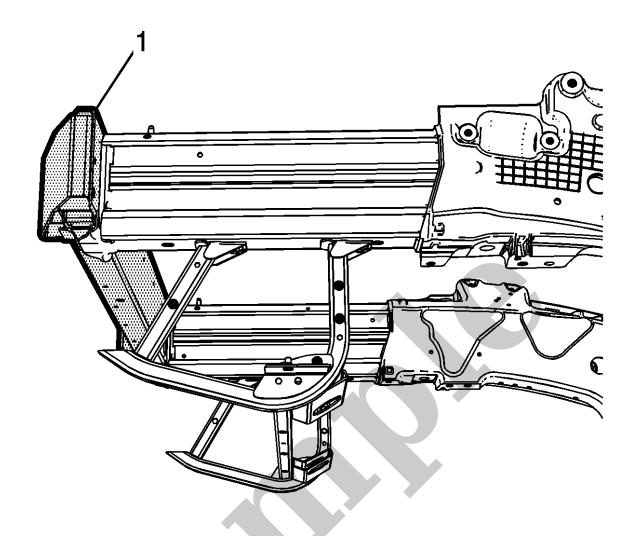


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FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

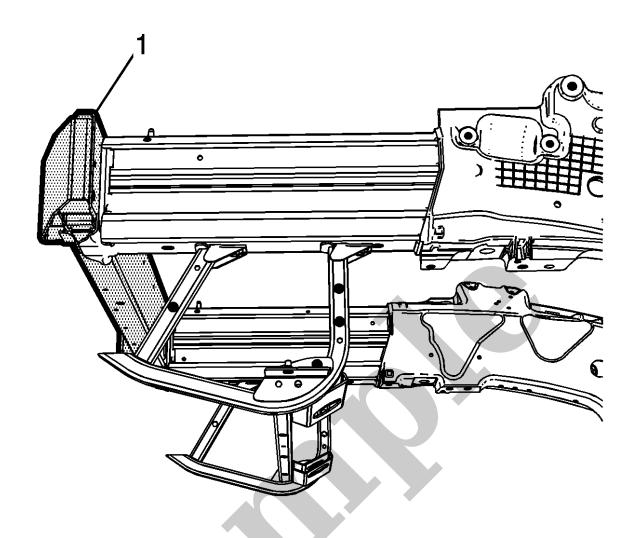
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- 6. Remove the damaged bumper bar (1).
- 7. Remove pieces of the bumper bar which are left attached to the rail ends.
- 8. Straighten and deburr the rail ends. Keep the perimeter and shape of the rail end as original as possible.

Installation Procedure



- 3. Install the front bumper bar (1).
- 4. Position the bumper bar to the vehicle using 3-dimensional measuring equipment.

- 9. Connect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection.
- 10. Enable the SIR system. Refer to SIR Disabling and Enabling.



Warning

Refer to Approved Equipment for Collision Repair Warning.

NOTE

Note

Left shown right similar.

Disable the SIR system. SIR Disabling and Enabling.

- 2. Disconnect the battery negative cable. Battery Negative Cable Disconnection and Connection.
- 3. Remove all related panels and components.
- 4. Remove front floor panel carpet. Front Floor Panel Carpet Replacement Left Side
- 5. Note the location and remove the sealers and anti-corrosion materials from the repair area, as necessary. Anti-Corrosion Treatment and Repair.
- 6. Use J-42058 frame adapter clamp, or equivalent, to secure the vehicle.

NOTE

Note

Hand tools, saw blades and abrasives used for aluminum repairs should be dedicated for aluminum only in order to prevent contamination.