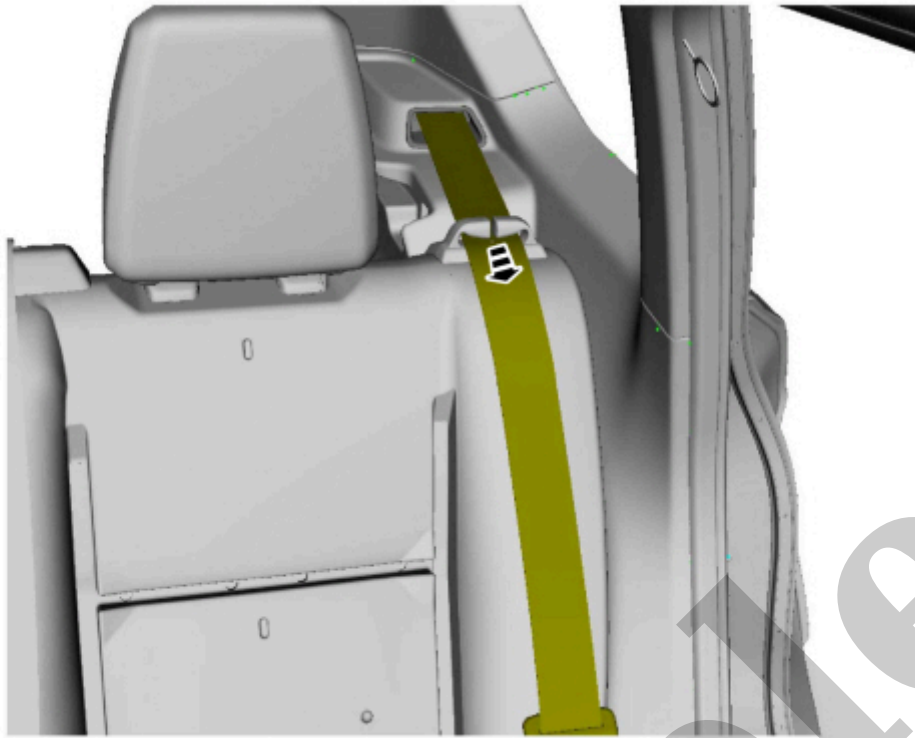


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## 1980 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

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13.
  1. Slowly feed the seatbelt slack back into the retractor to unlock it.
  2. Slowly extract the seatbelt from the seatbelt retractor. If the seatbelt **does not** extract, proceed to the next step. If the seatbelt **does** extract, proceed to step 17.
14. Remove the fastener and detach the seatbelt anchor. REFER to the appropriate removal and installation procedure in this section.
15.
  1. Slowly feed the seatbelt slack back into the retractor to unlock it.
  2. Extract the seatbelt webbing from the seatbelt retractor. Proceed to the next step.



## Seatbelt Cleaning

<b>501-20A Seatbelt Systems</b>	<b>2022 F-150</b>
<b>General Procedures</b>	<b>Procedure revision date: 05/16/2017</b>

### Seatbelt Cleaning

#### Cleaning

##### **WARNING**

Do not bleach or re-dye the seatbelt webbing, as the webbing may weaken. Failure to follow this instruction may increase the risk of serious personal injury or death in a crash.

1. Refer to the owner's literature for information on seatbelt care and the recommended cleaning solution to use. Follow the manufacturer's instructions provided with the cleaning solution.

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## Seatbelt Procedure After a Collision

<b>501-20A Seatbelt Systems</b>	<b>2022 F-150</b>
<b>General Procedures</b>	<b>Procedure revision date: 04/5/2021</b>

### Seatbelt Procedure After a Collision

#### Inspection

##### **WARNING**

All seatbelt components must be inspected and corrected as part of any collision repair. Inspect all seatbelt components as prescribed by Seatbelt Procedure After a Collision found in Section 501-20A General Procedures of this manual. Failure to follow this instruction may result in incorrect operation of the seatbelt system and increase the risk of serious personal injury or death in a crash.

1. Before installing the new seatbelt assembly, inspect the seatbelt attaching areas for damage and distortion. If the attaching points are damaged and distorted, work the sheet metal back to its original shape and structural integrity.
2. Install new seatbelt(s) at any seating position(s) where deployment has occurred and the seatbelt(s) were used. Carry out the appropriate Functional Test procedure for all seating positions.

Refer to: [Seatbelt System Functional Tests](#)(501-20A Seatbelt Systems, General Procedures).

4. Verify the following during the unlatching process:

- Pressing the push button does not require excessive effort.
- The tongue can be removed easily from the buckle.

5. Repeat the above steps 3 times.

6. If the functional test reveals a concern(s), install a new seatbelt buckle or seatbelt retractor as required.

#### Functional Test - Seatbelt Retractor

##### WARNING

All seatbelt components must be inspected and corrected as part of any collision repair. Inspect all seatbelt components as prescribed by Seatbelt Procedure After a Collision found in Section 501-20A General Procedures of this manual. Failure to follow this instruction may result in incorrect operation of the seatbelt system and increase the risk of serious personal injury or death in a crash.

##### NOTE

Make sure the seatbelt retractor is freely operational for extraction and retraction of the seatbelt webbing between full extension (without engaging ALR mode) and in-vehicle stowed positions.

##### 7. NOTE

When extracting seatbelt webbing, do not allow the seatbelt retractor to go into ALR (Automatic Locking Retractor) mode, by pulling the seatbelt webbing all the way out.

Extract and retract the seatbelt between the full extension (without engaging ALR mode) and stowed positions.

8. Verify the seatbelt retractor operates without excessive effort or binding.

9. Install a new seatbelt retractor if any concern is found or the complaint has been verified.

#### Functional Test - Seatbelt Retractor, Automatic Locking Retractor (ALR) Mode

##### WARNING

All seatbelt components must be inspected and corrected as part of any collision repair. Inspect all seatbelt components as prescribed by Seatbelt Procedure After a Collision found in Section 501-20A General

Procedures of this manual. Failure to follow this instruction may result in incorrect operation of the seatbelt system and increase the risk of serious personal injury or death in a crash.

#### NOTE

When evaluating seatbelt retractor Emergency Locking Retractor (ELR) mode, test the vehicle on level ground, with the seatbelt retractor installed on the vehicle at in-vehicle-position.

#### NOTE

Make sure there is no excessive slack in the seatbelt webbing across the torso during testing.

#### NOTE

Do not jerk on the seatbelt webbing when carrying out this test.

18. Fasten the seatbelts and proceed to a safe and level area.

19. Reach a speed of 24 km/h (14.9 mph).

20. **WARNING**

Apply maximum brake force only on dry concrete or equivalent hard surface, never on wet pavement or gravel. Failure to follow this instruction may result in serious personal injury.

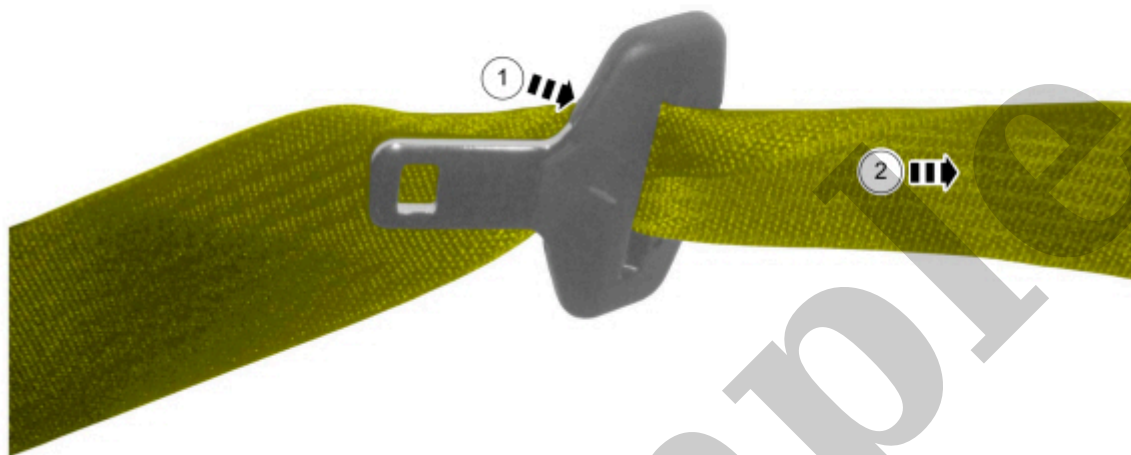
Grasp the shoulder harness, lean forward and apply the brakes, making a maximum braking application without a skid.

21. The seatbelts should lock up with minimum webbing extension.

22. If there is a lockup of all seatbelt retractors being tested, the seatbelt retractors are functioning correctly. If any seatbelt retractor fails to lock up, install a new seatbelt retractor(s).

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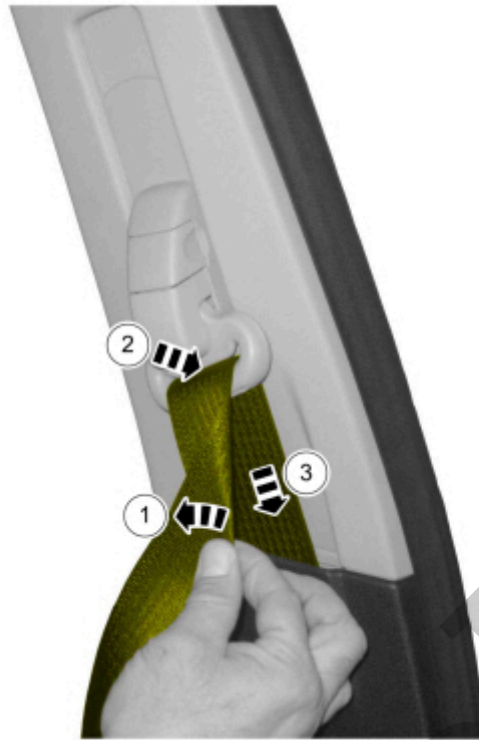
2. 1. Feed the folded portion of the seatbelt into the seatbelt tongue.
2. Pull the seatbelt through the seatbelt tongue to remove the twist in the seatbelt.



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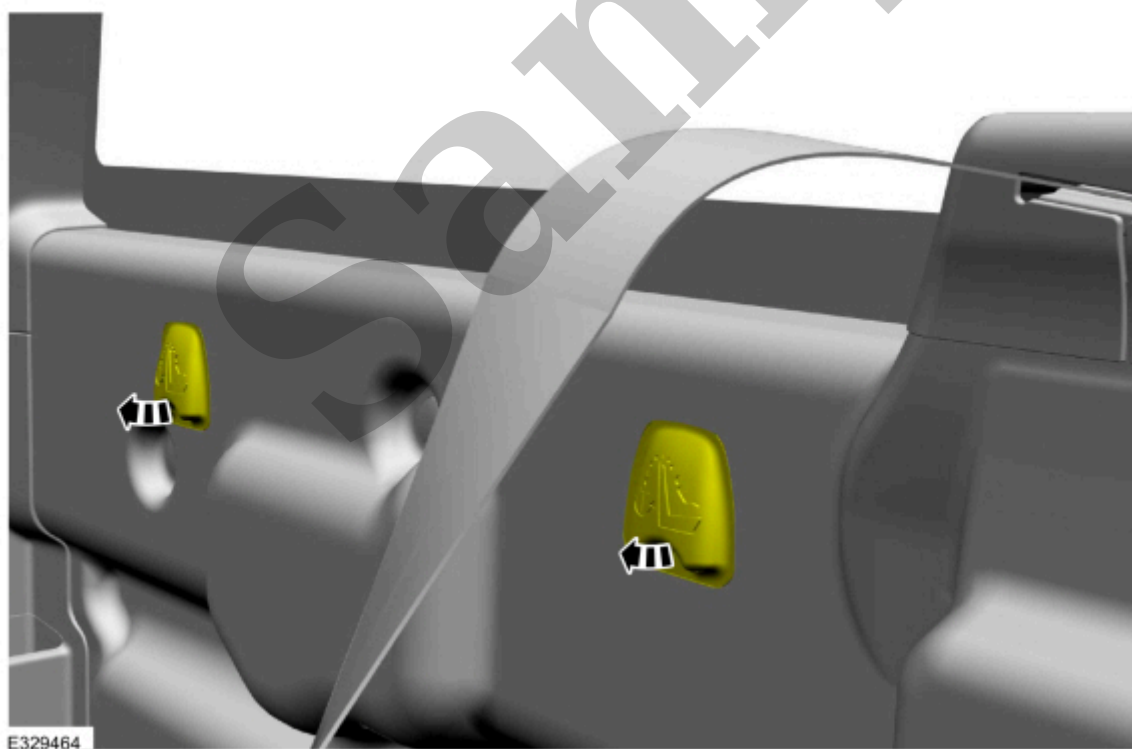
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2. Lift the child safety seat tether anchor cover(s).



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3. Remove the bolt(s) and the child safety seat tether anchor(s).



## Child Safety Seat Tether Anchor - SuperCab/SuperCrew

<b>501-20A Seatbelt Systems</b>	<b>2022 F-150</b>
<b>Removal and Installation</b>	<b>Procedure revision date: 10/1/2020</b>

### Child Safety Seat Tether Anchor - SuperCab/SuperCrew

#### Removal

##### NOTE

Removal steps in this procedure may contain installation details.

#### SuperCab

##### 1. NOTE

The striker should be in its lowest position for the latch to engage.

Lower the LH (left-hand) rear seat backrest.

1. Pull the release strap and release the latch from the striker.
2. Lower the LH (left-hand) rear seat backrest.