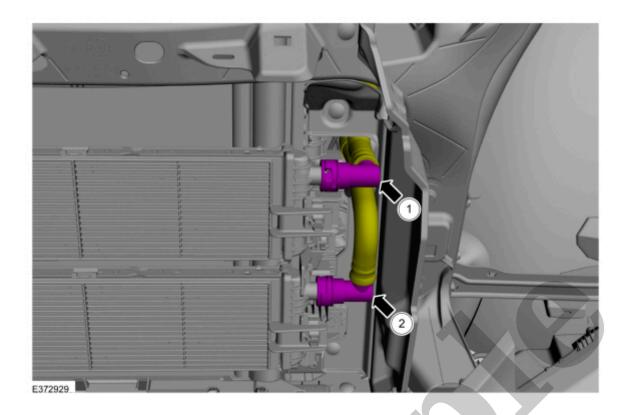


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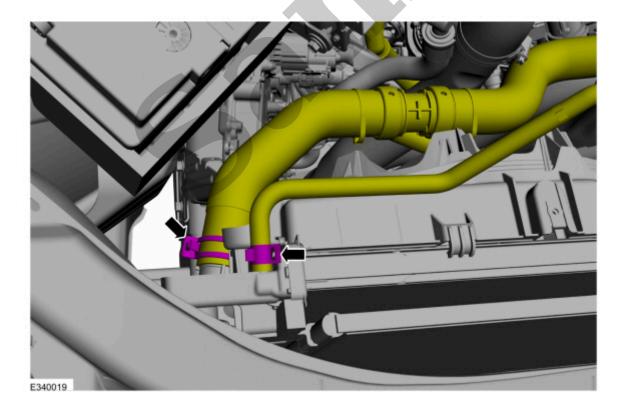
1968 FORD Mustang Convertible OEM Service and Repair Workshop Manual

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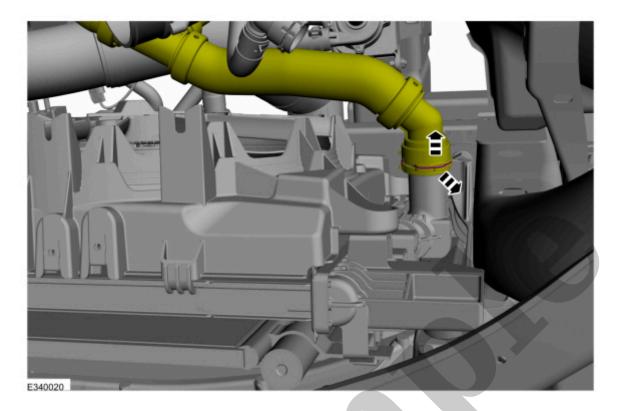
20. Release the clamps and disconnect the upper radiator and radiator-to-degas bottle hoses.

Use the General Equipment: Hose Clamp Remover/Installer



Click here to learn about symbols, color coding, and icons used in this manual.

23. Pull the lower radiator hose spring clip until the end of the clip is in the detent on the quick connect coupling and disconnect the lower radiator hose.



Click here to learn about symbols, color coding, and icons used in this manual.

24. Remove the pin-type retainer and the nut and position the washer bottle aside.

**Torque**: 80 lb.in (9 Nm)

#### Installation

1. To install, reverse the removal procedure.

#### 2. NOTICE

Only use the specified material to lubricate the seals.

Install new condenser fitting O-ring seals.

Refer to: Specifications - Vehicles With: R1234YF Refrigerant(412-00 Climate Control System - General Information, Specifications).

Refer to: Specifications - Vehicles With: R134A Refrigerant(412-00 Climate Control System - General Information, Specifications).

3. Fill and bleed the cooling system.

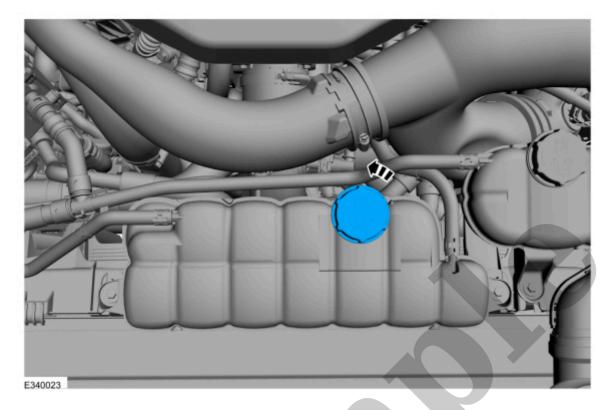
Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding(303-03D Engine Cooling - 3.5L V6 PowerBoost (CN), General Procedures).

4. Fill and bleed the electric powertrain cooling system.

Refer to: Cooling System Filling and Bleeding(303-03F Electric Powertrain Cooling - 3.5L V6 PowerBoost (CN), General Procedures).

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Release the cooling system pressure by slowly turning the degas bottle cap between 2 and 3 turns and remove the degas bottle cap.



## Click here to learn about symbols, color coding, and icons used in this manual.

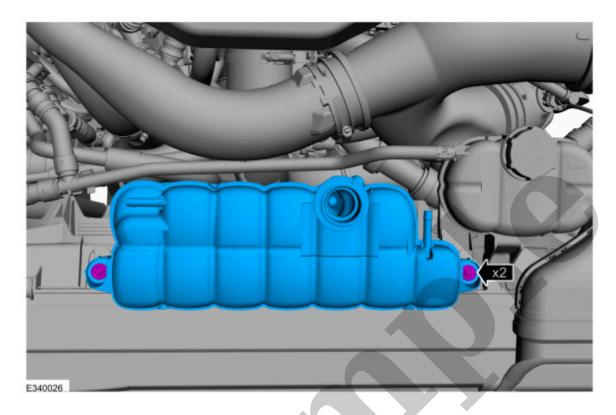
2. Using general tools, clamp the lower expansion tank hose and syphon the engine coolant from the expansion tank.

Use the General Equipment: Fluid Suction Gun

Use the General Equipment: Locking Pliers

4. Remove the bolts and the degas bottle.

**Torque**: 62 lb.in (7 Nm)



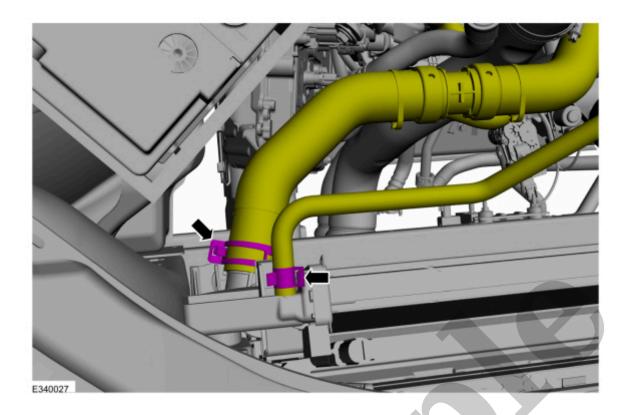
Click here to learn about symbols, color coding, and icons used in this manual.

#### Installation

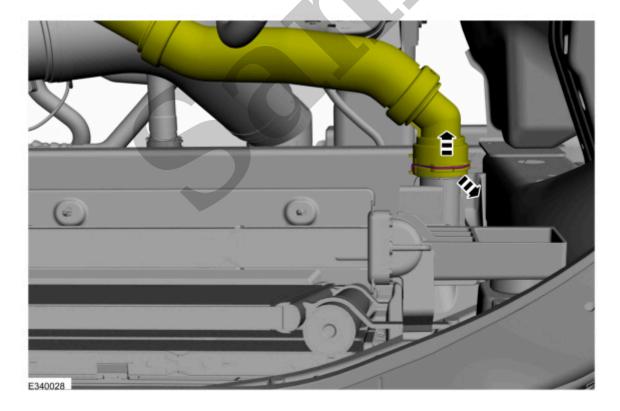
- 1. To install, reverse the removal procedure.
- 2. Fill the degas bottle with the recommended coolant mixture and fill level.

Refer to: Specifications(303-03D Engine Cooling - 3.5L V6 PowerBoost (CN), Specifications).

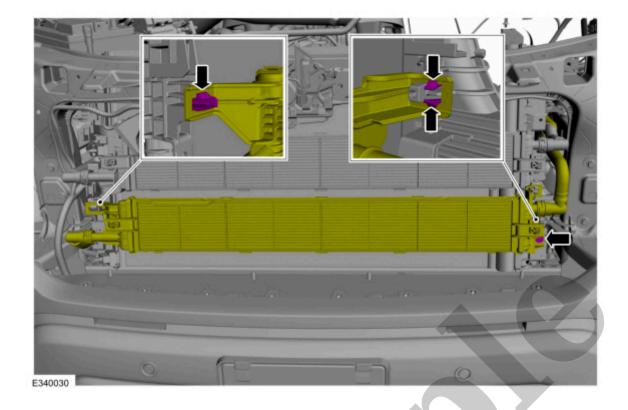
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4. Pull the lower radiator hose spring clip until the end of the clip is in the detent on the quick connect coupling and disconnect the lower radiator hose.

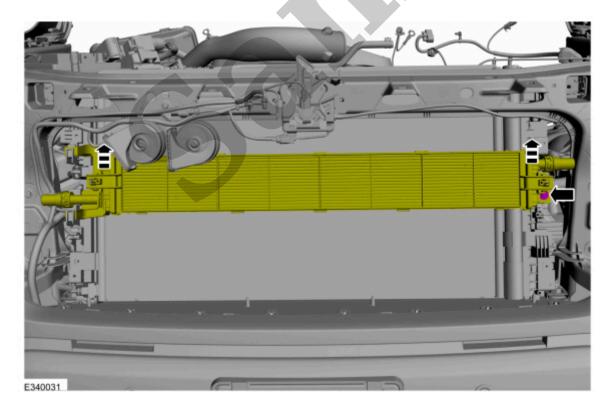


Click here to learn about symbols, color coding, and icons used in this manual.

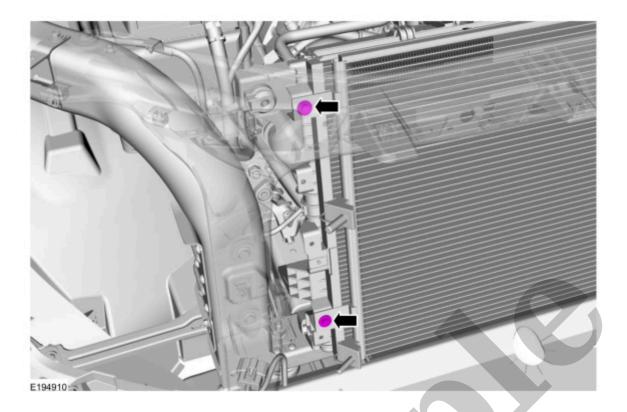


8. Remove the bolt and position the motor electronics radiator aside.

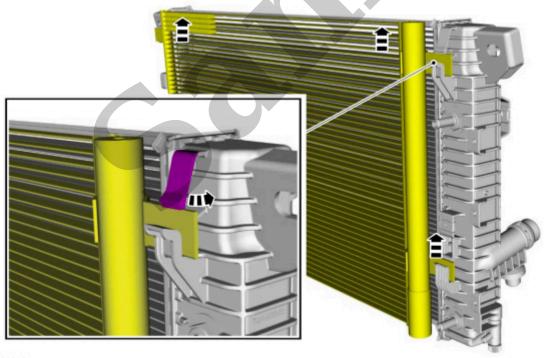
**Torque**: 62 lb.in (7 Nm)



Click here to learn about symbols, color coding, and icons used in this manual.



11. Release the tab and position the condenser upward to separate the condenser from the radiator.



E194912

Click here to learn about symbols, color coding, and icons used in this manual.

12. Remove the radiator.

# **Thermostat Housing**

303-03D Engine Cooling - 3.5L V6 PowerBoost (CN)	2022 F-150
Removal and Installation	Procedure revision date: 10/2/2020

## **Thermostat Housing**

#### Removal

### NOTE

Removal steps in this procedure may contain installation details.

1. Drain the cooling system.

Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding(303-03D Engine Cooling - 3.5L V6 PowerBoost (CN), General Procedures).

2. Remove the intake manifold.

Refer to: Intake Manifold(303-01D Engine - 3.5L V6 PowerBoost (CN), Removal and Installation).

3. Remove the bolts and position the degas bottle aside.

**Torque**: 62 lb.in (7 Nm)