

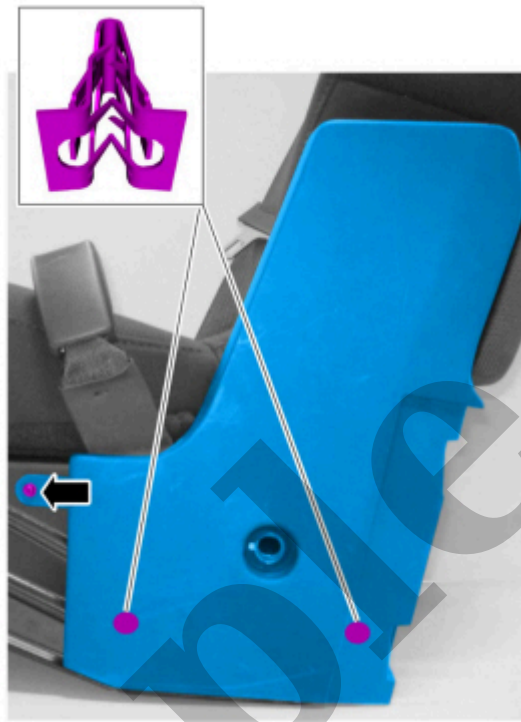
Your Ultimate Source for OEM Repair Manuals

FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

1978 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

[Go to manual page](#)

11. Remove the screws, release the retaining clips and remove the front center seat LH (left-hand) side shield.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

12. Remove the front center seatbelt buckle.

1. Pull the front center seatbelt buckle wiring harness through the front center seat frame.

2. Remove the bolt.

Torque : 30 lb.ft (40 Nm)



Front Center Seatbelt Retractor - Regular Cab

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 11/29/2022

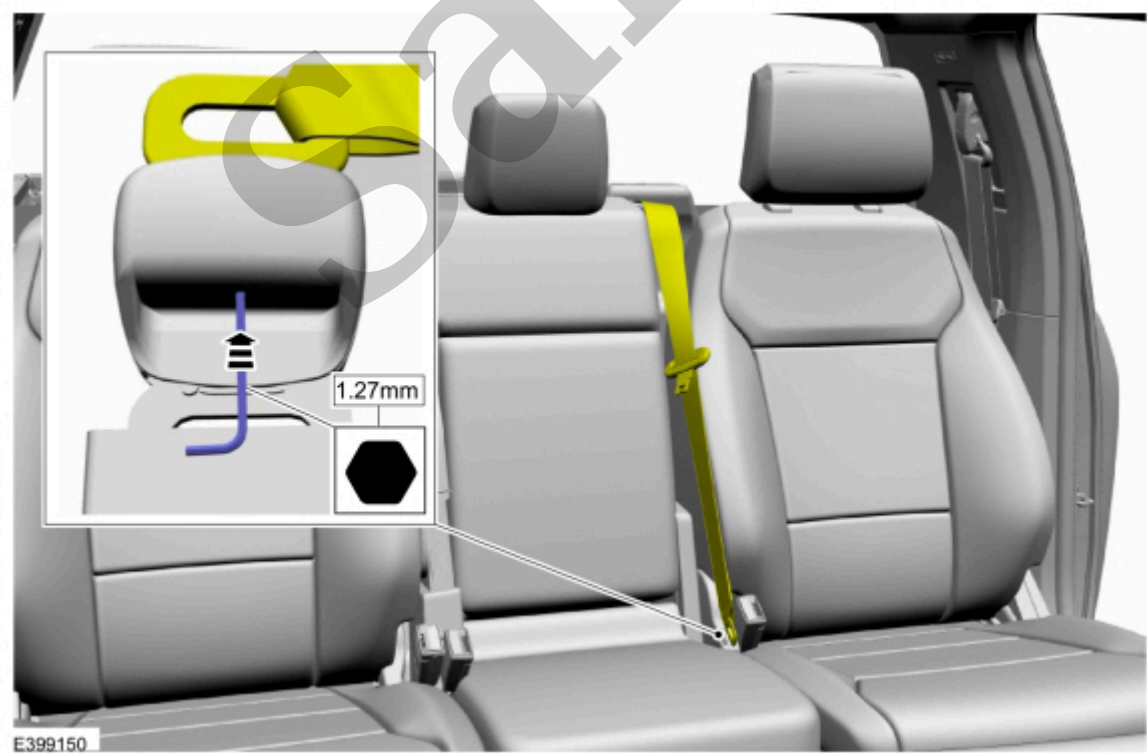
Front Center Seatbelt Retractor - Regular Cab

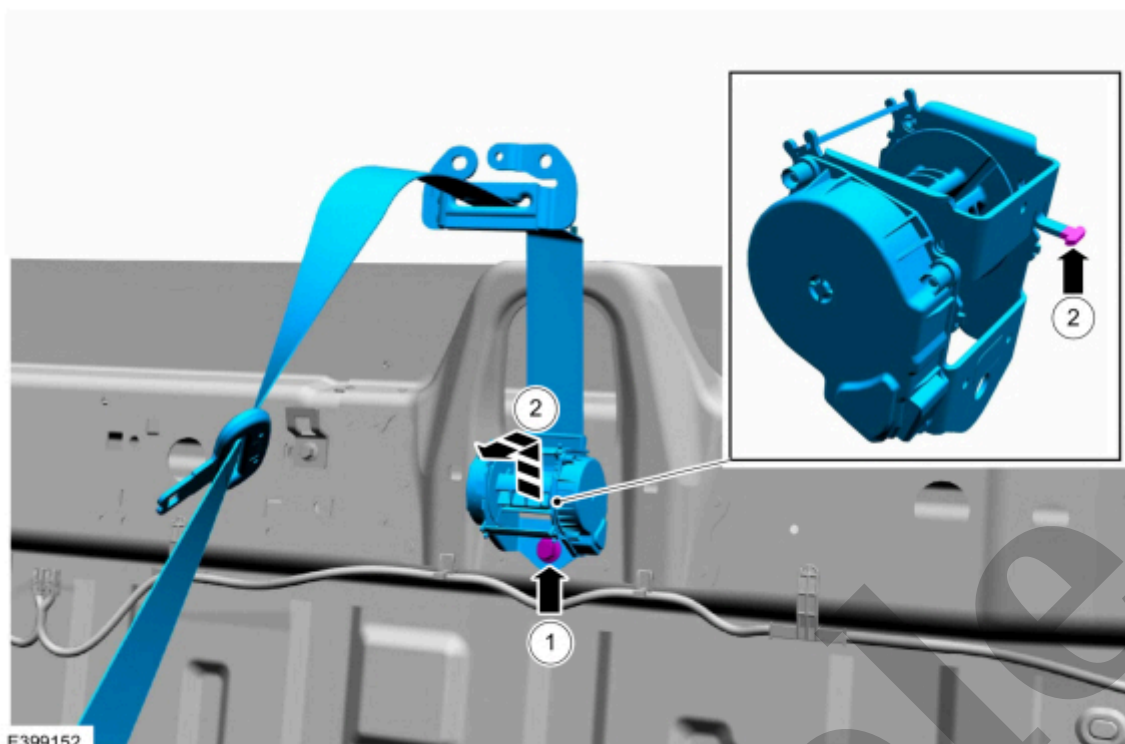
Removal

NOTE

Removal steps in this procedure may contain installation details.

- 1. Insert a 1.27 mm (0.050 inch) hex key and release the front center seatbelt anchor.





[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

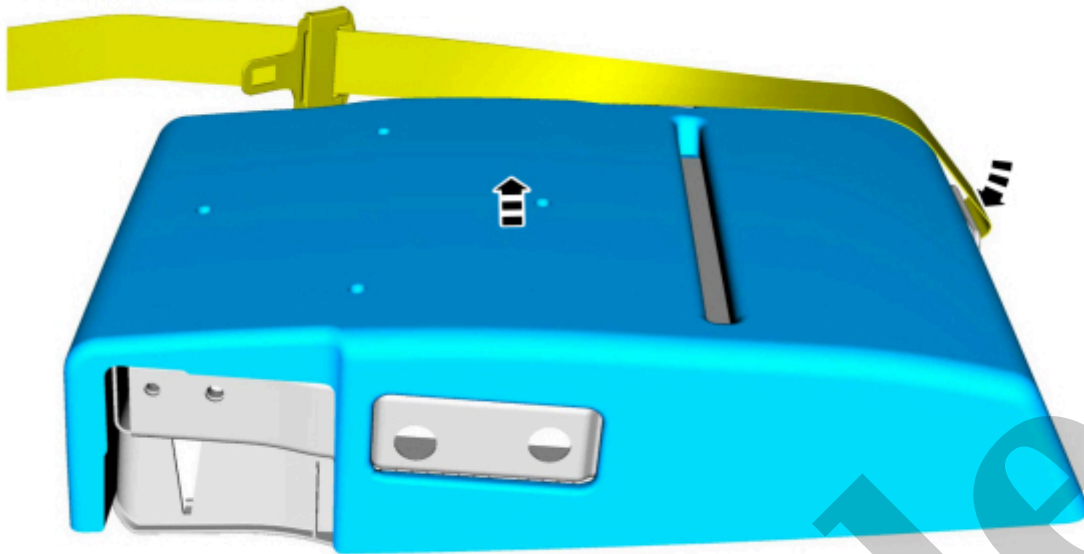
NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the seatbelt system for correct operation.

Refer to: [Seatbelt System Functional Tests](#)(501-20A Seatbelt Systems, General Procedures).

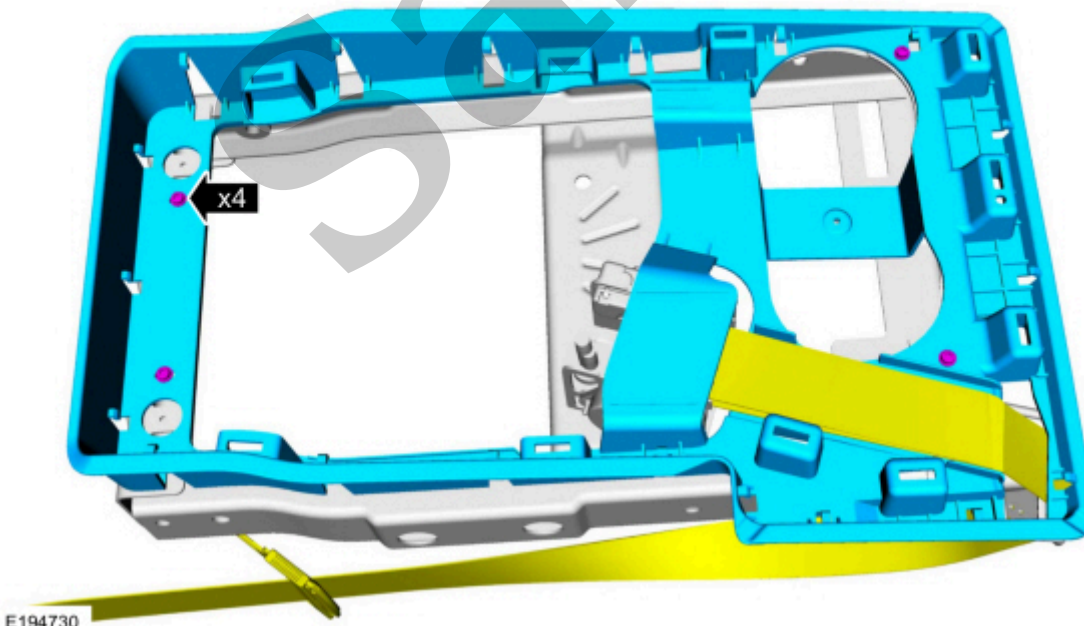
Copyright © Ford Motor Company



E194729

[Click here to learn about symbols, color coding, and icons used in this manual.](#)

5. Remove the screws and the backrest/armrest bracket while positioning the seatbelt through the bracket opening.



E194730

[Click here to learn about symbols, color coding, and icons used in this manual.](#)



Front Seatbelt Buckle

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 10/1/2020

Front Seatbelt Buckle

Removal

NOTE

Removal steps in this procedure may contain installation details.

NOTE

Driver seat shown, passenger seat similar.

1. Remove the front seat.

Refer to: [Front Seat](#)(501-10A Front Seats, Removal and Installation).

2. Remove the seatbelt buckle.

1. Detach the wiring harness retainers.
2. Disconnect the electrical connector.
3. Remove the bolt and the seatbelt buckle.

Torque : 30 lb.ft (40 Nm)



Front Seatbelt Retractor and Pretensioner - Regular Cab

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 10/1/2020

Front Seatbelt Retractor and Pretensioner - Regular Cab

Removal

WARNING

The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE

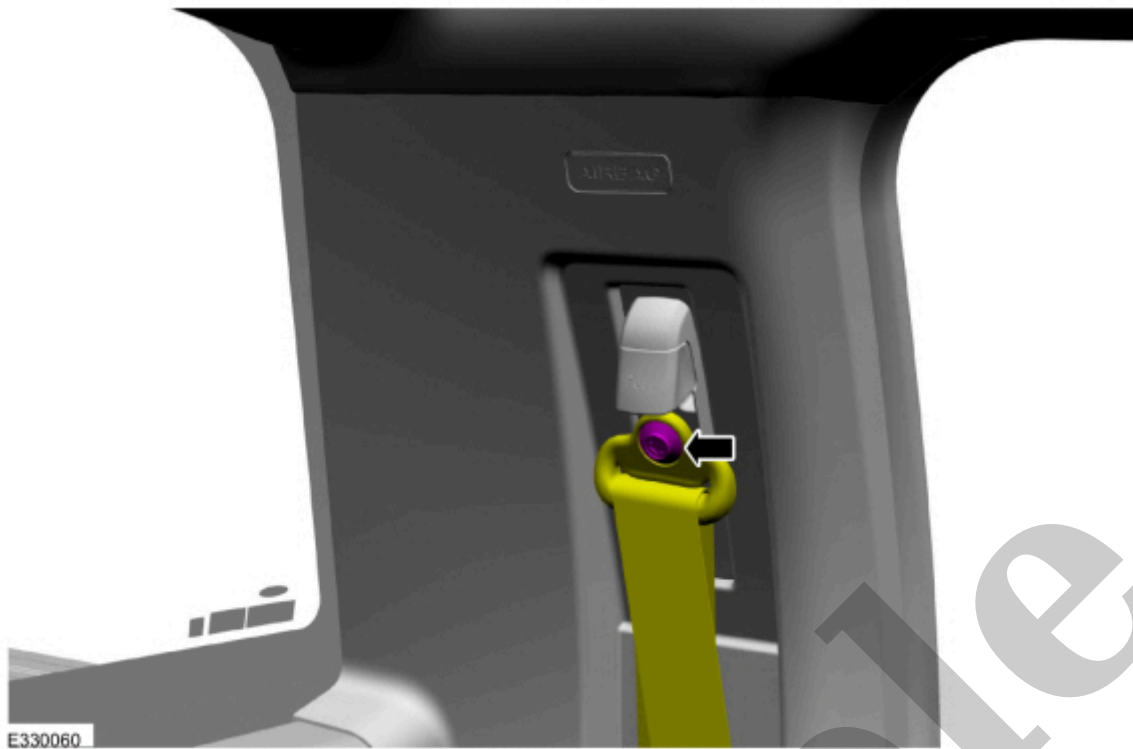
Removal steps in this procedure may contain installation details.

NOTE

LH (left-hand) shown, RH (right-hand) similar.

1. **WARNING**

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

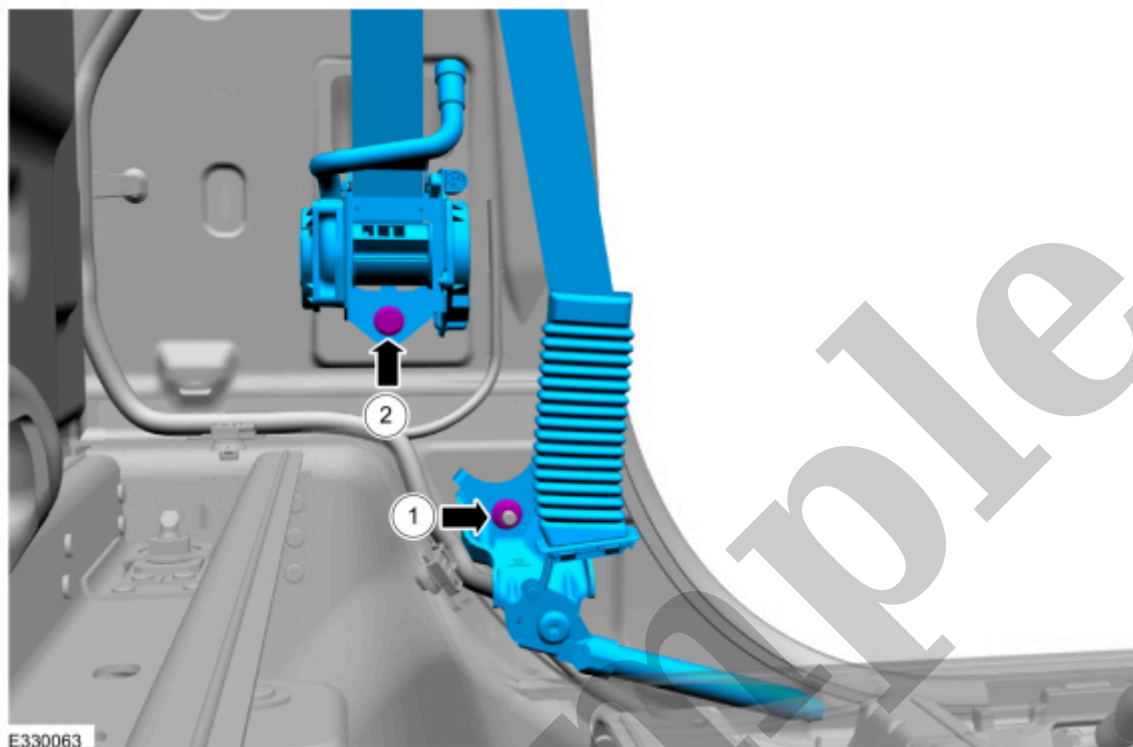
6. Disconnect the front seatbelt retractor pretensioner, load limiter and anchor pretensioner electrical connectors and position aside.
 1. Raise the locking tabs of the electrical connector.
 2. Disconnect the electrical connector.

1. Remove the front seatbelt anchor and pretensioner nut.

Torque : 30 lb.ft (40 Nm)

2. Remove the seatbelt retractor and pretensioner bolt.

Torque : 30 lb.ft (40 Nm)



[Click here to learn about symbols, color coding, and icons used in this manual.](#)

Installation

WARNING

Incorrect repair techniques or actions can cause an accidental pyrotechnic device deployment. Make sure the supplemental restraint and pedestrian protection system (if equipped) is depowered before reconnecting the component. Refer to the depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.



Front Seatbelt Retractor and Pretensioner - SuperCab

501-20A Seatbelt Systems	2022 F-150
Removal and Installation	Procedure revision date: 10/1/2020

Front Seatbelt Retractor and Pretensioner - SuperCab

Removal

WARNING

The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE

LH (left-hand) shown, RH (right-hand) similar.

1. **WARNING**

Before beginning any service procedure in this manual, refer to health and safety warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

Refer to: [Health and Safety Precautions](#)(100-00 General Information, Description and Operation).

2. Depower the SRS (supplemental restraint system) .

Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).