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## 1978 FORD Bronco OEM Service and Repair Workshop Manual

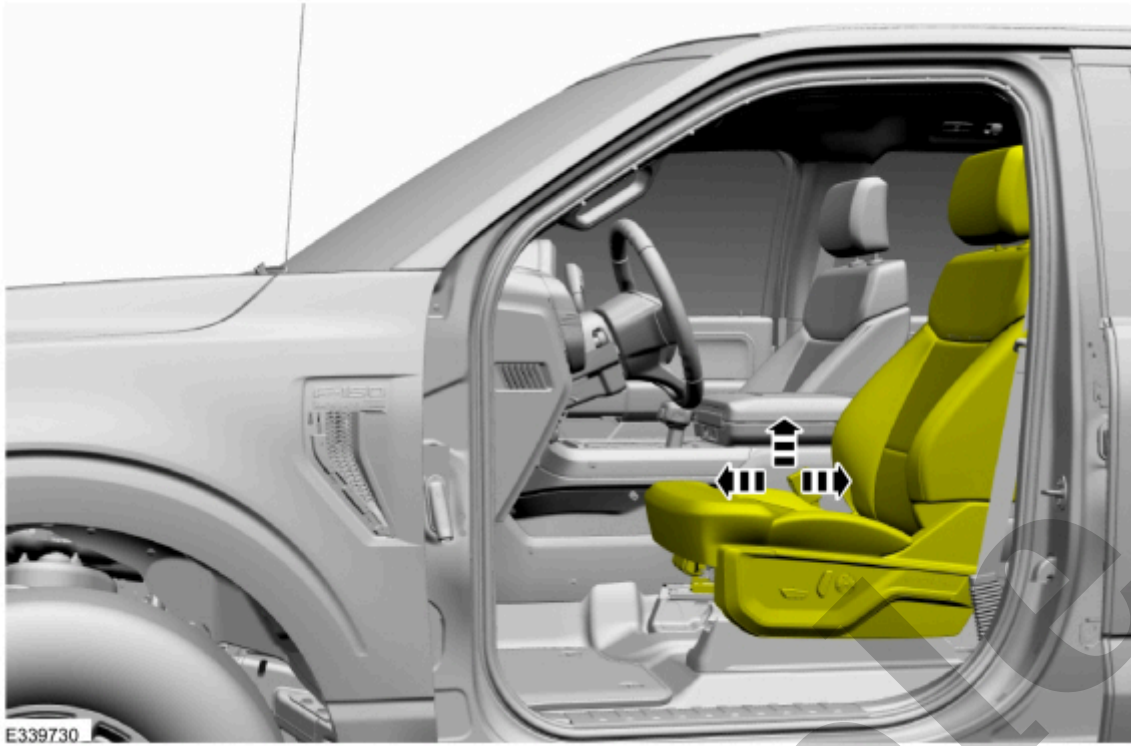
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## Installation

1. To install, reverse the removal procedure.

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Sample



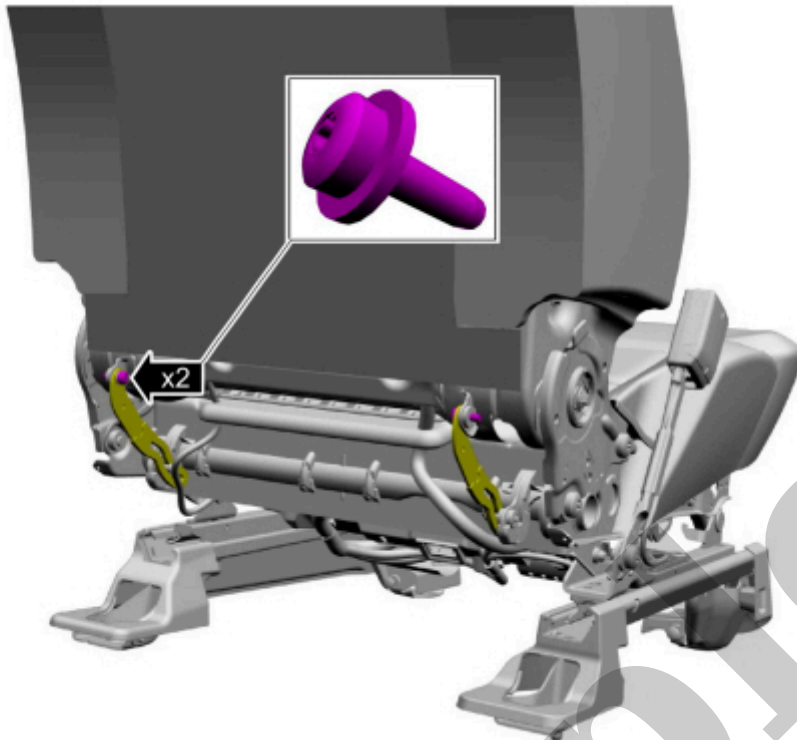
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2. Depower the SRS (supplemental restraint system).

Refer to: [Supplemental Restraint System \(SRS\) Depowering](#)(501-20B Supplemental Restraint System, General Procedures).

3. Detach the front seat electrical connector retainers and position the front seat wiring harnesses aside.

**Torque** : 62 lb.in (7 Nm)



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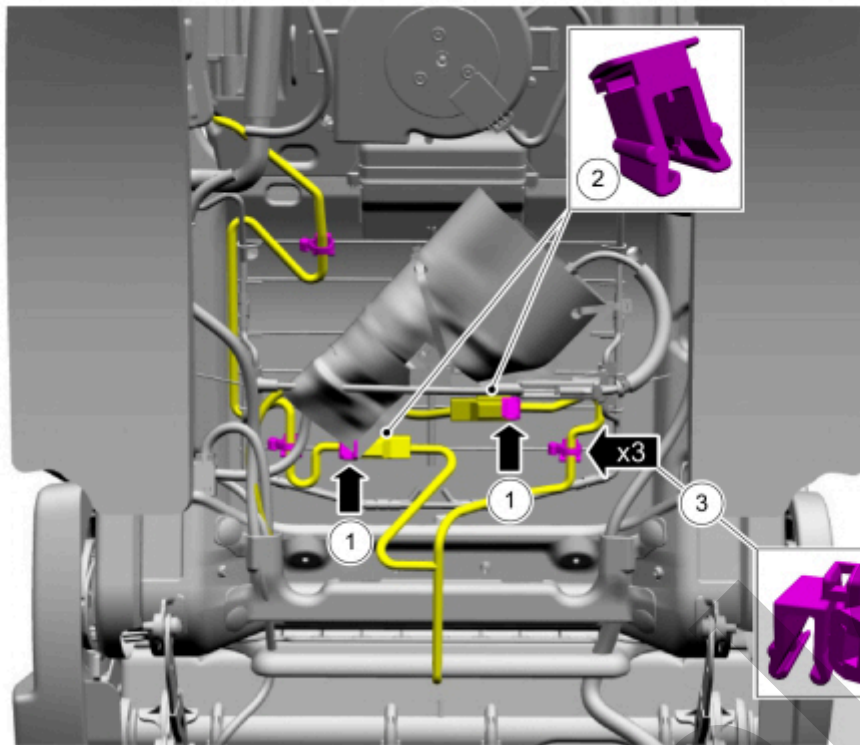
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6. Detach the front seat backrest cover lower J-clip.



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9. Remove the front seat power lumbar assembly.

1. Disconnect the electrical connector.
2. Release the upper J-hooks.
3. Detach the lower retainers.

## Front Seat Power Lumbar Assembly - Vehicles With: Max Recline Seats/Multi-Contour Seats

<i>501-10A Front Seats</i>	<i>2022 F-150</i>
<i>Removal and Installation</i>	<i>Procedure revision date: 08/3/2022</i>

### Front Seat Power Lumbar Assembly - Vehicles With: Max Recline Seats/Multi-Contour Seats

#### Removal

##### NOTE

Removal steps in this procedure may contain installation details.

##### NOTE

Driver seat shown, passenger seat similar.

##### NOTE

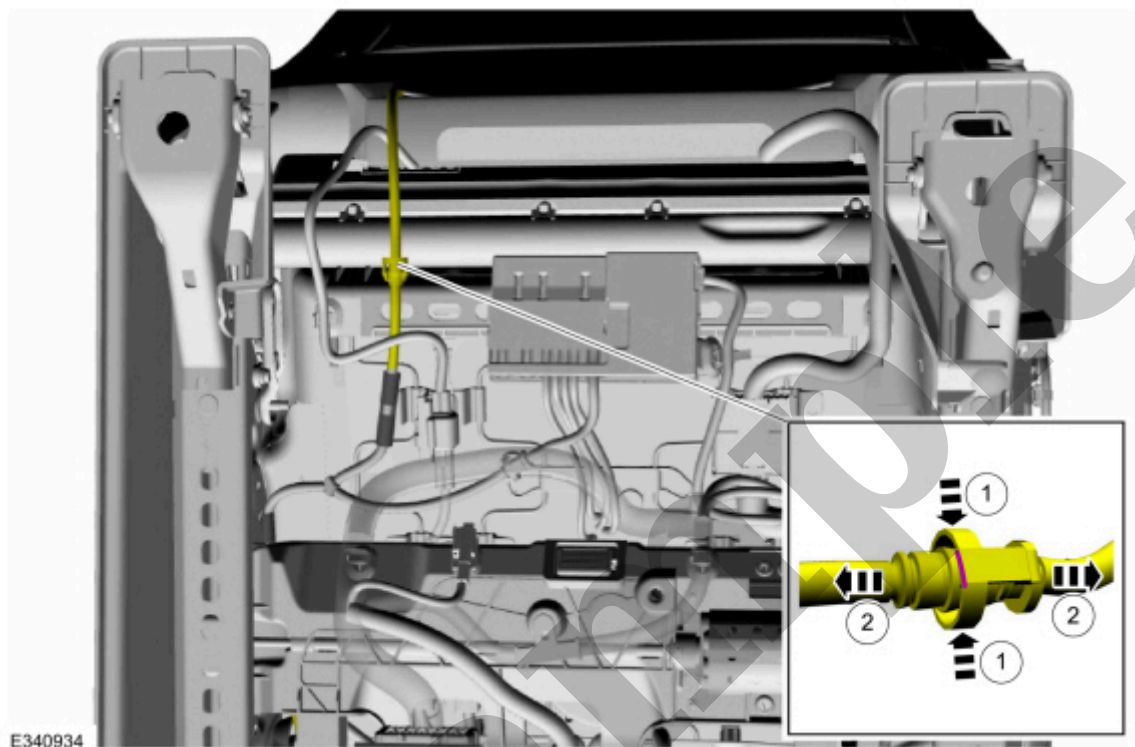
The front seat backrest SCMG (driver multi-contour seat module) is part of the front seat power lumbar assembly and is serviced as an assembly.

1. Position the front seat to access the front seat wiring harnesses.

Note routing of the multi-contour control pump hoses for installation.

Disconnect the front seat backrest driver seat SCMG (driver multi-contour seat module)/passenger seat SCMH (passenger multi-contour seat module) hose.

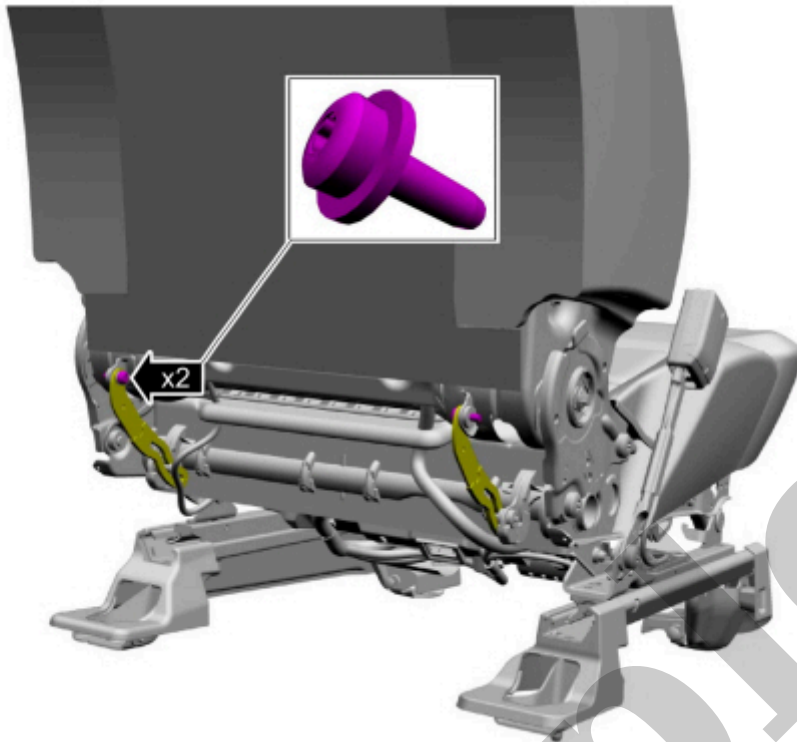
1. Compress/squeeze the hose end fitting.
2. Disconnect the hose.



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5. Detach the front seat electrical connector retainers and position the front seat wiring harnesses aside.

**Torque** : 62 lb.in (7 Nm)



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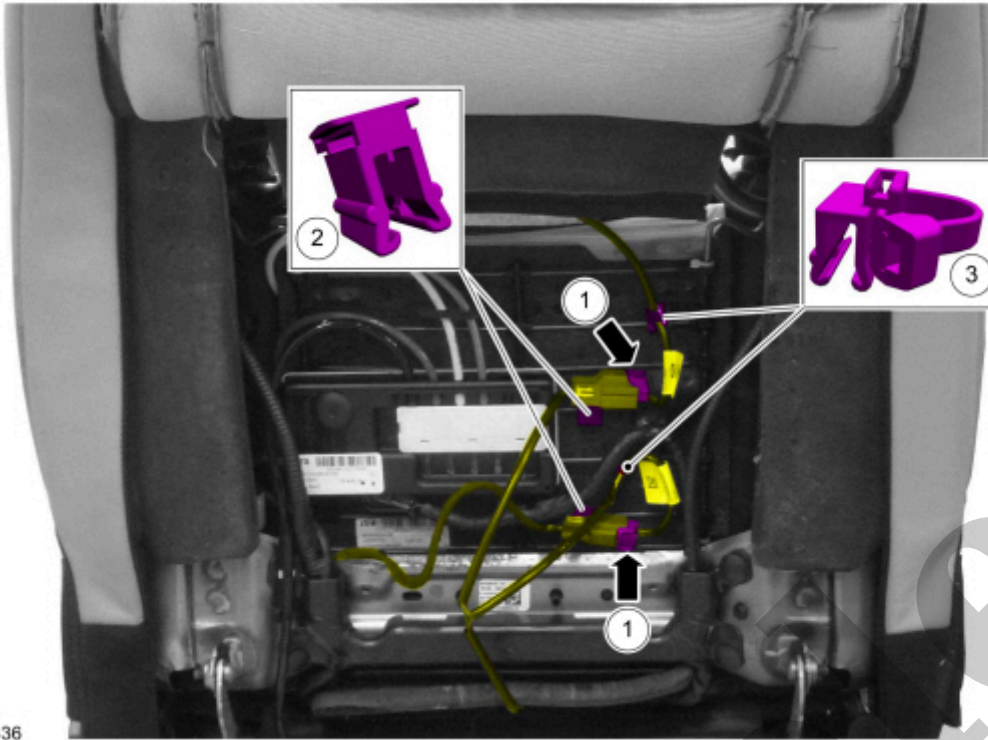
8. Detach the front seat backrest cover lower J-clip.



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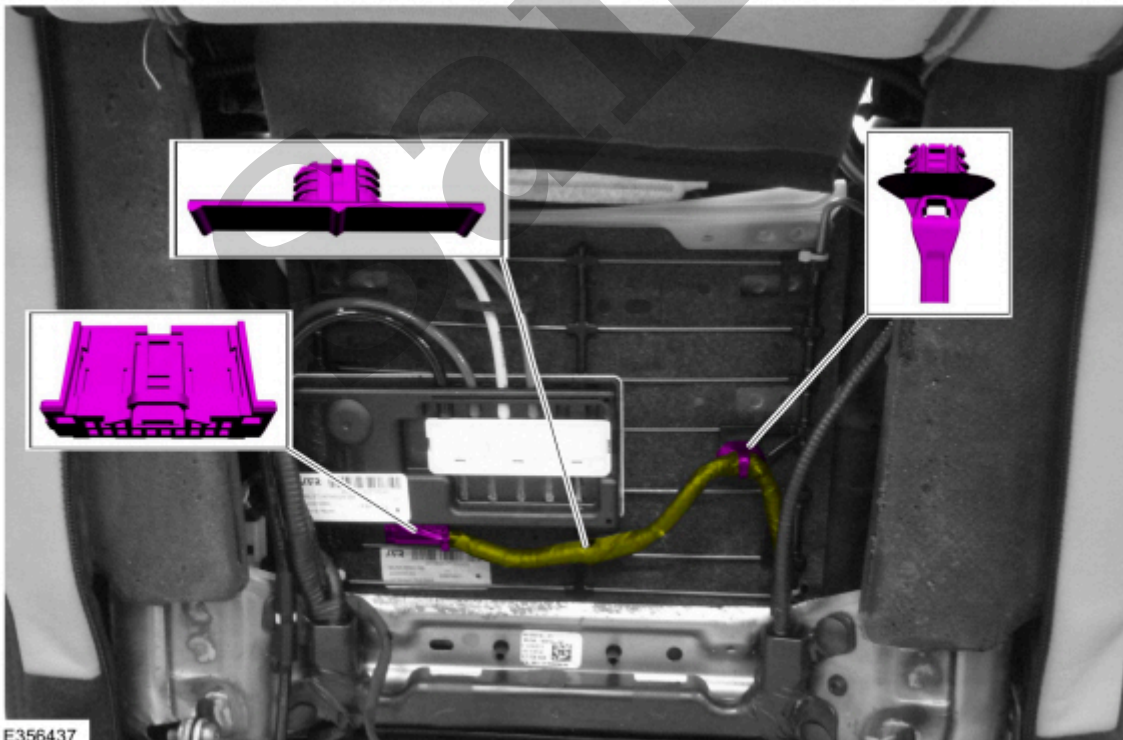




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11. Disconnect the front seat backrest SCMG (driver multi-contour seat module) electrical connector and detach the wiring harness retainers.



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Sample