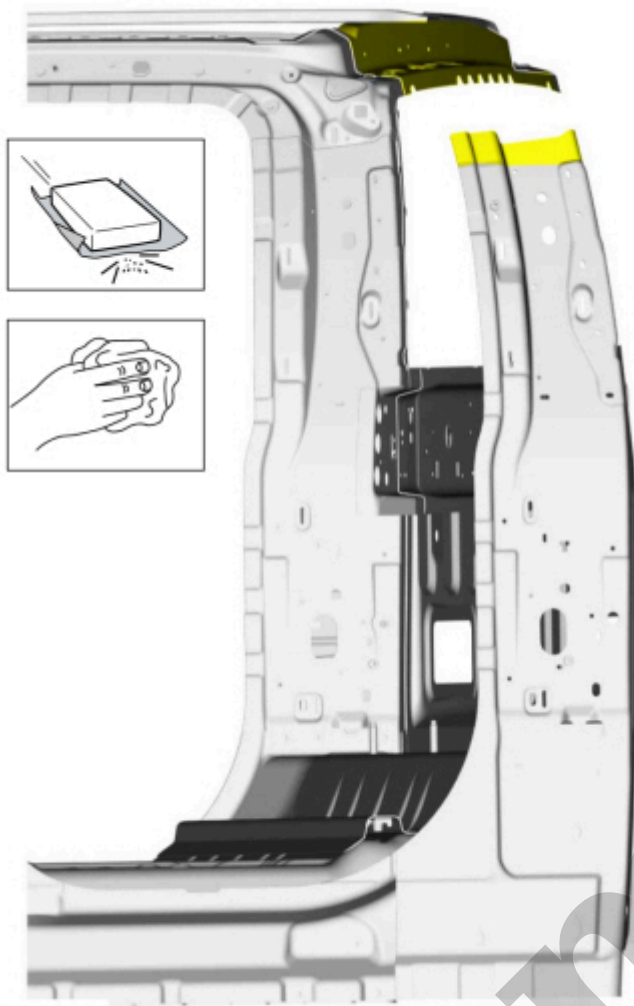


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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1982 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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E194118

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28. **NOTE**

Measurement taken along the top of the side rail tube.

Carefully measure and cut the

tube portion only

as indicated.

31. Drill two 6.5mm plug weld holes in service part as indicated.

Use the General Equipment: 6.5 mm Drill Bit

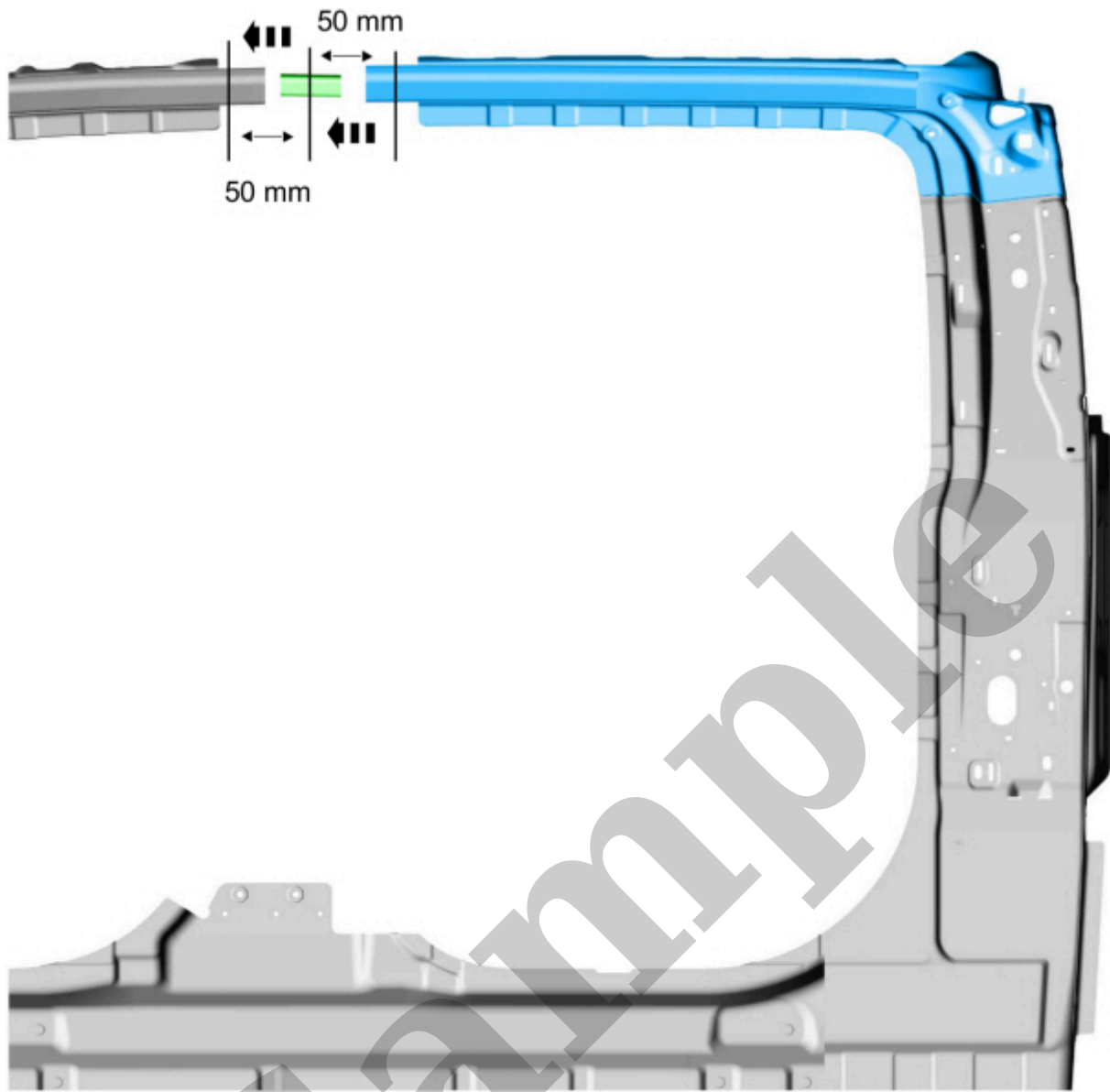


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32. Apply adhesive.

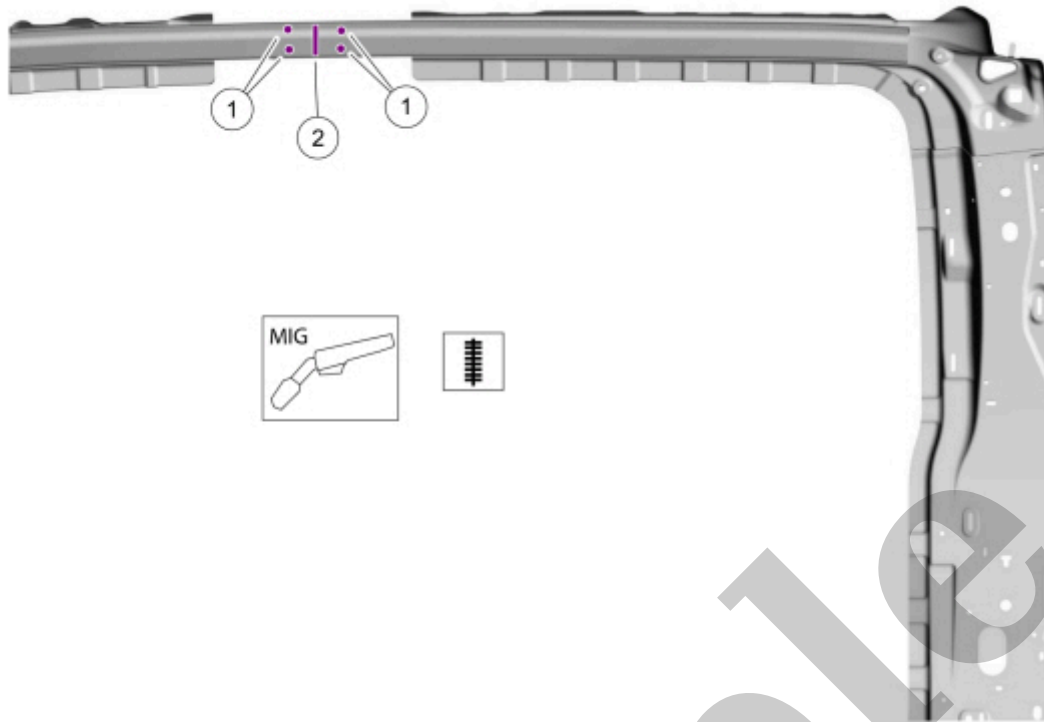
Material : Metal Bonding Adhesive / TA-1, TA-1-B, 3M™ 08115, LORD Fusor® 108B, Henkel Teroson EP 5055



E194120

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34. Clamp service part to C-pillar reinforcement as indicated.



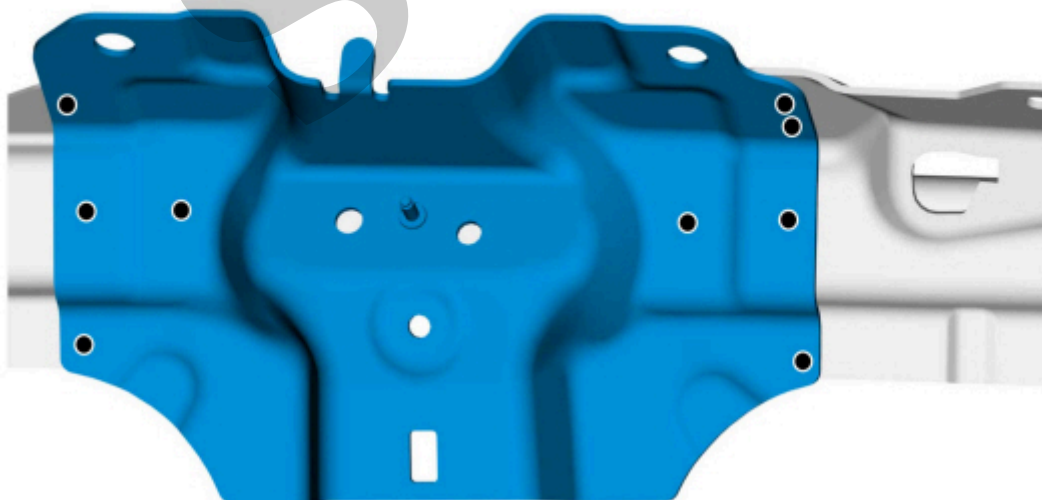
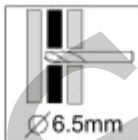
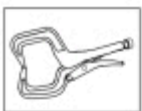
E194122

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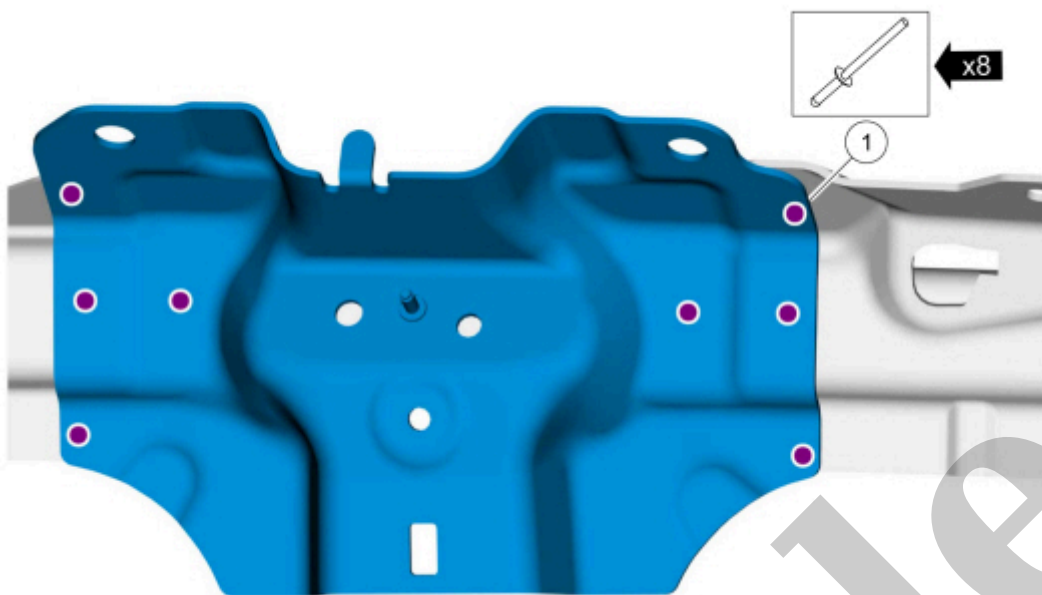
36. Install, clamp and drill roof rail to B-pillar gusset as indicated.

Use the General Equipment: Locking Pliers

Use the General Equipment: 6.5 mm Drill Bit



E194113



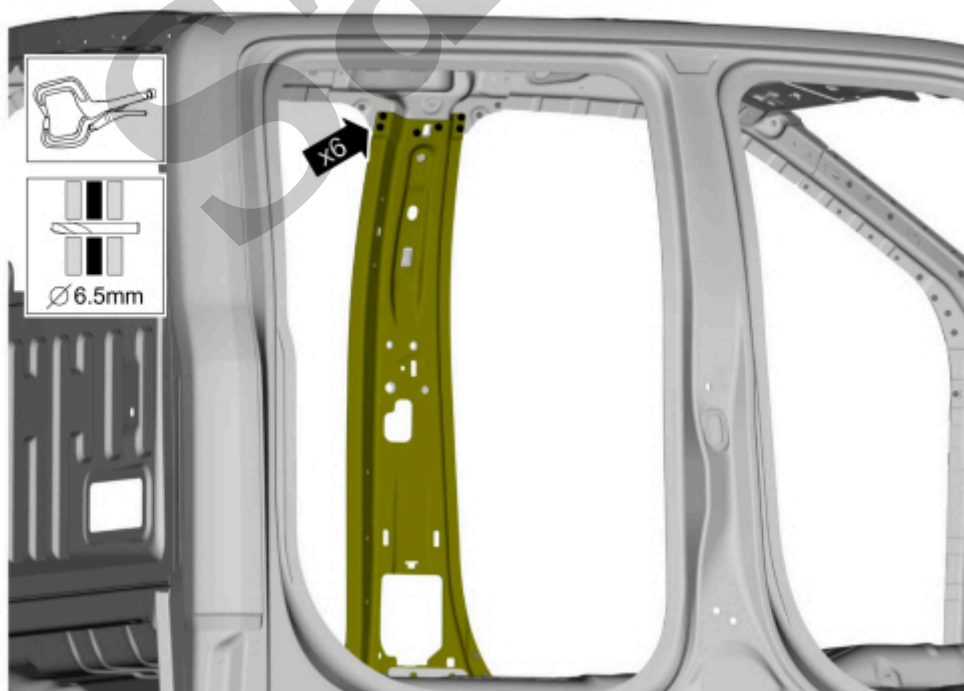
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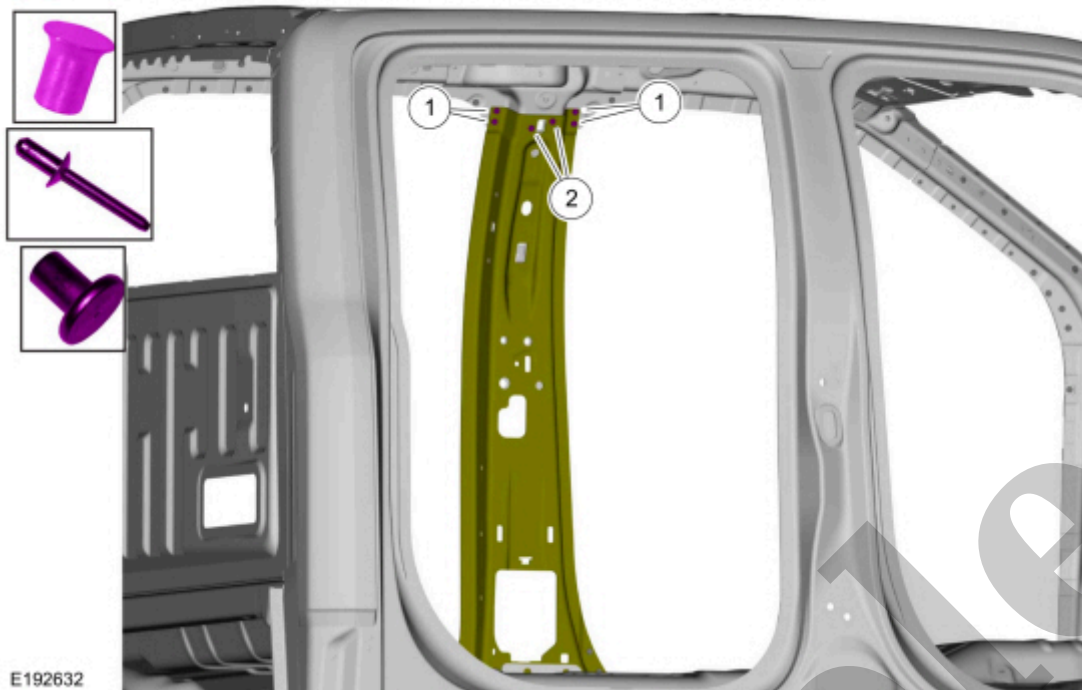
38. Position the B-pillar inner panel clamp and drill 6.5mm holes as indicated.

Use the General Equipment: Locking Pliers

Use the General Equipment: 6.5 mm Drill Bit



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40. Install the body side panel. Metal finish using typical metal finishing techniques.

Refer to: [Body Panel Sectioning](#)(501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, General Procedures).

Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

41. Position the roof reinforcement assembly, clamp and drill 6.5mm holes as indicated.

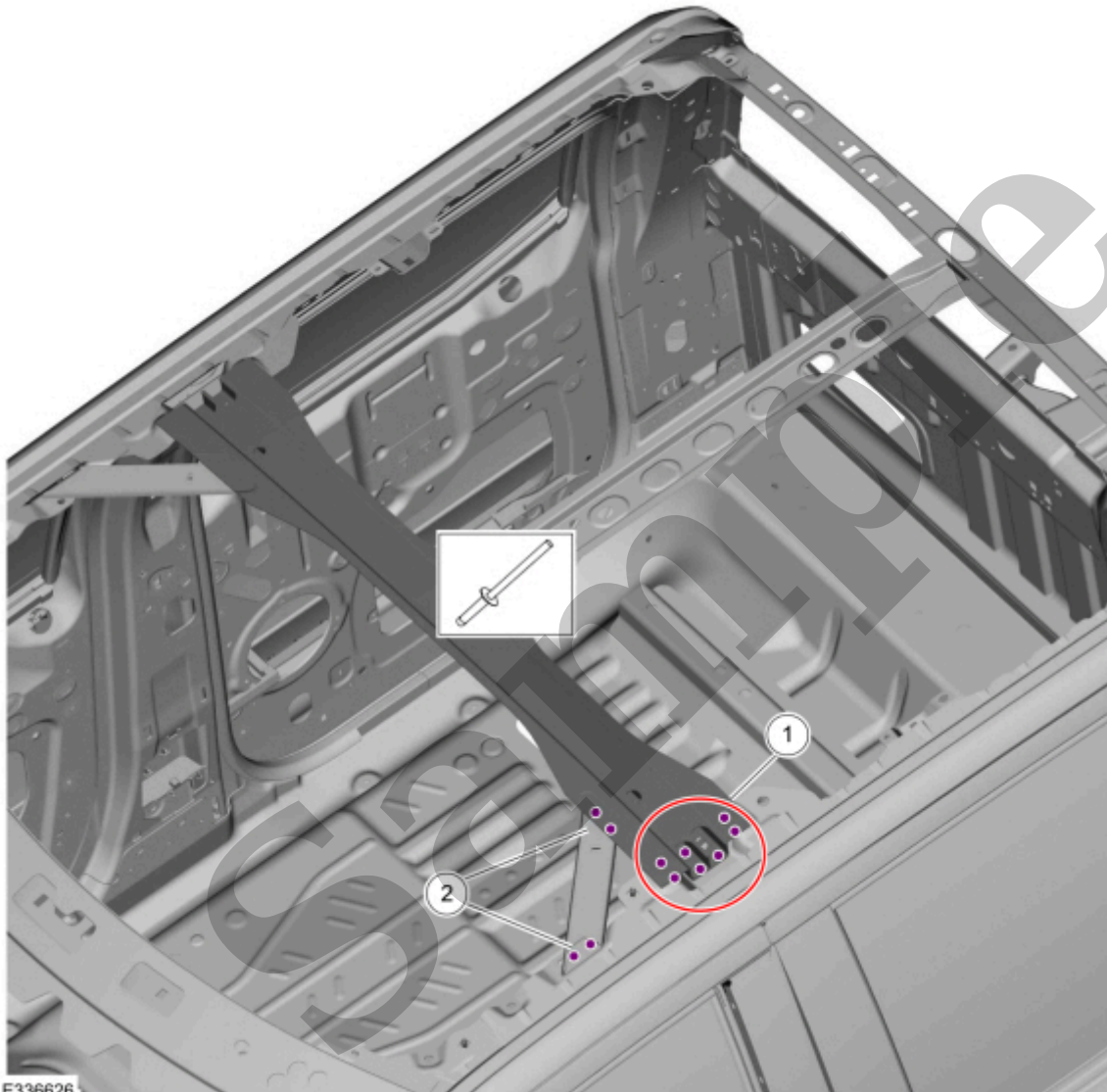
Use the General Equipment: Locking Pliers

Use the General Equipment: 6.5 mm Drill Bit

2	W717338-S900	EM	DP11- 225/H	-	-	-	-
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Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

Use the General Equipment: Blind Rivet Gun



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

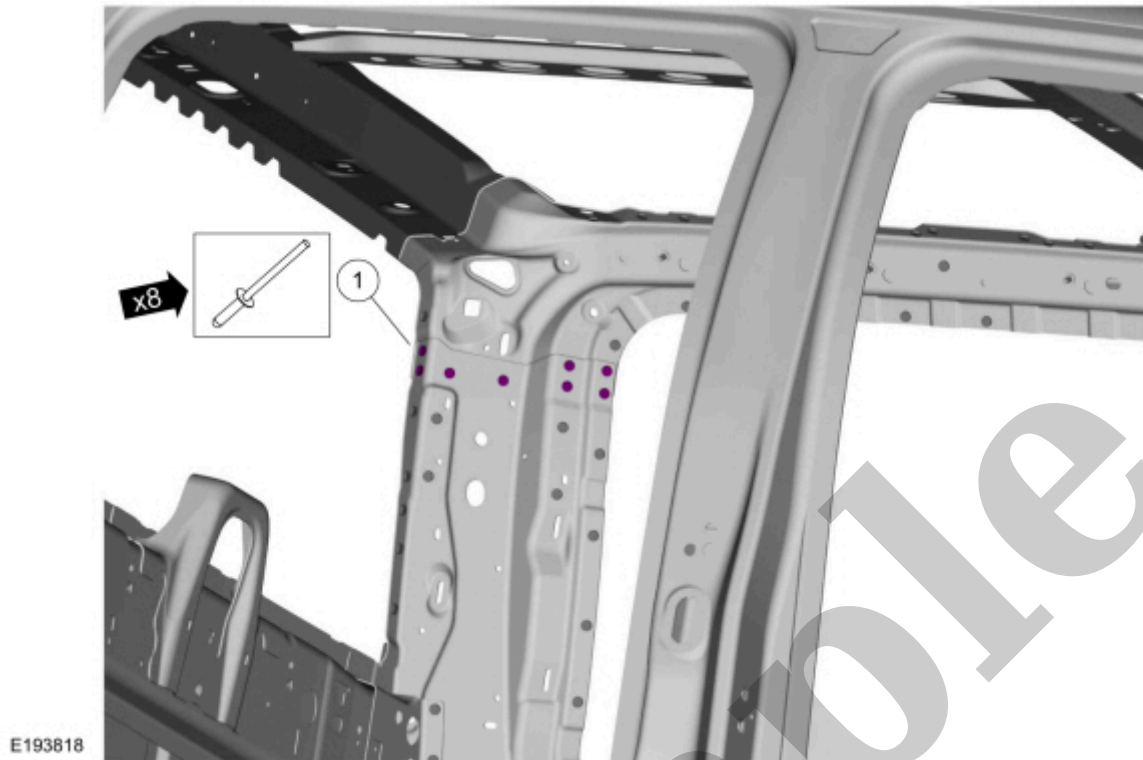
43. Position, clamp and drill as indicated.

Use the General Equipment: Locking Pliers

Use the General Equipment: 6.5 mm Drill Bit

Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

Use the General Equipment: Blind Rivet Gun



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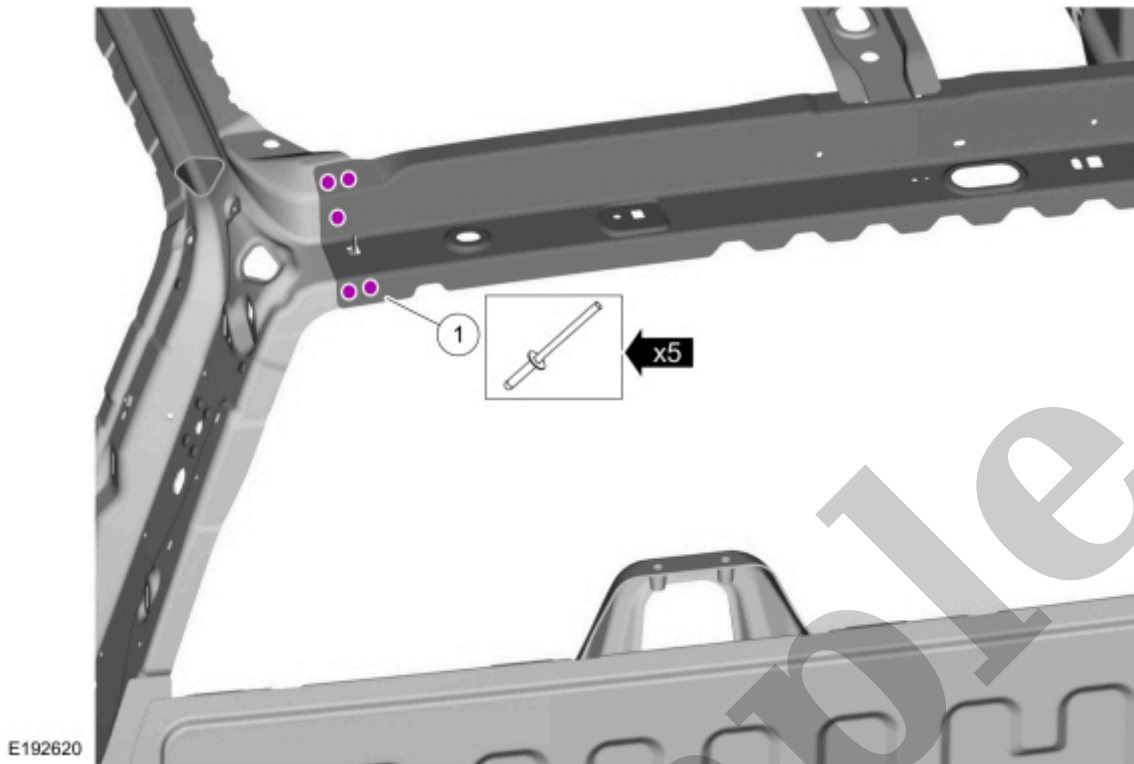
45. Position the rear header panel to the roof side rail, clamp and drill five 6.5mm holes as indicated.

Use the General Equipment: Locking Pliers

Use the General Equipment: 6.5 mm Drill Bit

Refer to: [Joining Techniques](#)(501-25 Body Repairs - General Information, General Procedures).

Use the General Equipment: Blind Rivet Gun



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All Vehicles

47. Install the roof.

Refer to: [Roof Panel - SuperCrew](#)(501-28 Roof Sheet Metal Repairs, Removal and Installation).

Refer to: [Roof Panel - SuperCrew, Vehicles With: Roof Opening Panel](#)(501-28 Roof Sheet Metal Repairs, Removal and Installation).

48. Sand and prime the entire repair area using a Ford approved paint system.

49. Seam Sealing: All seams must be sealed to production level.

Material : Seam Sealer / TA-2-B, 3M™ 08308, LORD Fusor® 803DTM

50. Refinish the entire repair area using a Ford approved paint system.

51. Install the front and rear doors.

Refer to: [Front Door - Regular Cab/SuperCrew](#)(501-03 Body Closures, Removal and Installation).

Refer to: [Rear Door - SuperCrew](#)(501-03 Body Closures, Removal and Installation).

52. Install the front fender.