal Protective Equipment (PPE) safety gear, including high voltage safety gloves and boots. Remove all metallic jewelry, including watches and rings. Isolate the HV system as directed by the Ford Emergency Response Guide for the vehicle. Failure to follow these instructions may result in serious personal injury or death.

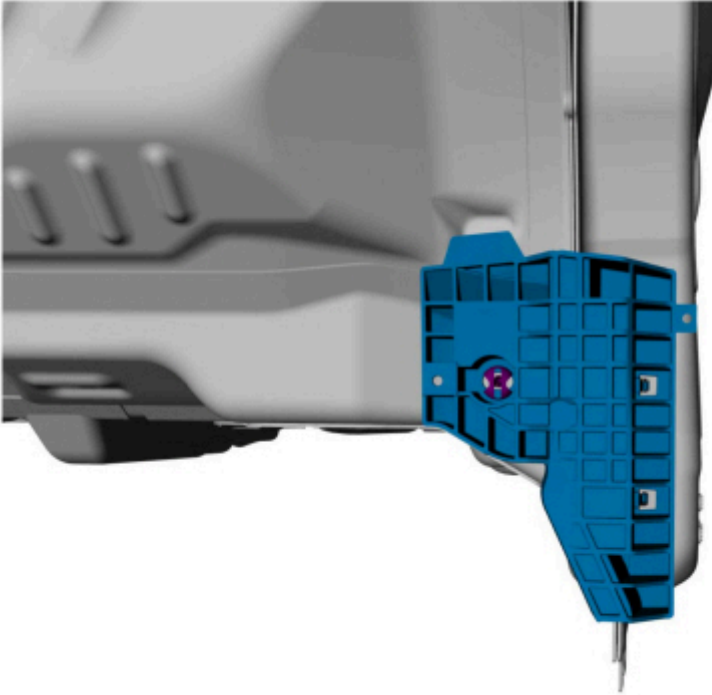
##### NOTICE

Battery electric vehicle (BEV), hybrid electric vehicle (HEV) and plug-in hybrid electric vehicle (PHEV) contain a high-voltage battery. Before cutting or welding near the high-voltage battery it must be removed to avoid damage.

#### 1. WARNING

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

Refer to: [Health and Safety Precautions](#)(100-00 General Information, Description and Operation).

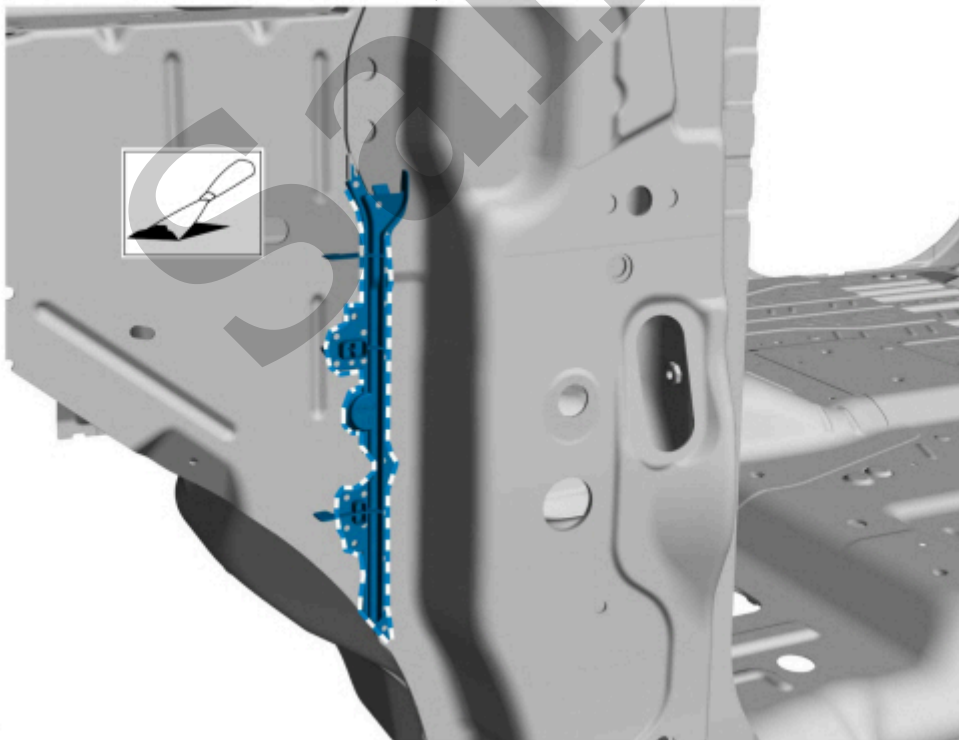


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6. Remove the NVH (noise, vibration and harshness) carrier.

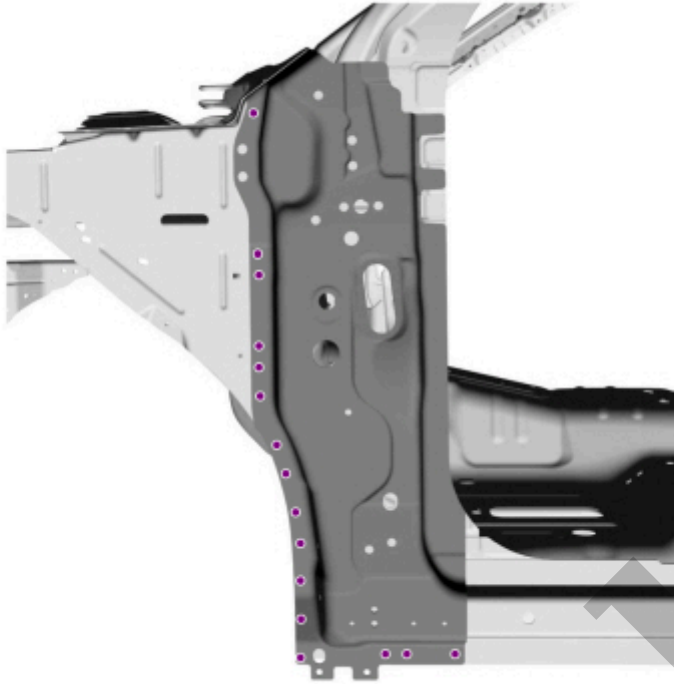
Use the General Equipment: Scraper for Straight Edges



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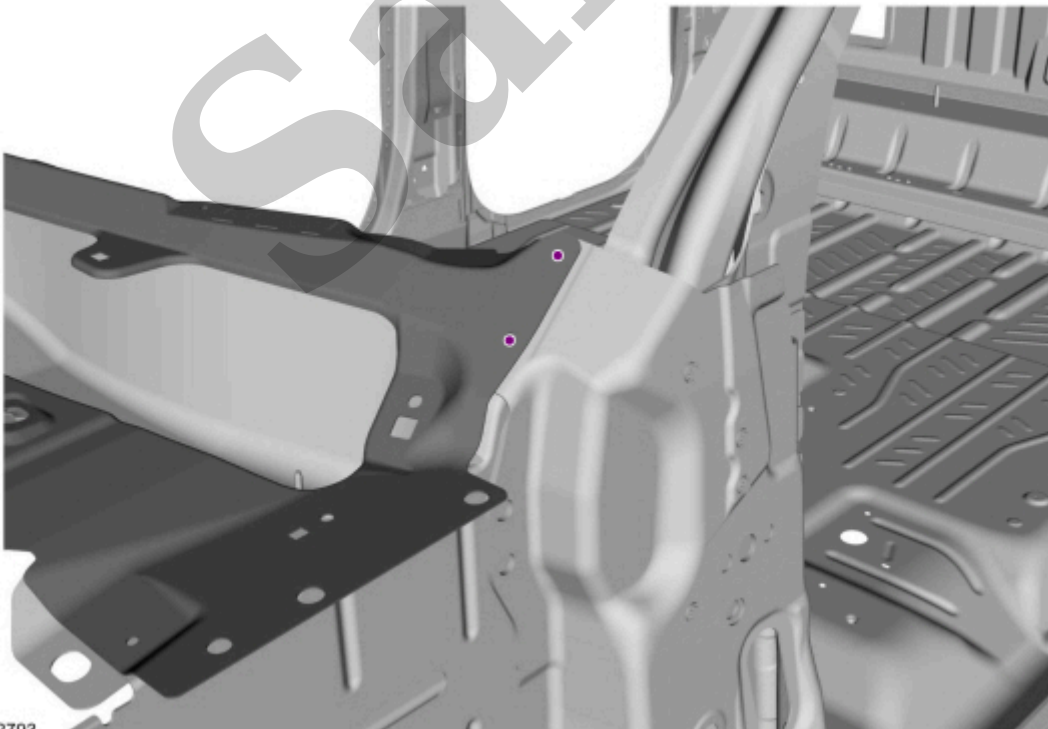
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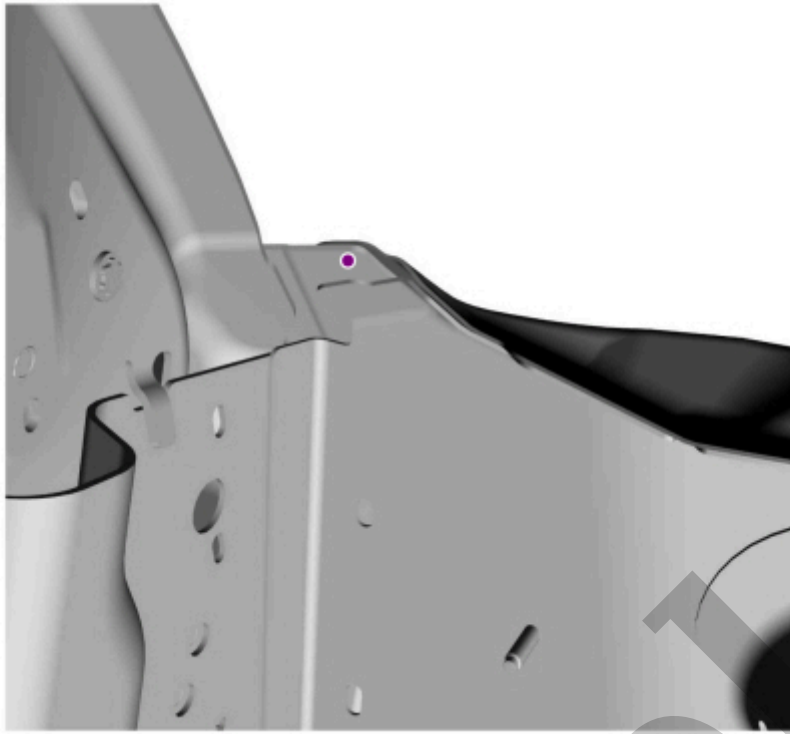
9. Remove the SPR (self-piercing rivet) fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



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12. **NOTE**

Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425° F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.

**NOTE**

Pay particular attention to NVH (noise, vibration and harshness) baffle and foam locations to aid in assembly.

Break the adhesive bond and remove the A-pillar reinforcement.

Use the General Equipment: Hot Air Gun