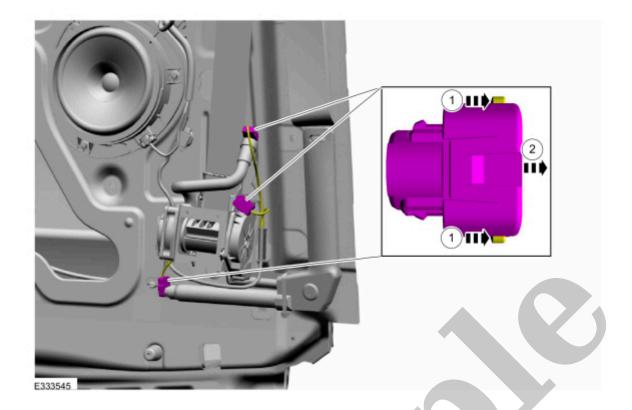


Your Ultimate Source for OEM Repair Manuals

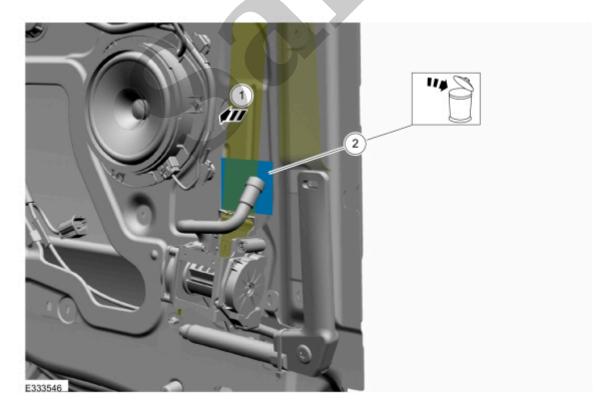
FactoryManuals.net is a great resource for anyone who wants to save money on repairs by doing their own work. The manuals provide detailed instructions and diagrams that make it easy to understand how to fix a vehicle.

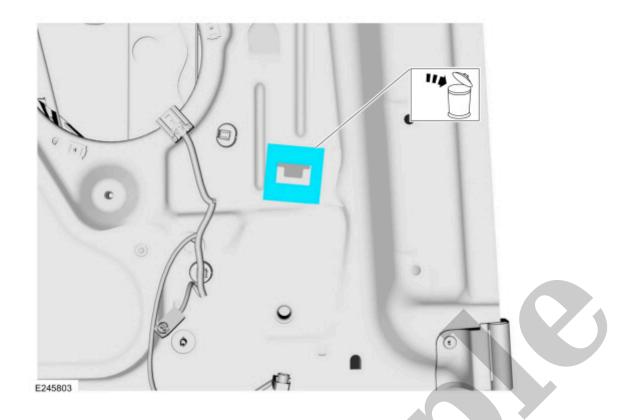
1976 FORD Fiesta 3 Doors OEM Service and Repair Workshop Manual

Go to manual page

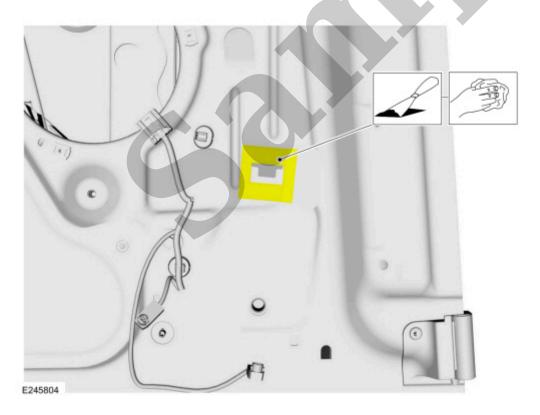


- 6. Remove and discard the front seatbelt retractor and pretensioner outer weather seal.
 - 1. Position the front seatbelt retractor and pretensioner webbing aside.
 - 2. Remove and discard the front seatbelt retractor and pretensioner outer weather seal.



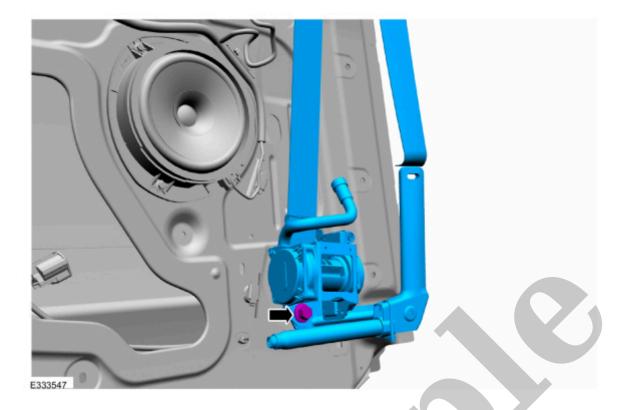


9. Clean the surface area of foreign materials.

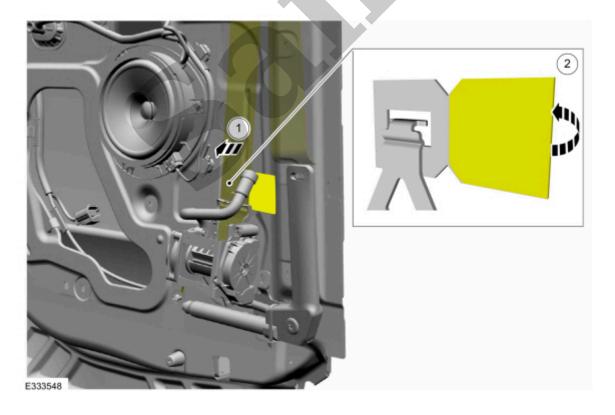


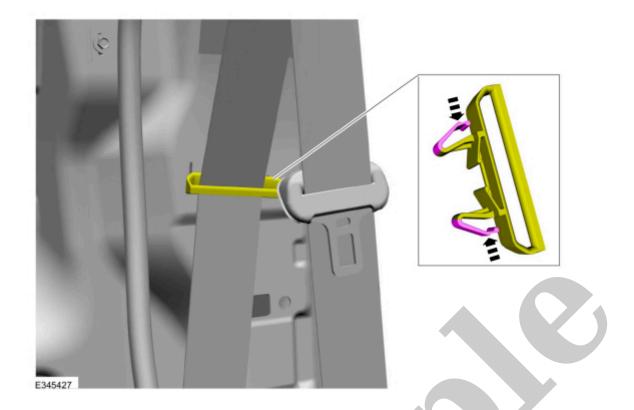
Click here to learn about symbols, color coding, and icons used in this manual.

Installation



- 3. 1. Position the front seatbelt retractor and pretensioner webbing aside.
 - 2. Fold the weather seal over the front seatbelt retractor and pretensioner alignment tab.





6. Install the rear door trim panel.

Refer to: Rear Door Trim Panel - SuperCab(501-05 Interior Trim and Ornamentation, Removal and Installation).

7. Repower the SRS (supplemental restraint system).

Refer to: Supplemental Restraint System (SRS) Repowering(501-20B Supplemental Restraint System, General Procedures).

8. Check the seatbelt system for correct operation.

Refer to: Seatbelt System Functional Tests(501-20A Seatbelt Systems, General Procedures).

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Refer to: Pyrotechnic Device Health and Safety Precautions(100-00 General Information, Description and Operation).

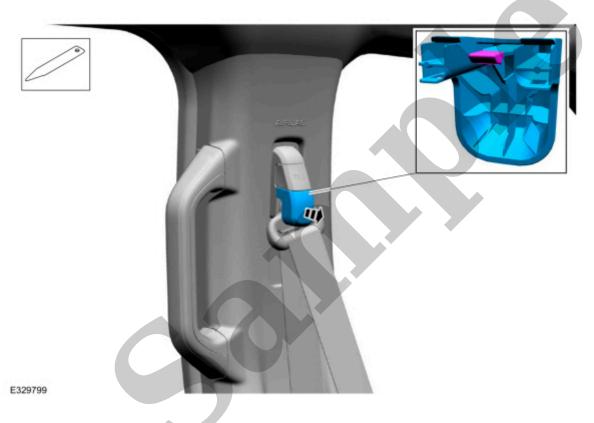
2. Depower the SRS (supplemental restraint system).

Refer to: Supplemental Restraint System (SRS) Depowering(501-20B Supplemental Restraint System, General Procedures).

3. Remove the lower B-pillar trim panel.

Refer to: B-Pillar Trim Panel - SuperCrew(501-05 Interior Trim and Ornamentation, Removal and Installation).

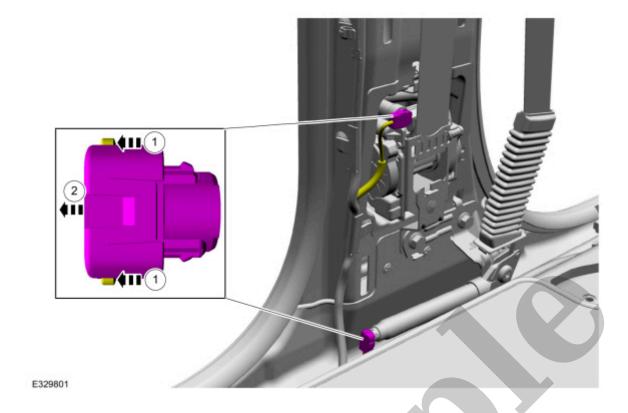
4. Remove the front seatbelt retractor and pretensioner D-ring cover.



Click here to learn about symbols, color coding, and icons used in this manual.

5. Remove the bolt and position the front seatbelt retractor and pretensioner D-ring aside.

Torque: 30 lb.ft (40 Nm)



- 7. Position the front seatbelt retractor and pretensioner.
 - Remove the bolts.

Torque: 30 lb.ft (40 Nm)

• Position the front seatbelt retractor up and out.

Installation

WARNING

Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

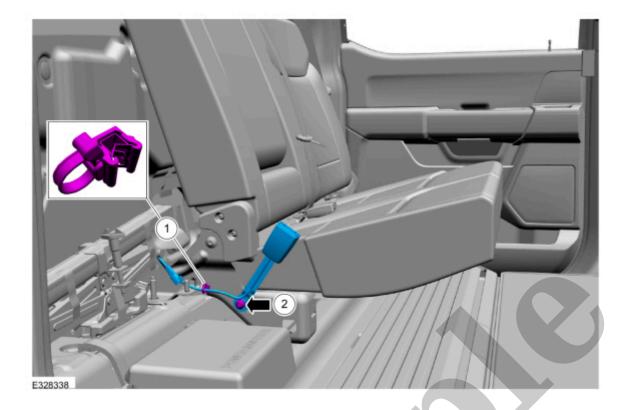
- 1. To install, reverse the removal procedure.
- 2. Repower the SRS (supplemental restraint system).

Refer to: Supplemental Restraint System (SRS) Repowering (501-20B Supplemental Restraint System, General Procedures).

3. Check the seatbelt system for correct operation.

Refer to: Seatbelt System Functional Tests(501-20A Seatbelt Systems, General Procedures).

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Installation

NOTE

During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

- 1. To install, reverse the removal procedure.
- 2. Check the seatbelt system for correct operation.

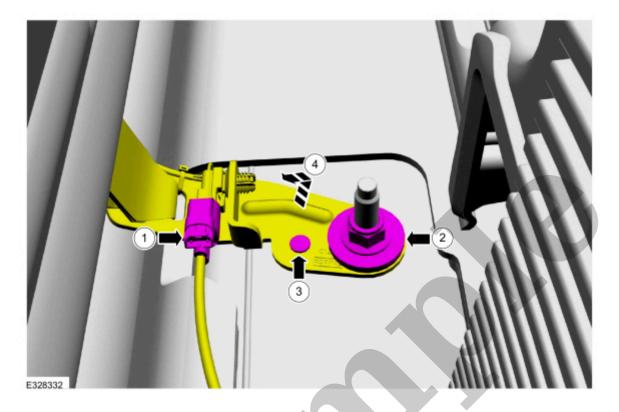
Refer to: Seatbelt System Functional Tests(501-20A Seatbelt Systems, General Procedures).

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Torque: 59 lb.ft (80 Nm)

3. Remove the pin-type retainer.

4. Position the rear center seatbelt anchor/buckle assembly aside.



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4. Lift the rear seat backrest up without engaging the latch.